

Specifications Form Passenger Car

1983

METRIC (U.S. Customary)

Manufacturer PONTIAC MOTOR DIVISION GENERAL MOTORS CORPORATION	Car Line 6000	
Mailing Address ONE PONTIAC PLAZA	Model Year	Issued: 10-15-82
PONTIAC, MI 48053	1983	Revised (*)

The information contained herein is prepared, distributed by, and is solely the responsibility of the automobile manufacturing company to whose products it relates. Questions concerning these specifications should be directed to the manufacturer whose address is shown above. This specification form was developed by automobile manufacturing companies under the auspices of the Motor Vehicle Manufacturers Association of the United States, Inc.

The General Specifications herein are those in effect at date of compilation and are subject to change without notice by the manufacturer

1983 6000

Table of Contents

1	Car Models
2	Power Teams
3-6	Engine
4	Lubrication System
4	Diesel Information
5	Fuel System
6	Cooling System
7	Vehicle Emission Control
7	Exhaust System
8, 9	Electrical
10-12	Transmission, Axles and Shafts
13	Tires and Wheels
13, 14	Brakes
15, 16	Steering
17	Suspension — Front and Rear
18	Body — Miscellaneous Information
- 18	Passive Restraint System
18	Frame
19	Convenience Equipment
20	Feature Highlights
21	Vehicle Mass (Weight)
22	Optional Equipment Mass (Weight)
23-25	Car and Body Dimensions
26	Vehicle Fiducial Marks
27	Glass/Lamps and Headlamp
28-32	Car and Body Dimension Key Sheets
33	Index

NOTE

- This form uses both SI metric units and U.S. Customary units. The metric unit of measure is presented first, and the U.S. Customary unit follows in parentheses.
- 2. UNLESS OTHERWISE INDICATED:
 - a. Specifications apply to standard models without optional equipment. Significant deviations are noted.
 - b. Nominal design dimensions are used throughout these specifications.
 - All linear dimensions are in millimeters (inches), and all mass (weight) specifications are in kilograms (pounds).
- 3. The General Specifications herein are those in effect at date of completion and are subject to change without notice by the manufacturer.
- Additional Car and Body Dimensions and/or drawings (based in part on SAE J1100a "Motor Vehicle Dimensions") may be available from the manufacturer.

Car Line	6000	
Model Year_	1983	issued 10-15-82 Revised (*)

Car Models

Model Description	introduction Date	Make, Car Line, Series, Body Type (Mfgr's Model Code)	No. of Designated Seating Positions (Front/Rear)	Max. Truck/Cargo Load—Kilograms (Pounda)
6000				
4-DOOR NOTCHBACK SEDAN	9-23-82	2AF19		
2-DOOR NOTCHBACK COUPE	9-23-82	2AF27		
6000 LE	·			
-DOOR NOTCHBACK SEDAN	9-23-82	2AG19	•	•
2-DOOR NOTCHBACK COUPE	9-23-82	2AG27		·
6000 STE				
-DOOR NOTCHBACK SEDAN	9-23-82	2AH19	•	

Car Line	6000		
Model Year	1983	Issued10-15-82_Revised (*)	

Power Teams (Indicate whether standard or optional)

SAE Net bhp (brake horsepower) and net torque corrected to 85° F and 29.38 in. Hg atmospheric pressure.

	ENGINE						1	
SERIES AVAILABILITY	SAE Net at RPM				AXLE RATIO			
	Displ. Liters (in ³)	Carb. (Barrela, Fl, etc.)	Compr. Ratio	kW (bhp)	Torque N - m (lb. ft.)	Exhaust System	TRANSMISSION	(std_first) (indicate A/C ratio)
STANDARD	LR8	FI	8.2	68 @	179 @	S	3A - 125C	2.39
6000 Coupe Sedan LE Coupe Sedan	2.5 L4			4000 (94 @ 4000)	2800 (135 @ 2800)	· .	·	2.84 Opt.
STE	LH7 2.8 V6	2	8.9	98 @ 5400 (130 @ 5400)	197 @ 2400 (145 @ 2400)	S	3A - 125C	3.33
OPTIONAL ALL EXCEPT STE	LE2 2.8 V6	2	8.5	84 @ 4800 (112 @ 4800)	197 @ 2400 (145 @ 2400)	S	3A - 125C	2.84
ALL	LT7 4.3 V6 DIESEL	D	21.6	63 @ 3600 (85 @ 3600)	224 @ 1600 (165 @ 1600)	S	3A - 125C	2.39
STE	LT7 4.3 V6 DIESEL	D _.	21.6	63 @ 3600 (85 @ 3600)	224 @ 1600 (165 @ 1600)	S	4A - 400T4	3.06

^{*} S-Single D-Dual

Car Line	600	<u> </u>	÷
Model Year	1983	_lssued_10-15-82_Revi	sed (*)

Engine Description/Carb. Engine Code

2.5L L4 (151 CID)	2.8L V6 (171 CID)	2.8L V6 H.O.
ELECTRONIC F.I.	2-BBL. CARBURETOR	2-BBL. CARBURETOR
RPO LR8	RPO LE2	RPO LH7 - STE

ENGINE - GENERAL

		In-Line	600 ₹	
Type & description (inline, V, angle, flat, location, front, mid, rear, transverse, longitudinal, etc.)		Front		
-		Transverse, Front o	f Engine Faces Right S	Side of Vehicle
No. of cylinders		4	6	
Bore		101.6 (4.0)	89 (3.50)	
Stroke		76.2 (3.0)	76 (2.99)	
Bore spacing (c/l to	o c/l)	111.8 (4.40)		
Cylinder block mate	erial	Cast Alloy Iron	•	
Cylinder block deck height		232.8 (9.2)	224 (8.819)	
Deck clearance (minimum) (above or below block)		.63 (.025) Below	0.64 (.025) Below	
Cylinder head material		Cast Alloy Iron	•	
Cylinder head volu	me (cm ³)			
Head gasket thickness (compressed)		0.97 (.038)	0.838 (0.033)	
Minimum combustic chamber volume (c		81.79 (4.99)	51.5 (3.14)	51.346 (3.133)
Cyl. no. system	L. Benk	1-2-3-4	2-4-6	
(front to rear)*	R. Bank		1-3-5	
Firing order		1-3-4-2	1-2-3-4-5-6	
Recommended fuel (leaded, unleaded, diesel)		Unleaded		-
Fuel antiknock inde	ex			
2		87		
Total dressed engin	e mass (wt) dry *.*	156.8 (346)	176.5 (389)	

Engine - Pistons

Material	Cast Aluminum Allov		
Mass, g (weight, oz.) — Piston Only	650 (22.96)	467 (16.47)	

Engine - Camshaft

Location		Right Side of Bloc	k In Block	
Material (kg., weigh	nt, Iba.)	Cast Iron		
Mass (kg., weight, i	bs.)	3.546 (7.82)	3.098 (6.83)	
Type of drive	Width		19.0 (.748) Chain	· · · · · · · · · · · · · · · · · · ·
(chain or belt)	Pitch		9.53 (.375)	

^{*} Rear of engine — drive takeoff. View from drive takeoff end to determine left & right side of engine.

All those items necessary to make the engine a complete ready-to-run unit.

^{**} Dressed engine mass (weight) includes the following:

Car Line	6000		
Model Year_	1983	issued 10-15-82 Revised (*)	

(Below 20° F)

Engine Description/Carb. Engine Code		4.3L V6 (262 CID)
		•
		FUEL INJECTION DIESEL
		RPO LT7
ENGINE — GEI	NERAL	
Type & description	(inline, V. angle.	90° V6
flat, location, front, i	mid, rear,	•
transverse, longitud	inal, etc.)	Transverse, Front of Engine Faces Right Side of Vehicle
No. of cylinders		6
Bore		103.05 (4.057)
Stroke		85.98 (3.385)
Bore spacing (c/l to	c/l)	117.5 (4.625)
Cylinder block mate	rial	Cast Alloy Iron
Cylinder block deck	height	237 (9.330 + .005)
Deck clearance (mil (above or below blo		.46 (0.18) - Above
Cylinder head mater	rial	Cast Iron
Cylinder head volun	ne (cm ³)	21.48 (1.311 in ³)
Head gasket thickno	765	1.17-1.22 (.046048)
Minimum combustio		1.17-1.22 (.040048)
hamber volume (cr	n ³)	33.41 (2.039)
Cyl. no. system	L. Bank	1-3-5
front to rear)	R. Bank	2-4-6
firing order		1-6-5-4-3-2
Recommended fuel leaded, unleaded, d	iesel)	Diesel Fuel #2 (Above 200 F)*
Fuel entiknock inde	×	
(R + M)		·
2		
otal dressed engine	mass (wt) dry**	231.8 (511.0)
Engine — Pisto	ns	
Material		Cast Aluminum Alloy
vass, g (weight, oz.)	- Piston Only	796 (28,08)
Engine — Came	haft	·
Location		Center
Material (kg., weight, lbs.)		Forged Steel
Mass (kg., weight, Ib	ಟ	3.714 (8.19)
Type of drive	Width	Chain - 14.48 (.570)
(chain or belt)		12.7 (.500)

** Dressed engine mass (weight) includes the following:

Car Line	600	0			
Model Year	1983	_lssued.	10-15-82	_Revised (*)

Engine Description/Carb. Engine Code		r b .	2.5L L4 (151 CID) ELECTRONIC F.I.	2.8L V6 (171 CID) 2-BBL. CARBURETOR		
`	·		RPO LR8	RPO LE2	RPO LH7 HO - STE	
Engine -	- Vaive S	lystem				
Lifters (std., opt., n.s.)	Hydraulic	Standard		*		
	Solid					
Engine -	- Connec	ting Rods			· · · · · · · · · · · · · · · · · · ·	
Material & :	mass (kg., w	eight, iba.)	Cast Arma Steel	1038 Steel	· ·	
Engine -	- Crankel	neft		:		
Material (kg., weight, Iba.)		ม	Nodular Cast Iron			
Mass (kg., weight, lbs.)			13.660 (30.11)	14.170 (31.24)		
End thrust taken by bearing (no.)		nring (na.)	5	3		
		tion System				
Normal oil s	ressure (kP	a (psi) at engine rpm]	259 (37.5)	345-450(50-65)@2000	345-450 (50-65) @1200	
		, stationary)	Stationary			
		w, part, other)	Full Flow		•	
Capacity of	c/case, less	filter-refill-L (qt.)	2.8 (3.0)	3.8 (4.0)		
Engine -	- Diesel !	nformation				
Glow plug, current drain at 0°F		at 0°F				
Injector	Туре		Not			
nozzie	Opening p	ressure (kPa (psi))				
Pre-chambe	er design		Applicable			
Fuel injection	Manufacti	irer				
pump	Туре					
Supplement	ary vacuum	source (type)				

