# MANUFACTURERS MOTOR VEHICLE SPECIFICATIONS

**METRIC (U.S. Customary)** 

1990

Manufacturer	Vehicle Line	
TOYOTA MOTOR CORPORATION  Mailing Address	CORO	LLA
Toyota Motor Sales, U.S.A., Inc. 19001 Southwestern Avenue Torrance, Calif. 90509	issued August, 1989	Revised

Direct questions concerning these specifications to the manufacturer listed above.

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The General Specifications herein are those in effect at date of compilation and are subject to change without notice or incurring obligation by the manufacturer.



Motor Vehicle Manufacturers Association of the United States, Inc.

Forms Provided by Technical Affairs Division

**METRIC (U.S. Customary)** 

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#### NOTE:

- This form uses both St metric units and U.S. Customary units. The metric unit of measure is presented first, and the U.S. Customary unit follows in parentheses.
- 2. UNLESS OTHERWISE INDICATED:
  - a. Specifications apply to standard models without optional equipment. Significant deviations are noted.
    b. Nominal design dimensions are used throughout these specifications.

  - All linear dimensions are in millimeters (inches), and all mass (weight) specifications are in kilograms (pounds).
- The General Specifications herein are those in effect at date of compilation and are subject to change without notice or incurring obligation by the manufacturer.
- Additional Vehicle Dimensions (based in part on SAE J1100 "Motor Vehicle Dimensions") may be available from the manufacturer.

COROLLA Vehicle Line 189 Revised (\*) ssued Aug., 1990 Model Year

## METRIC (U.S. Customary)

**Vehicle Origin** 

Design & development (company)	Toyota Motor Corporation
Where built (country)	Japan, U.S.A. and Canada
Authorized U.S. sales marketing representative	Toyota Motor Sales, U.S.A., Inc.

	Model cription & Drive IWD / AWD / 4V	Introduction Cate VO)*	Make, Vehicle Models, Series, Body Type (Migr's Model Code)	No. of Designated Seating Positions (Front/Rear)	Max. Trunk/Cargo Load-Kilograms (Pounds)
E92	series, 5-speed	FWD, w/4A-GE:	2-door coupe	2/2	45 kg
	)-speed	mandar	AE92L-ACMVFA	-, -	.56
E92	series,	FWD, w/4A-FE:			
	4-speed	automatic	2-door coupe AE92L-ACPXKA	2/2	45 kg
			4-door sedan	2/3	45 kg
			AE92L-A(D)EPNKA	(D: built in U.S.A.	or Canada)
	3-speed	automatic	2-door coupe AE92L-ACHDKA	2/2	45 kg
			4-door.sedan AE92L-A(D)EHRKA AE92L-A(D)EHDKA	2/3	45 kg
			5-door wagon AE92L-AWHDKA	2/3	45 kg
	5-speed	manual	2-door coupe AE92L-ACMDKA AE92L-ACMXKA	2/2	45 kg
			4-door sedan AE92L-A(D)EMRKA AE92L-A(D)EMDKA AE92L-A(D)EMNKA	2/3	45 kg
			5-door wagon AE92L-AWMDKA	2/3	45 kg
<b>AE</b> 95	series,	4WD, w/4A-FE:			
	4-speed	automatic	4-door sedan AE95L-AEPDKA	2/3	45 kg
		•	5-door wagon AE95L-CWPDKA	2/3	45 kg
	5-speed	manual	4-door sedan AE95L-AEMDKA	2/3	45 kg
			5-door wagon AE95L-CWMDKA AE95L-CWMXKA	2/3	45 kg

<sup>\*</sup> FWD - Front Wheel Drive RWD - Regr Wheel Drive AWD - All Wheel Drive 4WD - Four Wheel Drive

Vehicle Line COROLLA

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## **METRIC (U.S. Customary)**

#### **Power Teams**

SAE J1349 Net bhp (brake horsepower) and Net Torque corrected to 77°F/25°C and 29.61 in. Hg/100 kPa atmospheric pressure.

						•			
			A		В		;	1	
	Engine Code  Displacement Liters (in <sup>3</sup> )		4A-GE	4A-FE		4A-FE		4A-FE	
			1587	1587		1587		1587	
NE		on system rb, etc.)	Fuel injection	Fuel in	jection	Fuel in	jection	Fuel in	jection
ENGINE	Compre	ession	10.3	9.5		9.5	<u> </u>	9.5	
	SAE Net	Power kW (bhp)	97/6800 rpm	76/5800	rpm	76/5800	rpm	76/5800	rpm
	at RPM	Torque N • m (lb. ft.)	142/6000 rpm	137/480	0 rpm	137/480	O rpm	137/480	0 rpm
ļ	Exhaus single,		Semi-dual	Single	_	Single		Single	
NS	Transm Transa		5 speed manual	5 speed manual	3 speed automatic	4 speed automatic	5 speed manual	5 speed manual	4 speed automatic
TRANS	Axie Ra (std. fir:		4.312	3.722	3.526	2.962	4.235	4.562	3.034
		<u>.</u>	A	Bl	В2	C1	C2	Dl	D2

Series Avai	lability	Power Te	ams (A - B - C - D)
Model	Code	Standard	Optional
2-door coupe. FWD. 5M/	AE92L-ACMVFA	A	- COROLLA GT-S
4-door sedan, FWD, 5M/		B1	. =
, n	" -A(D)EMDKA	II	
11	" -A(D)EMRKA	ıı	_
5-door wagon, FWD, 5M/	" -AWMDKA	11	_
2-door coupe, FWD, 5M/		l1	-
Ţŗ	" -ACMDKA	)(	-
4-door sedan, FWD, 3A/	" -A(D)EHDKA	B2	-
BI .	-A(D)EHRKA	- 11	-
5-door wagon, FWD, 3A/	' -AWHDKA	H	-
2-door coupe, FWD, 3A/		"	-
4-door sedan, FWD, 4A/	-A(D)EPNKA	C1	-
2-door coupe, FWD, 4A/	" -ACPXKA	- 11	-
4-door sedan, 4WD, 5M/	AE95L-AEMDKA	C2	-
5-door wagon, 4WD, 5M/	C " -CWMXKA	D1	-
H	" -CWMDKA	11	_
4-door sedan, 4WD, 4A/	' -AEPDKA	D2	-
5-door wagon, 4WD, 4A/		11	-

Vehicle Line COROLLA Model Year 1990 189 Revised (\*) issued Aug...

#### **METRIC (U.S. Customary)**

Engine Description Engine Code 4A-GE 4A-FE

flat, location, from transverse, longi	on (intine, V. angle, nt, mid. rear. tudinal, soho, doho, e, pre-chamber, etc.)	In-line, front, transvers pent roof	ely mounted, DOHC,	
Manufacturer		Toyota Motor Corporation		
No. of cylinders		4		
Bore		81.0 mm		
Stroke		77.0 mm		
Bore spacing (C	/ L to C / L)	87.5 mm	88.0 mm	
Cylinder block m	aterial & mass kg (lbs.) (machined)	Cast iron, 31.3	Gray cast iron, 36	
ylinder block de	eck height	191.0 mm		
ylinder block le	ngth	391.5 mm		
Deck clearance ( above or below		0 mm		
Cylinder head m	aterial & mass kg (lbs.)	Aluminum alloy, 11.1	Aluminum alloy, 9.3	
Cylinder head vo	kume (cm³)	36.0	30.2	
Cylinder liner ma	terial	N.A.		
lead gasket thickness compressed)		1.20 mm		
linimum combustion chamber ttal volume (cm²)		47.2		
Cyl. no. system	L. Benk	1-2-3-4		
front to rear)*	R. Bank			
ining order		1-3-4-2		
ntake menifold r	naterial & mass [kg (lbs.)]**	Aluminum alloy, 3.5	Aluminum alloy, 2.7, 3.2 (Cal.), 3.8 (Cal. AE95	
Exhaust manifold	d material & mass [kg (lbs.)]**	Spherical graphite cast i	ron, 6.0 (4A-GE), 4.0 (4A-FE)	
uel required uni	leaded, diesel, etc.	Unleaded		
<sup>z</sup> uel antiknock in	idex (R + M) + 2	91	87	
	Quantity			
Engine mounts	Material and type (elastomeric, hydroelastic, hydraulic damper, etc.)			
	Added isolation (sub-frame, crossmember, etc.)	·		
Total dressed en	gine mass (wt) dry***	4A-GE: 123 kg, 4A-FE: M/T 118,	119 (Cal., AE95), A/T 110, 111 (Cal., AE95)	
Engine – P	istons			
Veterial & mass. Weight, oz.) - pis		Aluminum alloy, 321	Aluminum alloy, 293	
Engine – C	amshaft			
ocation		Over cylinder head		
Material & mass	kg (weight, lbs.)	Alloy cast iron No.1, No.2: 1.7	Grey cast iron Intake: 1.8, Exhaust: 1.9	
Drive type	Chain / belt	Belt drive		
Suite (SPE		10 1/0 6	10 1/0 505	

<sup>\*</sup> Rear of engine - drive takeoff. View from drive takeoff end to determine left & right side of engine.

19.1/9.5 mm

Width / pitch

19.1/9.525 mm

<sup>\*\*\*</sup> Oressed engine mass (weight) includes the following:  $\operatorname{Emp} \operatorname{ty}$ 

COROLLA Vehicle Line \_ 189 Revised (\*) Aug. 1990

IAI A IAITA	Specifications	Model Year 1990	Issued Aug., '89 Revised (*)			
METRIC	(U.S. Customary)					
ngine Desc ngine Code		4A-GE	4A-FE			
ngine –	Vaive System					
ydraulic litter	s (std., opt., NA)	N.A				
	Number intake / exhaust	8/8				
aives	Head O.D. intake / exhaust	30.5/25.5 mm	30/24.5 mm			
ngine -	Connecting Rods					
laterial & ma:	ss (kg., (weight, lbs.))*	Carbon steel, 0.545	Carbon steel, 0.460			
ength (axes 4						
	Crankshaft		•			
Asterial & mass [kg., (weight, lbs.)]*		Carbon steel, 12.4	Spheroidal graphite cast iron, 10.8			
nd thrust taken by bearing (no.)		No.3				
ength & number of main bearings		5				
eal (material, one, two Front		<del></del>	Acrylate, 1 piece			
ece design,		Silicone, 1 piece				
ingine –	Lubrication System					
formal oil pressure (kPa (psi) at engine rpm)		392/6000	235/2000			
ype oil intake (floating, stationary)		Stationary				
il filter syster	n (full flow, part, other)	Full flow				
apacity of c/o	case, less filter-refill-L (qt.)	3.4	3.0			
ingine –	Diesel Information					
lesel engine	manufacturer	-				
low plag, cur	vent drain at 0°F					
jector	Туре	-				
ozzie	Opening pressure [kPa (psi)]	-				
re-chamber	design					
uel in-	Manufacturer	_				
ction pump	Туре					
uel injection	pump drive (bett, chain, gear)	-				
noblementar	y vacuum source (type)	-				
uel heater (y	es/no)	•	· · · <u></u>			
fater separat itd., opt.)	or, description	-				
etunem odnu	cturer					
il cooler-type I to ambient	(oil to engine coolant; air)	-				
Oil filter		-				
ingine –	Intake System					
urbo charger	• manufacturer	N.A.				
	- manufacturer	N.A.				

Intercooler \* Finished State

N.A.

