# MANUFACTURERS MOTOR VEHICLE SPECIFICATIONS

**METRIC (U.S. Customary)** 

1994

Manufacturer

TOYOTA MOTOR CORPORATION

Mailing Address

Toyota Motor Sales, U.S.A., Inc. 19001 South Western Avenue P.O. Box 2991 Torrance, California 90509-2991

Vehicle Line

TOYOTA CELICA

Issued

Sep., 1993

Revised

Direct questions concerning these specifications to the manufacturer listed above.

The information contained herein is prepared, distributed by, and is solely the responsibility of the vehicle manufacturing company to whose products it relates. This suggested specification form was developed by the vehicle manufacturing companies under the auspices of the Motor Vehicle Manufacturers Association of the United States, Inc.

The General Specifications herein are those in effect at date of compilation and are subject to change without notice or incurring obligation by the manufacturer.



Motor Vehicle Manufacturers Association of the United States, Inc.

Forms Provided by Technical Affairs Division

**METRIC (U.S. Customary)** 

## **Table of Contents**

1	Vehicle Models/Origin Ø Indicates Format Change
2	Power Teams From Previous Year
3	Engine
· 4	Lubrication System
4	Diesel Information
5	Cooling System
6	Fuel System
7	Vehicle Emission Control
7	Exhaust System
8-10	Transmission, Axles and Shafts
11	Suspension
12-13	Brakes, Tires and Wheels
14	Steering
15-16	Electrical
17	Body - Miscellaneous Information
17	Frame
18	Restraint System
18	Glass
18	Headlamps
19	Climate Control System
20-21	Convenience Equipment
21	Trailer Towing
22-24	Vehicle Dimensions
25	Vehicle Fiducial Marks
26	Vehicle Mass (Weight)
27	Optional Equipment Differential Mass (Weight)
28-34	Vehicle Dimensions Definitions - Key Sheets
35	Index

### NOTE:

- 1. This form uses both SI metric units and U.S. Customary units. The metric unit of measure is presented first, and the U.S. Customary unit follows in parentheses.
- 2. UNLESS OTHERWISE INDICATED:
  - a. Specifications apply to standard models without optional equipment. Significant deviations are noted.
  - b. Nominal design dimensions are used throughout these specifications.
  - c. All linear dimensions are in millimeters (inches), and all mass (weight) specifications are in kilograms (pounds).
- The General Specifications herein are those in effect at date of compilation and are subject to change without notice or incurring obligation by the manufacturer.
- 4. Additional Vehicle Dimensions (based in part on SAE J1100 "Motor Vehicle Dimensions") may be available from the manufacturer.

 Vehicle Line
 TOYOTA CELICA

 Model Year
 1994
 Issued
 Sep., 1993
 Revised(-)

METRIC(U.S. Customary)

## Vehicle Origin

Design & development(company)	TOYOTA MOTOR CORPORATION	
Where built(country)	JAPAN	
Authorized U.S. sales marketing representative	TOYOTA MOTOR SALES, U.S.A., Inc.	

## Vehicle Models

Introduction Date	Make, Vehicle Models, . Series, Body Type (Mfgr's Model Code)	No. of Designated Seating Positions (Front/Rear)	Max, Trunk/Cargo Load-Kilograms (Pounds)	EPA Fuel Economy (City/Hwy)
T. FWD	ST204L-BLMGKA	2/2	125	
T. FWD	ST204L-BLPGKA	2/2		
, FWD	ST204L-BCMGKA	2/2	125	
, FWD	ST204L-BCPGKA	2/2	125	
/T. FWD	ATTOOL BLACKA	0/0		
/T. FWD				
`, FWD				
, FWD	AT200L-BCPSKA	2/2		
	/T. FWD /T. FWD . FWD . FWD /T. FWD /T. FWD . FWD . FWD	/T. FWD ST204L-BLMGKA /T. FWD ST204L-BLPGKA . FWD ST204L-BCPGKA . FWD ST204L-BCPGKA  /T. FWD AT200L-BLMSKA /T. FWD AT200L-BLPSKA . FWD AT200L-BCMSKA	/T. FWD ST204L-BLMGKA 2/2 /T. FWD ST204L-BLPGKA 2/2 , FWD ST204L-BCMGKA 2/2 , FWD ST204L-BCPGKA 2/2 /T. FWD AT200L-BLMSKA 2/2 /T. FWD AT200L-BLPSKA 2/2 , FWD AT200L-BCMSKA 2/2 FWD AT200L-BCMSKA 2/2	/T. FWD ST204L-BLMGKA 2/2 125 /T. FWD ST204L-BLPGKA 2/2 125 . FWD ST204L-BCMGKA 2/2 125 . FWD ST204L-BCPGKA 2/2 125 /T. FWD AT200L-BLMSKA 2/2 125 /T. FWD AT200L-BLMSKA 2/2 125 . FWD AT200L-BLPSKA 2/2 125 . FWD AT200L-BCMSKA 2/2 125 . FWD AT200L-BCMSKA 2/2 125

Vehicle Line _	ATOYOT.	CELICA			
Model Year _	1994	Issued _	Sep., 1993	Revised(+)	

## METRIC(U.S. Customary)

Power Teams

SAE J1349 Net bhp(brake horsepower)and Net Torque corrected to 77°F/25°C and 29.61 in. Hg/100 kPa atmospheric pressure.

			Α	В	С	D
	Engine	Code	5S-FE	_	7A-FE	-
	Displace Liters(in		2.164	_	1.762(107.5)	-
Zm	Inductio (FI,Carl	n system b,etc.)	EFI	_	-	_
<b>山</b> スワー ス山	Compres ratio	ssion	9.5	-	_	-
Ê	SAE Net	Power kW(bhp)	Fed.=101(135)/5400 Cal.=97(130)/5400	_	85.8(110)/5600	-
	at RPM	Torque N · m(lb.ft.)	197(145)/4400	-	155.8(115)/2800	-
	Exhaust single,de		Single	-	-	-
TRA	Transmi Transax		5 M/T	4 A/T	5 M/T	4 A/T
ANS		Final Drive/ tio(std.first)	4.176	3.950	4.058	2.821

Series Availabi	lity	Power Tean	ns(A-B-C-D)	
Model	Code	Standard	Optional	
2-dr., Liftback, 5M/T, FWD	ST204L-BLMGKA	Α	<del>, _ , _ , _ , _ , _ , _ , _ , _ , _ , _</del>	
2-dr., Coupe, 5M/T, FWD	ST204L-BCMGKA	A		
2-dr., Liftback, 4A/T, FWD	ST204L-BLPGKA	В		
2-dr., Coupe, 4A/T, FWD	ST204L-BCPGKA	В		
2-dr., Liftback, 5M/T, FWD	AT200L-BLMSKA	C		
2-dr., Coupe, 5M/T, FWD	AT200L-BCMSKA	C		
2-dr., Liftback, 4A/T, FWD	AT200L-BLPSKA	D	<del></del>	
2-dr., Coupe, 4A/T, FWD	AT200L-BCPSKA	D		
	<del></del>		· · · · · · · · · · · · · · · · · · ·	
			·	
· · · · · · · · · · · · · · · · · · ·				

#### TOYOTA CELICA MVMA Specifications Venicle Line Model Year Sep., 1993 Issued . Revised(+) METRIC(U.S. Customary) Engine Description 5S-FE Engine Code 7A-FE ENGINE - GENERAL Type & description (inline, V, angle, flat, location, front, mid, rear, Inline, front, transverse, DOHC, pent roof transverse, longitudinal, soho, doho, ohv, hemi, wedge, pre-chamber, etc.) Manufacturer TOYOTA MOTOR CORPORATION No. of cylinders 4 Bore 87.0 81.0 Stroke 91.0 85.5 Bore spacing(C/L to C/L) 93.5-96.5-93.5 87.5 Cylinder block material & mass kg(lbs.)(machined) Cast iron, 42.6 Cast iron, 33.0 Cylinder block deck height 216.0 206.4 Cylinder block length 409.5 391.5 Deck clearance (minimum) 0.0(above or below block) Cylinder head material & mass kg(lbs.) Aluminum alloy, Fed.=12.4 Cal.=12.9 Aluminum alloy, 11.0 Cylinder head volume cm3 (inches3) 40.6 33.7 Cylinder liner material N.A. N.A. Head gasket thickness 1.2 (compressed) 0.56Minimum combustion chamber 63.6 total volume cm3 (inches3) 46.6 1-2-3-4 Cyl. no. system 1-2-3-4 (front to rear)\* R. Bank 1-3-4-2 Intake manifold material & mass kg(lbs.)\*\* Aluminum alloy, 4.4 Aluminum alloy, 3.1 Exhaust manifold material & mass kg(lbs.)\*\* Cast iron, 6.9 Cast iron, 8.7 Knock sensor (number & location) 1, Cylinder block Yes Fuel required unleaded, diesel, etc. Unleaded Fuel antiknock index (R + M) ÷ 2 91 recommend 87 Quantity 4 Material and type (elastomeric. RH... Hydroelastic LH, FR, RR... Elastomeric Engine hydroelastic, hydraulic damper, etc. mounts Added isolation (sub-frame, FR: CTR member, RR: Sub frame, No crossmember, etc.) RH: RH Side member LH: LH Side member Total dressed engine mass(wt) dry\*\*\* 140(M/T), 133(A/T) 125(M/T), 117(A/T)

### Engine - Pistons

Material & mass, g (weight, oz)-piston only	Aluminum alloy, 369	Aluminum alloy, 268
<del></del>		<u>.L,</u>

### Engine - Camshaft

Location  Material & mass kg (weight, lbs.)		Cylinder head	÷-
		Cast iron, IN: 2.0, EX:1.6	Cast iron, IN: 1.9, EX:2.1
Drive type Chain / belt Width / pitch		Timing belt, Gear	Belt drive
		26.7/8.0, 14/1.9	8.0/21.1

<sup>\*</sup> Rear of engine - drive takeoff, View from drive takeoff end to determine left & right side of engine.

<sup>\*\*</sup> Finished state.

<sup>\*\*\*</sup> Dressed engine mass (weight) includes the following:

 Venicte Line
 TOYOTA CELICA

 Model Year
 1994
 Issued
 Sep., 1993
 Revised(•)
 .

## METRIC(U.S. Customary)

Engine Description
Engine Code

5S-FE	7A-FE	

## Engine - Valve System

Hydraulic lifte	ers (std., opt., n.a.)	N.A.	
Valves	Number intake/exhaust	8/8	.=
	Head O.D. intake/exhaust	32.0/27.0	31.0/24.5

## Engine - Connecting Rods

Material & mass kg., (weight, lbs.)*	Forged Steel, 0.70	Forged Steel, 0.51
Length(exes C/L to C/L)	138.0	132.5

## Engine - Crankshaft

Material & mass kg.,(weight,lbs.)*		Forged Steel, 19	Forged Steel, 14.3
End thrust taken by bearing(no.)		No.3	•-
Length & number of main bearings		505, 5	489, 5
Seal(material,one,two	Front	Fluorine rubber: one piece	Synthetic rubber: one piece
piece design, etc.)	Rear	Fluorine rubber: one piece	Synthetic rubber; one piece

## Engine - Lubrication System

Normal oil pressure kPs(psi) at engine rpm	343/2500	294/6000
Type oil intake(floating,stationary)	Stationary	4-
Oil filter system(full flow,part,other)	Full flow	+-
Capacity of c/case,less filter-refill-L(qt.)	3.8	3.9

## Engine - Diesel Information

Diesel engine	manufacturer	
Glow plug, cu	rrent drain at O°F	-
Injector	Туре	-
nozzle	Opening pressure kPa(psi)	-
Pre-chamber	design	-
Fuel in-	Manufacturer	-
jection pump	Туре	-
Fuel injection	pump drive(belt,chain,gear)	-
Supplementar	y vacuum source(type)	-
Fuel heater(ye	6s/no)	-
Water separator, description (stdopt.)		
Turbo manufacturer		
Oil cooler-type(oil to engine coolant; oil to ambient air)		-
Oil filter		-

## Engine – Intake System

Turbo charger-manufacturer	N.A.
Super charger-manufacturer	N.A.
Intercooler	N.A.