Car Line	6000	
Model Year	1983	10-15-82 Revised (*)

Engine Des	eription/Carb.	4.3L V6 (262 CID)
Engine Code		FUEL INJECTION DIESEL
		RPO LT7
Engine -	- Valve System	
	Hydrautic	Standard
Lifters (std.	opt, n.e.) Solid	_
Engine -	- Connecting Rods	
Material &	nass (kg., weight, lbs.)	1140 Steel - 8835 (31.17)
Engine -	- Crankshaft	
Material (kç	, weight, (bs.)	Nodular Cast Iron
Mass (kg., weight, (bs.)		18.143 (40.0)
End thrust taken by bearing (no.)		3
Engine -	- Lubrication System	
Normal oil p	ressure (kPa (psi) at engine rp	ml 207-310 @ 150 RPM (30-45 PSI)
Type oil int	ske (floating, stationary)	Stationary
Oil filter sys	item (full flow, part, other)	
Capacity of	c/case, less filter-refill-L (qt.)	5.7 (6.0 Qt) Service With Filter
Engine -	Diesel Information	
Glow plug, o	current drain at 0°F	18 Amps
Injector	Type	Poppet
nozzie	Opening pressure (kPa (psi)	6900 +/- 690 (1000 +/- 100)
Pre-chambe	r design	Side Exit
Fuel	Manufacturer	Stanadyne/Cav
Injection pump	Туре	DB2
Supplement	ary vacuum source (type)	Mechanical Pump

Car Line	6000	
Model Year	1983	Issued 10-15-82 Revised (*)

Engine	Description/Carb.
Engine	Code

2.5L L4 (151 CID) ELECTRONIC F.I.	2.8L V6 (171 CID) 2-BBL. CARBURETOR	
RPO LR8	RPO LE2	RPO LH7 HO - STE

induction type: carburetor, fuel injection system, etc.		u ei	Fuel Injection	Carburetor	
	Mfgr.			Rochester	
	Choke (type)		Not Available	Electric	
Carbure- tor	idle spdrpm	Manual			
	or drive and				
	propane	Automatic	<u> </u>		
	if used)				
dle A/F mix	ļ.		Preset		
	Point of injection	con (no.)			
Fuel	Constant, pulse	, flow			
injection	Control (electro	nic, mech.)			
	System pressur	re [kPs (psi)]			
ntake mani	fold heat control	(exhaust		· · · · · · · · · · · · · · · · · · ·	
	ermostatic or fixe		Water	Exhaust	
Air cleaner	Standard		Replaceable Paper Ele	ement, Single Snorkel	
type	Optional		- /		
	Type (elec. or n	nech.)	Electric	Mechanical	
Fuel	Location (eng., tank)		In Fuel Tank	On Engine Left Front	
pump	Pressure range [kPa (psi)]		83 (12.0)	41-52 (6.0-7.5)	
Fuel Tan	<u> </u>				
Capacity (re	fill L (gallons)]		59.4 (15.7) Approx.	62.1 (16.4) Approx.	
			59.4 (15.7) Approx.	62.1 (16.4) Approx.	
Location (d	escribe)		59.4 (15.7) Approx.	62.1 (16.4) Approx.	
Location (de Attachment	escribe)		59.4 (15.7) Approx.	62.1 (16.4) Approx.	
Location (de Attachment Material Filler	escribe)	erial	Left Rear Quarter	62.1 (16.4) Approx.	
Location (de Attachment Material Filler	escribe)			62.1 (16.4) Approx.	
Location (di Attachment Material Filler pipe	Location & mat		Left Rear Quarter	62.1 (16.4) Approx.	
Location (di Attachment Material Filler pipe Fuel line (m	Location & mat		Left Rear Quarter	62.1 (16.4) Approx.	
Location (di Attachment Material Filler pipe Fuel line (m Fuel hose (r	Location & mat Connection to (aterial)		Left Rear Quarter	62.1 (16.4) Approx.	
Location (di Attachment Material Filler pipe Fuel line (m Fuel hose (r Return line	Location & mat Connection to (aterial) material) (material)		Left Rear Quarter	62.1 (16.4) Approx.	
Location (di Attachment Material Filler pipe Fuel line (m Fuel hose (r Return line	Location & mat Connection to (aterial) material) (material)		Left Rear Quarter	62.1 (16.4) Approx.	
Location (di Attachment Material Filler pipe Fuel line (m Fuel hose (r Return line Vapor line (i	Location & mat Connection to (aterial) material) (material)	tank	Left Rear Quarter	62.1 (16.4) Approx.	
Location (di Attachment Material Filler pipe Fuel line (m Fuel hose (r Return line Vapor line (Location & mat Connection to (aterial) material) (material) material)	ultons)]	Left Rear Quarter	62.1 (16.4) Approx.	
Location (di Attachment Material Filler pipe Fuel line (m Fuel hose (r Return line Vapor line (Location & mat Connection to (aterial) material) (material) material) Opt., n.a.	ultons)]	Left Rear Quarter	62.1 (16.4) Approx.	
Location (di Attachment Material Filler pipe Fuel line (m Fuel hose (r Return line Vapor line (Location & mat Connection to (aterial) material) (material) material) Opt., n.a. Capacity [L (ga	ultons)]	Left Rear Quarter	62.1 (16.4) Approx.	
Location (di Attachment Material Filler pipe Fuel line (m Fuel hose (r Return line Vapor line (Location & mat Connection to (aterial) material) (material) material) Opt., n.a. Capacity [L (ga Location & mat Attachment	iltons)] erial	Left Rear Quarter	62.1 (16.4) Approx.	
Location (di Attachment Material Filler pipe Fuel line (m Fuel hose (n Return line Vapor line (i Extended range tank	Location & mat Connection to (aterial) material) material) Opt., n.a. Capacity [L. (ga Location & mat Attachment Opt., n.a.	illons)]	Left Rear Quarter	62.1 (16.4) Approx.	
Location (d Attachment Material Filler pipe Fuel line (m Fuel hose (r Return line Vapor line (Extended range tank	Location & mat Connection to (aterial) material) (material) material) Opt., n.a. Capacity [L (ga Location & mat Attachment Opt., n.a. Capacity [L (ga	illons)]	Left Rear Quarter	62.1 (16.4) Approx.	
Location (di Attachment Material Filler pipe Fuel line (m Fuel hose (n Return line Vapor line (i Extended range tank	Location & mat Connection to i aterial) material) (material) Opt., n.a. Capacity [L. (ga Location & mat Attachment Opt., n.a. Capacity [L. (ga Location & mat Attachment	ultona)] erial	Left Rear Quarter	62.1 (16.4) Approx.	

Car Line	6000			
Model Year	1983 Issued_	10-15-82	_Revised (*)	

Engine Description/Carb. Engine Code			4.3L V6 (262 CID)
			FUEL INJECTION DIESEL
			RPO LT7
Engine -	Fuel System	l (See sup	plemental page for details of Fuel Injection, Supercharger, Turbocharger, etc. if used)
Induction typinjection sys	pe: carburetor, fu		Fuel Injection
	Mfgr.		
	Choke (type)		
Carbure-	idle spdrpm Manual		
tor	(spec. neutral		
	or drive and propane	Automatic	
	if used)		· ·
Idle A/F mix	•		
	Point of injection	(Lon) no	Cylinder Head
Fuel	Constant, pulse	, flow	Pulse
injection	Control (electro	onic, mech.)	Mechanical Mechanical
	System pressui	re [kPa (psi)]	6900 kPa +/- 690 (1000 +/- 100)
	old heat control irmostatic or fixe		_
Air cleaner	Standard		Oil Wetted Paper Element
type	Optional		
	Type (elec. or mech.)		Electric
Fuel pump	Location (eng.	tank)	Top Center of Engine
	Pressure range	(kPa (psi))	37.92-44.82 (5.5-6.5)
Fuei Tani	C		
Capacity Ire	fill L (gallons))		62.8 (16.6) Approx.
Location (de	escribe)		Underside - Rear Center
Attachment			Underbody Strap
Material			Steel #1008 or 1010 GM-124-M
Filler	Location & mat	erial	Driver Side Rear Quarter
pipe	Connection to t	ank	Solid Solder
Fuel line (m.	aterial)		Steel #1008 or 1010 GM-124-M
Fuel hose (n	naterial)		Rubber
Return line	material)		Steel #1008 or 1010 GM-124-M
Vapor line (r			Steel #1018 or 1010 GM-124-M
	Opt., n.a.		Not Available
Extended	Capacity [L (ga		
range	Location & mat	erial	
tank	Attachment		
	Opt., n.a.		Not Available
	Capacity [L (ga		
Auxiliary tank	Location & mat	eriai	
	Attachment		
	Selector switch	or valve	
	Separate fill		·

Car Line	6000	
Model Year	1983	Issued10-15-82 Revised (*)