Vehicle Line COROLLA 189 Revised (+) Model Year 1990 issued Aug.,

Engine Desi Engine Cod		4A-GE	4A-FE				
Engine –	Cooiling System						
Coolant recov	ery system (std., opt., n.a.)	Std.					
Coolant fill loc	cation (rad., bottle)	Radiator					
Radiator cap	relief valve pressure (kPa (psi)]	88	88.3				
Circulation	Type (choke, bypass)	By-pass					
hermostat	Starts to open at *C (*F)	82					
	Type (centrifugal_other)	Centrifugal					
	GPM 1000 pump rpm	0.50 L/sec.	0.38 L/sec.				
	Number of pumps	1					
Water	Drive (V-belt, other)	V-ribbed belt					
Qmux	Bearing type	Sealed, roller and ball bearing	g Sealed				
Impeller material		Stainless steel	Steel				
	Housing material	Aluminum alloy					
By-pass recin	culation (type (inter., ext.)]	External					
	With heater - L(qt.)	4A-GE: 6.0, 4A-FE: M/T 5.6, 6.2(AE95), A/T 5.3(3-sp.), 5.8(4-sp.), 6.1(AE95)					
Cooling system	With air conditioner - L(qt.)	6.0	The same as left				
Espacity	Opt. equipment [specify - L(qt.)]	N.A.					
Nater lackets	full length of cyl. (yes, no)	Yes					
	nd cylinder (yes, no)	No					
	open at head face (yes, no)	No					
	Std., A/C, HD	Std.					
	Type (cross-flow, etc.)	Vertical flow					
Rectistor	Construction (fin & tube mechanical, braze, etc.)	Corrugated fin					
core	Material, mass (kg (wgt., lbs.))	Brass and copper, 4A-GE: 3.4, 4A-FE: M/T 3.6, 5.	Brass and copper, 4A-GE: 3.4, 4A-FE: M/T 3.6, 5.19(AE95), A/T 3.9(3-sp.), 5.4(4-sp.), 5.83(AE95)				
	Width	668 mm					
	Height	325 mm					
	Thickness		3-A/T), 32 (4-A/T, AE95)				
	Fins per inch	4A-GE: 17, 4A-FE: 23(M/T, 3-A/T), 17					
Radiator end	<del></del>	Resin					
	Std., elec., opt.	Electric					
	Number of blades & type (flex, solid, material)	4, solid, resin	4, solid				
•	Diameter & projected width	300 x 88.0 mm	300 x 88, AE95: 300 x 88, 300 x 100 (A/T				
	Ratio (fan to crankshaft rev.)	-	-				
Fan	Fan cutout type	-	Thermo switch				
	Drive type (direct, remote)	-	Motor				
	RPM at idle (elec.)	4A-GE: 2100, 4A-FE: 1900 (M/T, 4-A/T), 210	_ <del>_</del>				
	Motor rating (wattage) (elec.)	80	80, 120 (AE95, A/T)				
	Motor switch (type & location) (elec.)	Water temperature switch, water	<del></del>				
	Switch point (temp., pressure) (elec.)	90°C					
	Fan shroud (material)	Resin					

		Vehicle Line COROLLA	·				
MVMA	Specifications		ed Aug., 189 Revised (*)				
METRIC (	U.S. Customary)	<del></del>					
Engine Descr Engine Code	iption	4A-GE	4A-FE				
Engine -	Fuel System (See supplem	ental page for detailes of Fuel Injection, Supercharger, Turbo	charger, etc. if used)				
Induction type: injection system	carburetor, fuel n, etc.	Fuel injection system					
Manufacturer		Aisan	Nippondenso				
Carburetor no.	of barrels						
Idle A/F mix.		Preset at manufacturer					
	Point of injection (no.)	4					
Fuei	Constant, pulse, flow	Pulse					
injection	Control (electronic, mech.)	Electronic					
	System pressure [kPa (psi)]	284					
Ide and and	Manual	800	700, 800 (AE95)				
Idle spdrpm (spec. neutral or drive and propane if used)		_					
	Automatic	800 700, 800 (AE95)					
Intake manifold or water thermo	heat control (exhaust static or fixed)	N.A.					
Air cleaner type		Dry type, 1 element	- <del></del>				
Fuel filter (type							
	Type (elec. or mech.)	Electromagnetic	Electric				
Fuel	Location (eng., tank)	In fuel tank					
pump	Pressure range (kPa (psi))	284					
	Flow rate at regulated pressure (L (gail/ftr @ kPa (psi))						
Fuel Tank							
Capacity [refill 8	i. (galiona)]	50					
Location (descr	ibe)	Under rear floor					
Attachment		Banded					
Material & Mas	s (kg (weight lbs.)]	Steel sheet					
Filler	Location & material	Left, wheel house, steel pipe					
pipe	Connection to tank	Rubber hose, N.A. for AE95					
Fuel line (mate	riai)	Steel pipe					
Fuel hose (mat	erizi)	Rubber					
Return line (ma	iterial)	Steel pipe					
Vapor line (mat	erial)	Steel pipe					
	Opt., n.a.	N.A.					
Extended	Capacity [L (gailons)]	-					
range tank	Location & material	-					

Auxillary tank Attachment

Separate fill

Capacity (L (gallons))

Selector switch or valve

Location & material
Attachment

Opt., n.a.

N.A.

B43/B4	S	:::	ione	Vehicle Line	COROLLA		
MVMA	, Spec	HICAL	10112	Model Year _	1990	Issued Au	1g., 189 Revised (*)
METRIC	(U.S. Cu	stomar	Ψ)				
Engine Desi	Engine Description Engine Code		4A-GI	E		4A-FE	
Vehicle E	mission (	Control					
·	Type (air injection, engine modifications, other)		EGR/O2S/TWC	EGR/O <sub>2</sub> S/TWC O <sub>2</sub> S/TWC (Cal.		S/TWC GR/O2S/TWC (Cal., AE95)	
	-	Pump or I	pulse	•			
		Driven by		-			
	Air Injection	Air distrib (head, ma	ution anifold, etc.)	<b>-</b>		_	
-		Point of e	ntry	-			
Exhaust	Exhaust Gas	Type (cor open orifi	ntroiled flow, ce, other)	Exhaust back p	ressure	control	
Emission Control	Recircula- tion		insust injection	Exhaust manifo Intake manifol		-	ylinderhead ntake manifold
		Туре		3-way			
		Number	<u>*</u>	1			
		Location(s)		Forward under floor area			
	Catalytic Converter	Volume (L	(in³)]	1.3, 1.7 (AE95)			
		Substrate	type	Monolith			
		Noble me	itzi type				· · · · · · · · · · · · · · · · · · ·
		Noble me concentre	itel stion (g/cm²)				
	Type (ventilates to atmosphere, induction system, other)  Energy source (manifold vacuum, carburetor, other)		Closed				
Crankcase Emission				Manifold vacuum crankcase pressure			
Control	Oischarges manifold, o	(to intake ther	· · · · -	To intake manifold			
	Air inlet (br	esther cap,	other)	Throttle body		A	ir cleaner
Evapora-	Vapor venta	ed to	Fuel tank	Canister			
tive Emission	canister, of	her)	Carburetor	-		-	
Control	Vapor store	ige provisio	<u> </u>	Canister			
Electronic	Closed loop			Yes			
system	Open loop	(yes/no)	<del></del>	No		<del></del>	
Engine -	Exhaust	System	<u> </u>		<del></del>		· · · · · · · · · · · · · · · · · · ·
Type (single, dual, other)	single with cr	ross-over,		Semi-dual		s	ingle
	type (reverse onator) Materi		ht thru, kg (weight lbs)]	2, straight fl 1, reverse flo		1	, straight flow , reverse flow
Resonator no	T			-		<del>-</del>	<del></del>
Exhaust		wall thick		42.7/1.5 mm	e	-  -	7/1 5 4005 /2 7/2 0 1 5
pipe		wall thickne		4A-GE: 48.6/1.		A-FE: 42. E: 1.8, 4	7/1.5, AE95: 42.7/2.0, 1.5 A-FE: 1.3, AE95: 0.6, 1.4
Inter-	o.d. & wall	Mass (kg (w	regni (08)]	Stainless stee			A-FE: 1.3, AE93: U.6, 1.4 5, 42.7/1.5, 42.7/1.2, AE95: 42.7/1.5
	U.U. 0 WED	4 W-W 4559		1 40 001 40 10/ I.J. I	- mm	0.0/1.	was the state of t

Stainless steel, 4A-GE: 0.6,

 $35/1.2 \, \text{mm}$ 

Stainless steel, 4A-GE: 2.8, 0.5, 4A-FE: 0.3, 2.9, 0.4, AE95: 2.5

42.7/1.2, 48.6/1.2 (AE95)

4A-FE, AE95: 0.4

inter-mediate pipe

Tail pipe

o.d. & wall thickness

Material & Mass [kg (weight lbs)]

Material & Mass [kg (weight lbs)]

Vehicle Line Corolla

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## **METRIC (U.S. Customary)**

Engine Description Engine Code

FV	AD		4WD	
4A-FE	4A-GE	Sedan	Wagon	

#### Transmissions/Transaxie (Std., Opt., N.A.)

N.A.	N.A	N.A.	N.A.
N.A.	N.A.	N.A.	N.A.
Std.	Std.	Std.	Std.
Std.	N.A.	N.A.	N.A.
Std.	N.A.	Std.	Std
	N.A. Std. Std.	N.A. N.A. Std. Std. Std. N.A.	N.A. N.A. N.A.  Std. Std. Std.  Std. N.A. N.A.

#### Manual Transmission/Transaxie

Number of fo	erward speeds	5					
	1st	3.545	3.166	3.538	3.833		
	2nd	1.904		2.045			
	3rd	1.310		1.333			
Bear atios	4th	0.969		0.972	0.918		
ands.	5th	0.815		0.820	0.775		
	Reverse	3.250		3.583			
Synchronous	meshing (specify gears)	All forward gears					
Shift lever to	cation	Floor					
Trans. case	mat'i. & mass kg (lbs)"						
	Capacity (L (pt.))	2,6		5.0			
Lubricant	Type recommended	Multipurpose API GL-4		Multipurpose API GL-5			

#### Clutch (Manual Transmission)

Clutch manu	facturer		AISIN			·		
Clutch type (	Clutch type (dry, wet; single, multiple disc)		Dry, single					
		rod, lever, other)	Hydraulic					
Max. pedal e		Depressed						
spring load, r	new) N (lbs)	Released						
Assist (spring	g, power/perc	ent, nominal)	-					
Type pressu	re plate spring	<b>.</b>	Diaphragm					
Total spring i	load (nominal,	new) N (lbs)	3920	4410	3920			
	Facing m	ifgr. & material coding	Nisshinbo 31256-12090	Aisin-1720	Aisin-35040			
	Facing material & construction		Semi-mold					
	Rivets per facing		16					
	Outside	t inside dia. (nominal)	200 x 140	212x140	224 x 150			
	Total off.	area (cm²(in.²)]	160	199	217			
Clutch facing		is (pressure plate rheel side)	3.5					
		oth (pressure plate rheel side)						
	Engager	nent cushion method	Cushion spring					
Release bea	ring type & m	ethod lub.	Single row bal		aled grease			
Torsional dat	mping method	l, springs, hysteresia	Rubber					

<sup>\*</sup> Includes shift linkage, lubricant, and clutch housing. If other specify.

#### COROLLA Vehicle Line . **MVMA** Specifications 189\_\_ Revised (\*) 1990 issued Aug., Model Year **METRIC (U.S. Customary)** Engine Description Engine Code Automatic Transmission/Transaxie A240L A241H A131L Trade Name Hydraulic control, planetary gear, with lock-up clutch Type and special features (describe) Floor Location (column, floor, other) Gear selector PRND2L Ltr./No. designation (e.g. PRNO21) Shift interlock (yes, no, describe) 2.810 3.643 1st 2.008 1.549 2nd Gear ratios 1.000 1.296 314 0.892 48h 2.296 2.977 Reverse 1 to 2: 61, 1 to 2: 61, 1 to 2: 53, Max. upshift speed - drive range (km/h (mph)) 2 to 3: 105 2 to 3: 110 2 to 3: 98 2 to 1: 43, 2 to 1: 39, 2 to 1: 44, Max. kickdown speed - drive range (km/h (mph)) 3 to 2: 106 3 to 2: 94 3 to 2: 104 22 15 Min. overdrive speed (km/h (mph)) 3-element, 1-step, Number of elements 2-phase Mex. ratio at stail 2.300 Torque converter Water-cooled Type of cooling (air, liquid) 230 mm Nominal diameter Capacity factor "K" 2.5 [5.5] 3.1 [7.2(with diff.)] 3.1 [8.2 (with diff.)] Capacity [refill L(pt.)] Lubricant ATF DI TOYOTA ATF TYPE Type recommended Oil cooler (std., opt., N.A., internal, external, air, fiquid) N.A. Std. Transmission mass [kg (lbs)] & case material \*\* [ ]: dry fill All Wheel / 4 Wheel Drive

type (part-time, full-time, 2/4 shift mechanical, elect., chain/gear, etc.)	Full time				
Manufacturer and model	TOYOTA				
Type and location	Integral and co-axial with front diff.				
ar ratio	-				
nnect (describe)					
Type (bevel, planetary, w or w/o viscous bias, torsen, etc.)	Bevel	Bevel with hydraulec controlled multiple clutch			
Torque spiit (% front/rear)	50/50				
	w/5M/T	w/4A/T			
	Manufacturer and model  Type and location  ar ratio  nnect (describe)  Type (bevel, planetary, w or w/o viscous bias, torsen, etc.)	mechanical, elect., chain/gear, etc.)  Manufacturer and model  Toyota  Type and location  Integral and  ar ratio			

<sup>\*</sup> Input speed + , Torque

<sup>&</sup>quot;\* Dry weight including torque converter. If other, specify.