<sup>\*</sup>Finished State

TOYOTA CELICA Venicle Line \_ Issued Sep., 1993

Model Year 1994

METRIC(U.S. Customary)

Engine Description Engine Code

5S-FE 7A-FE

\_ Revised(+)

Engine - Cooling System

Coolent recov	very system(std., opt., n.a.)	Std.	←	
	ocation(rad., bottle)	Radiator	+	
	retief valve pressure kPa(psi)	90	-	
Circulation	Type(choke, bypass)	By-pass	<del> </del>	
thermostat	Starts to open at "C ("F)	82	<del></del>	
	Type(centrifugal,other)	Centrifugal		
	GPM 1000 pump rpm	32	16	
Water pump	Number of pumps	1		
	Drive(V-belt, other)	Timing belt	V-belt	
	Bearing type	Pre-packed ball bearing	Sealed	
	Impeller material	Steel	Stainless steel	
	Housing material	Aluminum alloy	← ←	
y-pass recir	culation type(inter., ext.)	External	-	
ooling	With heater-L(qt.)	6.7(M/T) 7.1(A/T)	6.1(M/T) 6.6(A/T)	
ystem	With air conditioner-L(qt.)	6.7(M/T) 7.1(A/T)	6.1(M/T) 6.6(A/T)	
apacity	Opt.equipment specify-L(qt.)	N.A.	- 0.1(III/1) 0.0(A/1)	
Vater jackets	full length of cyl.(yes.no)	Yes	-	
Water all around cylinder(yes.no) No		-		
Water jackets open at head face(yes,no)		Yes	No	
-	Std., A/C, HD	Std.	+	
	Type(cross-flow, etc.)	Vertical flow	<u></u>	
	Construction(fin & tube mechanical, braze, etc.)	Tube and corrugated fin braze	Corrugated fin	
Rediator pre	Material, mass kg(wgt., ibs.)	Aluminum, 1.6(M/T) 2.3(A/T)	Aluminum, 1.6(M/T) 2.2(A/T)	
	Width	641	-	
	Height	349	4	
	Thickness	16(M/T), 27(A/T)	-	
	Fins per inch	2.5(M/T), 3.0(A/T)	FinsPitch, 2.5(M/T), 3.5(A/T)	
ladiator end t	tank material	FRTP	Plastic	
	Std., elec., opt.	Std. electric	Electric	
	Number of blades & type (flex, solid, material)	5 Solid, Plastic	5 Flex. Plastic	
	Number & location(front, rear of radiator)	1, Rear of radiator	Rear of radiator	
	Diameter & projected width	320	320/37	
an	Ratio(fan to crankshaft rev.)	N.A.	← ·	
u.i	Fan cutout type	Temperature controlled	<b>+</b> -	
	Drive type(direct, remote)	Electric motor	+	
	RPM at idle(elec.)	2180	<del>-</del>	
	Motor rating(wattage/elec.)	80	<del>-</del>	
	Motor switch(type & location/elec.)	Thermo switch at radiator	Thermo switch. Thermomister at water inlet	
	Switch point(temp.,/pressure/elec.)	90	+	
	Fan shroud(material)	FRP	Plastic	

Venicle Line TOYOTA CELICA

Model Year 1994 Issued Sep., 1993 Revised(+)

		Model YearISSUE	dSep., 1993 Revised(+)
METRIC(	U.S. Customary)		
Engine Desci Engine Code	ription	5S-FE	7A-FE
Engine - I	Fuel System (See suppleme	ental page for details of Fuel Injection, Supercharge	ar,Turbocharger,etc.if used)
Induction type:	Carburetor, fuel n, etc.	Multi-point fuel injection	Fuel injection
Manufacturer		NIPPONDENSO	+-
Carburetor no.	of barrels	N.A.	<u>-</u>
Idle A/F mix.		Not adjustable	-
<u> </u>	Point of injection(no.)	4	-
Fuel	Constant, pulse, flow	Pulse, flow	-
injection	Control(electronic, mech.)	Electronic	-
	System pressure kPa(psi)	284	-
Idle spdrpm	Manual	Approx. 750	Approx. 700
(spec. neutral or drive and propane if		Preset-not adjustable	-
	Automatic	Approx. 750	Approx. 700
used)		Preset-not adjustable	<b>*</b>
	d heat control(exhaust ostatic or fixed)	N.A.	<b>-</b>
Air cleaner typ	e	Paper element	Dry type I element
Fuel filter(type/location)		Paper element one piece type, at left side of engine compartment	-
	Type(elec. or mech.)	Electric	-
	Location(eng., tank)	Tank	+-
Fuel pump	Pressure range kPa(psi)	284	-
<b>,</b>	Flow rate at regulated pressure L(gal)/hr @kPa(psi)	80/250	80/284
Fuel Tank			
Capacity refill	L(gallons)	60	<b> </b>
Location(descr	ibe)	Underside of rear seat floor	<b>←</b>
Attachment		Bands and bolts	+
Material & Mas	ss kg(weight lbs.)	Terneplated steel	-
Filler .	Location & material	Left quarter panel, Steel	+
pipe	Connection to tank	Rubber hose	-
Fuel line(mater	rial)	Steel	-
Fuel hose(mate	rial)	Rubber	-
Return line(ma	iterial)	Steel	-
Vapor line(mat	erial)	Steel	<b>+-</b>
	Opt., n.a.	N.A.	
Extended	Capacity L(gallons)	-	
range tank	Location & material	_	
	Attachment	-	
	Opt., n.a.	N.A.	<del> </del>
	Capacity L(gallons)	_	-
Auxiliary	Location & material	-	
tank	Attachment		

Selector switch or valve

Separate fill

 Venicle Line
 TOYOTA CELICA

 Model Year
 1994
 Issued
 Sep., 1993
 Revised(-)

METRIC(U.S. Customary)

Engine Description Engine Code

5S-FE

7A-FE

## Vehicle Emission Control

		injection, eng tions, other)	gine	MFI, O₂S, TWC, EGR	EFI, O.S. TWC, EGR
		Pump or pulse		N.A.	
		Driven by		_	-
	Air injection	Air distribut (head, manif		-	-
	L	Point of entr	γ		_
	Exhaust	Type(controlled flow, open orifice, other)		Controlled flow	-
xhaust	Gas Recircula-	Exhaust sour		Cylinder head	-
mission Control	tion	Point of exhaust injection (spacer, carburetor, manifold, other)		Intake Manifold	•
		Туре		TWC	4
		Number of		Fed.=1, Cal.=2	2
		Location(s)		Exhaust manifold, under floor(for Cal.)	Exhaust manifold, under floor
	Catalytic Converter	Volume L (in <sup>1</sup> )		1.312, 0.500(for Cal.)	1.054, 0.500
		Substrate typ	e	Monolith	-
		Nobie metal type		Pt, Rh	-
		Noble metal concentration(g/cm <sup>3</sup> )		Pt= 1.81. Rh= 0.48 Pt= 0.36. Rh= 0.67(for Cal.)	Pt= 1.58, Rh= 0.42 Pt= 0.36, Rh= 0.067
	Type(ventilates to atmosphere, induction system, other)			Induction system closed type	
rankcase mission		Energy source(manifold vacuum, carburetor, other)		Manifold vacuum	-
Control	Discharges to(intake manifold, other)		<del></del>	To intake manifold	4-
	Air inlet	breather cap.	other)	From throttle body	←
vapora-	Vapor ve (crankca		Fuel tank	Canister	-
tive Emission	canister,		Carburetor	N.A.	-
ontrol	Vapor ste	orage provisio	n	Charcoal canister	4-
lectronic	<del></del>	op(yes/no)		Yes	-
ystem	Open loop	Open loop(yes/no)		No	<b>←</b>

Type(single, single with cross-over, dual, other)  Muffler no. & type (reverse flow, straight thru, separate resonator)Material & Mass kg(weight lbs.)		Single	4-
		1: straight thru 1: reverse flow	-
Resonator	no. & type		
	Branch o.d., wall thickness	48.6, t= 1.5	4-
Exhaust pipa	Main o.d., wall thickness	48.6, t= 1.5	+
_	Material & Mass kg (weight lbs.)	Stainless steel, Fed.: 3.8, Cal.: 4.2	Stainless steel, 3.6
inter- mediate	o.d. & wall thickness	48.6, t= 1.5	4-
pipe	Material & Mass kg (weight lbs.)	Stainless steel, 5.7	Stainless steel, 6.1
Tail	o.d. & wall thickness	42.7, t= 1.2 65, t= 1.2	42.7, t= 1.2 48.6, t= 1.0
pipe	Material & Mass kg (weight lbs.)	Stainless steel, 7.2	Stainless steel, 7.1

#### TOYOTA CELICA **MVMA** Specifications Venicle Line 1994 Sep., 1993 Model Year Issued Revised(+) METRIC(U.S. Customary) Engine Description 5S-FE 7A-FE Engine Code Transmissions/Transaxle(Std., Opt., N.A.) Manual 4-speed(manufacturer/country) Manual 5-speed(manufacturer/country) TOYOTA/JAPAN Manual 6-speed(manufacturer/country) N.A. Automatic(manufacturer/country) TOYOTA/JAPAN Automatic overdrive(manufacturer/country) Manual Transmission/Transaxle Number of forward speeds 5 3.285 3.166 2nd 1.960 1.904 3rd 1.322 1.310 Gear 4th 1.028 0.969 catios 5th 0.820 0.815 6th Reverse 3.153 3.250 All including reverse Synchronous meshing(specify gears) All foward speeds Shift lever location Trans.case mat'l. & mass kg(lbs)\* Aluminum die cast, 42 Aluminum die cast, 37.5 Capacity L(pt.) 2.6 Lubricant Type recommended API GL-3,GL-4 or ATF DEXRON I API GL-3 Clutch (Manual Transmission) Clutch manufacturer AISIN SEIKI Clutch type(dry, wet;single, multiple disc) Single, dry Linkage(hydraulic, cable, rod, lever, other) Hydraulic Depressed 110 115 Max.pedal effort(nom. spring load)N(lbs) Released 110 115 Assist(spring, power/percent, nominal) 15X 0 Type pressure plate springs Diaphragm Total spring load(nominal) N (lbs) 4900 4400 Facing mfgr. & material coding AISIN CHEMICAL Facing material & construction Semi-mold -

16

217

224 x 150

3.5/3.5

1.6/1.6

Single stage

Wave spring segments

Self-centering ball bearing

Rivets per facing

Outside x inside dia.(nominal)

Total eff.area cm² (in.²)

Thickness(pressure plate

side/fly wheel side)
Rivet depth(pressure plate

side/fly wheel side)
Engagement cushion method

Torsional damping method, springs, hysteresis

Release bearing type & method lub.

Clutch

facing

212 x 140

199

-

<sup>\*</sup>Includes shift linkage, lubricant, and clutch housing. If other specify.

MVM.	A Specifications	Vehicle Line TOYOTA CELICA			
	. · · · · · · · · · · · · · · · · · · ·	Model Year 1994 Issued	Sep., 1993 Revised(-)		
METRIC	C(U.S. Customary)	_			
Engine Des Engine Cod	scription de	5S-FE	7A-FE		
Automati	c Transmission/Transaxle				
Trade Name		A140E	A246E		
Type and special features(describe)		2-mode, 4-speed electric controlled planetary gear train with lock up clutch torque converter			
Shift mechan	nics				
	Location(column, floor, other)	Floor			
Gear selector	Ltr./No. designation(e.g. PRND21)	PRND2L	<b>+</b> -		
Serector	Shift interlock(yes, no, describe)	Yes	<b>+-</b>		
	1st	2.810	4.005		
	2nd	1.549	2.208		
Gear	3rd	1.000	1.425		
ratios	4th	0.706	0.981		
	Reverse	2.296	3.272		
	Final drive ratio				
Max.upshift v	ehicle speed-drive range km/h(mph)				
Max.upshift	engine speed RPM				
Max. kickdo	wn speed-drive range km/h(mph)				
Min. overdri	ve speed km/h(mph)				
	Туре				
	Torus design				
_	Number of elements	3	<del>-</del>		
Torque converter	Max. ratio at stall	2.0	2.3		
	Type of cooling(air,liquid)	Liquid	4-		
	Nominal diameter	241	230		
	Capacity factor "k"				
Pump type					
Ih-ina-a	Capacity refill L(pt.)		3.3		
Lubricant	Type recommended	DEXRON II	<del>-</del>		

## All Wheel/4 Wheel Drive

Oil cooler(std..opt., N.A., internal, external, air, liquid)

Transmission mass kg(lbs) & case material\*\*

	type(part-time, full-time, 2/4 shift, mechanical, elect.,chain/gear.etc.)	N.A.				
Tanada	Manufacturer and model	-				<del></del>
Transfer case	Type and location	<del>-</del>		<del></del>		
Low-range ge	par ratio					<del></del>
System disco	nnect(describe)	_		<del>,, ,, ,, ,, ,</del>		<del></del>
Center differential	Type(bevel, planetary, w or w/o viscous bias, torsen, etc.)	-			, <u>-</u> ,	<del></del>
Ollier dilitial	Torque split(% front/rear)	-	<del></del> -			

72, Aluminum die cast

Std.in radiator, liquid

73.3. Aluminum die cast

<sup>\*</sup> Input speed + √ torque
\*\*Dry weight including torque converter. If other, specify.