Engine Description/Carb. Engine Code

2.5L L4 (151 CID)	2.8L V6 (171 CID)	•
ELECTRONIC F.I.	2-BBL CARRIERTOR	
RPO LR8	RPO LE2	RPO LH7 HO - STE

			RPO LRS RPO LK7 LEG MAI NO DIL
Engine -	- Coolin	z System	
		ım (atd., opt., n.a.)	Standard
	location (re		Bottle
		re pressure (kPa (pai))	
Circula-	,	oke, bypass)	Choke
tion thermostat		open at °C (°F)	90 (195°)
(1 Mar 1 1 1 CARLET	 	ntrifugal, other)	Centrifugal
		O pump rpm	- 10.2
Water	Number of	المستحد	One
pump		pelt, other)	V-Belt
	Bearing (Sealed Double Row Ball
B			Internal
		(type (inter., ext.))	turernar
		oss-flow vertical theri and material]	Cross Flow
Cooling		ter-L(qt.)	11.82 (12.5)
system		cond.—L(qt)	9.48 (10)
capacity	Opt equi	oment (specify—L(qt.))	9.30 (9-8) H.D. Rad.
Water jeck	ets full leng	th of cyl. (yes, no)	Yes
Weter all a	round cyline	der (yes, no)	Yes
		Width	430 (16.93)
		Height	429.7 (16.92)
	Standard	Thickness	25.0 (.98)
		Fins per inch	7.26
		Width	668.0 (26.3)
Rediator core		Height	429.7 (16.92)
	A/C	Thickness	25.0 (.98)
	1.	Fins per inch	5 6.35
		Width	668.0 (26.3)
	Heavy	Height	429.7 (16.92)
	duty	Thickness	40.2 (1.58)
		Fins per inch	6.35
	Number (of blades & type d, material)	7 - Plastic
	Diameter	& projected width	386.0 (15.2)
Fan		to crankshaft rev.)	
(standard)	Fan cuto:		ECM Controlled
	Drive Itys	e (direct, remate))	Electric. One With Rotating Reinforcement Ring
		ud (material)	The state of the s
		& projected width	
	RPM at it		
Fen	<u> </u>	ing (wattage)	
(electric)		ntch (type & location)	
		oint (temp_pressure)	
		ud (material)	<u> </u>
	+	ides and specing	7
		& projected width	
Fen			373.2 (14.7)
(optional)		n to crankshaft rev.)	POV Control 1
		out (type)	ECM Controlled
	Drive (typ	oe. direct, remote)	Electric, One With Rotating Reinforcement Ring, Shrouded

Car Line	6000	
Model Year	1983	Issued_10-15-82_Revised (*)

Engine Description/Carb.		arb.	4.3L V6 (262 CID)
	Engine Code		FUEL INJECTION DIESEL
			RPO LT7
Engine -	- Cooling	g System	
Coolant rec	overy syste	ım (std., opt., n.e.)	Standard
Coolent fill	location (re	id., bottle)	Bottle
Radiator ca	p relief val	re pressure [kPa (psi)]	117.0 (17.0)
Circula-	Type (choke, bypass)		Choke
tion thermostat			85 (185)
	Type (centrifugal, other)		Centrifugal
	GPM 1000 pump rpm		19.5 @ 2000
Water pump	Number o	of pumps	One
pontp	Drive (V-l	selt other)	V-Belt
	Bearing (Sealed Double Row Ball
By-pass rec		(type (inter_ext.))	External
		osa-flow vertical	
	e and fin, o	ther) and material]	Cross Flow
Cooling	With heat	er—L(qt.)	12,28 (12,9)
system	With air c	ond.—L(qL)	12.42 (13.1)
capacity		oment (specify—L(qt.))	12.52 (13.2 - H.D. Radiator
Water jacke	ts full leng	th of cyl. (yes, no)	Yes
Water all an	ound cylind	ier (yes, no)	Yes
		Width	668 (26.3)
	Standard	Height	430 (16.9)
		Thickness	25.0 (.98)
		Fina per inch	8.47
Dodinto.		Width	668
Radiator core		Height -	430 (16.9)
	A/C	Thickness	40.2 (1.58)
		Fins per inch	6.35
		Width	668.0 (26.3)
	Heavy	Height	430 (16.9)
	duty	Thickness	40.2 (1.58)
		Fins per inch	6.35
	Number	f blades & type	
		i, material)	5 - Irregular
	Diameter	& projected width	422 (16.6)
Fan (standard)	Ratio (fan	to crankshaft rev.)	Single Speed 96W
(erendard)	Fan cutou	it type	Coolant Temperature
	Drive (typ	e (direct, remote)]	Electric. One With Rotating Reinforcement Ring
		id (material)	Diethie, one with Rotaling Reinfoldment King
	Diameter	& projected width	422 (16.6)
=	RPM at id	le	1800 @ L/S, 2400 @ H/S
Fen	Motor rati	ng (wattage)	150/400 Watts - 2-Speed
(electric)	Motor swi	itch (type & location)	2 A/L Head Pressure
		int (temp., pressure)	106/116°C (223/241)
		id (material)	Not Available
		des and spacing	7 - Irregular
		& projected width	422 (16.6)
Fan		to crankshaft rev.)	2-Speed 150/400 W
(optional)	Fan cut-out (type)		
	Drive (type, direct, remote)		Coolant Temperature and A/C Pressure
	21140 (19D	c. chack lautoral	

MVMA-C-83

Car Line	<u>6</u> 000	
Model Year	1983	issued_10-15-82_Revised (*)

Engine Description/Carb. Engine Code

2.5L L5 (151 CID)	2.8L V6 (171 CID)
ELECTRONIC F.I.	2-BBL. CARBURETOR
RPO LRS	RPO LE2 RPO LH7 HO - STE

Vehicle	Emission	Cont	rol		·
	Type (air injection, engine		, engine	Computer	Air Injection With Computer
	modificatio		-	Command Control	Command Control
	Ī	Pump	(type)	Not	Vane
•		Drive	n by	Available	V-Belt
	Air Injection		istribution 1. manifold, etc.)		Exhaust Manifold, Converter and Air Cleaner
		Point	of entry		Exhaust Manifold Ports
haust rission			(controlled flow, orifice, other)	Controlled Flow	
ontrol	Exhaust Gas	Exha	ust source	Exhaust Manifold	R.H. Bank
	Recircula- tion	(spac	of exhaust injection er, carburator, old, other)	Inlet Manifold	
		Туре		SingleBed, Oxidizing&Reducing DualBed, Oxidizing&Reducing	
		Number of		One	
	Catalytic Converter	Location(s)		Mounted to Underbody at #2 Body Bar	
	CONVENTE	Valun	ne (L (in ³))	2.6 (160)	2.8 (170)
		Subs	trate type	Pellets	Monolith
	Type (ventilates to atmosphere, induction system, other)			Induction System	
ankcase	Energy source (manifold vacuum, carburetor, other)		nifold r. oth er)	Manifold Vacuum	
ontrol	Discharges (to intake manifold, other)		ike	Inlet Manifold	
	Air inlet (bi	eather	cap, other)	Carburetor Air Cleaner	
	Vapor venti		Fuel tank	Canister	
Evapora-	canister, ot		Carburetor		Canister
mission ontrol	Vapor Storage provision (crankcase, canister, other)		er, other)	Canister	

Engine - Exhaust System

Type (sing dual, other	gle, single with cross-over, r)	Single	Single With Crossover
	. & type (reverse flow, ru, separate resonator)	One - Reverse Flow	
Resonator	no. & type		
Fb	Branch o.d., wall thickness		57.15x1.04(2.25x.041 (1)
Exhaust pipe	Main o.d., wall thickness	44.5x1.12(1.74x.044)	47.6x1.04(1.87x0.41 (2)
	Material	Stainless Steel	See Below_
inter- mediate	o.d. & wall thickness	50,8x1.12(2.0x,044)	·50.8x1.09(2.0x.043)
pipe	Materia#	Aluminum Coated Steel	
Tail	o.d. & wall thickness	50.8x1.12(2.0x.044)	44.5x1.09(1.75x.043)
pipe	Material	Aluminum Coated Steel	

⁽¹⁾ Air Gap Construction - Steel Inner, Stainless Steel Outer.

⁽²⁾ Stainless Steel Pipe with Aluminum Coated Heat Stove.

Car Line	6000	
Model Year	1983	

			_	·
Engine Description/Carb. Engine Code				4.3L V6 (262 CID) FUEL INJECTION DIESEL RPO LT7
Vehicle	Emission	Con	troi	
VOINGIO	Type (air in			
	modification	ns, oth	n, engine ier)	
		Pur	p (type)	
	1	Driv	en by	
	Air Injection		distribution id, manifold, etc.)	
	<u> </u>	Poin	t of entry	
Exhaust Emission		Type oper	(controlled flow, orifice, other)	Variable Orifice
Control	Exhaust Gas	Exh	oust source	Manifold Air Crossover
	Recircula- tion	(Spa	t of exhaust injection cer. carburetor, ifold, other)	
		Туре		
]	Num	ber of	
	Catalytic Converter	Loca	tion(s)	
- ,		Volu	me [L (in ³)]	
		- Substrate type		
		Type (ventilates to atmosphere, induction system, other)		Induction System
Crankcase Emission	Energy sou vacuum, ca	rce (ma rbureto	anifold or, other)	Manifold Vacuum
Control	Discharges manifold, of	(to inta her)	ake :	Intake Crossover
	Air inlet (br	eather	cap, other)	Breather Cap
	Vapor vente Icrankcase,		Fuel tank	
Evapors-	canister, ott	ier)	Carburetor	
Emission Control		Vapor Storage provision (crankcase, canister, other)		
Engine -	- Exhaus	t Sys	tem	
Type (sing dual, other	le, single wil	In croa	8-aver,	Single With Crossover
Muffler no. straight the	& type (reve u. separate	rse fic resona	itor)	One - Reverse Flow
Resonator	no. & type			None
Exhaust	Branch o.	d., wal	thickness	50.8 x 1.09 (2.0 x 0.43)
pipe pipe	Main o.d.,	wall th	ickness	44.5 x 1.09 (1.75 x .043)
	Material			Aluminum Coated Steel
Inter- mediate	o.d. & wal	thick	ness	50.8 x 1.1 (2.0 x .04)
pipe	Material	4.45.1.1		Stainless Steel
Tail pipe	O.d. & wal	INICK	1655	50.8 x 1.4 (2.0 x .06)
	Material			Stainless Steel

Car Line	6000	0
Model Year	1983	lasued 10-15-82 Revised (*)

Engine Description/Carb. Engine Code

2.5L L4 (151 CID)	2.8L V6 (171 CID)	
ELECTRONIC F.I.	2-BBL. CARBURETOR	
RPO LR8	RPO LE2	RPO LH7 HO - STE

Electrical - Supply System

Battery	Voltage rtg. (V & total plates)	12 Volt		
	Minimum reserve cranking	(a) 70 Min.Res.Cap(b)	(f) 75 Min.Res.Cap(b)	
		355 Base	315 Base	
	SAE capacity (amps)	500 H.D.	500 H.D.	
	Location	Engine Compartment		
ienerator	Type and rating	(c,d,e)	(c,d,e)	
or alternator	Ratio (alt. crank/rev.)	(c,d) 2./3 (e) 2.51	3.27	
	Optional (type & rating)			
Regulator	Туре	Integral With Alternator		

Electrical — Starting System

Start. motor	Current drain at 0°F		
Motor drive	Engagement type	Overrunning Clutch	Pinion
	Pinion engages from (front, rear)	Front	Rear

- (a) 70-355 Standard Battery.
- (b) 75-500 with H.D. Option UA1.
- (c) 42 Amp with Heater, 10 SE (22 Amp @ Idle).
- (d) 63 Amp with Heater and Heated Backlite, 10 SI (23 Amp @ Idle)
- (e) 78 Amp with A/C, 15 SI (40 Amp @ Idle).
- (f) 70-315 Standard Battery.