**METRIC (U.S. Customary)** 

Engine	Description
Engine	Code

**Axle Ratio and Tooth Combinations** (See 'Power Teams' for axie ratio usage)

WINE LIES	DO GILL 101		(500   500   1000					_	
Effective final drive ratio (or overall top gear ratio)		4,312	3.722	3,526	2.962	4.235	4.562	3.034	
Transfer rat	io and method	(chain, gear, etc.)		_	-	-	1.000	1.000	1.000
P*	Ring ges	r o.d.		-	_	-			_
Front drive unit	No. of teath	Pinion	16	18	19	27	17	16	29
		Ring gear	69	67	67	80	72	73	88

Vehicle Line

Model Year

COROLLA

1990

Issued Aug., 189 Revised (-)

Front Drive Unit

Limited stip di	fferential (type)	N.A.
Drive pinion	Туре	Helical gear
эний Бинон	Offset	-
No. of differen	ntial pinions	FWD:2, 4WD:4
	Adjustment (shim, etc.)	•
Pinion / differ	Bearing adjustment	Collapsible
Oriving wheel	bearing (type)	Double row angular ball bearing
	Capacity [L (pt.)]	M/T & 4 A/T=shared with trans., 3 A/T=1.4
_ubricant	Type recommended	M/T=API GL-4, 4 A/T for 4WD=TOYOTA ATF TYPE T.
	- <del> </del>	Other A/T=ATF "DEXRON" II

4A-FE (2WD) 4A-FE (4WD) Axie Shafts - Front Wheel Drive 4A-GE 2 Manufacturer and number used Left Solid shaft Type (straight, solid bar, tubular, etc.) Right Solid shaft 22.3 x 341.0  $22.8 \times 332.0$ 22.8 x 340.1 mm Left Manual transaxie 22.8 x 332.0 Right  $26.0 \times 655.5 \text{ mm}$  $26.0 \times 655.5$ Outer 22.8 x 332.0  $22.3 \times 341.0$ Left length" x wati Automatic transacte 22.8 x 332.0 26.0 x 655.5 **Alight thickness** Left Optional transaxle Right Type Number of teeth Spline o.d. 43403-12050(RH) Toyota, 43403-12060(LH) Toyota, 43403-12040 Toyota, 43403-12040 Inner Make and mig. no. Toyota, 43405-12021 Toyota, 43405-32013 Outer 43405-32013 Toyota, Number used Inner Tripod (plunging) Type, size, plunge Outer ioints Rzeppa (fixed) Attach (u-bolt, clamp, etc) Snap ring Type (plain, anti-friction) Bearing Lubrication (fitting, prepack) Orive taken through (torque tube, arms or springs) Lower arm

\* Centerline to centerline of universal joints, or to centerline of attachment. Page 10 (Front Wheel Drive)

**MVMA-90** 

arms or springs)

Torque taken through (torque tube,

141/14	C	dicatio	ne	Vehicle Line COROLLA				
MVMA	Speci	licatio	113	Model Year 1990 Issued Aug., '89 Revised (*)				
METRIC (	(U.S. Cus	stomary)	ı					
Engine Desci Engine Code				4WD				
Axie Ratio	and Toot	h Combina	ations	(See 'Power Teams' for axle ratio usage)				
Axie ratio (or o			-	2.928				
Ring gear o.d.	ee an top gen			170.5 mm				
No. of	Pinion			14				
teeth	Ring gear			41				
Rear Axie	Unit							
Description				Banjo, semi-floating				
Limited stip diff	ferential (type	)		N.A.				
		Туре		Hypoid gear				
Drive pinion		Offset		31.75 mm				
No. of different	tial pinions			2				
Pinion / differe	ntial	Adjustment (s	him, etc.)	Shim				
		Bearing adjus	tment	Collapsible sleeve				
Oriving wheel	bearing (type)			Double row angular ball bearing, prepacked				
Lubricant	Capacity [			1.1				
	Туре гесо	mmended		Hypoid gear oil API GL-5				
Propeller	Shaft - F	Rear Whee	l Drive					
Manufacturer Type (straight internal-extern	tube, tube-in- al damper, et	tube, c.)		No.1: inner damper, No.2, No.3: hollow tube				
	Manual 3-	speed transmis	sion	-				
Outer	Manual 4-	speed transmis	ssion	-				
diam. x length" x wall	Manual 5-	Manual 5-speed transmission		No.1: 75 x 560 x 1.6 mm, No.2: 65 x 550 x 1.6, No.3: 75 x 676.5 x 1.6				
thickness	Overdrive			Same as above				
	Automatic	transmission		Same as above				
Inter-	Type (plai	n, anti-friction)		Ball bearing				
mediate bearing	Lubricatio	n (fitting, prepa	ck)	Grease, sealed type				
	Туре			Spline				
Slip yoke	Number o	if teeth		21				
	Spline 0.0	l		27.9 mm				
	Make and	l mig. no.	Front	Toyota, 37402-12010, 37411-14010 LOBRO 37360-12010				
	Number		Liden	4				
	Type (ball and trunnion, cross)		cross)	Hooke, cross groove				
Universal joints	Beer ettech (v. belt etemp eta)		in etc)	Flange				
<b>,</b>	Rear attach (u-bolt, clamp, etc)  Type (plain, anti-friction)		ip. 4.0)	Anti-friction				
	Bearing	Lubrication (fitting, prepa	nck)	Grease, sealed type				
Drive taken the			•	Control arms				
	through (torq	ue tube.		Control arms				

<sup>\*</sup> Centerline to centerline of universal joints, or to centerline of rear attachment. Page 10.1 MVMA-90 (Rear Wheel Drive)

## **METRIC (U.S. Customary)**

Body Type And/Or Engine Displacement

Vehicle Line	COROLLA					
Model Year	1990	Issued	Aug.,	89	Revised (*)	

4A-GE 4A-FE 4A-FE(SR5) 4WD(Wagon) 4WD(sedan)

#### Suspension - General Including Electronic Controls

	Sta	ndard/optional/not avail.	Not avail.				
	Ma	nual/automatic control					
	Typ	e (air/hydraulic)					
Car leveling	Prin	nary/assist spring	-				
avam y	Rea	ar only/4 wheel leveling	-				
	Sin	gle/dual rate spring					
	Sin	gie/dual ride heights	-				
	Pro	vision for jacking					
	Sta	ndard/option/not avail.	Not avail.				
	Ma	nual/automatic control	-				
	Nu	mber of damping rates	-				
Shock absorber	Typ	pe of actuation (manual/ ctric motor/air, etc.)	-				
damping controls	3	Lateral acceleration	-				
	n	Deceleration					
	0	Acceleration					
		Road surface	-				
	Туг	30	Double-acting hydraulic telescopic				
Shock absorber	Ma	ke	Fr: Toyota Rr.: Kayaba or Tokiko				
(front &	Pis	ton diameter Fr /Rr	32/30 mm 30.2/25 30.2/30 32/25				
· · · · · · ·	Ro	diameter Fr./Rr.	22/20 mm 20/18 20/20 22/12.5				

#### Suspension - Front

Type and dea	scription	MacPherson	strut						
	Full jounce	80 mm	80	80	80	70			
Travel*	Full rebound	82 mm	85	85	74	84			
	Type (coil, leaf, other) & material	Coil spring	, SUP7NV o	r SUP12V					
	Insulators (type & material)	UPR and LWR, rubber							
Spring	Size (coil design height & i.d.)	Appears on next page							
	Spring rate [N/mm (lb./in.)]	21.6	18.6	18.6	24.5	21.6			
	Rate at wheel [N/mm (lb./in.)]	23.5	20.6	20.6	26.5	23.5			
	Type (link, linkless, frameless)	Link	_	-	Link	Link			
Stablizer	Material & bar diameter	STRM15A, 25.4 mm	<b>-</b>	-	STICHISA or ASBESN,	STEM15A or ASB25N, 25.			

#### Suspension - Rear

Type and description		MacPherson	MacPherson strut			Trailing, rigid		
Travei*	Full jo	unce	85 mm	85	85	90	80	
I LSTAMO	Full re	bound	83 mm	95	95	100	110	
	Туре	(coil, leaf, other) & material	Coil spring	, SUP7		Coil spri	ng, SUP7NV or SUP12V	
	Size ( height	length x width, coil design ( & i.d.)	Appears on next page					
Spring	Spring rate (N/mm (fb./in.))		21.6	18.5	16.7	21.6	21.6	
	Rate at wheel [N/mm (lb./in.)]		23.5	20.6	20.6	23.5	23.5	
	Insula	tors (type & material)	UPR and LWR, rubber					
	H	No. of leaves	_			_		
	leaf	Shackle (comp. or tens.)	-					
Stabilizer	Туре	(link, linkless, frameless)	Link	-	Link	Link	Link	
	Mater	ial & bar diameter	SUP6, 14 mm	-	SUP6, 14	S45C or	S48C, 17	
Track bar (type)		_	_		_	-		

<sup>\*</sup> Define load condition:

		4A-GE	4A-FE (R, D grade)	4A-FE (N, X grade)	4WD (wagon)	4WD (sedan)
Front	spring					(mm)
	Std.	340.0 x 127.5	356.5 x 127.8	356.5 x 127.8 364.5 x 127.6	339.0 x 126.9 345.0 x 126.8	340.0 x 127.5 346.5 x 127.3
RH	Opt. (w/air conditioner)	346.5 x 127.3	364.5 x 127.6	364.5 x 127.6 372.5 x 127.5	345.0 x 126.8 351.0 x 126.7	346.5 x 127.3 353.5 x 127.2
	Std.	346.5 x 127.3	364.5 x 127.6	364.5 x 127.6 372.5 x 127.5	345.0 x 126.8 351.0 x 126.7	346.5 x 127.3 353.5 x 127.2
LH	Opt. (w/air conditioner)	353.5 x 127.2	372.5 x 127.5	372.5 x 127.5 380.5 x 127.4	351.0 x 126.7 357.0 x 126.6	353.5 x 127.2 360.5 x 127.1

Upper tier: M/T Lower tier: A/T

	Coupe (D grade)	Coupe (X grade)	Coupe (V grade)	Sedan, Wagon	4WD (wagon)	4WD (sedan)
ear spring	3		······································			(mm)
Std.	325.5 x (88.8-118.8)	341.5 x (88.9-118.9)	319.5 x (88.3-118.3)	331.0 x (88.6-118.6)	366.0 x 107.5	356.0 x 108.

Vehicle Line COROLLA

Model Year 1990 Issued Aug., 189 Revised (\*)

#### **METRIC (U.S. Customary)**

.a	(0.3. 04	Stomery,					
Body Type Al Engine Displi				4A-GE	4A-FE (2WD)	4A-FE (4WD)	
irakes -	Service						
escription		<u> </u>		-			
lanufacturer a		Front (disc or drum)		Std. disc Std. disc	Drum		
		Rear (disc or drum)		Proportioning valv			
		elay, metering, other)		Std.			
ower brake (s			<del></del>	Direct vacuum			
ooster type (r	1	ral, vac., hyd., etc.)		Inline	<del></del>		
	<u> </u>	(volume in.3)		N.A.			
<b>acuum</b>		e (elec, gear driven, belt	driven)	N.A.			
		al speed range		-	<del></del>	<del></del>	
raction ontrol		ine intervention (electroni	r mech)		<del></del>		
<del></del>	<del> </del>	ar (std., opt., n.a.)		N.A./N.A.			
	Manufacturer Time (electronic mech.)						
nti-lock	Type (electronic, mech.)  Number sensors or circuits					· -	
evice	Number sensors of circuits  Number anti-lock hydraulic circuits						
		r add-on system		=			
		rol (yes. no)		-			
		ower source (elec., vac. mfr.,	pwr. strg.)	-			
fective area				Fr./Rr.: 164/132	164/232	164/268	
ross Lining a		))**(F/A)		164/132	164/232	164/268	
wept area (cr				1190/923	1049/377	1049/440	
	<del></del>	king diameter	F/R	258/242 mm	238/N.A.	238/N.A.	
<b>1</b>			F/R	162/166 mm	142/N.A.	142/N.A.	
Rotor	Thickness		F/R	22.0/9.0 mm	18.0/N.A.	18.0/N.A.	
	Material &	Material & type (vented/solid) F/R		Cast iron, vented/solid		d/N.A.	
Orum	Diameter		F/R		-/200.0	-/200.0	
Jium	Type and	material	F/R	_	-/cast iron	-/cast iron	
Mheel cylinde	r bore		Fr./Rr.	54.0/30.16	51.10/17.46	54.0/19.05	
Viaster cylinde		ore/stroke	F/R	22.22/14.00 mm	20.64/14.00	22.22/14.00	
edal arc ratio		<u> </u>		4.15			
ine pressure	at 445 N(10	) lb.) pedal load (kPa (psi	)]	10785	11121	10785	
ining clearan			F/R	Self adjusting/se	lf adjusting		
		Bonded or riveted (m	/ets/seg.)	Bonded			
	1	Rivet size		-			
		Manufacturer		Bendix, Sumitomo, Nisshinbo, Akebono, Aisin			
	Front	Lining code"***	····	_			
	. wheel	Material		Resin molded			
		Primary or	out-board	102 x 42 x 10 mm			
		Size Secondary	or in-board	102 x 42 x 10 mm			
Brake		Shoe thickness (no li	ning)	5.0 mm.			
uing ning		Bonded or riveted (m		Bonded			
		Manufacturer		Nisshinbo, Akebon	10		
	Rear	Lining code*****		-			
	Mueei	Material		Resin molded			
		**** Primary or	out-board	95 x 34 x 10 mm	192 x 30 x 4	192 x 35 x 4	
		<del></del>		95 x 34 x 10 mm	192 x 30 x 4	192 x 35 x 4	
		Size Secondary	OF III I OCURED CE	1 37 Y 74 Y TO mm	1270 1 70 1	1	

<sup>\*</sup> Excludes rivet holes, grooves, chamilers, etc. ..... \*\* Includes rivet holes, grooves, chamilers, etc.