Effective final dri	J.S. C iption d Tooth verstio(c and meth	ustomary) Combination		Model Year _	1994	Issued .	Sep., 1993	Revised(-)	
Engine Descr Engine Code Axle Ratio an	iption d Tooth ve ratio(d	Combination		59.1					
Axle Ratio an  Effective final dri	d Tooth ve ratio(d and meth			59.1					
Effective final dri	ve ratio(d and meth				FE			7A-FE	<u></u>
	ind meth		s (See 'Po	ower Teams' for axle ratio u	ısage)				
Transfer ratio		ir overall top gear	ratio)	<del></del>					
		od(chain, gear,	etc.)				_	<del></del>	
Front	Ring ge	Qian gass o d		T					
drive	No. of	Pinion							
unit	teeth	Ring gear							
Front Driv	e .Unit			_					
Description(inte	gral to t	rans., etc.)							
Limited slip dif	ferential	(type)		•					
		Туре						<del> </del>	
Drive pinion		Offset							<del></del>
No.of differenti	i pinion	5							
Pinion/different	ial	Adjustment(sh	im, etc.)						
	101	Bearing adjust	ment						· · · · ·
Driving wheel b	earing(t	ype)		Double angular ball be	earing —	_		<u> </u>	
Lubricant	Capacit	y L(pt.)							
	Type re	commended							
								<u></u>	
		<del></del>							
							<del> </del>		
Axle Shafts	s – Fr	ont Wheel I	Drive						
Manufacturer a	d numb	er used		TOYOTA MOTOR C	ORPORA	TION 2	·	<del> </del>	<del></del>
•			Left	Solid	0111	110(1, 2			
Type(straight, s	olid bar	. tubular, etc.)	Right	Solid				<del></del>	<del></del>
			L.eft	23.5 x 371.0		1	22.3 x 372.0	· · · · · · · · · · · · · · · · · · ·	
Outer	Manual	transaxle	Right	23.5 x 371.0	<del></del>		26.0 x 690.0		
diam. x			Left	22.8 x 388.0			23.3 x 372.0		
length* x wall	Automa	tic transaxie	Right	22.8 x 388.0		<u> </u>	26.0 x 690.0	<del></del>	
thickness			Left	-				<del> </del>	<del></del>
i	Optional	transaxle	Right	-					<del></del>
	Туре		-	N.A.					
Slip yoke	Number	of teeth		N.A	-				
ĺ	Spline o	.d.		N.A.		-			
			Inner		=		<del></del>		
	Make an	id mfg. no.	Outer						
ł	Number	used	100.0.	4 = 2 each shaft		· · · · · · ·			
}			Inner	Tripod, Plunger				· · ·	<del></del>
Universal	Type, si.	ze, plunge	Outer	Rzeppa, Fixed					
joints	Attach(	u-bolt, clamp, et	tc)	Inner = Spline and s	nap ring. (	Outer = Spi	ine and nut		
ļ		Type(plain, anti-friction)	·	Ball bearing			N.A.	<del></del>	
	Bearing	Lubrication (fitting, prepac	±)	Prepack	· · · · · · · ·		N.A.		
Orive taken thro	)	que tube,							

<sup>\*</sup>Centerline to centerline of universal joints, or to centerline of attachment,

 Vehicle Line
 TOYOTA CELICA

 Model Year
 1994
 Issued
 Sep., 1993
 Revised(+)

## METRIC(U.S. Customary)

Model Code/Description And/Or Engine Code/Description

5S-FE	7A-FE

## Suspension - General Including Electronic Controls

	Star	ndard/optional/not avail.	N.A.
	Manual/automatic control		-
Car	Type(air/hydraufic)		-
	Primary/assist spring		-
eveling	Rea	r anly/4 wheel leveling	
	Sing	gle/dual rate spring	
	Sing	gle/dual ride heights	
	Pro	vision for jacking	<u>-                                      </u>
	Standard/option/not avail.		N.A
	Manual/automatic control		-
	Number of damping rates		-
Shock absorber damping	Type of actuation(manual/ electric motor/air, etc.)		-
controls	S	Lateral acceleration	-
	ı,	Deceleration	
	j	Acceleration	
	s	Road surface	_
Shock	Тур	e	Tube, Double acting/Tube, Double acting
absorber	Mai	(e	TOYOTA/KAYABA or TOKICO
front & ear)	Pist	on diameter	32/32
cui /	Rod	diameter	22/22

## Suspension - Front

Type and description		Macpherson strut		
Travel	Full jounce(define load condition)	72		
	Full rebound	90		
Spring	Type(coil,leaf,other & material)	Coil, Alloy steel		
	Insulators(type & material)	Upper and lower, Rubber		
	Size(Leaf:length & width;Coil:design height & i.d.;Bar:length & diameter)	M/T = 305.0 x (136.7-116.7), 305.0 x (136.6-116.6) A/T = 310.5 x (136.6-116.6)	M/T= 301.5 x (137.0-117.0),301.5 x (136.9-116.9) A/T= 307.5 x (136.9-116.9),307.0 x (136.9-116.9)	
	Spring rate[N/mm (lb./in.)]	27.5	26.0	
	Rate at wheel[N/mm (lb./in.)]	25.9	23.9	
Stabilizer	Type(link, linkless, frameless)	Link		
	Material & O.D. bar/tube, wall thickness	20, Alloy steel	18, Alloy steel	

## Suspension - Rear

Type and des	Type and description		Strut		
<del></del>	Full jounce(define load condition)		85		
Travel	Full re	bound	100		
	Туре(с	coil, leaf, other & material)	Coil, Alloy steel		
	Size(Leaf:length & width;Coil:design height & i.d.;Bar:lenght & diameter)		324.5 x (118.3-88.3), 323.5 x (118.3-88.3) 324.5 x (119.3-89.3), 323.5 x (119.2-89.2)	310.0 x (118.6-88.6) 310.0 x (119.6-89.6) 310.0 x (119.4-89.4)	
Spring	Spring rate(N/mm (lb./in.))		21.0	21.0	
opring	Rate at wheel[N/mm (lb./in.)]		20.5	20.2	
	Insulators(type & material)		Upper and lower, Rubber		
	11	No of leaves			
	leaf	Shackle(comp.or tens.)	-		
Stabilizer	Type(link, linkless, frameless)		Link		
	Material & O.D. bar/tube,watl thickness		17, Alloy steel		
Track bar(ty	pe)		N.A.		

Vehicle Line	ATOYOT.	CELICA	
Model Year	1994	Issuedi	Sep., 1993

METRIC(U.S. Customary)

Model Code/Description And/Or Engine Code/Description

5S-FE	7A-FE
	1

Revised(+)

Description				4-wheel hydraulic actuation with diag	gonal circuite	
nescription		<del></del>		4-witeel hydraulic actuation with diagonal circuits		
Manufacturer .	and	Front(disc or dr		AISIN, disc std.	HOUSEI, disc std.	
brake type(std	opt.,n.a.)	Rear(disc or dri	um)	AKEBONO, disc std.	HOUSEI, drum std.	
Valving types	proportio	n, delay, metering	, ather)	P valve	<u>←</u>	
Power brake	std., opt.,	n.a.)		Std.	-	
Booster type(	remote, in	tegral, vac., hyd.,	, etc.)	Integral, vacuum	<b>+-</b>	
	Source	(inline, pump, etc.	.)	Inline	<b>-</b>	
Vacuum	Reserve	oir(valume in.*)		N.A.	<b>←</b>	
	Pump-ty:	e(elec,gear driven,beit	driven)	N.A.	•-	
Traction	Operational speed range			N.A.	_   -	
assist	Type(en	gine or brake interv	rention)	N.A.	←	
	Front/	rear(std., opt., n.a	2.)	Front and rear, opt.		
	Manufa	ecturer		AISIN	<u> </u>	
	Type(e	lectronic, mech.)		Electronic	-	
	Numbe	r sensors or circu	its	4		
Anti-lock device	Number	anti-lock hydraulic	circuits	4	<u> </u>	
	Integra	l or add-on systen	n	Add-on	-	
	Yaw co	ntrol(yes, no)		Yes	-	
	Hydraulic power source (elec., vac. mtr., pwr. strg.)		rg.)	Electric motor	+	
Effective area	cm <sup>2</sup> (in. <sup>2</sup> )	· · · · · · · · · · · · · · · · · · ·	<del></del>	208/71	143/269	
		(in.*) **(E/R)		227/136	192/269	
Swept area cr		• • •		1465/1027	1217/440	
	Outer working diameter F/R			273/267	253/N.A.	
		Inner working diameter F/R		167/197	159/N.A.	
Rotor		<del>`</del>	F/B	28/10	25/N.A.	
	<b>-</b>	Thickness F/R  Material & type(vented/solid) F/R		Cast iron vented/Cast iron solid		
· <del>···········</del>	_	er & width	F/R	N.A.	Cast iron vented/N.A.	
Drum	<del></del>	nd material	F/R	N.A.	N.A./200 & 35	
Mhaal autiada		id Illaterial	17/K	57.22/34.93	N.A./Cast iron	
Wheel cylinde			F/R		57.22/19.05	
Master cylind		ore/stroke	F/K	(23.8/14.0)/(23.8/14.0)	<del></del>	
edal arc rati		Ib Annal I contil B	(nai) 1	3.77	<u> </u>	
		lb.)pedal load(kPar		10880	- <del>-</del>	
ining cleara	nc <del>a</del>	[B	F/R	Self adjust/Self adjust	<del></del>	
		Banded or riveted (rive	rt5/\$8 <b>g</b> .)	Bonded	+	
		Rivet size		N.A.	<del>-</del>	
		Manufacturer		AKEBONO		
	Front	Lining code		PA533-EE	-	
	wheel	Material		Molded resin, non-asbestos	4-	
	1	Primary or ou		122.0 x 52.0 x 11.0	117.0 x 49.0 x 12.0	
	1	Size Secondary or i		122.0 x 52.0 x 11.0	117.0 x 49.0 x 12.0	
irake ning		Shoe thickness(no	lining)	6.0	5.5	
•		Bonded or riveted (rive	rts/seg.)	Bonded	-	
		Manufacturer		AKEBONO	NISSHINBO	
	1_	Lining code*****		PA511-EE	LN512-FF	
	Rear	Material		Molded resin, non-asbestos	+	
	********	Primary or ou	t-board	108.0 x 34.0 x 10.0	192.0 x 35.0 x 4.0	
	1	Size Secondary or i	n-board	108.0 x 34.0 x 10.0	192.0 x 35.0 x 4.0	
•	Shoe thickness(no lining)		lining)	5.0	1.6	

<sup>\*</sup>Excludes rivet holes, grooves, chamfers, etc. \*\*Includes rivet holes, grooves, chamfers, etc.
\*\*\*Total swept area for four brakes.(Drum brake:Widest lining contact width for each brake x its contact circumference.)
(Disc brake:Square of Outer Working Dia. minus Square of inner Working Dia.multiplied by Pi/2 for each brake.)
\*\*\*\*Size for drum brakes includes length x width x thickness. \*\*\*\*\*Menufacturer I.D., catalog for formulation designation and coefficient of friction classification.