MVMA Specifications Form Passenger Car

METRIC (U.S. Customary)

Car Line	6000			
		!ssued	10-15-82	_Revised (*)

Engine Description/Carb. Engine Code 4.3L V6 (262 CID)
FUEL INJECTION DIESEL
RPO LT7

Electrical - Supply System

· - achbis aserem		
Voltage rtg. (V & total plates)	12 Volt	
Minimum reserve cranking	(a) 175 Min.Res Cap. (b)	•
SAE capacity (amps)	750 Base 1000 H.D. (Total)	
Location	Engine Compartment	
Type and rating	(c,e,d)	
Ratio (alt. crank/rev.)	3.27	
Optional (type & rating)		
Regulator Type Integral With Alternator		
	Voltage rtg. (V & total plates) Minimum reserve cranking SAE capacity (amps) Location Type and rating Ratio (alt. crank/rev.) Optional (type & rating)	Minimum reserve cranking (a) 175 Min.Res Cap. (b) 750 Base 1000 H.D. (Total) Location Engine Compartment (c,e,d) Ratio (alt crank/rev.) Optional (type & rating)

Electrical - Starting System

Start. motor	Current drain at 0°F	785 Amps*		
	Engagement type	Positive		
	Pinion engages from (front, rear)	Front		

- (a) 76-750 Standard Battery.
- (b) 75-500 with H.D. Option UA1 (2 Required).
- (c) 63 Amp with Heater.
- (d) 85 Amp with A/C.
- (e) 63 Amp with Heater and Heated Backlite, 10 SI (23 Amp @ Idle).

^{*} Current Drain for Starting Motor is at -200 F.

Car Line	6000		
Model Year	1983	Issued 10-15-82 Revised (*)	

Engine	Description/Carb.
Engine	Code

2.5L L4 (151 CID)	2.8L V6 (173 CID)	4.3L V6 (262 CID)
ELECTRONIC F.I.	2-BBL. CARBURETOR	F.I. DIESEL
RPO LR8	RPO LE2 LH7 HO-STE	T RPO LT7

Electrical - Ignition System

EIGCUICA						
Туре	Conventional (std., opt., n.a.)		Not Available			
	Transistori	zed (std., opt., n.a.)	Not Available			
	Other (spe	cify)	High Energy Igni	tion System (HEI)		-
	Make		Delco-Remy		•	
-0	Model			1115463		
Coil	Current	Engine stopped - A	—			· .
	Content	Engine idling - A	·	÷		
•	Make		AC	· · ·		
	Model		R44TSX	R43CTS	·	
park lug	Thread (mm)		14	M14x1.25		
	Tightening torque (N-m (lb., ft.))		20 (15)	9-20 (7-15)		•
	Gap	<u> </u>	1.52 (0.60)	1.143 (.045)		····
	Make		Delco Remy			
Distributor	Model			1103519	· · · · · ·	

Electrical - Suppression

Internal alternator capacitor, non-metallic high-tension cables, resistor spark plugs, ignition coil by-pass capacitor, internal AC blower motor by-pass Locations & type capacitor & A/C compression diode, with radio provisions; hood grounding clip, engine to dash panel ground strap, fuse block capacitor and on "heater only" blower motors and coax capacitor.

Electrical - Instruments and Equipment

Speed- ometer	Туре	In-Line with Pointer, 7 Wheel Odometer			
	Trip odometer (std., opt., n.s.)	Optional			
EGR maintenance indicator		Not Available			
Charge	Туре	Tell-Tale Light			
indicator	Warning device	Optional Standard			
Temperature	Туре	Tell-Tale Light			
indicator	Warning device	Not Available			
Oil pressure	Туре	Tell-Tale Light			
indicator	Warning device	Optional Standard			
Fuel	Туре	Electric Gage with Pointer			
indicator	Warning device	Not Available			
	Type (standard)	Electric Two-Speed, Non-Articulated			
Wind- shield	Type (optional)	Intermittent			
wiper	Blade length	457.2 (18.0)			
	Swept area (cm ² (in. ²)]	5751 (891.6)			
Wind-	Type (standard)	Electric, Integral Pump/Motor, Dual Nozzle Fan Spray			
shield	Type (optional)	Not Available			
washer	Fluid level indicator	Not Available			
Hom	Туре	Electric Vibrator			
	Number used	Two, A&F Notes			
Other		Standard: Restraint System Warning Light and Buzzer,			
		Parking Brake and Brake Failure Warning Light			
		Optional: Voltmeter, Oil Pressure, Coolant Temperature			
		Gages, Clock, Rear Window Defogger Indicator Light			

Car Line	6000	·
Model Year	1983	Issued 10-15-82 Revised (*)

Engine Description/Carb. Engine Code		2.5L L4 (151 CID) ELECTRONIC F.I. RPO LR8	2.8L V6 (171 CID) 4.3L V6 (262 CID) 2-BBL. CARBURETOR F.I. DIESEL RPO LE2 LH7 (HO) STE RPO LT7		
Transmis					
	peed (std., op	4 = -1	137-2-4		
			Not Available		
	peed (std., op peed (std., op		Not Available		
			Not Available	· · · · · · · · · · · · · · · · · · ·	
	rdrive (std., or	· · · · · · · · · · · · · · · · · · ·	Not Available		
	std., opt., n.a.)		Standard		
Automatic o	verdrive (std.	, opt., n.a.)	Not Available	<u> </u>	
Manual T	ransmissio	on .			
Number of t	orward speed	18	Not		
	In first		Available		
	in second				
	In third	,			
Transmis- sion ratios	In fourth		_		
SIÇII IZINGS	In fifth				
	In overdrive		Ī— .		
	In reverse				
Synchronou	s meshing (st	pecify gears)	 ,"		
Shift lever k					
	Capacity (L	(pt)]		······································	
	Type recom		 		
Lubricant		Summer			
	SAE vis- cosity	Winter			
	number	Extreme cold	 -		
	<u>!</u>	[CAMOUND COIL			
Clutch (N	lanual Tra	nsmission)			
Make & type	•		Not		
Type pressu	re plate sprin	ngs *	Available		
Total spring	load (N (lb.))				
No. of clutc!	driven disca	3			
	Material	•		· · · · · · · · · · · · · · · · · · ·	
	Manufactu	rer .			
•	Part number	ef .			
	Rivets/plat	•	_	······································	
Clutch	Rivet size				
facing	Outside &	inside dia.	_		
·	Total eff. as	rea (cm²(in.²))			
	Thickness		-		
	Engagemen method	nt cushion			
Release bearing	Type & me of lubricati				
Torsional damping					

Car Line	6000		
Model Year	1983	Issued 10-15-82 Revised (*)	

Engine	Description/Carb.
Engine	Code

2.5L L4 (151 CID)	2.8L V6 (171 CID)	4.3L V6 (262 CID)
ELECTRONIC F.I.	2-BBL. CARBURETOR	F.I. DIESEL
RPO LR8	RPO LE2 LH7 (HO)-S	TE RPO LT7

Automatic Transmission

Trade name		3-Speed Automatic		
Type (describe)		Torque Converter With Planetary Gears		
Selector	Location	Column or Floor		
Serector	Ltr./No. designation	P-R-N-D-2-1		
	R	2.07		
_	D	1.00		
Gear ratios	L ₃	_		
•	L ₂	1.60		
	L ₁	2.84		
Max upshil	t speed - drive range [km/h (mph)]	120 (75)		
Max. kickd	own speed - drive range [km/h (mph)]	113 (70)		
Min. overdr	rive speed [km/h (mph)]			
-	Number of elements	3		
Torque	Max. ratio at stall	1.9		
converter	Type of cooling (air, liquid)	Liquid		
	Nominal diameter	245 (9.65)		
Lubalaaas	Capacity [refill L (pt.)]	4.6 (10.0)		
Lubricant	Type recommended	Dexron II		
Special tra	namiasion	Torque Converter Clutch, 3rd Gear Application		

Axie or Front Wheel Drive Unit

Type (front,	rear)		Front
Description			Front Differential With Helical Gears
Limited slip	differential	(type)	Not Available
Drive pinior	offset		
Drive pinion (type)			
No. of differential pinions		18	2
Pinion adjustment (shim, other)		n, other)	· · · · · · · · · · · · · · · · · · ·
Pinion bearing adj. (shim, other)		m, other)	Integral Double Row Ball Bearing
Driving wheel bearing (type)		type)	Sealed Ball Bearings (Integral Part of Bolt-in Hub Units)
	Capacity	[L (pt.)]	Not Available - Part of Automatic
	Type reco	ommended	Transmission Assembly Which Uses GM Dexron II Fluid
Lubricant	SAE vis-	Summer	GM Dexron II Fluid
	cosity	Winter	
	number	Extreme cold	

Axie or Transaxie Ratio and Tooth Combinations (See "Power Teams" for axie ratio usage.)