Total swept area for four brakes. (Drum brake: Widest lining contact width for each brake x its contact circumference.)
(Disc brake: Square of Outer Working Dia. minus Square of inner Working Dia. multiplied by Pi/2 for each brake.)

<sup>\*\*\*\*</sup> Size for drum brakes includes length x width x thickness. \*\*\*\* Manufacturer I.D., catalog for formulation designation and coefficient of friction classification.

## MVMA Specifications Vehicle Line COROLLA Model Year 1990 Issued Aug., '89 Revised (\*)

METRIC (U.S. Customary)

Body Type And/Or Engine Displacement

FWD FWD FWD 4WD 4WD 4WD N grade w/M/TN grade w/A/T V grade all D grade X grade				·
all R&D grade all X grade	FWD FWD	Elm .	ALTD	/1.7D
N grade w/ M/Th grade w/A/T V grade all D grade X grade	all PAD grade all Y grade	LAD	4WD	4₩₽
IN grade w/ M/TIN grade w/A/T; ' Sidde (dil D Aldde) A Aldde	all wan alone all w alone	V grade	all Doradel	Y orado
In State at the State of the	N grade w/.M/TN grade w/A/T	, grade	STT D STEGE	v grade

	Size (load range.	, pły)	155SR13	175/70SR13	185/60R14 82H	165SR13	185/70SR13	
	Type (bias, radia	i, steel, nylon, etc.)	Radial					
ires	Inflation pres- sure (coid) for	Front (kPa (psi))	193	-	179	193*1 221*2	179	
	recommended max. vehicle load	Rear [kPa (psi)]	193		179	193*1 221*2	179	
	Rev./mile-at 70 k	m/h (45 mph)	913	910	916	896	892	
	Type & material		Full drop o	enter rim, s	<u>teel</u>			
	Rim (size & flang	e type)	13 x 5J		$14 \times 5.5JJ$	13 x 5J		
/neets	Wheel offset		45 mm		39	45		
		Type (bott or stud)	Nut			_		
	Attachment	Circle diameter	100 mm					
		Number & size	4. 12 dia, 1.5 pitch					
care	Tire and wheel		T115/70D14,	14 x 4T		T135/70D1	.5, 15 x 4T	
-	Storage position (describe)	& location	Trunk room		•			
īres An	d Wheels (Option	onal)	*1: 3 perso					
ire size (loa	d range, ply)		P155/80R13	P175/70R13	185/60R14 82H	-	185/70SR13	
diel, steel,	nylon, etc.)		Radial			_	Radial	
Wheel (type & material)		Steel			-	Aluminum		
im (size, fla	nge type and offset)		13 x 5J	13 x 5J	$14 \times 5.5JJ$	-	13 x 5J	
re size (loe	d range, ply)				185/60R14 82H			
ype (bias, r	adial, steel, nylon, etc	L)			Radial			
/heel (type	& material)				Aluminum			
im (size, fla	nge type and offset)	<u> </u>	(D&N grade)		$14 \times 5.5JJ$			
ire size (loe	d range, ply)	<del> </del>	175/70SR13					
ype (bias, r	adial, steel, nylon, etc	L)	Radial					
/heel (type			Steel/Alum	<b>.</b>		<del> </del>	<del> </del>	
lim (size, fla	nge type and offset)		13 x 15J				<del></del>	
	d range, ply)	<del></del>	P175/70R13				· · · · · · · · · · · · · · · · · · ·	
ype (bias, r	adial, steel, mylon, etc	.)	Radial				<del>" </del>	
/heel (type	<del></del>		Steel/Alum					
	nge type and offset)		13 x 15J	L	<u> </u>	_ <del></del>		
,	d wheel size							
(if configuration is different than road tire or wheel, describe optional space tire and/or wheel location & storage position)			The same					
irakes -	- Parking		Coupe V gr	ade	all others			
ype of cont	rol		Manual					
Location of control			On floor tunnel					

Brakes – Parking		Coupe V grade	all others		
Type of control	t .	Manual			
Location of con	ntrol	On floor tunnel			
Operates on		Rear disc rotor	Rear brake drum		
if separate from service brakes	Type (internal or external)	-	-		
	Drum diameter	-	-		
	Lining size (length x width x thickness)	-	- -		

Vehicle Line COROLLA Model Year 1990

**METRIC (U.S. Customary)** 

Body Type And/Or Engine Displacement

FWD, 4A-GE 4WD, Wagon FWD, 4A-FE 4WD, Sedan

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0100	-4-	
Stee	HII	14

Steering								
Manual (std., o	pt., n.a.)			N.A.	Std.	Std.	Std., N.A. (X grd.)	
Power (std., op	t., n.a.)			Std.	Opt.	Opt.	Opt., STD. (X grd.)	
<del></del>	•	Туре		Tilt				
Adjustable steering wheel	column	Manufac	turer	-				
(tift, telescope,	tilt, telescope, other)		L, n.a.)	Std.	Opt.	Opt.	Opt., Std. (X grd.)	
Wheel diamete		Manual		_	380 mm	380	380	
(W9) SAE J110		Power		384 mm.	380	380	380	
<del></del>	Outside	Wall to	vall (l. & r.)	10.8	M/S 10.6 P/S 10.8	10.8		
Turnina	hont	Curb to curb (l. & r.)		9.8	9.6 9.8	9.8		
diameter m (fl.)	Inside	Wall to v	vall (i. & r.)	5.5	5.2 5.4	5.2		
m (n.)	Legic		curb (l. & r.)	5.7	5.4 5.6	5.4		
Scrub Radius*	<del></del>	,:: <del>-</del>	· · · · · · · · · · · · · · · · · · ·	-				
		Туре		-	Rack and pinio	π		
•	1	Manufacturer		-	Toyota Motor Corporation			
Manual	Gear		Gear	-	00			
		Ratios	Overall	-	24.1	21.9 - 24.6		
	No, wheel turns (stop to stop)		op to stop)	-	4.3	4.2		
	Type (coaxial, elec., hyd., etc.)		., hyd., etc.)	Integral				
	Manufacturer			Toyota	Toyota/Koyo	Toyota		
_	Туре			Rack and pinion				
Power	Gear		Gear	00				
	}	Ratios	Overall	19.1	19.1/18.7	19.1		
	Pump (dr	Pump (drive)		V-ribbed belt				
•	No. wheel turns (stop to stop)		op to stop)	3.4	3.4/3.3	3.4		
	Туре	•		Ackermann	,		_	
Linkage	Location (front or rear		Rear of wheels					
	Tie rods	(one or tw	0)	Two				
	Inclinatio	n at camb	er (deg.)	12°50'	12°40', 12°45'(coupe	) 12°20'	12°05'	
		Upper		Ball bearing				
Steering axis	Bearings			Ball joint				
	(type)	Thrust		-				
Steering spind	le/knuckie 8	i joint type	)	-				
		Inner be		38 mm				
Wheel	Diameter	Outer b	earing	72 mm				
spindle/hub	Thread (	size)	<del></del>	M19 x 1.5 mm				
	Bearing	(type)	•	Double row ang	ular ball bearin	ng		

<sup>\*</sup>The horizontal distance in the front elevation between wheel centerline and kingpin (ball joint) axis at ground. \*\*See Page 22.

#### **METRIC (U.S. Customary)**

Sody Type And/Or Engine Displacement Vehicle Line COROLLA

Model Year 1990 Issued Aug., \*\* 89 Revised (-)

FWD, 4A-GE FWD 4A-FE 4WD, Sedan 4WD, Wagon wagon

#### Wheel Alignment

	Canina	Caster (deg.)	1°20'±45'	1"20"±45", 1"25"±45"	1°20°±45'	1°15'±45'
	Service checking	Camber (deg.)	-0°15'±30'	-0°10'±30'	0°±30'	0°10'±30'
		Toe-in (outside track-mm (in.)]	1±4 mm		<u>-</u>	
Front		Caster	1°20'±30'	1*20'±30', 1*25'±30'	1°20'±30'	1°15'±30'
wheel at curb mass	Service reset*	Camber	-0°15'±30'	-0°10'±30'	0°±30'	0°10'±30'
(wL)	16361	Toe-in	1±1 mm			
	Periodic M.V. in- spection	Caster	1°20'±45'	1°20'±65', 1°25'±65'	1°20'±45'	1°15'±45'
		Camber	-0°15'±45'	-0°10'±45'	0°±30'	0°10'±30'
		Toe-in	1 <u>+</u> 4 mm			
_	Service checking	Camber (deg.)	-0°40'±45'	-0*35'±45', -0*40'±45'		
Rear		Toe-in (outside track-mm (in.)]	4±4 mm		-	
wheel at curb mass (wt.)	Service	Camber	-0°40'±30'	-0-32, 730, -0-10, 730,	-	
	reset*	Toe∹n	4 <u>+2</u> mm		_	<u>-</u>
	Periodic	Camber	-0°40'±45'	-0°35'±45', -0°40'±45'	_	<u> </u>
	M.V. in- spection	Toe-in	4±4 mm		-	-

<sup>\*</sup> Indicates pre-set, adjustable, trend set or other.

		F							
Electrical	- Instruments and Equipment	Coupe	Sedan	Wagon					
Speed-	Type (analog, digital, std., opt.)	Analog, round							
ometer	Trip odometer (std., opt., n.a.)	Std.							
EGR maintena	nce indicator	N.A.		·					
Charge	Туре	Warning lamp							
indicator	Warning device (light, audible)	Light							
Temperature	Туре	Analog							
indicator	Warning device (light, audible)	N.A.							
Oil pressure	Туре	Vgrd: analog, o	thers: lamp	<del></del>					
indicator	Warning device (light, audible)	N.A.	light	<del></del>					
Fuel indicator	Туре	Analog	<u> </u>	<del></del>					
	Warning device (light, audible)	Light	-						
	Type (standard)	*1	Motor, 2-ster	p/3-step (N, X grade)					
Wind-	Type (optional)	*2	Motor, 3-step	)					
shield wiper	Slade length	Driver's side:	00 mm, passenger						
	Swept area (cm²(in.²)]	6581	6430	FWD: 6430, 4WD: 6510					
Wind-	Type (standard)	Motor							
shield washer	Type (optional)	-	<del></del>						
	Fluid level indicator (light, audible)	-							
Rear window v	riper, wiper/washer (std., opt., n.a.)	N.A.							
Hom	Туре	Electric, disc	type						
	Number used	1							
		V grade:							
Other <sub>,</sub>		Voltmeter							
		Analog							

<sup>\*1:</sup> Motor, 2-step, w/mist wiper

Motor, 3-step (GT-S)

<sup>\*2:</sup> Motor, 3-step

Motor, 3-step, variable (GT-S, A/T)