 Vehicle Line
 TOYOTA CELICA

 Model Year
 1994
 Issued
 Sep., 1993

METRIC(U.S. Customary)

Model Code/Description And/Or Engine Code/Description

	<del></del>
5S-FE	7A-FE

\_ Revised(+)

Tires And Wheels(Standard)

į	Size(service	e description)	205/55R15 87V, P205/55R15 87V	185/70R14 88S, P185/70R14 87S
	Type(bias,	radial, steel, nylon, etc.)	Radiol/Steel	←
Tires	Inflation pres sure(cold) for recommender	Front KPa(psi)	33	29
	max.vehicle	Rear kPa(psi)	33	29
·	Rev./mite-e	t 70 km/h(45 mph)	874	851
	Type & ma	terial	Steel	-
	Rim(size &	flange type)	15 x 6 1/2 JJ	14 x 6 JJ
Whasis	Wheel offse		45	<u> </u>
Tilççiş		Type(bolt or stud & nut)	Stud	-
	Attachment	Circle diameter	100.0	<b>←</b>
load Rev. Typo Rim Whe Attac		Number & size	5-M12 x 1.5.	÷
	Tire and wi	10ei	T135/70D16, 16 x 4T	T125/70D16, 16 x 4T
Spare	Storage pos (describe)	ition & location	Flat in trunk well	-

## Tires And Wheels(Optional)

Tire size(service description)	205/55R15 87V, P205/55R15 87V	-
Type(bias, radial, steel, nylon, etc.)	Radial/Steel	
Wheel(type & material)	Aluminum	_
Rim(size, flange type and offset)	15 x 7JJ, 45	<del></del>
Tire size(service description)	-	
Type(bias, radial, steel, nylon, etc.)		
Wheel(type & material)	_	<del></del>
Rim(size, flange type and offset)	-	
Tire size(service description)	-	
Type(bias, radial, steel, nylon, etc.)	-	
Wheel(type & material)	-	<del></del>
Rim(size, flange type and offset)	-	
Tire size(service description)	-	
Type(bias, radial, steel, nylon, etc.)		
Wheel(type & material)	-	
Rim(size, flange type and offset)	-	
Spare tire and wheel size	-	<del></del>
(If configuration is different than road tire or wheel, describe optional spare tire and/or wheel location & storage position)	-	

## Brakes - Parking

Type of control  Location of control  Operates on		Hand operated	4-	
		Floor	Rear service brakes	
		Drums built in rear disc rotor		
If separate from service brakes	Type(internal or external)	Internal	N.A.	
	Drum diameter	170.0	N.A.	
	Lining size(length x width x thickness)	163.0 x 25.0 x 2.0	N.A.	

#### **MVMA** Specifications TOYOTA CELICA Venicle Line \_ Model Year 1994 Issued Sep., 1993 Revised(+) METRIC(U.S. Customary)

Model Code Engine Code			Or	5S-FE	7A-FE
Steering					
Manual(std.	, opt., n.a.)			N.A.	
Power(std	opt., n.a.)			Std.	
Speed-sensiti	ve(std., opt	., n.a.)		Std.	
4-wheel steer	ing(std., op	t., n.a.)		N.A.	
Adjustable		Туре		Tilt	Conve.(Tilt)
steering whe		Manufac	turer	TOYOTA	
(tilt, telescop	e, other)	(std., op	t., n.a.)	Std.	Std.(opt.)
Wheel diame		Manual		-	
(W9)SAE J1100		Power	<u>-</u>	370	
	Outside	Wall to w	/ail(l.&. r.)	11.2	
Furning diameter	front	Curb to c	urb(l.& r.)	10.4	
m(ft.)	Inside	Wall to w	/all(1.& r.)	5.8	
	rear	Curb to curb(I.& r.)		6.0	
Scrub Radius	s.			4	
		Туре			
	Gear	Manufact	turer	-	
Manual	332	Ratios	Gear		
			Overail	-	
	No. wheel turns(stop to stop)		top to stop)	<del>-</del>	
	Type(co	Type(coaxial, elec., hyd., etc.)		Integral, Hydraulic	
	Manufac	turer		TOYOTA	
		Туре	<del></del>	Rack & Pinion	
Power	Gear	Ratios	Gear	∞	
			Overall	17.2	
	Pump(d	rive)	•••	V belt	
	No. whe	al turns(s	top to stop)	2.90	
	Туре			Tie rod directly attached to rack	end
Linka <b>ge</b>	Linkage Location(front or rear of wheels, other)			Rear of wheels	
	Tie rods(one or two)		/o)	Two	
	Inclinati	on at cam	ber(deg.)	15°	15°05 °
Steering		Upper		Ball Bearing	
axis	Bearings (type)	Lower		Ball Joint	
	((700)	Thrust	:	N.A.	
Steering spine	dle/knuckle	& joint ty	pe	Macpherson strut and ball joint	

<sup>&</sup>quot;The horizontal distance in the front elevation between wheel centerline and kingpin(ball joint) axis at ground "See Page 23.

Model Code/Description And/Or

Vehicle Line	TOYOTA C	ELICA			
Model Year	1994	Issued	Sep., 1993	Revised(+)	

## METRIC(U.S. Customary)

Model Code/Description And/Or Engine Code/Description

	<del></del>	_,
5S-FE	7A-FE	

## Wheel Alignment

		Caster(deg.)	2°05' ± 45'	·
	Service checking	Camber(deg.)	-0°45' ± 45'	-0°50' ± 45'
	Checking	Toe-in outside track-mm(in.)	0 ± 2	-
Front		Caster(deg.)	2°05' ± 30'	<b>+</b>
wheel at curb mass	Service reset*	Camber(deg.)	$-0^{\circ}45' \pm 30'$	-0°50' ± 30'
(wt.)	1 330.	Toe-in-mm(in.)	0 ± 1	+
	Periodic	Caster(deg.)	N.A.	4-
	M.V. in- spection	Camber(deg.)	N.A.	4-
		Toe-in-mm(in.)	N.A.	-
	Service	Camber(deg.)	-i°10' ± 45'	-1°15' ± 45'
Rear	checking	Toe-in outside track-mm(in.)	3 ± 2	4
wheel at	Service	Camber(deg.)	$-1^{\circ}10' \pm 45'$	-1°15' ± 45'
curb mass (wt.)	reset*	Toe-in-mm(in.)	3 ± 2	+-
(***.)	Periodic M.V. in-	Camber(deg.)	N.A.	-
	spection	Toe-in-mm(in.)	N.A.	-

<sup>&</sup>quot;Indicates pre-set,adjustable,trend set or other.

## Electrical - Instruments and Equipment

Speed- ameter	Type(analog,digital, std., opt.)		Std., Analog			
	Trip odome	ter(std., opt., n.a.)	Std.			
	Standard, o	ptional, not available	N.A.			
	Туре	Secondary, opto-electronic				
Head-up	Speedometer	Digital				
nead-up display	Status/warning indicators	Turn signals,high beam, low fuel,check gauges	-			
_	Brightness Day/night mode, control adjustable		-			
EGR mainten	ance indicate	or	No			
Charge	Туре		Tell-tale lamp			
indicator	Warning de	vice(light, audible)	Light			
Temperature	Туре		Electric gauge			
indicator	Warning de	vice(light, audible)	N.A.			
Oil pressure	Туре		Tell-tale lamp			
indicator	Warning device(light, audible)		Light			
Fuel	Туре		Electric gauge			
indicator	Warning de	vice(light, audible)	Light			
	Type(stands	ard)	Electric 2 speed with adjustable intermittent and mist operation			
Wind- shield	Type(option	al)	-			
wiper	Blade length		LH: 525, RH: 500			
	Swept area	cm <sup>1</sup> (in. <sup>2</sup> )	6649			
Wind-	Type(stands	ard)	Electric motor			
shield washer	Type(optional)		-			
	<u> </u>	dicator (light, audible)	No			
Rear window wiper,wiper/washer(std.,opt.,n.a.)		washer(std.,opt.,n.a.)	5S-FE Liftback: Std., 7A-FE Liftback: Opt., Coupe: NA			
Horn	Туре		Electric vibration			
	Number used		2			

#### TOYOTA CELICA **MVMA** Specifications Venicle Line 1994 Model Year Sep., 1993 Revised(+) METRIC(U.S. Customary) Engine Code/Description 5S-FE 7A-FE Electrical - Supply System Manufacturer FURUKAWA, MATSUSHITA, NIHON-DENCHI, SHIN-KOBE, YUASA 65D23L(55D23L) Model, std..(opt.) 55D23L(32C24L) Voltage Amps at O°F cold crank 420(356) Battery 356(238) Minutes-reserve capacity 111(99) 99(57) Amps/hrs.-20hr. rate 65(60) 60(40) Location Left front of engine compartment Manufacturer NIPPONDENSO Rating(idle/max. rpm) 12V-70A(M/T), 12V-80A(A/T) 12V-70A Alternator Ratio(alt.crank/rev.) 1: 2.67(M/T), 1: 2.55(A/T) 1: 2.67 Output at idle(rpm, park) Optional(type & rating) 12V-80A(M/T), 12V-90A(A/T) 12V-80A Regulator Type IC Regulator Electrical - Starting System Manufacturer NIPPONDENSO Motor Current drain\_ °C (°F) Power rating kw(hp) 1.4 1.4(1.2) Engagement type Solenoid shift Motor Pinion engages from(front, rear) from rear from front Electrical - Ignition System Electronic(std., opt., n.a.) Std. Type Other(specify) NIPPONDENSO Manufacturer Model N.A. -Coil OA Engine stopped-A -Current Engine idling-A 0.7A 0.6A Manufacturer NIPPONDENSO, NGK Model PKZ0R11, BKROIP-11 K16-U, BKR5EYA Thread(mm) Soark 14 plug Tightening torque N · m(lb,-ft,) 18.4 17.6 Gap 1.1 0.8 Number per cylinder 1 -Manufacturer NIPPONDENSO Distributor Model N.A. Electrical - Suppression Distributor rotor Flame, sprayed dstributor rotor Ceramic distributor rotor High tension cord High resistance high tension cord Locations & type Spark plug High resistance spark plug

Others

MVMA Specifications			Venicle LineTOYOTA CELICA					
	-		Model Year 1994 Issued Sep., 1993 Revised(+)					
METRIC	(U.S. Custo	omary)						
Model Code/Description			5S-FE 7A-FE					
D a dec								
Body								
Structure			-					
Bumper syste front-rear	m		Urethane fascia, energy absorber foam and reinforcement					
	<u>,</u>		Urethane fascia, energy					
Anti-corrosion treatment			absorber foam and reinforcement					
Body - M	iscellaneou	s Information						
Type of finish	(lacquer, ename	el, other)	Thermosetting amino-alkyd enamel. Thermosetting acrylic enamel.					
	Material & n	1835	-					
Hood	Hinge location	n(front, rear)	Rear					
1.000	Type(counter	balance, prop)	Prop					
	Release contro	l(internal, external)	Internal					
T	Material & m	1855	<u>-</u>					
Trunk lid	Type(counter	balance, other)	Gas props					
	Internal release o	ontrol(elec., mech., n.a.)	Mech					
Hatch-	Material & m	1855	-					
back lid	Type(counter	balance, other)	Gas props					
	Internal release o	ontrol(eiec., mech., n.a.)	Mech					
_	Material & m	1833						
Tailgate	Type(drop, li		-					
	Internal release o	ontroi(elec., mech., n.a.)	-					
Vent window of		Front	-					
friction, pivot,	power)	Rear	-					
Window regula		Front	Cable					
(cable, tape, flex drive, etc.) Rear								
Seat cushion type Front			Separate: Panel frame, Spring, Foam Pad					
(e.g., 60/40 bu wire, foam, et		Rear	Bench: Wire Frame, Foam Pad					
	· ·	3rd seet	N.A.					
Seat back type		Front	Panel Frame, Spring, Foam Pad					
(e.g., 60/40, b) wire, foam, etc		Rear	Pipe Frame, Foam Pad, Boad					
		3rd seat	N.A.					
Frame								
	ription(separate , partially-uniti		Unitized					

 Vehicle Line
 TOYOTA CELICA

 Model Year
 1994
 Issued
 Sep., 1993

METRIC(U.S. Customary)

Madal	Code/Desci	rintian
Model	Code/ Uesc:	ribtion

5S-FE

7A-FE

Revised(+)