Axle ratio d	or overall ratio	2.84	2.84	3.33	2,84	
No. of	Pinion	38	35			
teeth	Ring gear or gear	32	35			
Ring gear (o.d.					
Zanana wia	Transfer gear ratio	1.0	1.0	1.0	.84	٠
Transaxie	Final drive ratio	2.39	2.84	3.33	2.84_	

Car Line	6000			
Model Year	1983	lssued	10-15-82 Revised (*)	

•					
Engine Desc	riotion/Ce	b.	4.3L V6 (262 CID)		
Engine Cod			FUEL INJECTION DIESEL		
		,	RPO LT7		
	• •				
Automatic	c Transm	ission	(See Power Teams for Transmission Usage)		
Trade name			4-Speed Automatic		
Type (descri	ibe)	•	Torque Converter With Planetary Gears		
		<u> </u>	440-T4		
Selector	Location		Column or Floor		
Ltr./No. designation		signation	P-R-N-D-3-2-1		
	R	····	2.38		
Gear	D		1.00 (Converter Clutch Engagement)		
ratios	L ₃		1.57		
•	L2	wdwi wa	2.92		
Man . ==6:#	1.	erdrive	0.70 (Converter Clutch Engagement)		
		ve range (km/h (mph)) drive range (km/h (mph))	_		
Min. overdrive speed [km/h (mph)] Number of elements		 	3		
Torque	Max. ratio				
COUABLE		poling (air, liquid)	Liquid		
	Nominal diameter		245 (9.65)		
	Capacity	(refill L (pt.))	3.0 (6.0)		
Lubricant		mmended	Dexron II		
Special tran	smission				
features			Torque Converter Clutch Lock-up 3rd and 4th Gear		
Axle or F	ront Whe	el Drive Unit			
Type (front,	rear)		Front		
Description					
			Front Differential With Helical Gears		
Limited slip	differential	(type)	Not Available		
Drive pinion	offset	-			
Drive pinion					
No. of differe			2		
Pinion adjus			-		
Pinion bearing			Integral Double Row Ball Bearing		
Driving when	,`	· · · · · · · · · · · · · · · · · · ·	Sealed Ball Bearings (Integral Part of Bolt-in Hub Units)		
	Capacity	Carrier March	Not Available - Part of Automatic		
	Type reco	mmended	Transmission Assembly Which Uses GM Dexron II Fluid		
Lubricant	SAE vis-	Summer	GM Dexron II Fluid		
	cosity	Winter			
Extreme cold		Extreme cold			
Avia or T	manacule !	Retio and Tooth Co	mbinations (See "Power Teams" for axle ratio usage.)		
Axle ratio or overall ratio			3.06		
No. of teeth	Pinion		35 35		
Ring gear o.	Ring gear	n: Agg:	رد		
A Aggs Q.		nes relia	.89		
Transaxie	Transfer of		3.06		
	Final drive ratio		J + 00		

Car Line 6000			
Model Year 1983	Issued 10-15-82	_Revised (*)_	

Parts - Barriottes (Bark		1			
Engine Description/Carb. Engine Code				NOT APPLICABLE	
Propeller	Shaft - C	onvent	ional Driv	ivo	
	t tube, tube-ir mal damper, e				
	Manual 3-sı	peed tran	18		,
Outer	Manual 4-sp	oeed tran	18.		·
diam. x length" x wall thick- ness	Manual 5-s	oeed tran	18.		
	Overdrive				
	Automatic ti	ansmiss	ion		
Inter- mediate	Type (plain, anti-friction				* .
bearing	Lubrication prepack)	(fitting,			
	Туре				
Slip yoke	Number of t	eeth	Ì		•
	Spline o.d.		•		•
	Make and π	ifg. no.	Front Rear	· · · · · · · · · · · · · · · · · · ·	
	Number use	d	near		<u> </u>
Universal	Type (ball s		ion, cross)	·	
joints	Rear attach	(u-bolt,	lamp, etc.)		
	Bearing	Type (p anti-fric	lain, tion)		
	bearing :	Lubric, prepac	(fitting, k)		
Drive taken to arms or sprin	hrough (torqu gs)	tube.			
Torque taken arms or sprin	through (torc	jue tube,			

^{*} Centerline to centerline of universal joints, or to centerline of rear attachment.

Car Line	6000		
Model Year	1983	_lssued_10-15-82	_Revised (*)

Engine Description/Carb. Engine Code

2.5L L4 (151 CID)	2.8L V6 (171 CID)	4.3L V6 (262 CID)
ELECTRONIC F.I.	2-BBL. CARBURETOR	F.I. DIESEL
RPO LR8	RPO LE2 LH7 (HO)-STE	RPO LT7

Axle Sha	fts — Fron	t Wheel D)rive	
Number use	d			Two
	ht, solid bar,		Left	Straight, Solid Bar
tubular, etc.)		Right	Straight, Solid Bar
•	Manual transmission		Left	None
Outer			Right	
diam. x length ^a x wall	Automatic to	ransmission	Left	23.8 x 299.0 (0.937 x 11.77)
thick- ness			Right	23.8 x 414.1 (0.937 x 16.30)
	Optional tra	namission	Left	None
·	Opinoma, iie		Right	
	Туре			None
Slip yoke	Number of teeth			
	Spline o.d.			
	Make and mfg. no.		Inner	Saginaw
			Outer	Saginaw
	Number use	d		Four - 2 Each Shaft
	Type, size, p	dunae	Inner	Tripot. 63.5 (2.5) Plunge
Universal joints			Outer	Rzeppa, Fixed
,	Attach (u-bo			<u></u>
	Bearing	Type (plair anti-friction		Not Applicable
	,	Lubric, (fitt prepack)	ing,	Pre-Packed
Orive taken through (torque tube, arms or springs)			Wishbone Lower Control Arm, Upper MacPherson Strut	
Torque taken through (torque tube, arms or springs)		•	Engine Mounting System	

^{*} Centerline to centerline of universal joints, or to centerline of attachment.

Car Line 60	00	
Model Year 19	83 Issued 10-15-82	Revised (*)

Engine Description/Carb. Engine Code		b.	2-DOOR NOTCHBACK	4-DOOR NOTCHBACK	STE		
Tires /	And Wheels	(Standard)		- · · · · · · · · · · · · · · · · · · ·			
	Size (load ran	ge, ply)	P185/80R-13 BW		P195/70R14		
	Type (bias, rae	dial. etc.)	Glass Belted Radial		Steel Belted Radial		
Tires	Inflation pressure (cold) for	Front [kPa (psi)]	240 (35)	·			
	recommended max. vehicle load	Rear [kPa (psi)]	240 (35)				
	·	70 km/h (45 mph)			,		
	Type & materia		Ventilated, Semi-Styl	ed Disc	Aluminum		
	Rim (size & fla	nge typel	13 x 5.5		14 x 6JB		
Wheels	Wheel offset	1	42 mm	<u> </u>			
		Type (bolt or stud)	Stud		•		
	Attachment	Circle diameter	100 mm				
		Number & size	5-M12 x 1.5-6H THO (M	etric)			
Spare	Tire and whee other describe		14 x 4 Wheel: Compact	Spare Tire T125/70D1	4		
	Storage position (describe)	on & location	Horizontal, Under Load Floor				
Tires /	Ind Wheels	(Optional)					
	id range, ply)		185/80R13 B/W, W/W				
Type (bi	as, radial, etc.)	····-	Steel Belted Radial				
Wheel (ype & material)		Stee1				
Aim (siz	s, flange type ar	d offset)	13 x 5.5 x 42 mm				
Size (los	id range, ply)		185/80R14 B/W, W/W		·		
	as, radial, etc.)	<u> </u>	Fiberglass Belted Radial				
Wheel (ype & material)		Stee1				
Rim (siz	s, flange type ar	d offset)	14 x 5.5 x 42 mm				
Size (loa	d range, ply)		195/74R14 B/W, W/W (*)				
Type (bi	as, radial, etc.)		Steel Belted Radial				
Wheel (ype & material)		Steel				
	e, flange type ar	id offset)	14 x 5.5 x 42 mm				
	id range, ply)	- 	195/70R14 (+)				
	as, radial, etc.)		Steel Belted Radial				
	ype & material)	.	Stee1 Steel				
	s, flange type ar	id offset)	14 x 5.5 x 42 mm				
Spare tire and wheel (if configuration is different than road tire or wheel, describe optional spare tire and/or wheel location & storage position)		scribe d/or wheel	(*) Available Only With Diesel Engine				
Brake	- Parking		(+) Required With Ra				
Type of control			Foot Pedal Application; "T" Handle - Release				
Location of control			Under Instrument Panel, Left of Steering Column				
Operates on			Rear Service Brakes				
4	Type (int	ernal or external)					
If sepa- rate from	Drum dia	meter					
service brakes	Lining si:	ze (length x lickness)					

MVMA Specifications Form Passenger Car

Car Line 6000

Model Year 1983 issued 10-15-82 Revised (*)

METRIC (U.S. Customary)

Body Type And/Or Engine Displacement

2.5L L4 (151 CID)	2.8L V6 (171 CID)	4.3L V6 (262 CID)
ELECTRONIC F.I.	2-BBL. CARBURETOR	F.I. DIESEL
RPO LR8	RPO LE2 LH7 HO-STE	RPO_LT7