MVMA	Specif	ications	Vehicle Line COROLLA  Model Year 1990 Issued Aug., 189 Revised (*)				
METRIC (	U.S. Cust	omary)					
Engine Descr Engine Code	iption		All Models				
Electrical	– Supply S	System					
	Manufacturer		GS, YB, KB, FB, NAT				
	Model, std., (		50D20L Opt: 55D23L				
	Voltage		12V 12V				
_	Amps at 0°F	cold crank	270A 310A				
Battery	Minutes-rese		75 90				
	Amps/hrs20		50AH 60AH				
	Location		Left front in engine compartment				
	Manufacture	•	-				
	Rating (idle/max. rpm)		70A				
Alternator	Ratio (alt. crank/rev.)		2.36				
All report	Output at idle (rpm, park)						
	Optional (type	a & rating)	-				
Regulator	Туре		IC type (voltage control)				
Electrical	- Starting	System					
	Manufacture						
Mator	Current drain °F						
	Power rating						
Motor	Engagement type		Shift type				
drive	Pinion engag from (front, re	es par)	Right				
Electrical	– Ignition	System					
7	Electronic (st	zi., opt., n.a.)	Std.				
Туре	Other (specif	y)	N.A.				
	Manufacture	7	Nippondenso				
0.0	Model						
Coil	0	Engine stopped - A	AE92: OA AE95:				
	Current	Engine Idling - A	AE92: 0.85A (4A-GE), 0.8A (4A-FE) AE95:				
	Manufacture	7	Nippondenso, NGK				
•	Model		4A-GE: PK2OR8, BKR6EP8, 4A-FE: Q16R-U, BCPR-5EY				
Spark	Thread (mm)		M14-19.0				
plug	Tightening to	rque (N-m (lb, ft))	17.7				
	Gep	<del></del>	0.8 mm				
	Number per	cylinder	1				
	Manufacture	1	Nippondenso				

Locations & type

Electrical - Suppression

Distributor with flame spray coated rotor Resistive cord, resistive spark plug

Battery manufacturer:

GS=Nippon Denchi YB=Yuasa Denchi KB=Kobe Denki
FB=Furukawa Denchi NAT=Matsushita Denchi

Distributor

Vehicle Line COROLLA 189 Revised (\*) Model Year 1990 Issued Aug.,

METRIC (U.S. Customary)	<u> </u>
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**Body Type** 

Sedan Wagon Coupe

**Body** 

Monocoque Structure

	Bar material and mass (kg) Fr./Rr.	Urethane 4.6/6.5	Urethane 4.8/5.8, 4.6 (4WD)	Urethane
Bumper system front - rear	Reinforcement material and mass (kg) Fr./Rr.	Steel 10/13.9	Steel 9.3/12.5, 11.8 (4WD)	Steel 9.2/9.3

Anti-corrosion treatment

#### **Body - Miscellaneous information**

Type of finish	(lacquer, ename	i, other)	Acryl resin paint				
	Material & m	153	-				
Hood	Hinge locatio	n (front, rear)	Rear				
	Type (counts	rbalanca, prop)	Prop				
Release control (internal, external)			Internal				
Material & mass			_				
Trunk	Type (counts	rbalance, other)	Counterbalance				
lid	Internal releas	e control (elec., mech., n.a.)	Mechanical	Mechanicai, N.A. (STD)	N.A.		
	Material &	mass	=				
Hatch-	Type (counterbalance, other)		•				
back lid	Internal releas	e control (elec., mech., n.s.)	•				
	Material & mass						
Tailgate	Type (drop, lift, door)		Lift				
·	Internal releas	e control (elec., mech., n.a.)	Mechanical				
Vent window (	control (crank,	Front					
friction, pivot.		Rear	• •				
Window regul		Front			<del></del>		
(cable, tape, f	lex drive, etc.)	Rear					
Cart making		Front	Spring frame + foam pad	Panel frame + foam pad (2) Panel frame + spring + fo	MD) am pad (4WD)		
Seat cushion type (e.g., 60/40 bucket, bench, wire, foam, etc.)		Rear	Wire frame + foam				
		3rd seat	-				
Seat back typ		Front	Spring frame + foam pad	Pipe frame + spri	ng + foam pad		
(e.g., 50/40, b	ucket, bench,	Rear	*1	*2	Panel frame + foam pad		
wire, foam, etc.)		3rd seet	-				

<sup>\*1:</sup> Bord frame + foam pad (DLX, SR5)

Panel frame + foam pad (std. for GTS, opt. for SR5)

<sup>\*2:</sup> Wire frame + foam pad

Panel frame + foam pad (LE)

Vehicle Line COROLLA

Model Year 1990 Issued Aug., '89 Revised (\*)

Right

Body	Type	

Seating Position

Coupe Sedan Wagon

Center

	Type & description		Firet Seat	Coupe 3 point, ELR	-	3 point, ELR			
Active	(lap & shoulder bet lap belt, etc.)	<b>.</b>	Second seat	Sedan & wagon 3 point, ELR	2 point, manual adj.	3 point, ELR			
	Standard / optional		Third						
Type & description (air bag, motorized - 2-point belt, fixed belt, knee bolster, manual - lap belt)			First seat	All automatic 2 point, manual lap, knee bolster	-	Same as left			
		eit.	Second seal						
	Standard / optional Standard		Thico						
Glass		SAE Ref. No.							
Vindshield gla surface area (c	ss exposed cm²(in.²)]	St	8935		8712	8712, 8729 (4WD)			
Side giasa exp area (cm²(in.²)	osed surface ] - total 2-sides	<b>S2</b>	8580		10060	13814, 14384			
Sacklight glass turface area (c	s exposed cm²(in.²)]	S3	7160		7156	4242, 3776			
Total glass exposed surface S4 area [cm²(in,²)]		24675		25928	26768, 26889				
Windshield glass (type)			Laminated, curved						
Side glass (type) Tem			Tempe	Tempered, curved					
	Backlight glass (type) Tempered, curved								

#### resciamps

Description - sealed beam, halogen, replaceable bulb, etc.	Hidden	Replaceable bulb			
Shape	Square, 2	-			
Lo-beam type (2A1, 2B1, 2C1, etc.	-				
Quantity	-				
Hi-beam type (1A1, 2A1, 1C1, 2C1, etc.)	-	· · · · · · · · · · · · · · · · · · ·			
Quantity					

#### Frame

Type and description (separate frame, unitized frame, partially-unitized frame)

Monocoque

COROLLA Vehicle Line Issued Aug., 189 Revised (-)

METRIC	; (U.S.	Cust	toma	ry)
--------	---------	------	------	-----

Coupe	Sedan	Wagon

, . , , ,										
Convenie	nce Equipment (standard, option	nal, n.a.)			_					
Air conditionin auto, temp cor		Opt. ma	inual te	шр. с	ontro	1				
Clock (digital.	analog) Digital	Std.(V gr	d.), Opt.	(other	s) Std	(uppe	r grade	N.A.(R	rd.) Opt.	(others)
Compass / the		-								
Console (floor		Std. fo	r all,	floor			•			
Defroster, elec		Std.			Std.,	Opt. (	R grd.)	Std.		
	Diagnostic monitor (integrated, individual)	-								<del></del>
	Instrument cluster (list instruments)	_								
	Keyless entry	-								
Electronic	Tripminder (avg. spd., fuel)	-								
	Voice alert (list items)	-								
	Other	T -								
Fuel door lock	(remote, key, electric)	Remote								
	Auto head on / off delay, dimming	_								
	Cornering	N.A.	_							
	Courtesy (map, reading)	Opt., 1	nap (exc	ept S	TD)				<u> </u>	
	Door lock, ignition	N.A.								
	Engine compartment	N.A.								
Lamps	Fog	N.A.								
	Glove compartment	N.A.								
	Trunk	N.A.			Std.	(Ng	rade)	Std.	(4WD)	
	Illuminated entry system (list lamps, activation)	-		•						
	Other	-								
	Day / night (auto. man.)	Manual								
	L.H. (remote, power, heated)	Remote	, power	or ma	nual					
Mirrors	R.H. (convex, remote, power, heated)	Convex	, remote	powe	r		· · · · · ·			
	Visor vanity (RH / LH, illuminated)	_								
Navigation sy	stem (describe)	-								
Parking brake	-auto release (warning light)	Warnin	g light							· · · · · · · · ·

METRIC (U.S. Customary)

COROLLA 1990	Issued	Aug.,	189	Revised (•)	
 				<del></del>	

Engine Desc Engine Code			Coupe	Sedan	Wagon				
Convenie	nce Equi	pment (standard, optional, n	ı.a.)						
<u> </u>	Deck lid (	release, pull down)	N.A.						
	Door lock describe	is (manual, automatic, system)	Opt. manual						
		2 - 4 - 6 way, etc.	-		· · · · · · · · · · · · · · · · · · ·				
	1	Rectining (R.H., L.H.)	Front seat back:	Yes, both					
	1_	Memory (R.H., L.H., present, recline)	-						
	Seets	Lumber, hip, thigh, support	-						
Power equipment		Heated (R.H., L.H., other)	_						
adodanam	Side wind	iows	Opt. for upper gr	ades.					
	Vent wind	lows	-						
	Rear wind	lows	_						
	Antenna (	(location, whip, w / shield, power)	Whip, sedan & wag	on: A pillar, Co	upe: roof				
	Standard		Radio: AM MPX/FM	MPX ETR (V, N gr	d.)				
Radio systems	Optional	AM, FM, stareo, tape, compact disc, graphic equalizer, theft deterrent, radio prep package, headphone jacks, etc.	,	MPX ETR w/casse	te SF (V, N grd.) te (R, D, X grd.)				
	Speaker	(number, location)	Rear seat speaker: Std. (X, V, N grd.), Opt. (R, D grd.)						
Roof: open air	or fixed (flip	-up, sliding, "T")	Sun roof (all but w	agon, 2WD) opt for	limited grade, sliding				
Speed control	device		Opt.						
Speed warning	g device (ligh	nt, buzzer, etc.)	N.A.	· · · · · ·					
Tachometer (r	pm)		Std., opt. or N.A	. depending on g	rade				
Telephone sys	stem (descrit	)e)	_						
Their deterren	t system		Steering lock						

Vehicle Line COROLLA

Model Year 1990 Issued Aug., 189 Revised (\*)

0 kg

1345

890

950

195

200

59°

56.5°

1415

900

205

210

20°

(1440)

105.4 kg

1385

34°

METRIC (U.S. Customary)

Vehicle Dimensions See Key Sheets for definitions

All dimensions to ground are for comparative purposes only. Dimensions are to be shown for all base body models of each vehicle line. SAE Ref. no. refers to the definition published in SAE Recommended Practice J1100 "Motor Vehicle Dimensions," unless otherwise specified.

Body Type	SAE Ref. No.	FWD Coupe	FWD Sedan	FWD Wagon	4WD Sedan	4WD Wagon
Width						
Tread (front)	W101	1445 (V grd	.), 1430		1440	
Tread (rear)	W102	1425 (V grd	.), 1410		1380	
Vehicle width	W103	1665	1655		1655	
Body width at Sg RP (front)	W117	1656	1615		1615	1635
Vehicle width (front doors open)	W120	3905	3325		3325	
Vehicle width (rear doors open)	W121	-	3195	<u></u>	3195	3215
Tumble-home (deg.)	W122	28.2°	24°		24°	
Outside mirror width	W410	-				
Length		<del> </del>		<u> </u>	0.00	
Wheelbase	L101	2430	<del></del>	<del>-</del> -	2430	1
Vehicle length -	L103	4375	4325	4355	4325	4370
Overhang (front)	L104	925	875		875	
Overhang (rear)	L105	1020		1050	1020	1065
Upper structure length	L123	2486	2560	2960	2560	2990
Rear wheel C/L "X" coordinate	L127	2430			2430	
Height*						
Passanger distribution (front/sect)	PD1.2.3	2/1			2/1	

1330

875

935

59°

56.5°

CHCYNTHI	2004	m did	
	_		

Rocker panel-front to ground

Rocker panel-rear to ground

Windshield slope angle

(w/roof spoiler)

Trunk/cargo load

Cowl point to ground

Deck point to ground

Vehicle height

Ground Clearance*						
Front bumper to ground	H102	235			250	255
Rear bumper to ground	H104	350	310	295_	325	310
Sumper to ground (front at curb mass (wt.)]	H103	250			265	275
Bumper to ground (rear at curb mass (wt.))	H105	395	355	340	370	355
Angle of approach (degrees)	H106	17.0°	17.5°		19.5°	21.5°
Angle of departure (degrees)	H107	16.0° (V	grd.), 15.0°		17.5°	15.5°
Ramp breakover angle (degrees)	H147		grd.), 13.5°	<del></del>	14.5°	15.5°
Axie differential to ground (front/rear)	H153	_	_		150	
Min. running round clearance	H158	135 ( V s	135 ( V grd.), 140		150	160
Location of min. run. grd. clear.		Exhaust	center pipe		CCRO	

All vehicle height and ground clearances are measured at the Manufacturer's Design Load Weight.
Manufacturers Design Load Weight is defined with indicated passenger distribution and trunk/cargo load, unless otherwise specified.
All thear dimensions are in millimeters (inches) unless otherwise noted.

0 kg

1260

850

910

180

185

61.9°

61.7°

H101

H114

H138

H112

H111

H122

H121

CCRO stands for Catalytic Converter for Reduction and Oxidation.