## Restraint System

eating Position	1			Left	Center	Right	
		First seat	Std. Lap and shoulder belt with ELR	-	Std. Lap and shoulder bel with ELR (with ALR function)		
Active	(lap & shoulder belt, lap belt, etc.)		Second seat	Std. Lap and shoulder belt with ELR (with ALR function)	_	Std. Lap and shoulder belt with ELR (with ALR function)	
	Standard/optional		Third seat	N.A.	N.A.	N.A.	
Type & description (air bag, motorized-		_ <del></del>	First seat	Std.= Air bag, knee panel	_	Std.= Air bag, knee panel	
Panaina Ž-p	2-point belt, fixed belt, knee bolster, manual- lap belt)		Second seat	-		-	
	Standard/optional		Third seat	-	_	-	
Glass SAE		SAE Ref.No.					
findshield glas: urface area cm		\$1	8610				
ide glass exposed surface irea cm²(in.²) -total 2-sides		S2	Lift back= 7620, Coupe= 7700				
Backlight glass exposed surface area cm²(in.¹)		S3	Lift back= 6810, Coupe= 5340				
Total glass exposed surface irea cm²(in.¹)		S4	Lift back= 23040, Coupe= 21650				
indshield glas	ss(type/thickness)		Curved	Curved, laminated 4.8			
		$\overline{}$	$\overline{}$	<del></del>			

## Headlamps

Side glass(type/thickness)

Tinted(yes/no, location)
Solar control(yes/no, coated/batched, location)

Backlight glass(type/thickness)

Description(sealed beam, halogen, replaceable bulb, etc.)	Replaceable halogen			
Shape	Round			
Lo-beam type(2A1, 2B1, 2C1, etc.)	N.A.			
Quantity	2			
Hi-beam type(1A1, 2A1, 1C1, 2C1, etc.)	N.A.	:		
Quantity	2			

Curved, Tempered Door 5, Quarter 3.1

Datched, Side and Backlight Glass

Curved, Tempered 3.5

Windshield

Vehicle Line TOYOTA CELICA

Model Year 1994 Issued Sep., 1993 Revised(•)

METRIC(U.S. Customary)

Engine Code/Description

5S-FE

7A-FE

Climate Control System

Air œnditionir	ng(std., opt., man., auto.)	Opt., Man.			
	Туре	Multi flow type			
Condenser	Eff. face area(sq. mm.)	$200777(W \times H = 590 \times 340.3)$			
	Fins per inch	Pitch= 2.8 mm	<del></del>		
	Туре	Drawn cup type			
Evaporator	Eff. face area(sq. mm.)	$57615(W \times H = 250.5 \times 230)$			
	Fins per inch	Pitch= 4.0 mm			
	Material	Copper-brass	· · · · · · · · · · · · · · · · · · ·		
Heater core	Eff. face area(sq. mm.)	$30910(W \times H = 220 \times 140.5)$			
	Fins per inch	Pitch= 2.8 mm			
	Туре	M/T= 10PA17C, A/T= 10PA17VC	10PA15C		
Compressor	Displacement(cc.)	177.7	155.3		
compressor	Manufacturer	NIPPONDENSO			
	A/C pulley ratio	1.037	0.963		
	Туре	N.A.			
Accumulator	Height(mm.)	_			
	Diameter(mm.)	_			
	Туре	Normal			
Receiver	Height(mm.)		187		
	Diameter(mm.)	-	60		
Refrigerant co	ntrol(CCOT, TVS, etc.)				
leater water v	alva(yas/no)	Yes			
Refrigerant(R-12, R-134a, etc.)		R134a			
harge level(lb	osoz.)	650 g			
ald engine loc	ckaut switch(yes/no)	_			
Vide open thro	ettle cutout switch(yes/no)	-			

TOYOTA CELICA Venicie Line \_ Model Year 1994 Issued Sep., 1993 Revised(+)

METRIC	(U.S. Customary)		
Model Code	/Description	5S-FE	7A-FE
Convenier	nce Equipment(standard,	optional, n.a.)	
Clock(digital	. analog)	Std., Digital	
Compass/the	rmameter	N.A.	
Console(floor	, overhead)	Std., Floor	
Defroster, ele	ctric windshield	<del>-</del>	
Defroster, ele	ctric backlight	Std., Electric backlight	
_	Diagnostic monitor(integrated, individual)		
	Instrument cluster(list instruments)	-	
	Keyless entry	N.A.	
Electronic	Tripminder(avg.spd.,fuel)	<u>-</u>	
	Voice elert(list items)	<del>-</del>	
	Other		
Fuel door lock	k(remote, key, electric)	Remote	
	Auto head on/off delay, dimming	N.A.	* · · · · · · · · · · · · · · · · · · ·
	Cornering		
	Courtesy(map, reading)	Std.	
	Door lock, ignition	Std.	N.A.
	Engine compartment		
Lamps	Fog		
Camps	Glove compartment	Std.	
	Trunk	Std.	
	flluminated entry system (list lamps, activation)	-	
	Other		
	Day/night(auto, man.)	N.A.	
	L.H.(remote, power, heated)	Std., Power	
Mirrors	R.H.(convex, remote, power, heated)	Std., Convex, Power	
	Visor vanity(RH/LH, illuminated)	+	
Navigation sy	stem(describe)	_	
Parking brake	-auto release(warning light)		

MVMA	Spe	cificati	ons	Vehicle Line _ Model Year _			C. 1002	
METRIC(	u.s. c	ustomarv	)	MOOSI TEST_	1004	lssued .	Sep., 1993 Revised(•)	<del></del>
			,		<del></del>			
Model Code/	Model Code/Description			5S-F	`E		7A-FE	
Convenient	ce Equ	ipment(st	andard,	optional,n.a.)				
	Deck Ii	d(release, pull	down)	N.A.		· i	<del>-</del>	
	Door locks(manual, automatic, describe system)			Std., Manual	<del>.</del> .		Opt., Manual	
		2-4-6 way, et	с.	N.A.			-	
		Reclining(R.F	I., L.H.)	N.A.			<u> </u>	
Power '	Seats	Memory(R.H.,L.)	f.,preset recline)	N.A.			-	<del></del>
equipment		Support(lumbar.	hip, thigh, etc.)	N.A.			4	
		Heated(R.H., L.	H., other)	N.A.		$\neg \neg$	+	
	<u></u>	Ĺ <u> </u>						
	Side wi			Std.			Opt.	
	Vent w			<u> </u>			-	
	Rear windows			<u>-</u>			_	
	Antenna(	ocation, whip, w/s	hield, power)	Std., Pull-top rear fender Opt., Power rear fender Opt., Power, rear fender, rear windshield			Std., Pull-top rear fender Opt., Power rear fender	
	Standard	AM,FM,stereo,tape, compact disc,graphic equalizer, their daterrent,radio prep package, beardonce lacks etc.		AM/FM Radio Cassette			AM/FM Radio	
Radio systems	Optional			OPT.1 AM/FM Radio, Cass theft deterrent OPT.2 AM/FM Radio, Cass CD equalizer theft de	ette		AM/FM Radio Cassette	- <b>-</b>
	Speaker(number, location)		tion)	Std., 4 Speakers Opt.1, 6 Speakers Opt.2, 8 Speakers	(Fr door, Rear Seat	Side)	4 Speakers(Fr door, Re	ar Seat Side)
Roof: open air o	r fixed(l	lip-up, sliding	, "T" )	Opt., sliding/flip-up			+	
Speed control de	evice			Opt.			<del>-</del>	
Speed warning	device(li	ght, buzzer, et	c.)	N.A.			+	
Tachometer(rpr	n)			8000			<b>+</b> -	
Telephone system (describe)				_		Ī	_	
Theft deterrent system				N.A			+-	
<del>-</del>			· · · · · ·		_		<u> </u>	
Trailer Tov	ving		,			<u>l</u>		
Towing capable	-		Yes/No	Yes		<del>- 1</del>	<b>←</b>	
Engine/transmi		le	Std/Opt	-		<del></del>		
Tow class ( I.	[], [[])		Std/Opt	Class I			1500	
Mex. gross trailer wgt.(lbs.) Std/Opt			2000	<del></del>		1500		

Towing capable	Yes/No	Yes	+	
engine/transmission/axle	Std/Opt	-		
Tow class ( [ , II , III ) *	Std/Opt	Class I	1500	
Max. gross trailer wgt.(lbs.)	Std/Opt	2000	1500	
Max. trailer tongue load(lbs.)	Std/Opt	200	150	
Towing package available	Yes/No	No	<b>—</b>	· · ·
	-			

<sup>\*</sup> Class [ - 2,000 lbs. Class [] - 3,500 lbs. Class II - 5,000 lbs.

 Vehicle Line
 TOYOTA CELICA

 Model Year
 1994
 Issued
 Sep., 1993
 Revised(•)

METRIC(U.S.Customary)

Vehicle Dimensions Se

ons See Key Sheets for definitions

All dimensions to ground are for comparative purposes only. Dimensions are to be shown for all base body models of each vehicle line. SAE Ref. no. refers to the definition published in SAE Recommended Practice J1100 \*Motor Vehicle Dimensions.\* unless otherwise specified.

Model Code/Description	Ref.		5S-FE		7A-FE.	
Width	No.			-		
Tread(front)	W101	1515				
Tread(rear)	W 102	1495			·	
Vehicle width	W 103	1750				
Body width at Sg RP(front)	W117	1717				

Vehicle width	W 103	1750
Body width at Sg RP(front)	W117	1717
Vehicle width(front doors open)	W120	3513
Vehicle width(rear doors open)	W121	-
Tumble-home(degrees)	W122	30.0
Outside mirror width	W410	1.902

### Length

Wheelbase	L101	2540			<del>.</del>		
Vehicle length	L 103	Liftback= 4425, Coupe= 4495					
Overhang(front)	L 104	990					
Overhang(rear)	L 105	Liftback= 895, Coupe= 965					
Upper structure length	L123	2766	2984				
Rear wheel C/L "X" coordinate	L127	2538	-		<del>-</del>		

### Height\*\*

Passenger distribution(front/rear)	PD1,2,3		* *				
Trunk/cargo load		• •					
Vehicle height	H101	Liftback= 1290, Coupe= 1295					
Cowl point to ground	H114	890	895				
Deck point to ground	H138	Liftback= 970, Coupe= 960	Liftback= 975, Coupe= 970				
Rocker panel-front to ground	H112	175	180				
Rocker panel-rear to ground	H111	180	185				
Windshield slope angle(degrees)	H122	116.5					
Backlight slope angle(degrees)	H121	Liftback=72.0, Coupe=63.5					

### Ground Clearance\*\*

Front bumper to ground	H102	230	235
Rear bumper to ground	H104	330	Liftback= 340, Coupe= 335
Bumper to ground front at curb mass(wt.)	н103	240	245
Bumper to ground rear at curb mass(wt.)	H105	Liftback= 355, Coupe= 350	360
Angle of approach(degrees)	H106	14.5	-
Angle of departure(degrees)	H107	Liftback= 18, Coupe= 17	Liftback= 20, Coupe= 19
Ramp breakover angle(degrees)	H147	167	-
Axle differential to ground(front/rear)	H153		-
Min.running ground clearance	H158	130	135
Location of min. run. grd. clear.		Front sub-frame	<b>←</b>

<sup>&</sup>quot;All Vehicle Height And Ground Clearance Are Made Using EPA Loaded Vehicle Weight, Loading Conditions.

EPA Loaded Vehicle Weight is the Base Vehicle Weight Plus All Coolent And Fluids Necessary For Operation Plus 100% Of The Fuel Capacity, Plus The Weight Of All Options And Accessories Which Weight Three Pounds Or More And Which Are Sold On At Least 33% Of The Car Line, Plus Two Occupants.