					RPO LR8 RPO LE2 LH7 HO-ST	E RPO_LT7
Brakes -	- Selvi	CB		· ···		
Description	1					·
Brake type			Front (disc or	drum)	Disc	
(std., opt., n			Rear (disc or d	rum)	Drum	
Self-adjust	ing (std.,	opt., n.a.)			Standard	
Special valving	Type (p	oportion,	delay, metering.	otheri	Proportioning, Diagonal Split Circuit	
Power brak	e (std., o	ot., n.a.)			Standard	
Booster typ	e (remot	, integra	l, vac., hyd., etc.)		Tandem Vacuum	<u> </u>
Anti-skid d			ot., n.a.)		Not Available	
Effective a	rea [cm²	in. ²)} *			558 (86.5)	
Gross linin	g area (c	m ² (in. ²)]	•		553 (85.7)	
Swept area	ı (cm²(in.	2}] ***			1746 (270,6)	1839 (285)
				F	247 mm (9.72 in.)	260 mm (10.24 in.
-	Outer w	orking di	ameter	R		
				F	147 mm (5.67 in.)	
	inner w	orking di	emeter	R		
Rotor				F	22 mm (0.866 in.)	
	Thickne	55		R	- ,	
				F	Cast Iron, Vented	
	Materia	& type (vented/solid)	B	OBSE 21011, Venees	·
<u> </u>	<u> </u>			F	-	
B	Diamete (nomina			H	225 mm (8.85 in.) (Rear)	
Drum		d materi		1	Composite Cast Iron. Finned	
	Front	O HISTORIA				
Wheel cyl- inder bore						19 mm (.748 in.)
	Rear					119 1111 (./48 111./
Master cylinder	Bore					
	Stroke	·	 		35.75 (1.41)	
Pedal arc i			4-1-4-11-4	1.D. (2)	3.5:1	
		5 N (100	1b.) pedai load	KPa (DSI)	126.8 (1830)	
Lining clearance	Front				Self Adjusting, 0	
per shoe	Rear				Self Adjusting, 0.381 mm	
			or riveted (rivets	/3eg./	Riveted	
		Rivet siz			$5.33 \times 9.63 \ (0.210 \times 0.379)$	· · · · · · · · · · · · · · · · · · ·
	. '	Manufac		<u>:</u>	Delco Moraine	
	Front	Lining c			117 FE	
	wheel	Material			Semi-Metallic 8032	
Brake lining		****	Primary or out-		125 x 46 x 10 mm	
	i	Size	Secondary or it		125 x 46 x 11 mm	
			ickness (no linir		Inboard 5, Outboard 3	
			or riveted (rivet	s/seg.)	Riveted	
		Manufa	cturer		Inland	
		Lining o			240 FF	
	Rear	Materia			Organic 4050	
		****	Primary or out-	board	176 x 44 x 7 mm	
		Size	Secondary or i	n-board	208 x 44 x 7.6 mm	
	1	Shoe th	ickness (no lini)	ng)	2 mm (0.0787 in.)	

^{*} Excludes rivet holes, grooves, chamfers, etc.

^{**} Includes rivet holes, grooves, chamfers, etc.

^{***} Total swept area for four brakes. (Drum brake: Widest lining contact width for each brake x its contact circumference.) (Disc brake: Square of Outer Working Dia, minus Square of Inner Working Dia, multiplied by Pi/2 for each brake.)

^{****} Size for drum brakes includes length x thickness.

Car Line	6000	
Model Year_	1983	Issued_10-15-82 Revised (*)

							
Body Type Engine Dis	And/Or spiacement			ALL (EXCEPT STE)	STE		
Steering	3						
Manual (st	id., opt., n.a.)			Not Available			
Power (std	L, opt., n.a.)	•		Standard			
Adjustable steering w	heel	Type and description		Tilt	Tilt		
(tilt, swing.	other)	(Std., opt., n.,	<u>a.)</u>	Optional	Standard		
Wheel die		Manual					
Wheel dia	meter	Power		375.0 (14.76)			
	Outside	Wall to wall	(l. & r.)	12.190 (39.99)			
Turning	front	Curb to curb	(l. & r.)	11.268 (36.96)			
diameter m (ft.)	Inside	Wall to wall	(l. & r.)				
	TRET	Curb to curb	(1. & r.)				
		Туре		Not Available			
	Gear	Make					
Manual	Gear	Ratios	Gear				
			Overall -				
	No. whee	l tums (stop to	o stop)				
	Type (co	exial, linkage,	etc.)	Rack and Pinion, Integra	al Pump		
	Make			Saginaw Steering Gear	· · · · · · · · · · · · · · · · · · ·		
		Туре		Rack and Pinion			
Power	Gear		Gear	"c" Factor = 45.13 mm Pe	er Revolution		
		Ratios	Overall	17.5:1	16:1		
	Pump (dr	ive)		Belt Off Crankshaft Pul:	ley		
	No. whee	l turns (stop to	o stop)	3.05			
•	Туре			End of Rack Take-off Tie	Rods		
Linkage	Location of wheels	(front or rear s, other)		Rear of Front Wheel Centerline			
	Drag link	s (trans. or lor	ngit.)	Not Applicable			
	Tie rods	(one or two)		Two			
	Inclinatio	n at camber (degJ	14.60	14.60		
Steering		Upper		Ball Bearing			
axis	Bearings (type)	Lower	-	Ball Joint			
		Thrust		Ball Bearing			
Steering spindle & joint type		MacPherson Strut with Lo	MacPherson Strut with Lower Ball Joint				
	Dismeter	Inner bearin	0		ral Bearings. Service Only		
Wheel	Diameter	Outer bearing	ig .	As Assembly.			
spindle	Thread (size)					
	Bearing	(type)		Integral Double Row Ball	l, Permanently Lubricated.		
					·-····································		

Car Line	6000	• •	
Model Year	1983	issued_10-15-82i	Revised (*)

Body Type And/Or Engine Displacement

ALL

Wheel Alignment

	Service checking	Caster (deg.)	2.00 +/- 20 Left & Right Side Should Be Equal Within 20
		Camber (deg.)	0.00 +/- 1.00
	Undoning	Toe-in (outside track-mm (in.))	0.00 +/- 0.40 Total
Front		Caster	Not Adjustable
wheel at curb mass	Service	Camper	0.00 +-/ 0.50
(wL)	reset"	Toe-in	0.00 +/- 0.20 Total
	Periodic M.V. in- spection	Caster	Not Adjustable
		Camber	0.00 +/- 1.00
		Toe-in	0.00 +/- 0.40 Total
	Service checking	Camber (deg.)	
		Toe-in [outside track-mm (in.)]	
Rear wheel at	Service	Camber	'
curb mass (wt.)	resat*	Toe-in	
	Periodic	Camber	
	M.V. in- spection	Toe-in	

^{*} Indicates pre-set, adjustable, trend set or other. -

Car Line	6000	
Model Year_	1983	

Body Type And/Or Engine Displacement		ATT (THEORY CON)				
		ALL (EXCEPT STE)	STE			
Suspens	ion — General					
	Std./opt./n.a.	Optional	Standard			
Car leveling	Type (air, hyd., etc.)	Air	Air			
	Manual/auto. controlled	Automatic	Automatic			
Provision fo	or brake dip control	Front Suspension Geometry	TAILUMALIC			
Provision fo	or acci. squat control	Front Suspension Geometry				
Special pro car jacking		Body Pick-up at Rocker Panel				
Shock	Туре					
absorber	Make	Front: MacPherson Strut: Rea	ir: Direct. Double Acting			
(front & /	Piston diameter	Front: 32 (126): Rear: 25 (1	. 00)			
Other spec	iai features	Front: 32 (120): REBF: 25 ()				
Suspens	ion — Front		,			
		MacPherson Strut with Coil 9	Springs, Stamped Lower Control			
Type and d	escription	Arms and Nodular Iron Steers	be Kanekles			
	Full jounce	Total 184	THE MINCKIES			
Travel	Full rebound	10001104	···			
	Type (coil, leaf, other)	Cof1 (a)	Coil (a)			
	Material Stee1					
Spring	Size (coil design height & i.d., bar length x dia.)					
	Spring rate [N/mm (lb./in.)]	14 (79.8)				
	Rate at wheel [N/mm (tb/in.)]	14 (/4.8)	•			
Stabilizer	Type (link, linkless, frameless)	Link				
	Material & bar diameter	Steel: Base 22 (.87), Y99 28	2 (1 1) 24 (94)			
Suspens	ion — Rear		(1.1/1/29 (2.79)			
Type and de	· · · · · · · · · · · · · · · · · · ·	Trailing Arm and Track Bar				
Drive and to	orque taken through	Not Applicable				
Travei	Full jounce	Total 200				
	Full rebound	<u> </u>				
	Type (coil, leaf, other)	Coil (a)				
	Material	Steel				
	Size (length x width, coil design height & i.d., bar length & dia)					
Spring	Spring rate [N/mm (lb./in.)]	26.9				
=	Rate at wheel [N/mm (lb./in.)]					
	Mounting insulation (type)	Rubber Insulator Top and Bottom				
	If No. of leaves	I MANUEL TUSHIAFOF TOP AND BOT	TOM			
	leaf Shackle (comp. or tens.)					
	Type (link, linkless, frameless)	Idelates Taxanat to a				
Stabiliz a r	Material & bar diameter	Linkless Integral with Axla				
Track bar (t		Steel 20 mm (.79)	22 (_87)			
		anguarga sagm				

⁽a) Springs are computer selected for load using vehicle weight. Base is shown.

MVMA Specifications	Form
Passenger Car	
METRIC (U.S. Customary)	

Car Line	6000	
Model Year_	1983	

	•	,	
Body Type			ALL
Body –	Miscellaneous	Information	
Type of fin	ish (lacquer, enam	el, other)	Acrylic Lacquer or Waterbase Acrylic Enamel
	Hinge location (front, rear)	Rear
Hood	Hinge location (front, rear) Type (counterbalanca, prop) Release control (internal, external)		No Counterbalance, Prop Rod Type
	Release control	(Internal, external)	Internal
Trunk	Type (counterba	ilance, other)	Torsion Bar Counterbalance
lid	Internal release	control (elec., mech., n.a.)	External
Bumper	Bar material & n	nass (wt.)	Steel 10.700 (23.6)
front	Reinforcement r	naterial & mass (wt.)	None
Bumper	Bar material & n	nass (wt.)	Steel 12.600 (27.8)
rear	Reinforcement r	material & mass (wt.)	None
Vent windo	ow control (crank.	Front	None
friction, piv		Rear	None
		Front	Molded Polyurethane Padding
Seat cushi	on type .	Rear	Molded Polyurethane Padding
		3rd seat	None
		Front	Molded Polyurethane Padding
Seat back	type	Rear	Molded Polyurethane Padding
	•	3rd seat	None
	Restraint Syst		Top Left Hand Instrument Panel Pad
	Standard/ optional		Not Available
Inflatable restraint system	Type of charging system	n .	
	Location (stg. whl. instru. panel, other)		_
	Standard/ optional		Not Available
Passive seat	Power/ manual		1
2 or 3 point			
	Knee bar/ lap belt		
Frame			
	description (separa ime, partially-unitiz		Unitized With Bolt-on Power Train Cradle