MVMA Specifications  METRIC (U.S. Customary)  Vehicle Dimensions See Key Si	Vehicle Lir Model Yea heets for definitions		_	* 89 Revised (*)	
Sody Type	FWD Coupe FW	D Sedan	FWD Wagon	4WD Sedan	4WD Wagon

Body Type		FWD Coupe	FWD Sedan	FWD Wagon	4WD Sedan	4WD Wagon
Front Compartment	SAE Ref. No.					
SgRP front, "X" coordinate	L31	1360	1325		·	
Effective head room (W/Sun roof)	H61	963 (914)	974.5 (937)	1005	974.5 (937)	1030.5(988.5
Max. eff. leg room (accelerator)	L34	1090	1038			
SgRP to heel point	H30	210.5	267.5	·		
SgRP to heel point	, ւ.53	903	819.5			
Back angle	L40	21°	21°	17°	21°	
Hip angle	L42	93.5°	90°	86°	90°	
Knee angle	L44	132°	118°			
Foot angle	L46	87°	87°			
Design H-point front travel	L17	D:208.5,P:193.5	D: 209, P: 1	L94	D: 208.5, P	: 193.5
Normal driving & riding seat track trvl.	L <b>2</b> 3	Same as abov				
Shoulder room (N, X grd.)	W3	1330.5	1351(1332.5)	1351		1351(1334)
Hip room (V, X grd.)	W5	1363(1295)	1261			
Upper body opening to ground	H50	1170	1222.5	<u></u>	1237.5	1247.5
Steering wheel maximum diameter*	W9	-				
Steering wheel angle	H18	21°21'	25°9'		25°9'	<del></del>
Accel, hell pt. to steer, whi, cntr	L11					<u> </u>
Accel, heel pt. to steer, whi, cntr	H17	-				
Undepressed floor covering thickness	H67	16	8		·	
Rear Compartment		D: driver I	?: passenger		<u></u>	
SgRP point couple distance	L50	611	720	·	<del></del>	
Effective head room (W/Sun roof)	H63	896(887.5)	925.5(925.5)	999	925.5(925.5)	999(942.5)
Min. effective leg room	L51	655	803		805	
SgRP (second to heel)	H31	254.5	305		290	
Knee clearance (Opt., V grd.)	L48	-109.5(-129.5)	-15	9	-14	
Shoulder room (N, X grd.)	W4	1297	1339(1328)	1339		1339(1329)
Hip room (N grd.)	W8	1182	1363.5(1272.5)	1363.5		1061
Upper body opening to ground	H51	1048	1228.5		1243.5	1253.5
Back angle	L41	26°	27°			
Hip angle	L43	73.5°	84.5°		83.5°	
Knee angle	L45	53.5°	73.5°		74.5°	
Foot angle	L47	104.5°	114°		116°	
Depressed floor covering thickness	H73	13	8			
Luggage Compartment	<u> </u>					
Usable luggage capacity [L (cu. ft.)]	V1	330	360	354	267	275
Liftover height	H195	780	595	530	610	545
Interior Volumes (EPA Classi			· · · · · · · · · · · · · · · · · · ·	,,-		
	Ī	-			<u> </u>	<del></del>
Vehicle class	<del>                                     </del>		<del> </del>			
Interior volume index (cu. ft.)**	<del></del>	<del>                                     </del>	<del></del>			

Trunk / cargo index (cu. ft.)

<sup>\*</sup> See page 14.
\*\* Includes passenger and trunk / cargo index - see definition page 32.

<b>MVMA</b> Specification	ons	Vehicle Line <u>COROLLA</u> Model Year <u>1990</u> Issue	d Aug., 189 Revised (*)
METRIC (U.S. Customary Vehicle Dimensions See	) Key She	ets for definitions	
Body Type	İ	Wagon (2WD)	Wagon (4WD)
	SAE		
Station Wagon - Third Seat	Ref. No.		
Seat facing direction	SD1		
SgRP couple distance	L85		<u></u>
Shoulder room	W85		
Hip room	W86	-	
Effective leg room	L86	-	
Effective head room	H86		·
SgRP to heel point	H87	_	
Knee clearance	L87		
Back angle	L88	-	
Hip angle	1.89		
Knee angle	L90		
Foot angle	L91	-	
Station Wagon - Cargo Spa	L200		
Cargo length (open front)	L201	-	
Cargo length (open second)	L202	1683	1708
Cargo length (closed front)	L202	947	964.5
Cargo length (closed second)	L204	1567	1493
Cargo length at belt (front)		735	672.5
Cargo length at belt (second)	L205	973	834
Cargo width (wheelhouse)	W201	1085	1110
Rear opening width at floor	W203	1225.5	438.5
Opening width at belt	W204	803	624.5
Min. rear opening width above belt	W205	870.5	D grd.: 830.5(787), X grd.: 827(783.5)
Cargo height	H201		763.5
Rear opening height	H202	803.5	1 703.2
Tailgate to ground height	H250		438.5
Front seat back to load floor height	H197	400.5	D grd.: 1.660(1.573), X grd.: 1.641(1.555
Cargo volume index (m³(ft.³))		1.827	D grd.: 0.748(0.709), X grd.: 0.739(0.700
Hidden cargo volume index [m3(ft.3)]	V4	0.857	D grd.: 0.607(0.575), X grd: 0.602(0.570)
Cargo volume index-rear of 2-seat	V10	0.740 m <sup>3</sup>	
Hatchback - Cargo Space			( ): with sun roof

Page 23

L208

L209

L210

L211

H197

H198

٧3

**V4** 

V11

\_

\_

Cargo length at front seatback height

Cargo length at second seatback height

Cargo length at floor (front)

Cargo length at floor (second)

Cargo volume index (m3(fL3))

Front seatback to load floor height

Second seatback to load floor height

Hidden cargo volume index [m3(ft.3)]

Cargo volume index-rear of 2-seat

# MVMA Specifications METRIC (U.S. Customary)

Vehicle Line	COROLLA		
Model Year	1990	Issued Aug., 189 Revised (*)	

Body Typ	pe	Coupe	Others	4WD
<u>/ehicie</u>	∟ Flduci	al Marks		
lumber*			Define Coordinate Location	
Front		Center of installation h front floor (both sides)	nole for seat track outer in	n cross member of
Rear		(both sides) Others:	on hole for rear seat belt : r seat belt anchor in quarte	
Fiducial Mark Number				
	W21*	W5 + 70.5 mm		W5 + 65
	L54°	L19 + 90 mm		L19 + 82
Front	H81*	H10 + 73.5 mm		H10 + 83
rigit	H161°	290 mm		Sedan: 315, Wagon: 325
	H163*	260 mm		285 295
		VIS + 40	Tus + 70 7	US + 32
	W22*	W5 + 40 mm	W5 + 70.7	W5 + 32
	L55'	L30 + 20 mm	L31 + 25.5	L31 + 43.5
Rear	L55° H82°	L30 + 20 mm H11 + 4.5 mm	L31 + 25.5 H11 + 88	L31 + 43.5 H11 + 67
Restr	L55'	L30 + 20 mm	L31 + 25.5	L31 + 43.5

<sup>\*</sup> Reference - SAE Recommended Practice, J182, Motor Vehicle Fiducial Marks.

## **MVMA Specifications** METRIC (U.S. Customary)

COROLLA Vehicle Line \_\_ 189 Revised (\*) 1990 Issued Aug., Model Year

	Vehicle Mass (weight)							
		CURB MASS, kg. (lb.)*			% PASS MASS DISTRIBUTION			
			1		Front		Rear	ETWC**
Code Model	Front	Rear	Total	Front	Rear	Front	Rear	ETWC**
AE92L-ACHDKA	609	429	1038	44	56	16	84	0
AE92-ACMDKA	602	422	1024	44	56	16	84	0
AE92L-ACPXKA	636	431	1067	44	56	16	84	0_
AE92L-ACMXKA	611	424	1035	44	56	16	84	0
AE92L-ACMVFA	654	434	1088	44	56	16	84	P
AE92L-A(D)EHRKA	609	424	1033	45	55	16	84	0
AE92L-A(D)EMRKA	598	- 424	1022	45	55	16	84	0
AE92L-A(D)EHDKA	609	429	1038	45	55	1,6	84	0
AE92L-A(D)EMDKA	598	426	1024	45	55	16	84	0
AE92L-A(D)EPNKA	632	435	1067	45	55	16	84	0
AE92L-A(D)EMNKA	600	433	1033	45	55	16	84	0
AE92L-AWHDKA	618	445	1063	45	55	16	84_	0
AE92L-AWMDKA	605	438	1043	45	- 55	.16	84	0
AE95L-AEPDKA	680	498	1178	45	55	16_	84	Q
AE95L-AEMDKA	658	498	1156	45	55	1,6	84	Q
AE95L-CWPDKA	679	540	1219	45	55	16_	84	R
AE95L-CWMDKA	656	541	1197	45	55	1.6	84	R
AE95L-CWMXKA	666_	552	1218	45	55	16	84	R
					1		1	
		_			+		<u> </u>	
	L	<u> </u>	<u> </u>					

			ETWO	LEGENO	)		
	<b>≠</b> 1000	- 1	= 2000	Q	= 3000	Y	= 4000
BC	= 1125	j	- 2125	A	= 3125	Z	- 4250
Č	- 1250	K	= 2250	S	= 3250	AA	<b>=</b> 4500
D	<b>-</b> 1375	L	- 2375	T	- 3375	8B	= 4750
Ε	= 1500	M	= 2500	U	= 3500	CÇ	= 5000
F	= 1625	Ŋ	- = 2625	V	= 3625	DΩ	= 5250
G	<b>= 1750</b>	o	<del>-</del> 2750	W	= 3750	EE	- 5500
н	= 1875	P	= 2875	X	= 3975	FF	= 5750

SHIPPING MASS (weight) Calculation (Kg. (lbs.)

Shipping Mass (weight) = Curb Weight Less:

All models: 32 kg less

<sup>\*</sup> Reference - SAE J1100 Motor vehicle dimensions, curb weight definition.

\*\* ETWC - Equivalent Test Weight Class - basis for U.S. Environmental Protection Agency emission certifications.

Refer to ETWC code legend below for test weight class.

# MVMA Specifications METRIC (U.S. Customary)

Vehicle Line COROLLA

Model Year 1990 Issued Aug., '89 Revised (\*)

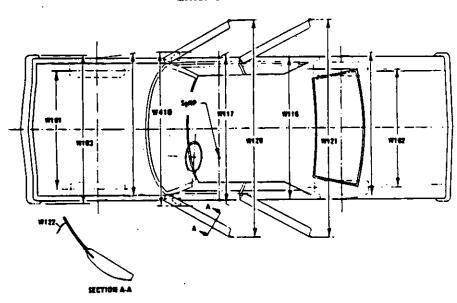
	Optional Equipment Differential Mass (weight)*					
		MASS, kg. (It	0.)	Remarks		
Code Equipment	Front	Rear	Total	Restrictions, Requirements		
Air conditioner	21	0	21			
Air Conditioner						
Power steering	9	0	9	2WD		
	9.5	0	9.5	4WD		
Radio and speaker	3.5	1.2	4.7	Coupe, sedan		
	1.0	0.4	1.4	Wagon		
	2.5	2.0	4.5	4WD		
Auto drive	2.8	0	2,8	2WD		
AUCO ULIVE	2.1	0	2.1	4WD		
	5.7	8.5	14.2	Coupe, sedan		
Sun roof	7.8	11.6	19.4	Wagon (4WD)		
Side mud guard	2.7	2.7	5.4	AE92L-ACMVFA		
Power window	1.9	4.8	6.7	Sedan, LE/wagon, SR5		
rower window	2.3	2.3	4.6	Coupe, SR5/GT-S		
		0.7	1 3	All models		
Mud guard	0.6_	0.7	1.3_	All models		
Side protection moulding	0.6	0.6	1.2	DLX (2WD only)		
•		0	1.3	All but AE92L-ACMVFA and		
Tilt steering	1.3	U		ATT BUE ALEYED ACTIVITY GIRLS		
			2 5	2170		
Battery	2.5	0 -	2.5 3.6	2WD 4WD		
	3.6	0	3.0	480		
Sport seat	1.5	1.9	3.4	AE92L-ACMVFA		
Rear window wiper	-0.2	1.7	1.5	Wagon, DLX		
Real Window Wipel						
Package tray trim	0	2.3	2.3	AE92L-AWMDKA, AWHDKA		
Floor mat	1.8	1.8	3.6	AE95 series		
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<sup>\*</sup> Also see Engine - General Section for dressed engine mass (weight).