#### TOYOTA CELICA MVMA Specifications Vehicle Line Model Year Issued Sep., 1993 \_Revised(+) METRIC(U.S.Customary) Vehicle Dimensions See Key Sheets for definitions Model Code/Description 5S-FE 7A-FE SAE Ref. Front Compartment No. SgRP front, "X" coordinate L31 1392.7 Effective head room H61 SR=829.7 NR=875.6 SR=826.4 NR=872.2 Max. eff. leg room(accelerator) L34 1122.1 SgRP to heel point H30 204.0 SgRP to heel point L53 945.3 Back angle(degrees) L40 25.0 Hip angle(degrees) L42 102.9 Knee angle(degrees) L44 143.1 Foot angle(degrees) L46 87.0 Design H-point front travel L17 238.2 Normal driving & riding seat track trvl. L23 238.2 Shoulder room W3 1333.2 Hip room W5 1340.8 --- Upper body opening to ground H50 Steering wheel maximum diameter\* W9 370 Steering wheel angle(degrees) H18 19.8 Accel, heel pt. to steer, whi, ontr L11 Accel, heel pt. to steer, whill ontr H17 Undepressed floor covering thickness H67 Front Compartment Interior Dimensions Are Measured With The Seating Reference Point(SgRP) Rear Compartment mm Upward of Rearmost Position. SgRP point couple distance L50 645.3 Effective head room H63 SR=772.9 NR=779.1 741.8 Min. effective leg room L51 681.1 SgRP(second to heel) H31 244.9 Knee clearance L48 Std. = -118.3, Opt.; Sport seat = -118.4 Shoulder room W4 1267.6 Hip room 1214.8 --- Upper body opening to ground H51 L41 Back angle(degrees) 25.0 Hip angle(degrees) L43 70.9 Knee angle(degrees) L45 55.7 Foot angle(degrees) L47 106.2 H73 Depressed floor covering thickness

## Interior Volumes (EPA Classification)

Vehicle class	Sub compact Car
Interior volume index including trunk/cargo(cu. ft.)**	Liftback SR=91.6 NR=93.4, Coupe SR=87.2 NR=89.1
Trunk/cargo index(cu. ft.)	Liftback=16.2, Coupe=10.6

Liftback=865, Coupe=850

Liftback=860, Coupe=840

---Liftover height

"See definition page 33.

Luggage Compartment Usable luggage capacity L(cu. ft.)

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H195

·--EPA Loaded Vehicle Weight, Loading Conditions

See page 14.

All linear dimensions are in millimeters(inches) unless otherwise noted.

MVMA Specifications METRIC(U.S.Customary)		Venicle LineTOYOTA CELICA	
		Model Year 1994 Issued Sep., 1993 Revised(+)	
		eets for definitions	
Model Code/Description	SAE	All models	
Station Wagon/MPV* -Third Seat	Ref. No.		
Seat facing direction	SD1	-	
SgRP couple distance	L85		
Shoulder room	W85	-	
Hip room	W86	_	
Effective leg room	L86	-	
Effective head room	H86	-	
SgRP to heel paint	H87	-	
Kinee clearance	L87	-	
Back angle(degrees)	L88	-	
Hip angle(degrees)	L89		
Kinee angle(degrees)	L90	_	
Foot angle(degrees)	L91	_	
Station Wagon/MPV* - Ca	argo Spa	ce	<del></del>
Cargo length(open front)	L 200		
Cargo length(open second)	L201	-	
Cargo length(closed front)	L202	_	
Cargo length(closed second)	L 203	-	<del></del>
Cargo length at belt(front)	L204	-	
Cargo length at belt(second)	L205	-	
Cargo width(wheelhouse)	W201	-	<del></del>
Rear opening width at floor	W203	_	
Opening width at belt	W204	_	
Min.rear opening width above belt	W205		
Cargo height	H201	_	
Rear opening height	H202		
-Tailgate to ground height	H250	<del></del>	
Front seat back to load floor height	H197		
Cargo volume index m³(ft,²)	V2		
Hidden cargo volume index m³(ft,³)	V4	-	
Cargo volume index-rear of 2-seat	V10	_	
Cargo volume index*	∨6		
Cargo width at floor*	W500	-	<del></del>
Maximum cargo height*	H505		
Hatchback - Cargo Space	,		
Cargo length at front seatback height	L206	Std.=1372.3. Opt.; W/Sport seat=1372.2	
Cargo length at floor(front)	L209	1400.7	
Cargo length at second seatback height	L210	486.1	
Cargo length at floor(second)	L211	957.9	
Front seatback to load floor height	H 197		
Second seatback to load floor height	H198	502.3	
Cargo volume index m³(ft.²)	V3	Std.=0.485, Opt.: W/Sport seat=0.491	

All linear dimensions are in millimeters(inches) unless otherwise noted. 
\*MPV-Multipurpose Vehicle 
---EPA Loaded Vehicle Weight, Loading Conditions

V4

VII

0.460

0.460

Hidden cargo volume index m³ (ft.²)

Cargo volume index-rear of 2-seat

MVMA Specifications		Vehicle Line TOYOTA CELICA						
			Model Year	1994	Issued	Sep., 1993	Revised(+)	
MET	RIC(U.S	. Customary)					<del> </del>	
	Model Code/ Description		All models					
Vehic	le Fiduc	ial Marks				<del></del>		
Fiducial								
Number	· 		D	efine Coordin	ate Location			
			-					
	•							
Front(1)	)							
			.•					
		Center of front						
Front(2)	ı	Semi-circular knotch						
7011(2)		in rocker panel flange for front						
		jack-up point.						
Rear(1)								
		Center of backmost						
<b>5</b>		Semi-circular knotch				•	_	
Rear(2)		in rocker panel flange for rear						
		jack-up point.						
Note: Pro	ovide				-			
3 of 4 Fiducial	Mark							
Location:	S							
	W21**	W6 + 85.5						
	L54**	L15 + 70.0						
Front	H81**	H10 - 34.3		- ·		<del></del> _	<del></del>	
	н 161**	5S-FE=185, 7A-FE=190			····	<del></del>		
	H163**	5S-FE=170, 7A-FE=175						
	W22**	W6 + 86.5				<del></del> -		
	L55**	L30 + 73.5				· · · · ·		
Rear	H82**	H10 - 44.0						
	H162**	5S-FE=180, 7A-FE=190						
	•- Н164**	5S-FE=165, 7A-FE=170						

TOYOTA CELICA Venicle Line Model Year 1994 Issued Sep., 1993 Revised(+)

METRIC(U.S. Customary)

· <del>-</del>		Vehicle Mass(weight)					% PAS	S MASS D	ISTRIBU	TION
Code	· -		URB MASS	3. lb.	SHIPPING		Pass in	Front	Pass	n Rear
	Model	Front	Rear	Total	MASS	Code	Front	Rear	Front	Res
ST204L-BLMGKA		1605	975	2580	2494	Q	45	55	20	80
ST204L-BLPGKA	_	1665	975	2640	2554	R	45	55	20	80
ST204L-BCMGKA		1605	955	2560	2474	Q	45	55	20	
ST204L-BCPGKA		1665	955	2620	2534	R	45	55	20	80
AT200L-BLMSKA		1480	935	2415	2329	P	45	55	<del></del>	80
AT200L-BLPSKA		1560	935	2495	2409	P	45	55	20	80
AT200L-BCMSKA		1480	915	2395	2309	P			20	80
AT200L-BCPSKA		1560	915	2475	2389	P	45	55	20	80
				24.0	2009	-	45	55	20	80
							<u> </u>			
					-					<u> </u>
							_			<u>-</u>

	•	ETWC LEGEND		***Shipping Mess(weight)=Curb Weight Less: 86 lb
A =1000 B =1125 C =1250 D =1375 E =1500 F =1625 G =1750 H =1875	I = 2000 J = 2125 K = 2250 L = 2375 M = 2500 N = 2625 O = 2750 P = 2875	Q = 3000 R = 3125 S = 3250 T = 3375 U = 3500 V = 3625 W = 3750 X = 3875	Y = 40 Z = 42 A A = 45 B B = 47 C C C = 50 D D = 52 E E F = 57	00 50 00 50 00 50 00

<sup>\*</sup>Reference - SAE J1100 Motor vehicle dimensions, curb weight definition.
\*\*\*ETWC - Equivalent Test Weight Class - basis for U.S. Environmental Protection Agency emission certifications.
Refer to ETWC code legend below for test weight class.

 Vehicle Line
 TOYOTA CELICA

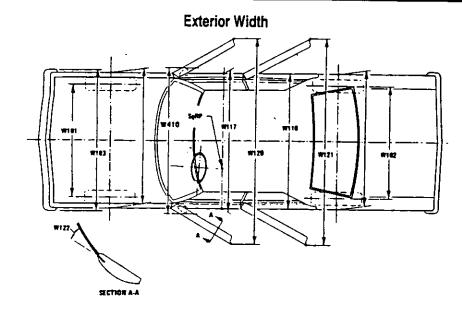
 Model Year
 1994
 Issued
 Sep., 1993
 Revised(·)

METRIC(U.S. Customary)

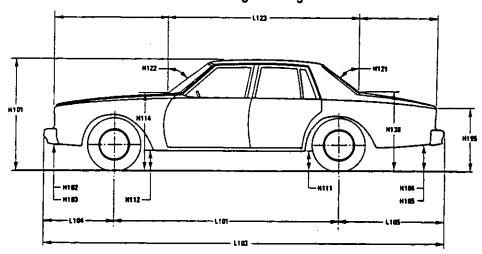
	+	Optional Equipment Differential Mana/maistage						
<u> </u>		Optional Equipment Differential Mass(weight)*						
Code	Equipment	Front	MASS, kg.(lb.)	Remarks				
5S-FE	Edaibilient	Front	Rear	Total	Restrictions, Requirements			
ABS		9.2	0	9.2				
Aluminum wheel		-3.8	-3.8	-7.6				
Sun roof		6.9	6.9	13.8				
Leather seat		3.0	3.0	6.0				
Mad guard		0.4	0.4	0.8				
Rear spoiler		0	3.9	3.9	lift back			
Cruise control		3.5	- 0.0	3.5	IIIt back			
Radio(8 sp.)		5.1	2.2	7.3				
Air conditioning		19.4	0	19.4				
Floor mat		1.7	1.6	3.3				
. 77	·							
A-FE ABS								
Tilt steering		9.2	0	9.2				
Power window		1.9		1.9				
Sun roof		6.9	1.7	2.7				
Mad guard			6.9	13.8				
Cruise control		0.4	0.4	0.8				
Rear wiper		3.5		3.5	110			
Radio(4 sp. w/cassette)	,	1.1	2.0	2.0	lift back			
Air conditioning	<del>' -  </del>	19.3	0.5	1.6				
Floor mat		1.7	1.6	19.3				
	-	<del> </del>	1.0	3.3	-			
·- <u>-</u>			<del></del>	-				
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<sup>\*</sup>Also see Engine-General Section for dressed engine mass(weight).

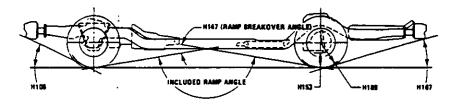
## Exterior Vehicle And Body Dimensions - Key Sheet



## Exterior Length & Height



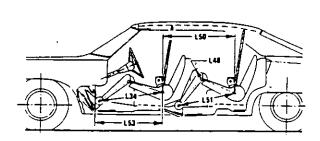
## **Exterior Ground Clearance**

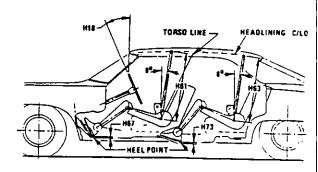


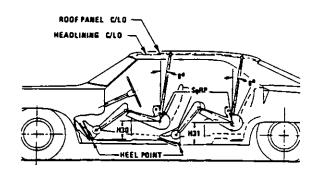
## **MVMA** Specifications Form

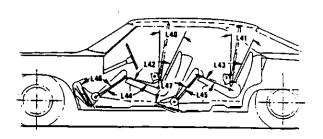
METRIC (U.S. Customary)

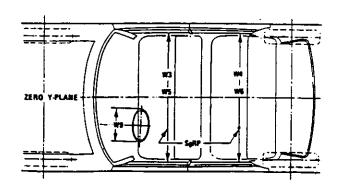
## Interior Vehicle And Body Dimensions - Key Sheet

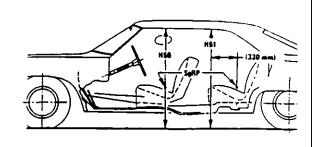




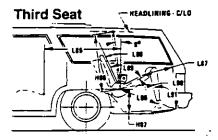


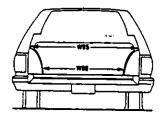




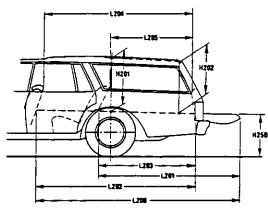


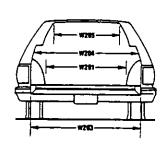
## Interior Vehicle And Body Dimensions - Key Sheet



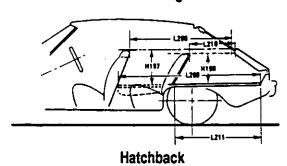


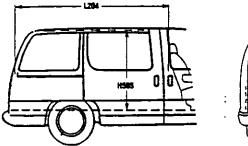
Čargo Špace





**Station Wagon** 







**Multipurpose Vehicle** 

**METRIC (U.S. Customary)** 

### Exterior Vehicle And Body Dimensions — Key Sheet Dimensions Definitions

### Seating Reference Point

SEATING REFERENCE POINT means the manufacturer's design reference point which -

(a) Establishes the rearmost normal design driving or riding position of each designated seating position in a vehicle; (b) Has coordinates established relative to the design vehicle structure;

(c) Simulates the position of the pivot center of the human torso and thigh; and

(d) is the reference point employed to position the two dimensional templates described in SAE Recommended Practice J826, "Devices for Use in Defining and Measuring Vehicle Seating Accommodations,".