	4	,		
Body Type				
vipe		ALL (EXCEPT STE)	STE	
Convenie	ence Equipment	•		
22	Side windows *	Optional	Standard	
Power Windows		Not Available	Not Available	
	Backlight or tailgate	Not Available	Not Available	
Power seats	(specify type sa	Optional - 6-Way Power Seat Bench Seat,		
well as avail	(specify type as lability)	6-Way 45/45 or Bucket, Driver Only	Not Available	
Rectining fro	ont seat back (r-i or both)		Standard Both	
		Opt. AM W/Clock, AM/FM ETR Stereo,	Std. AM/FM	
Radio (spec well as avai	ify type as lability)	AM/FM ETR Stereo With Clock, AM/FM	ETR Stereo With Cassett	
		ETR Stereo W/Cassette, S/S,Equal. & Clk.	S/S & Clock	
Premium so	und system (specify)			
Rear seat s		Dual Rear Speakers		
Power anter	Ina	Optional	Standard	
Clock		Optional With Radio	Standard	
	ner (specify type)	Optional	Standard	
Speed warn		Not Available		
Speed contr		Optional Optional	Standard	
Ignition lock	dmal :	Not Available		
Dome lamp		Standard		
	artment lamp	Optional	Standard	
	mpartment tamp	Optional	Standard	
Underhood 1		Not Available	Not Available	
Courtesy lar	mp	Optional New Amediahla	Standard	
Map lamp Comering Is		Not Available		
		Not Available	1	
Rear windov electrically	heated 	Optional	Standard	
Rear windov		Not Available	<u> </u>	
T-bar roof (Not Available	•	
Sun roof (de		Optional		
Theft protect	ction—type	Lock Mounted on Steering Column, Locks St	eering Wheel,	
		Transmission Shift Lever and Ignition		
				
				
	<u> </u>			
	** ***		***************************************	
	 -		······································	
		· · · · · · · · · · · · · · · · · · ·		

MVMA Specifications Form Passenger Car

Car Line	6000	<u> </u>	
Model Year	1983	lesued 10-15-82	Bruined (-)

FEATURE HIGHLIGHTS

(Manufacturers selected list of special vehicle features; indicate if new or model year introduced)

BODY:			. 			· · · · · · · · · · · · · · · · · · ·
					•	
CHASSIS:		•	,			
						•
		•				
					:	,
ENGINE:		,				<u> </u>
· —-	•		•			٠
					•	
ELECTRICAL:			-	-	•	•
						-
	•				•	
					•	÷
						•
OTHER:	 					

Car Line	·6000	·	·
Model Year_	1983	Issued 10-15-82	_Revised (*)
WOOTEN LESS! -		_128G&G	

				Vet	nicle Ma	188 (We	ight)		
		CURE	MASS, kg.	(weight, lb.) *	% PASS. MASS DISTRIBUTION				
Model					Pass In Front		Pass In Rear		SHIPPING
- Moder		Front	Rear	Total	Front	Rear	Front	Rear	MASS, kg. (weight, lb.)**
6000									
			,						
4-Door Notchback		793.0		1241				•	_1203.8
	2AF19	1747.8	(987.4) (2735)				21	(2653.2)
							•		
2-Door Notchback			402.5						1186.4
	2AF27	(1809.5	(887.1) (2696.6)	<u> </u>	· · · · · · · · · · · · · · · · · · ·			(2614.8)
 		 				,			
5000 LE									
	C-1	007 -	732	107 = 5					7010 0
4-Door Notchback			410.4	1					1210.3
	2AG19	1844.9	y (904.5) (2749.4)		ļ			(2667.6)
Z-Door Notchback	Coune	275 n	404.5	1229.5	 	ļ			1155.3
- DOOL NOUGHDACK	2AG27		(891.5		 				(2546.2)
	LNGL /	44010.3	(031.3	(2/03.0)					(4340.4)
5000 STE					 	 		·····	
		T - ***	,		·	i			
-Door Notchback	Sedan	720.6	624.5	1345.1					1305.9
	2AH19	(1588.2	(1376.	4) (2964.6)					(2878.3)
				,					
				·					
Curb Weight -	The calc	lated i	rod obe	of a vehicl	n edeb	atondo	-4 0011		1
corp wergur -	as design	dad with	h the a	dditional 1	ood of	oile	in edar	cool and	пту
<u> </u>	and fuel	filled	to cap	acity.	Dad OI	0113,	Lubes,	COOLAN	
			30 GGP						
Shipping Weight -	- Same as	ase cu	rb weig	ht except 3	gallor	s of g	soline	•	;
		 							
									
· · · · · · · · · · · · · · · · · · ·									
			•			<u> </u>			
			<u></u>						<u> </u>
	<u>.</u> .	 	ļ						1
	_	-			 	 	ļ		
		 	 	<u> </u>	-	 	ļ		<u> </u>
			 	<u> </u>	 	 			
	<u>.</u>	 			 	 	-		
		+	 		 	<u> </u>			
		+		 	 	 			
		 							<u> </u>
									
					1				I

^{*} Reference — SAE J1100a, Motor vehicle dimensions, curb weight definition. ** Shipping mass (weight) definition —

Car Line	6000		
Model Year	1983	lssued 10-15-82	_Revised (*)

			Opt	tional Equip	ment Differential Mass (weight)*	
		M	ASS, kg. (wei	ight, IbJ		
Equipment		Front	Rear	Total	Remarks	
2.8L 2-Bbl. V6	LE2	19.5	,	19.5		
		(42.9)		(42.9)	·	
4.3L Diesel V6	LT7	113.6		113.6		
		(249.9)		(249.9)		
Air Conditioning	C60	29.7	9	28.8		
		(65.8)	(-2.0)	(63.8)		
Cooling System-H.D.	₹08	2.32	42	1.9		
		(5.1)	(9)	(4.2)		
Cruise Control	K35	2.4		2.4	· ·	
		(5.3)		(5.3)		
Gages - Rally	U14	1.04	.36	1.4	·	
		(2.3)	(8.	(3.1)		
Generator-H.D.						
- 78 Amp	K64	- 58		.58		
		(1.3)		(1.3)		
- 85 Amp	K99	1.49		1.49		
		(3.3)		(3.3)		
Horns - Dual	U05	.5		.5		
		(1.1)		(1.1)		
Luggage Compt. Trim	B48		3.0	3.0		
· ·		·	(6.6)	(6.6)	<u> </u>	
Mats Floor - Ront &	Rear	1.34		2.34		
		(2.9)		(5.1)		
Sport Mirror			·/			
- 0/S LH Remote -	D35	.9	.3	1.2	-	
RH Manual		(2.0)		(2.7)		
Power Door Locks	AU3	.,	.9	1.6	2-Door Model	
		(1.5)		(3.5)		
Power Seat	A42	2.9	2.8	5.7		
		(6.4)		(12.6)		
Power Windows	A31	1.1	1.3		0 D W. 1-1	
rower windows	LCA	(2.4)		(5.3)	2-Door Model	
Radios		4.47	(2.9)	(3.3)		
- AM/FM Stereo With		.9	.3	1.2	<u> </u>	
	לוחוד	(1.98)				
Cassette & Clock	ָלַעָּטָ					
- AM/FM Stereo With		,58	.30			
Cassette, Seek &		(1.3)	(.6)	(1.9)		
Scan Graphic Equal		 			<u>' </u>	
& Clock	UU6		9 6 4	1 50	·	
Dual Rear Speakers	UP8	02	1.54			
Barra A A	**3=	(04)				
Power Antenna	ช75	17	1.37			
ITL - 1 - +1 -	377.0	(37)				
Wheels - Aluminum	N78	- 15				
Sport		(33)	(33	(66)		
	-	 				
		<u></u>				
<u> </u>		<u> </u>				

^{*} Also see Engine — General Section for dressed engine mass (weight).

MVMA Specifications Form Passenger Car

Car Line 6000

Model Year 1983 Issued 10-15-82 Revised (*)

METRIC (U.S. Customary)

Car and Body Dimensions See Key Sheets for definitions

All dimensions to ground are for comparative purposes only. Dimensions are to be shown for all base body models of each car line. SAE Ref. no. refers to the definition published in SAE Recommended Practice.
J1100a "Motor Vehicle Dimensions," unless otherwise specified.

	SAE	2-DOOR	4-DOOR
Body Type	Ref.	NOTCHBACK COUPE	NOTCHBACK SEDAN
	No.	(2AF27)	(2AF19)
Width			
Tread (front)	W101	1492	1492
Tread (rear)	W102	1447	1447
Vehicle width	W103	1828	1828
Body width at Sg RP (front)	W117	1722	1722
Vehicle width (front doors open)	W120	3800	3310
Vehicle width (rear doors open)	W121		3174
			
Length			<u> </u>
Wheelbase	L101	2664	2664
Vehicle length	L103	4796.5	4796,5
Overhang (front)	L104	1040.5	
Overhang (rear)	L105	1092	<u> </u>
Upper structure length	L123	2400	2400
Rear wheel C/L "X" coordinate	L127	2459	
Cowl point "X" coordinate	L125	206	207
Height*			
Passenger distribution (frt./rear)	PD1,2,3	2-0	2-0
Trunk/cargo load			
Vehicle height	H101	1355	1364
Cowl point to ground	H114	930	
Deck point to ground	H138	987	
Rocker panel-front to ground	H112	204	
Bottom of door closed-front to grd.	H133	279	278
Rocker panel-rear to ground	H111	212	210
Bottom of door closed-rear to grd.	H135		281
Ground Clearance*	,		
Front bumper to ground	H102		
Rear bumper to ground	H104		
Bumper to ground (front at curb mass (wt.)]	H163		
Bumper to ground [rear at curb mass (wt.)]	H105		
Angle of approach	H108		
Angle of departure	H107		
Ramp breakover angle	H147		
Rear axle differential to ground	H153		· · · · · · · · · · · · · · · · · · ·
Min, running ground clearance	H156		
Location of min. run. grd. clear.			