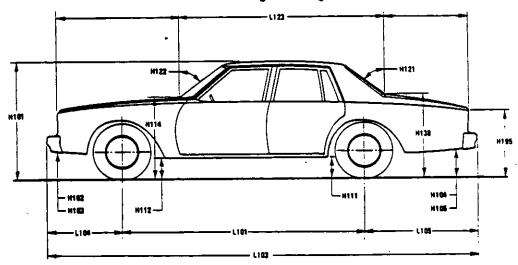
METRIC (U.S. Customary)

## Exterior Vehicle And Body Dimensions - Key Sheet

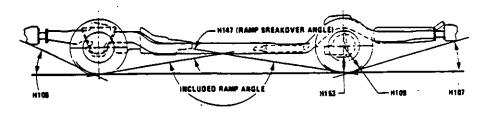
## **Exterior Width**



## Exterior Length & Height



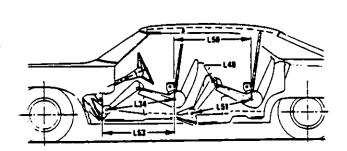
## **Exterior Ground Clearance**

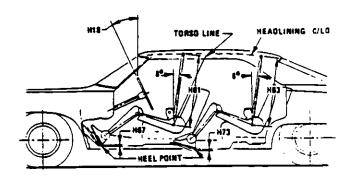


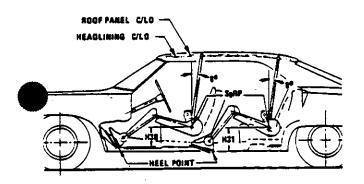
## **MVMA Specifications Form**

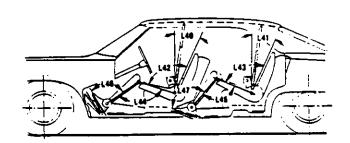
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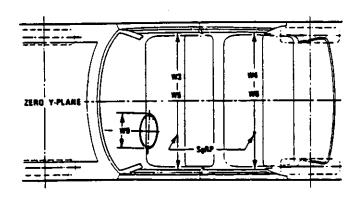
sterior Vehicle And Body Dimensions - Key Sheet

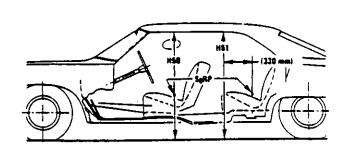






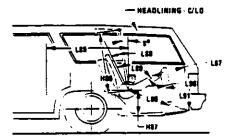




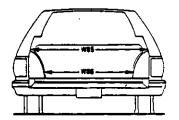


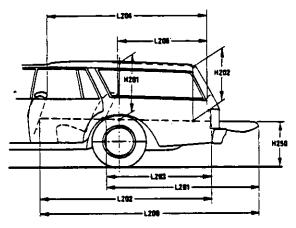
## terior Vehicle And Body Dimensions - Key Sheet

**Third Seat** 

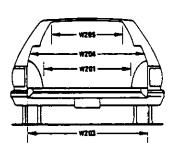


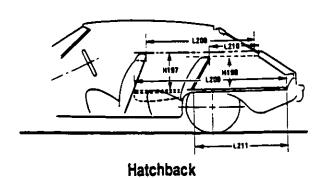
Cargo Space





Station Wagon





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#### Exterior Vehicle And Body Dimensions - Key Sheet Dimensions Definitions

Seating Reference Point

SEATING REFERENCE POINT means the manufacturer's design reference point which -

(a) Establishes the rearmost normal design driving or riding

position of each designated seating position in a vehicle;
(b) Has coordinates established relative to the design vehicle structure:

(c) Simulates the position of the pivot center of the human

torso and thigh; and

(d) is the reference point employed to position the two dimensional templates described in SAE Recommended Practice J826, "Devices for Use in Defining and Measuring Vehicle Seating Accommodations,".

#### Width Dimensions

TREAD-FRONT. The dimension measured between the W101

tire centerlines at the ground.

TREAD-REAR. The dimension measured between the tire centerlines at the ground. In case of dual wheels, the dimension will be measured to the centerline of tire and wheel assemblies.

VEHICLE WIDTH. The maximum dimension measured between the widest point on the vehicle, excluding exterior mirrors, flexible mud flaps, marker lamps, but including bumpers, moldings, sheet metal protrusions or dual wheels, if standard equipment.

BODY WIDTH AT SGRP-FRONT. The dimension measured laterally between the widest points on the body at the SqRP-front, excluding door handles, applied moldings, or

appliques.

W120 VEHICLE WIDTH - FRONT DOORS OPEN. The dimension measured between the widest point on the front doors in maximum hold-open position.

VEHICLE WIDTH-REAR DOORS OPEN. The dimension measured between the widest point on the rear doors in maximum hold-open position. For vehicles with a rear door on only one side, this dimension is to the zero "Y" plane. TUMBLE-HOME, STRAIGHT SIDE GLASS. The angle

W122 measured from a vertical to the outside surface of the front door glass at the SgRP "X" plane. CURVED SIDE GLASS. The angle measured from a vertical

to a chord extending from the upper DLO to the lower DLO

at the outside surface of the front door glass at the front SgRP "X" plane.
OUTSIDE MIRROR WIDTH: The dimension between the widest point on the outside mirrors. The standard right and left mirror adjusted for normal driving will be shown unless otherwise noted. When only one outside mirror is standard, the dimension will be to the zero "Y" plane.

#### Length Dimensions

WHEELBASE (WB). The dimension measured longitudinally between front and rear wheel centerlines. In case of dual rear axies, the dimension shall be to the midpoint of the centerlines of the rear wheels.

VEHICLE LENGTH. The maximum dimension measured L103 longitudinally between the foremost point and the rearmost point on the vehicle, including bumper, bumper guards, tow

hooks and/or rub strips, if standard equipment.

OVERHAND – FRONT. The dimension measured longitudi-L104 nally from the centerline of the front wheels to the foremost point on the vehicle including bumper; bumper guards, tow

hooks and/or rub strips, if standard equipment. OVERHANG - REAR. The dimension measured longitudi-L105 nally from the centerline of the rear wheels; or in the case of dual rear axles, the dimension shall be the midpoint of the centerlines of the rear wheels, to the rearmost point on the vehicle including rear bumpers, bumper guards, tow hooks and rub strips, if standard equipment.

UPPER STRUCTURE LENGTH. The dimension measured L123 longitudinally from the cowl point to the deck point.

REAR WHEEL CENTERLINE "X" COORDINATE or in the L127 case of dual rear axies, the coordinate shall be the midpoint of the distance between the rear axle centerlines.

#### **Height Dimensions**

VEHICLE HEIGHT. The dimension measured vertically from the highest point on the vehicle body to ground.

ROCKER PANEL-REAR TO GROUND. The dimension measured vertically from the bottom of the rocker or side quarter panel at the front of the rear wheel opening,

excluding flanges, to ground.

ROCKER PANEL - FRONT TO GROUND. The dimension H112 measured vertically from the foremost point on the bottom of the rocker panels, excluding flanges, to ground.

COWL POINT TO GROUND. Measured at zero "Y" plane. BACKLIGHT SLOPE ANGLE. The angle between the H114 H121 vertical reference line and the surface of backlight at vehicle zero "Y" plane. For curve backlight, the angle is to chord

of backlight arc from lower DLO to upper DLO.
WINDSHIELD SLOPE ANGLE. The angle between the H122 vertical reference line and a chord of the windshield are running from the lower DLO to the upper DLO at the vehicle zero "Y" plane. In the case of wrap over glass, the angle to be measured will be formed by a chord 457 mm (18.0 in.) long drawn from the lower DLO to the intersecting point on the windshield.

DECK POINT TO GROUND. Measured at zero "Y" plane. STATIC LOAD - TIRE RADIUS - REAR. Specified by the H138

H109 manufacturer in accordance with composite TIRE SECTION STANDARD.

#### **Ground Clearance Dimensions**

H102 FRONT BUMPER TO GROUND. The minimum dimension measured vertically from the lowest point on the front bumper to ground, including bumper guards, if standard equipment.

H103 FRONT BUMPER TO GROUND-CURB MASS (WT.).

Measured in the same manner as H102.

REAR BUMPER TO GROUND. The minimum dimension measured vertically from the lowest point on the rear bumper to ground, including bumper guards, if standard equipment.

REAR BUMPER TO GROUND-CURB MASS (WT.). H105

Measured in the same manner as H104.

ANGLE OF APPROACH. The angle measured between a H106 line tangent to the front tire static loaded radius arc and the initial point of structural interference forward of the front tire to ground. The limiting structural component shall be designated.

ANGLE OF DEPARTURE. The angle measured between a H107 line tangent to the rear tire static loaded radius arc and the initial point structural interference rearward of the rear tire

to ground. The limiting component shall be designated. RAMP BREAKOVER ANGLE. The angle measured between two lines tangent to the front and rear tire static loaded radius and intersecting at a point on the underside of the vehicle which defines the largest ramp over which the vehicle can roll.

REAR AXLE DIFFERENTIAL TO GROUND. The minimum dimension measured from the rear axle differential to

MINIMUM RUNNING GROUND CLEARANCE. The mini-H156 mum dimension measured from the sprung vehicle to ground. Specify location.

**METRIC (U.S. Customary)** 

#### Interior Vehicle And Body Dimensions - Key Sheet Pimensions Definitions

#### Glass Areas

**S1** Windshield area.

Side windows area. Includes the front door, rear door, vents. S<sub>2</sub> and rear quarter windows on both sides of the vehicle.

Backlight areas.

Total area. Total of all areas (S1 + S2 + S3).

#### Fiducial Mark Dimensions

#### Fiducial Mark - Number 1

**L54** 'X" coordinate. W21 "Y" coordinate.

"Z" coordinate. H81

Height "Z" coordinate to ground at curb weight. Height "Z" coordinate to ground. Fiducial Mark - Number 2 H161

H163

L55 "X" coordinate.

W22 "Y" coordinate.

"Z" coordinate. W82

Height "Z" coordinate to ground at curb weight. Height "Z" coordinate to ground. H162

H164

#### Front Compartment Dimensions

ACCELERATOR HEEL POINT TO STEERING WHEEL L11 CENTER. The dimension measured horizontally from the AHP to the intersection of the steering column centerline and a plane tangent to the upper surface of the steering wheel rim.

DESIGN H-POINT - FRONT TRAVEL. The dimension meas-L17 ured horizontally between the design H-point - front in the foremost and rearmost seat track positions. (See SAE

L23 NORMAL DRIVING AND RIDING SEAT TRACK TRAVEL. The dimension measured horizontally between a point on the design H-point travel line from the SgRP to the displaced point on the design H-point travel line with the seat moved to the foremost seat position, but not to include seat track travel used for purposes other than normal driving and riding

positions. (See SAE J1100).
SGRP - FRONT. "X" COORDINATED.
MAXIMUM EFFECTIVE LEG ROOM - ACCELERATOR. L34 The dimension measured along a line from the ankle pivot center to the SgRP - front plus 254 mm (10.0 in.) measured with right foot on the undepressed accelerator pedal. For vehicles with SgRP to heel (H30) greater than 18 in., the accelerator pedal may be depressed as specified by the manufacturer. If the accelerator is depressed, the manufacturer shall place foot flat on pedal and note the depression of the pedal.

BACK ANGLE - FRONT. The angle measured between a vertical line through the SgRP - front and the torso line. If the seatback is adjustable, use the normal driving and riding

position specified by the manufacturer.

HIP ANGLE - FRONT. The angle measured between torso L-42

line and thigh centerline.

KNEE ANGLE-FRONT. The angle measured between thigh centerline and lower leg centerline measured on the right leg.

FOOT ANGLE - FRONT. The angle measured between the L46 lower leg centerline and a line tangent to the ball and heel of the bare foot flesh line measured on the right leg. Ref SAE J826.

SQRP-FRONT TO HEEL. The dimension measured L53 horizontally from the SgRP-front to the accelerator heel

SHOULDER ROOM-FRONT. The minimum dimension W3 measured laterally between the trimmed surfaces on the "X" plane through the SgRP - front at height between the belt line and 254 mm (10.0 in.) above the SgRP-front, excluding the door assist strap and attaching parts.

HIP ROOM - FRONT. The minimum dimension measured W5 laterally between the trimmed surfaces on the "X" plane through the SgRP-front within 25 mm (1.0 in.) below and 76 mm (3.0 in.) above the SgRP - front and 76 mm (3.0 in.) fore and aft of the SgRP - front.

STEERING WHEEL MAXIMUM OUTSIDE DIAMETER. W9

Define if other than round.

ACCELERATOR HEEL POINT TO THE STEERING WHEEL **H7** CENTER. The dimension measured vertically from the AHP-front to the intersection of the steering column centerline to a plane tangent to the upper surface of the steering wheel rim.