### Width Dimensions

TREAD - FRONT. The dimension measured between the tire

centerlines at the ground.
TREAD - REAR. The dimension measured between the tire centerlines at the ground. In case of dual wheels, the dimension will be measured to the centerline of tire and wheel assemblies.

VEHICLE WIDTH. The maximum dimension measured between the widest point on the vehicle, excluding exterior mirrors, flexible mud flaps, marker lamps, but including bumpers, moldings, sheet metal protrusions or dual wheels, if standard equipment.

BODY WIDTHAT SgRP - FRONT. The dimension measured laterally between the widest points on the body at the SgRP-front, excluding door handles, applied moldings, or appliques.

VEHICLE WIDTH - FRONT DOORS OPEN. The dimension measured between the widest point on the front doors in maximum hold-open position.

VEHICLE WIDTH - REAR DOORS OPEN. The dimension measured between the widest point on the rear doors in maximum hold-open position. For vehicles with a rear door on only one side, this dimension is to the zero "Y" plane. TUMBLE—HOME. STRAIGHT SIDE GLASS. The angle

measured from a vertical to the outside surface of the front door glass at the SgRP "X" plane.
CURVED SIDE GLASS. The angle measured from a vertical to a chord extending from the upper DLO to the lower DLO

at the outside surface of the front door glass at the front SgRP "X" plane.

OUTSIDE MIRROR WIDTH: The dimension between the

widest point on the outside mirrors. The standard right and left mirror adjusted for normal driving will be shown unless otherwise noted. When only one outside mirror is standard, the dimension will be to the zero "Y" plane.

### **Length Dimensions**

WHEELBASE (WB). The dimension measured longitudinally between front and rear wheel centerlines. In case of dual rear axles, the dimension shall be to the midpoint of the centerlines of the rear wheels.

L103 VEHICLE LENGTH. The maximum dimension measured longitudinally between the foremost point and the rearmost point on the vehicle, including bumper, bumper guards, tow

hooks and/or rub strips, if standard equipment.

OVERHAND – FRONT. The dimension measured longitudinally from the centerline of the front wheels to the foremost point on the vehicle including bumper, bumper guards, tow

hooks and/or rub strips, if standard equipment.

OVERHANG - REAR. The dimension measured longitudinally from the centerline of the rear wheels; or in the case of dual rear axles, the dimension shall be the midpoint of the centerlines of the rear wheels, to the rearmost point on the vehicle including rear bumpers, bumper guards, tow hooks and rub strips, if standard equipment.

UPPER STRUCTURE LENGTH. The dimension measured L123 longitudinally from the cowl point to the deck point

REAR WHEEL CENTERLINE "X" COORDINATE or in the L127 case of dual rear axles, the coordinate shall be the midpoint of the distance between the rear axle centerlines.

### **Height Dimensions**

VEHICLE HEIGHT. The dimension measured vertically from the highest point on the vehicle body to ground.

ROCKER PANEL - REAR TO GROUND. The dimension measured vertically from the bottom of the rocker or side quarter panel at the front of the rear wheel opening,

excluding flanges, to ground.
ROCKER PANEL - FRONT TO GROUND. The dimension H112 measured vertically from the foremost point on the bottom

of the rocker panels, excluding flanges, to ground. COWL POINT TO GROUND, Measured at zero "Y" plane. H114 BACKLIGHT SLOPE ANGLE. The angle between the vertical reference line and the surface of backlight at vehicle

vertical reference line and the sunace of backlight at vertical zero "Y" plane. For curve backlight, the angle is to chord of backlight arc from lower DLO to upper DLO.
WINDSHIELD SLOPE ANGLE. The angle between the vertical reference line and a chord of the windshield arc running from the lower DLO to the upper DLO at the vehicle zero "Y" plane. In the case of wrap over glass, the angle to be measured will be formed by a chord 457 mm (18.0 in.) long drawn from the lower DLO to the intersecting point on the windshield.

DECK POINT TO GROUND. Measured at zero "Y" plane. H138 STATICLOAD - TIRE RADIUS - REAR. Specified by the manufacturer in accordance with composite TIRE SECTION H109 STANDARD.

### **Ground Clearance Dimensions**

FRONT BUMPER TO GROUND. The minimum dimension measured vertically from the lowest point on the front bumper to ground, including bumper guards, if standard equipment

FRONTBUMPERTOGROUND - CURB MASS (WT.). Meas-H103

ured in the same manner as H102. H<sub>104</sub>

REAR BUMPER TO GROUND. The minimum dimension measured vertically from the lowest point on the rear bumper to ground, including bumper guards, if standard

REAR BUMPER TO GROUND - CURB MASS (WT.). Meas-H105

ured in the same manner as H104.
ANGLE OF APPROACH. The angle measured between a H106 line tangent to the front tire static loaded radius arc and the initial point of structural interference forward of the front tire to ground. The limiting structural component shall be designated.

ANGLE OF DEPARTURE. The angle measured between a H107 line tangent to the rear tire static loaded radius arc and the initial point of structural interference rearward of the rear tire to ground. The limiting component shall be designated. RAMP BREAKOVER ANGLE. The angle measured be-

tween two lines tangent to the front and rear tire static loaded radius and intersecting at a point on the underside of the vehicle which defines the largest ramp over which the vehicie can roll.

REAR AXLE DIFFERENTIAL TO GROUND. The minimum H153 dimension measured from the rear axle differential to

MINIMUM RUNNING GROUND CLEARANCE. The mini-H158 mum dimension measured from the sprung vehicle to ground. Specify location.

**METRIC (U.S. Customary)** 

### Interior Vehicle And Body Dimensions - Key Sheet **Dimensions Definitions**

#### Glass Areas

- **S2** Side windows area. Includes the front door, rear door, vents, and rear quarter windows on both sides of the vehicle.
- Backlight areas.
- Total area. Total of all areas (S1 + S2 + S3).

### Fiducial Mark Dimensions

### Fiducial Mark - Number 1

- 'X" coordinate. L54 W21
- "Y" coordinate. "Z" coordinate. H81
- Height "Z" coordinate to ground at curb weight. Height "Z" coordinate to ground. Flducial Mark Number 2 H161
- H163
- **L55** 'X" coordinate.
- "Y" coordinate. W22
- W82 "Z" coordinate.
- Height "Z" coordinate to ground at curb weight. Height "Z" coordinate to ground. H162
- H164

### Front Compartment Dimensions

- ACCELERATOR HEEL POINT TO STEERING WHEEL CENTER. The dimension measured horizontally from the AHP to the intersection of the steering column centerline and a plane tangent to the upper surface of the steering wheel rim.
- L17 DESIGNH-POINT - FRONTTRAVEL The dimension measured horizontally between the design H-point-front in the foremost and rearmost seat track positions. (See SAE
- NORMAL DRIVING AND RIDING SEAT TRACK TRAVEL. L23 The dimension measured horizontally between a point on the design H-point travel line from the SgRP to the displaced point on the design H-point travel line with the seat moved to the foremost seat position, but not to include seat track travel used for purposes other than normal driving and riding
- positions. (See SAE J1100).
  SgRP FRONT. "X" COORDINATED.
  MAXIMUMEFFECTIVELEG ROOM ACCELERATOR. The L31 L34 dimension measured along a line from the ankle pivot center to the SqRP - front plus 254 mm (10.0 in.) measured with right foot on the undepressed accelerator pedal. For vehicles with SgRP to heel (H30) greater than 18 in., the accelerator pedal may be depressed as specified by the manufacturer. If the accelerator is depressed, the manufacturer shall place
- foot flat on pedal and note the depression of the pedal.

  BACK ANGLE FRONT. The angle measured between a vertical line through the SgRP front and the torso line. If the L-40 seatback is adjustable, use the normal driving and riding position specified by the manufacturer.

  HIP ANGLE - FRONT. The angle measured between torso
- L-42 line and thigh centerline.
- KNEE ANGLE FRONT. The angle measured between thigh L44 centerline and lower leg centerline measured on the right
- FOOT ANGLE FRONT. The angle measured between the L46 lower leg centerline and a line tangent to the ball and heel of the bare foot flesh line measured on the right leg. Ref. SAE J826.
- SgRP FRONT TO HEEL. The dimension measured horizon-**L53**
- tally from the SgRP front to the accelerator heel point. SHOULDER ROOM FRONT. The minimum dimension meas-W3 ured laterally between the trimmed surfaces on the "X" plane through the SgRP - front at height between the belt line and 254 mm (10.0 in.) above the SgRP - front, excluding the door assist strap and attaching parts.

- HIP ROOM FRONT. The minimum dimension measure. W5 laterally between the trimmed surfaces on the "X" plane through the SgRP - front within 25 mm (1.0 in.) below and 76 mm (3.0 in.) above the SgRP - front and 76 mm (3.0 in.) fore
- and aft of the SgRP front.
  STEERING WHEEL MAXIMUM OUTSIDE DIAMETER. W9 Define if other than round.
- ACCELERATOR HEEL POINT TO THE STEERING WHEEL H7 CENTER. The dimension measured vertically from the AHP-front to the intersection of the steering column centerline to a plane tangent to the upper surface of the steering wheel rim.
- H18 STEERING WHEEL ANGLE. The angle measured from a vertical to the surface plane of the steering wheel.
- H30 SgRP - FRONTTO HEEL. The dimension measured vertically
- from the SgRP front to the accelerator heel point.
  UPPER BODY OPENING TO GROUND FRONT. The H50 dimension measured vertically from the trimmed body opening to the ground on the SgRP – front "X" plane. EFFECTIVE HEAD ROOM – FRONT. The dimension meas-
- H61 ured along a line 8 deg. rear of vertical from the SgRP – front to the headlining plus 102 mm (4.0in.).
  FLOOR COVERING THICKNESS – UNDEPRESSED –
- **H67** FRONT. The dimension measured vertically from the surface of the undepressed floor covering to the underbody sheet metal at the accelerator heel point.

### **Rear Compartment Dimensions**

- BACK ANGLE SECOND. The angle measured between a vertical line through the SgRP second and the torso line. HIP ANGLE SECOND. The angle measured between torso
- L43 line and thigh centerline.
- KNEE ANGLE SECOND. The angle measured between thigh centerline and lower leg centerline.

  FOOTANGLE SECOND. The angle measured between the L45
- L47 lower leg centerline and a line tangent to the ball and heel of the three-dimensional devices bare foot flesh line (Reference J826).
- KNEE CLEARANCE SECOND. The minimum dimension. L48 measured from the knee pivot center to the back of the front seatback minus 51 mm (2.0 in.).
  SgRPCOUPLEDISTANCE — SECOND. The dimension meas-
- L50 ured horizontally from the driver SgRP-front to the SgRP - second.
- MINIMUM EFFECTIVE LEG ROOM-SECOND. The di-L51 mension measured along a line from the ankle pivot center
- to the SgRP second plus 254 mm (10.0 in.). SHOULDER ROOM SECOND. The minimum dimension WA measured laterally between door or quarter trimmed surfaces on the "X" plane through the SgRP-second at height between 254-406 mm (10.0-16.0 in.) above the SgRP - second, excluding the door assist straps and attaching parts.
- HIP ROOM SECOND. Measured in the same manner as W6
- H31 ScRP - SECOND TO HEEL. The dimension measured vertically from the SgRP - second to the two dimensional device heel point on the depressed floor covering.
- UPPER BODY OPENING TO GROUND SECOND. The H51 dimension measured vertically from the trimmed body opening to the ground on the "X" plane 330 mm (13.0 in.)
- forward of the SQRP second. EFFECTIVE HEAD ROOM SECOND. The dimension meas-**H63** ured along a line 8 deg. rear of vertical from the SgRP to the
- headfining, plus 102 mm (4.0 in.). FLOOR COVERING DEPRESSED SECOND. The dimension H73 measured vertically from the heel point to the underbody sheet metal.