STEERING WHEEL ANGLE. The angle measured from a H18

vertical to the surface plane of the steering wheel.
SgRP – FRONT TO HEEL. The dimension measured vertically from the SgRP – front to the accelerator heel point.
UPPER BODY OPENING TO GROUND – FRONT. The H30

H50 dimension measured vertically from the trimmed body opening to the ground on the SgRP – front "X" plane.

EFFECITVE HEAD ROOM – FRONT, The dimension meas-

H61 ured along a line 8 deg. rear of vertical from the SgRP - front

to the headlining plus 102 mm (4.0in.).
FLOOR COVERING THICKNESS - UNDEPRESSED FRONT. The dimension measured vertically from the H67 surface of the undepressed floor covering to the underbody sheet metal at the accelerator heel point.

#### **Rear Compartment Dimensions**

BACK ANGLE-SECOND. The angle measured between

a vertical line through the SgRP – second and the torso line. HIP ANGLE – SECOND. The angle measured between L43

torso line and thigh centerline.

KNEE ANGLE-SECOND. The angle measured between L45

thigh centerline and lower leg centerline. FOOT ANGLE-SECOND. The angle measured between L47 the lower leg centerline and a line tangent to the ball and heel of the three-dimensional devices bare foot flesh line (Reference J826).

KNEE CLEARANCE - SECOND. The minimum dimension measured from the knee pivot center to the back of the front

seatback minus 51 mm (2.0 in.).

SGRP COUPLE DISTANCE - SECOND. The dimension 1.50 measured horizontally from the driver SgRP-front to the SqRP - second.

MINIMUM EFFECTIVE LEG ROOM-SECOND. The dimension measured along a line from the ankle pivot center

to the SgRP – second plus 254 mm (10.0 in.). SHOULDER ROOM – SECOND. The minimum dimension W4 measured laterally between door or quarter trimmed surfaces on the "X" plane through the SgRP - second at height between 254-406 mm (10.0-16.0 in.) above the SgRP-second, excluding the door assist straps and attaching parts.

HIP ROOM - SECOND. Measured in the same manner as W6

H31 SgRP - SECOND TO HEEL. The dimension measured vertically from the SgRP - second to the two dimensional device heel point on the depressed floor covering.

UPPER BODY OPENING TO GROUND - SECOND. The

H51 dimension measured vertically from the trimmed body opening to the ground on the "X" plane 330 mm (13.0 in.)

forward of the SgRP - second. EFFECTIVE HEAD ROOM - SECOND. The dimension H63 measured along a line 8 deg. rear of vertical from the SgRP

to the headlining, plus 102 mm (4.0 in.). FLOOR COVERING - DEPRESSED - SECOND. The di-H73 mension measured vertically from the heel point to the underbody sheet metal.

**METRIC (U.S. Customary)** 

## Interior Vehicle And Body Dimensions — Key Sheet Dimensions Definitions

#### **Luggage Compartment Dimensions**

V1 USABLE LUGGAGE CAPACITY – Total of volumes of individual pieces of standard luggage set plus H-boxes stowed in the luggage compartment in accordance with the procedure described in paragraph 8.2 of SAE-J1100a.

#### Interior Volumes (EPA Classification)

The Interior Volume Index is listed for each body style except two seaters. The Interior Volume Index estiamtes the space in a car. It is based on four measurements — head room, shoulder room, hip room, and leg room — for the front and rear seats, plus trunk capacity. The Interior Volume Index is an estimate of the size of the passenger compartment.

The Trunk/Cargo Index is an estimate of the size of the trunk/cargo space. In station wagons and hatchbacks it is an estimate of the space behind the second seat.

#### Station Wagon - Third Seat Dimensions

- L85 SgRP COUPLE DISTANCE THIRD. The dimension measured horizontally from the SgRP second to the SgRP third.
- L86 EFFECTIVE LEG ROOM-THIRD. The dimension measured along a line from the ankle pivot center to the SgRP-third plus 254 mm (10.0 in.).
- L87 KNEE CLEARANCE—THIRD. The minimum dimension from the knee pivot center to the back of second seatback minus a constant of 51 mm (2.0 in.). With rear-facing third seat, dimension is measured to closure.
- L88 BACK ANGLE THIRD. Measured in the same manner as
- L89 HIP ANGLE THIRD. Measured in the same manner as
- L90 KNEE ANGLE THIRD. Measured in the same manner as L45
- L91 FOOT ANGLE THIRD. Measured in the same manner as 1.47.
- W85 SHOULDER ROOM-THIRD. Measured in the same manner as W4.
- W86 HIP ROOM THIRD. Measured in the same manner as W5.
  H86 EFFECTIVE HEAD ROOM THIRD. The dimension, measured along a line 8 deg. from the SgRP third to the headlining rear of vertical plus a constant of 102 mm (4.0
- in.), H87 SGRP - THIRD TO HEEL POINT. SD1 SEAT FACING DIRECTION - THIRD.

### Station Wagon - Cargo Space Dimensions

- L200. CARGO LENGTH OPEN FRONT. The minimum dimension measured longitudinally from the back of the front seatback at the height of the undepressed floor covering to the rearmost point on the undepressed floor covering on the open tailgate or cargo surface if the rear closure is a conventional door type tailgate at the zero "Y" plane.
- L201 CARGO LENGTH OPEN SECOND. The dimension measured longitudinally from the back of the second seatback at the height of the undepressed floor covering to the rearmost point on the undepressed floor covering on the open tailgate or cargo floor surface if the rear closure is a conventional door type tailgate, at the zero "Y" plane.

- L202 CARGO LENGTH-CLOSED-FRONT. The minimum dimension measured horizontally from the back of the front seat at the height of the undepressed floor covering to the rearmost point on the undepressed floor covering on the closed tailgate or taildoor for station wagons, trucks and mpv's at the zero "Y" plane.
- L203 CARGO LENGTH CLOSED SECOND. The dimension measured horizontally from the back of the second seat at the height of the undepressed floor covering to the rearmost point on the undepressed floor covering on the closed tailgate or taildoor for station wagons, trucks and mpv's at the zero "Y" plane.
- L204 CARGO LENGTH AT BELT-FRONT. The minimum dimension measured horizontally from the back of the front seatback at the seatback top to the foremost normal surface of the closed tailgate or inside surface of the cab backpanel at the height of the belt, on the zero "Y" plane.
- L205 CARGO LENGTH AT BELT SECOND. The minimum dimension measured horizontally from the back of the second seatback at the seatback top to the foremost normal surface of the closed tailgate at the height of the belt, on the zero "Y" plane.
- W201 CARGO WIDTH WHEELHOUSE. The minimum dimension measured laterally between the trimmed wheelhousings at floor level. For any vehicle not trimmed, measure to the sheet metal.
- W203 REAR OPENING WIDTH AT FLOOR. The minimum dimension measured laterally between the limiting interferences of the rear opening at floor level.
- W204 REAR OPENING WIDTH AT BELT. The minimum dimension measured laterally between the limiting interferences of the rear opening at belt height or top of pick up box.
- W205 REAR OPENING WIDTH ABOVE BELT. The minimum dimension measured laterally between the limiting interferences of the rear opening above the belt height.
- H197 FRONT SEATBACK TO LOAD FLOOR HEIGHT. The dimension measured vertically from the horizontal tangent to the top of the seatback to the undepressed floor covering.
- H201 CARGO HEIGHT. The dimension measured vertically from the top of the undepressed floor covering to the headlining at the rear wheel "X" coordinate on the zero "Y" plane.
- H202 REAR OPENING HEIGHT. The dimension measured vertically from the top of the undepressed floor covering to the upper trimmed opening on the zero "Y" plane with rear door fully open.
- H250 TAILGATE TO GROUND CURB MASS (WT.). The dimension measured vertically from the top of the undepressed floor covering on the lowered tailgate to ground on the zero "Y" plane.
- V2 STATION WAGON

Measured in inches:

W4 x H201 x L204

Measured in mm:

 $\frac{\text{W4 x H201 x L204}}{10^9} = \text{m}^3 \text{ (cubic meter)}$ 

#### **METRIC (U.S. Customary)**

#### Interior Vehicle And Body Dimensions — Key Sheet Dimensions Definitions

V4 HIDDEN LUGGAGE CAPACITY – REAR OF FRONT SEAT.
The total volumes of individual pieces of one set of standard luggage stowed in any hidden cargo area below the load floor rear of the front seat.

V5 TRUCKS AND MPV'S WITH OPEN AREA.

Measured in inches:

Measured in mm:

$$\frac{\text{L506} \times \text{W500} \times \text{H503}}{10^9} = \text{m}^3 \text{ (cubic meter)}$$

V6 TRUCKS AND MPV'S WITH CLOSED AREA.

Measured in inches:

Measured in mm:

V8 HIDDEN LUGGAGE CAPACITY - REAR OF SECOND SEAT. The total volume of individual pieces of one set of standard luggage stowed in any hidden cargo area below the load floor rear of the second seat.

V10 STATION WAGON CARGO VOLUME INDEX.

Measured in inches:

Measured in mm:

Hatchback - Cargo Space Dimensions

All hatchback cargo dimensions are to be taken with the front seat in full down and rear position, and the rear seat folded down. The hatchback door is in the closed position. (For electronically adjusted seats, see the manufacturer's specifications for Design "H" Point).

L208 CARGO LENGTH AT FRONT SEATBACK HEIGHT. The minimum horizontal dimension from the "X" plane tangent to the rearmost surface of the driver's seatback to the inside limiting interference of the hatchback door on the vehicle zero "Y" plane.

L209 CARGO LENGTH AT FLOOR – FRONT – HATCHBACK.

L209 CARGO LENGTH AT FLOOR - FRONT - HATCHBACK.
The minimum horizontal dimension measured at floor level from the rear of the front seatback to the normal limiting interference of the hatchback door on the vehicle zero "Y" plane.

L210 CARGO LENGTH AT SECOND SEATBACK HEIGHT-HATCHBACK. The minimum dimension measured from the "X" plane tangent to the rearmost surface of second seatback or the load floor which is stowed at least one half of the H198 dimension height above the rear load floor, to the rearmost inside limiting interference on the zero "X" plane.

L211 CARGO LENGTH AT FLOOR—SECOND HATCHBACK.
The minimum horizontal dimension measured at floor level from the rear of the second seatback or load floor panel to the normal limiting interference of the hatchback door on the vehicle zero "Y" plane.

H197 FRONT SEATBACK TO LOAD HEIGHT. The dimension measured vertically from the horizontal tangent to the top of the seatback to the undepressed floor covering.

H198 SECOND SEATBACK TO LOAD FLOOR HEIGHT: The dimension measured vertically from the second seatback to the undepressed floor covering.

V3 HATCHBACK.

Measured in inches:

Measured in mm:

V4 HIDDEN LUGGAGE CAPACITY – REAR OF FRONT SEAT.
The total volumes of individual pieces of one set of standard luggage stowed in any hidden cargo area below the load floor rear of the front seat.

V11 HATCHBACK CARGO VOLUME INDEX. Usable luggage (one (1) stand and luggage set) below floor:

Measured in inches:

<u>L210 + L211 x W4 x H198</u>

$$\frac{210 + 1211 \times W4 \times H198}{2} = H^3$$

Measured in mm:

$$\frac{\text{L210} + \text{L211}}{2} \times \text{W4} \times \text{H198}$$
= m<sup>3</sup> (cubic meter)

## METRIC (U.S. Customary)

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ur Wheel Drive	Tread	
ur Wheel Drive	Tread	• •
ime	Trunk Cargo Load	
inte Suspension	Trunk Luggage Capacity	
ont Wheel Drive Unit	Turning Diameter	
System	Hariand Construction	
at Injunction	Universal Joints, Propeller Shaft	
ei Tank	Universal Johns, Properer Stratt	
10	Valve System	
	Vehicle Dimensions	
adiamps	Width	
22, 23	Lagran 1	
iotite	Haight	
ms	Ground Clearance	
rsepower - Brake	Front Compartment	
ISEDUMBI - CIEVE	Rear Compartment	
irtion System	Rear Compartment	
otion - Tires	Luggage Compartment	
erior Volumes	Station Wagon - Third Seat	
truments	Station Wagon - Cargo Space	
. 99.92	Gerabbank - Caron Space	
groom	Calcard Marks	
ngths	Voltage Regulator	
usting Suspension	Telegraphic Control of the Control o	
Nace Value	Water Pump	٠.,
nions - Chutch Brake	185-in-hon	
brication - Engine Transmission / Transaxle	tatheat Alicement	
iggage Compartment	tation allows	
	Minusia & Tiene	
odets	Milliant Caladia	
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fuffer	Windshield	
	Windshield Washer Windshield Wiper and Washer	
rigin	ten transfer to and Management	