:1

**METRIC (U.S. Customary)** 

### Interior Vehicle And Body Dimensions - Key Sheet **Dimensions Definitions**

### Luggage Compartment Dimensions

USABLELUGGAGE CAPACITY - Total of volumes of individual pieces of standard luggage set plus H-boxes stowed in the luggage compartment in accordance with the procedure described in paragraph 8.2 of SAE-J1100a.

### Interior Volumes (EPA Classification)

The Interior Volume Index is listed for each body style except two seaters. The Interior Volume Index estimates the space in a car. it is based on four measurements - head room, shoulder room, hip room, and leg room - for the front and rear seats, plus trunk capacity.

The Trunk/Cargo Index is an estimate of the size of the trunk/cargo space. In station wagons and hatchbacks it is an estimate of the space behind the second seat.

## Station Wagon / MPV - Third Seat Dimensions

LAS SgRP COUPLE DISTANCE - THIRD. The dimension measured horizontally from the SgRP - second to the SgRP - third.

L86 EFFECTIVE LEG ROOM - THIRD. The dimension measured along a line from the ankle pivot center to the SqRP-third plus 254 mm (10.0 in.).

KNEE CLEARANCE - THIRD. The minimum dimension from 187 the knee pivot center to the back of second seatback minus a constant of 51 mm (2.0 in.). With rear-facing third seat, dimension is measured to closure.

1.88 BACK ANGLE - THIRD. Measured in the same manner as

LB9 HIP ANGLE - THIRD. Measured in the same manner as L43.

KNEE ANGLE - THIRD. Measured in the same manner as L90 145

L91 FOOT ANGLE - THIRD. Measured in the same manner as L47.

SHOULDER ROOM - THIRD, Measured in the same manner W85 as W4.

W86 HIP ROOM - THIRD. Measured in the same manner as W5. H86 EFFECTIVE HEAD ROOM - THIRD. The dimension, meas-

ured along a line 8 deg. from the SgRP - third to the headlining rear of vertical plus a constant of 102 mm (4.0 in.). H87

SGRP - THIRD TO HEEL POINT. SD<sub>1</sub>

SEAT FACING DIRECTION - THIRD.

### Station Wagon / MPV - Cargo Space Dimensions

CARGO LENGTH - OPEN - FRONT. The minimum dimension measured longitudinally from the back of the front seatback at the height of the undepressed floor covering to the rearmost point on the undepressed floor covering on the open tailgate or cargo surface if the rear closure is a conventional door type tailgate at the zero "Y" plane.

CARGO LENGTH - OPEN - SECOND. The dimension measured longitudinally from the back of the second seatback at the height of the undepressed floor covering to the rearmost point on the undepressed floor covering on the open tailgate or cargo floor surface if the rear closure is a conventional door type tailgate, at the zero "Y" plane.

CARGOLENGTH - CLOSED - FRONT. The minimum L202 dimension measured horizontally from the back of the front seat at the height of the undepressed floor covering to the rearmost point on the undepressed floor covering on the closed tailgate or taildoor for station wagons, trucks and mpv's at the zero "Y" plane.

L203 CARGO LENGTH - CLOSED - SECOND. The dimension measured horizontally from the back of the second seat at the height of the undepressed floor covering to the rearmost point on the undepressed floor covering on the closed tailgate or taildoor for station wagons, trucks and mpv's at

the zero "Y" plane.

L204 CARGO LENGTH AT BELT-FRONT. The minimum dimension measured horizontally from the back of the front seatback at the seatback top to the foremost normal surface of the closed tailgate or inside surface of the cab backpanel at the height of the belt, on the zero "Y" plane.

CARGO LENGTH AT BELT - SECOND. The minimum di-1205 mension measured horizontally from the back of the second seatback at the seatback top to the foremost normal surface of the closed tailgate at the height of the belt, on the zero 'Y' plane.

W201 CARGO WIDTH - WHEELHOUSE. The minimum dimension measured laterally between the trimmed wheelhousings at floor level. For any vehicle not trimmed, measure to the sheet metal.

REAR OPENING WIDTH AT FLOOR. The minimum dimension measured laterally between the limiting inter-

ferences of the rear opening at floor level.

REAR OPENING WIDTH AT BELT. The minimum dimension measured laterally between the limiting interferences of the rear opening at belt height or top of pick up box.

REAR OPENING WIDTH ABOVE BELT. The minimum W205 dimension measured laterally between the limiting interferences of the rear opening above the belt height.

W500 CARGO WIDTH AT FLOOR. The maximum dimension measured laterally between the limiting interferences at the floor level. This dimension shall include ribs and pillars, but will exclude wheelhouses.

FRONT SEATBACK TO LOAD FLOOR HEIGHT. The dimension measured vertically from the horizontal tangent to the top of the seatback to the undepressed floor covering.

CARGO HEIGHT. The dimension measured vertically from H201 the top of the undepressed floor covering to the headlining at the rear wheel "X" coordinate on the zero "Y" plane.

H202 REAR OPENING HEIGHT. The dimension measured vertically from the top of the undepressed floor covering to the upper trimmed opening on the zero "Y" plane with rear door fully open.

H250 TAILGATE TO GROUND CURB MASS (WT.). The dimension measured vertically from the top of the undepressed floor covering on the lowered tailgate to ground on the zero "Y" plane.

H505 - MAXIMUM CARGO HEIGHT. The maximum vertical dimension rear of the front seat from the cargo floor to roof bow or headlining at the zero "Y" plane.

**METRIC (U.S. Customary)** 

## Interior Vehicle And Body Dimensions - Key Sheet Dimensions Definitions

STATION WAGON V2 Hatchback - Cargo Space Dimensions All hatchback cargo dimensions are to be taken with the front seat Measured in inches: in full down and rear position, and the rear seat folded down. The W4 x H201 x L204 hatchback door is in the closed position. (For electronically adjusted seats, see the manufacturer's specifications for Design "H" Point).

L208 CARGO LENGTH AT FRONT SEATBACK HEIGHT. The 1728 Measured in mm: W4 x H201 x L204 = m<sup>3</sup> (cubic meter) minimum horizontal dimension from the "X" plane tangent to the rearmost surface of the driver's seatback to the inside limiting interference of the hatchback door on the vehicle zero "Y" plane. CARGO LENGTH AT FLOOR - FRONT. The minimum hori-V4 HIDDEN LUGGAGE CAPACITY - REAR OF FRONT SEAT. L209 The total volumes of individual pieces of one set of standard zontal dimension measured at floor level from the rear of the luggage stowed in any hidden cargo area below the load front seatback to the normal limiting interference of the hatchback door on the vehicle zero "Y" plane. floor rear of the front seat. L210 CARGO LENGTH AT SECOND SEATBACK HEIGHT. The V5 TRUCKS AND MPV'S WITH OPEN AREA. minimum dimension measured from the "X" plane tangent Measured in inches: to the rearmost surface of second seatback or the load floor L506 x W505 x H503 which is stowed at least one half of the H198 dimension 1728 height above the rear load floor, to the rearmost inside limiting interference on the zero "X" plane. CARGO LENGTH AT FLOOR – SECOND SEATBACK. The Measured in mm: 1211 L506 x W500 x H503 minimum horizontal dimension measured at floor level from = m3 (cubic meter) 10<sup>9</sup> the rear of the second seatback or load floor panel to the normal limiting interference of the hatchback door on the vehicle zero "Y" plane.
FRONT SEATBACK TO LOAD HEIGHT. The dimension ٧6 TRUCKS AND MPV'S WITH CLOSED AREA. Measured in inches: H197 L204 x W500 x H505 measured vertically from the horizontal tangent to the too of the seatback to the undepressed floor covering. SECOND SEATBACK TO LOAD FLOOR HEIGHT: The 1728 H198 Measured in mm: dimension measured vertically from the second seatback L204 x W500 x H505 to the undepressed floor covering. HATCHBACK. = m<sup>3</sup> (cubic meter) 109 V3 **V8** HIDDENLUGGAGE CAPACITY - REAR OF SECOND SEAT. Measured in inches: The total volume of individual pieces of one set of standard L208 + L209 x W4 x H197 luggage stowed in any hidden cargo area below the load floor rear of the second seat. STATION WAGON CARGO VOLUME INDEX. V10 Measured in inches: Measured in mm: H201 x L205 x W4 + W201 L208 + L209 x W4 x H197 = m<sup>3</sup> (cubic meter) Measured in mm: H201 x L205 x W4 + W201 VΔ HIDDEN LUGGAGE CAPACITY - REAR OF FRONT SEAT. The total volumes of individual pieces of one set of standard luggage stowed in any hidden cargo area below the load = m³ (cubic meter) floor rear of the front seat. V11 HATCHBACK CARGO VOLUME INDEX. Usable luggage (one (1) stand and luggage set) below floor: Measured in inches: L210 + L211 x W4 x H198 2 1728 Measured in mm: L210 + L211 x W4 x H198

2

= m3 (cubic meter)

# MVMA Specifications METRIC (U.S. Customary)

## Index

Subject	Page No.	Subject	Page No.
Alternator ,	16	D	
Axle Drive, Front, Rear, All Four		Passenger Capacity	
Axie Shafts	10	Passenger Mass Distribution	
Battery		Power Brakes	
Body and Miscellaneous Information		Power, Engine	
Brakes - Parking Service		Power Steering	
Camber		Power Teams	
Camshaft		Pumps – Fuel.	
Cooling System	5	Water	
Fuel Tank		Radiator - Cap, Hoses, Core	-
Lubricants	•	Ratios - Axle, Transaxle	2.9.10
Engine Crankcase		Compression	
Transmission / Transaxle		Steering	
Carburetor		Transmission / Transaxle	2, 8, 9
Caster	15	Regulator - Alternator	
Climate Control System		Restraint System	
Clutch - Pedal Operated		Rims	
Connecting Rods		Rods - Connecting	
Convenience Equipment		Scrub Radius	
Cooling System		Seats	
Crankshaft		Spark Plugs	
Cylinders and Cylinder Head		Speedometer	15
Diesel Information	<i></i>	Springs - Front & Rear Suspension	
Dimension Definitions Key Sheet — Exterior	20 21 22	Stabilizer (Sway Bar) - Front & Rear	1 <u>1</u>
Key Sheet - Interior		Starting System	
Electrical System		Suppression - Ignition, Radio	
Emission Controls		Suspension - Front & Rear	
Engine - General		Tail Pipe	
Bore, Stroke, Type		Theft Protection	
Compression Ratio		Thermostat, Cooling ,	
Firing Order, Cylinder Numbering		Tires	
General Information, Power & Torque		Torque Converter	
Intake System		Torque - Engine	
Power Teams		Trailer Towing	
Exhaust System		Transaxie	
Equipment Availability, Convenience		Transmission - Types	
Fan, Cooling		Transmission - Manual	
Four Wheel Drive		Transmission - Ratios	2.8,9
Frame	17	Tread	
Front Suspension		Trunk Cargo Load	
Front Wheel Drive Unit		Turning Diameter	
Fuel Economy, EPA		Unitized Construction	
Fuel System		Universal Joints, Propeller Shaft	
Fuel Tank	6	Valve System	
Glass	18	Vehicle Dimensions	
Headlamps	18	Width	
Headroom - Body		Langth	
Heights	<del></del>	Height	
Horns		Front Compartment	
	· · · · · · · · · · · · · · · · · · ·	Rear Compartment	
Ignition System		Luggage Compartment	
Interior Volumes		Station Wagon - Third Seat	
Instruments	· · · · · · · · · · · · · · · · · · ·	Station Wagon - Cargo Space	
Legroom		Fiducial Marks	
Lengths		Voltage Regulator	
Leveling, Suspension	11	Water Pump	
Litters, Valve		Weights	
Linings - Clutch, Brake		Wheel Alignment	15
Lubrication - Engine Transmission / Transaxle Luggage Compartment		Wheelbase	
		Wheel Spindle	
Models		Widths	
Muffler		Windshield	
Origin	4	Windshield Wiper and Washer	