All linear dimensions are in millimeters (inches) and all mass (weight) specifications are in kilograms (pounds).

All vehicle height and ground clearances are made at the Manufacturer's Design Load Weight, unless otherwise specified. Manuafacturers Design Load Weight is defined with indicated passenger distribution and trunk/cargo load.

MVMA Specifications Form Passenger Car

Car Line 6000

Model Year 1983 Issued 10-15-82 Revised (*)

METRIC (U.S. Customary)

Car and Body Dimensions See Key Sheets for definitions

	SAE	2-DOOR	4-D00R		
Body Type	Ref.	NOTCHBACK COUPE	NOTCHBACK COUPE		
	No.	(2AF27)	(2AF19)		
Front Compartment		<u> </u>			
Sg RP front, "X" coordinate	L31	1138	1138		
Effective head room	H61	980	980		
Max. eff. leg room (accelerator)	L34	1070	1070		
Sg RP (front to heel)	H30	260	258		
Design H-point front travel	L17	192	192		
Shoulder room	W3	1428	1427		
Hip room	W5	1340	1338		
Upper body opening to ground	H50	1235			
Steering wheel angle	H18	22.0	22.0		
Back angle	L40	26.0	26.0		
Rear Compartment Sq RP Point couple distance	L50	809	809		
Effective head room	H63	963	965		
Min. effective leg room	L51	910	97.0		
Sg RP (second to heel)	H31	260	261		
Knee clearance	L48	34	34		
Compartment room	L3	694	694		
Shoulder room	W4	1447	1427		
Hip room	W6	1362	1346		
Upper body opening to ground	H51		1243		
Luggage Compartment					
Usable luggage capacity (L (cu. ft.)	V1	459.8	459.8		
Liftover height	H195	81.3			

All linear dimensions are in millimeters (inches).

Car Line	6000			
Model Year	1983	_issued_	10-15-82	Revised (*)

METRIC (U.S. Customary)
Car and Body Dimensions See Key Sheets for definitions

Body Type	SAE Ref. No.			-
Station Wagon — Third Sea	t			
Shoulder room	W85			
Hip room	W86			
Effective leg room	L86	Not		
Effective head room	H86	Applicable		
Effective T-point head room	H89		•	 -
Seat facing direction	SD1			
Station Wagon — Cargo Spe				
Cargo length (open front)	L200		`.	
Cargo length (open second)	L201			
Cargo length (closed front)	L202			
Cargo length (closed second)	L203			
Cargo length at beit (front)	L204	Not		
Cargo length at belt (second)	L205	Applicable		
Cargo width (wheelhouse)	W201		·	
Rear opening width at floor Opening width at belt	W203			
Max. rear opening width above beit	W204			
Cargo height	W205			<u>.</u>
Rear opening height	H201			
Tailgate to ground height	H202			
Front seat back to load floor height	H250			<u>.</u>
Cargo volume index [m ³ (ft. ³)]	H197			
Hidden cargo volume [m ³ (ft. ³)]	V2 V4		· · · · · · · · · · · · · · · · · · ·	
Aldden cargo volume (mo(ICo))	14			·
Hatchback - Cargo Space	_			
Front seat back to load floor height	H197			
Cargo length at front seat back height	L208			
Cargo length at floor (front)	L209			
Cargo volume index [m ³ (ft. ³)]	V3			 -
Hidden cargo volume [m3(ft.3)]	V4			

A printed or computer tape supplement containing additional car and body dimensions and/or drawings (based in part on SAE J1100a "Motor Vehicle Dimensions") may be available from the manufacturer.

All dimensions are in millimeters (inches).

MVMA Specifications Form Passenger Car

Car Line	6000			
Model Year	1983	lssued_	10-15-82 Revised (*)	

METRIC (U.S. Customary)

Car and Body Dimensions See Key Sheets for definitions

2-DOOR	4-DOOR
NOTCHBACK COUPE	NOTCHBACK COUPE
(2AF27)	(2AF19)

Fiducia Numbe			Define Coordinate Location						
•	(1)	X - Fiducial mark to vertical base grid line - front measured horizontally, from the base grid line to the front fiducial mark located on top of the front seat adjuster mounting bolt.							
Front		Y - Fiducial mark to centerline of car - front, width measurement made from centerline of car to fiducial mark located on top of the front seat adj mounting bolt.							
	(2)	Z - Fiducial mark to horizontal from base grid line to fron seat adjuster mounting bolt	base grid line - front, measured vertically t fiducial mark located on top of the front						
((1)	X - Fiducial mark to vertical be from base grid line to rear crossbar.	ase grid line - front, measured horizontally fiducial mark located on rear underbody						
lear		Y - Fiducial mark to centerline centerline of car to fiducial	of car - rear, width measurement made from al mark located on the rear underbody crossbar.						
	(2)	Z - Fiducial mark to horizontal base grid line - rear, measured vertically from base grid line to the rear fiducial mark located on rear underbody crossbar.							
Iducia Aark Jumber	•								
	W21	564	564						
	L54	2771	2771						
ront	H81	258	258						
	H161								
	H163								
	W22	489	489						
	L55	2980	2980						
lear	H82	187	187						
	H162	436	436						
	H164	410	410						
		(1) Base Grid is 2000 mm Line (2) Base Grid is 200 mm Line							

^{*} Reference — SAE Recommended Practice, J182a, Motor Vehicle Fiducial Marks — September, 1973. All linear dimensions are in millimeters (inches).

MVMA Specifications Form Passenger Car

6000 Car Line_ 10-15-82 Revised (*) 1983 Model Year_

METRIC (U.S. Customary)

Car and Body Dimensions See Key Sheets for definitions

Body Type		SAE Ref. No.	2-DOOR NOTCHBACK COUPE (2AF27)	4-DOOR NOTCHBACK SEDAN (2AF19)	
Gless					
Backlight slope	angle (deg.)	H121	35.0	34.5	
Windshield slop	e angle (deg.)	H122	58.0	57.0	
rumble-Home (d	leg.)	W122	21.5	21.5	
Windshield glas surface area (cr	s exposed n ² (in, ²)]	S1	8525	. 8525	
Side glass expo area (cm ² (in. ²))		S2	11,412	11,251	
Backlight glass exposed surface area [cm²(in.²)]		S 3	4217	4217	
Total glass exposed surface area [cm²(in.²)]		34	24,154	23,993	
Windshield glas	s (type)		- Curve	d Laminated Plate	
Side glass (type)			Curved Tempered Plate		
Backlight glass	(typë)		Curve	i Tempered Plate	
Lamps and H	leadlamp Shap)e*	٠		
Headlamp		Highest**	649		
	(H127)	Lowest			
Height above ground to center of bulb or marker	Taillemn	Highest**	702		
	Taillamp (H1 28)	Lowest			
	Sidomerkar	Front	488		

702

465

640

577

692

644

692

* Measured at curb mass (weight).
** If single lamps are used enter here.

Sidemarker

Headlamp

Tailtamp

Directional

Rear

Inside

Inside

Front

Rear

Outside**

Outside**

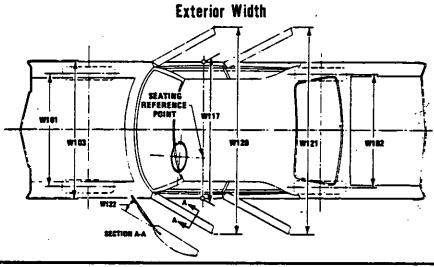
Headlamp shape

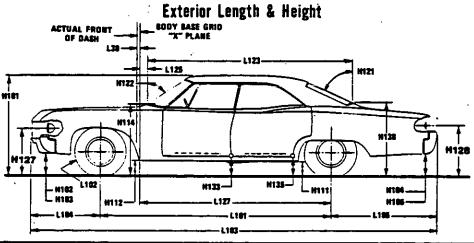
Distance from C/L of car to center of bulb

MVMA Specifications Form Passenger Car

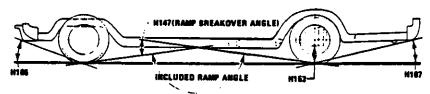
METRIC (U.S. Customary)

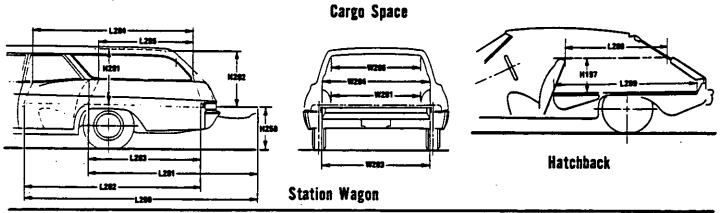
Exterior Car And Body Dimensions — Key Sheet





Exterior Ground Clearance



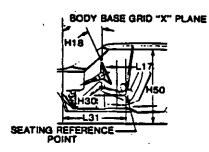


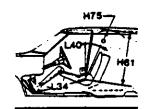
MVMA-C-83

Page 28

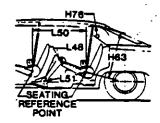
Interior Car And Body Dimensions — Key Sheet

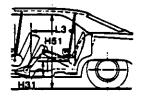
Front Compertment



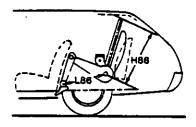


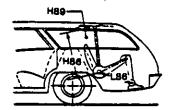
Rear Compertment

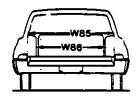




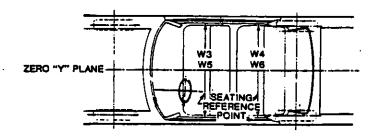
Third Seet







Interior Width



MVMA Specifications Form Passenger Car

METRIC (U.S. Customary)

Exterior Car And Body Dimensions — Key Sheet Dimensions Definitions

Seating Reference Point

SEATING REFERENCE POINT means the manufacturer's design reference point which —

 (a) Establishes the rearmost normal design driving or riding position of each designated seating position in a vehicle;

(b) Has coordinates established relative to the design vehicle structure;

(c) Simulates the position of the pivot center of the human torso and thigh; and

(d) Is the reference point employed to position the two dimensional templates described in SAE Recommended Practice J826, "Manikins for Use in Defining Vehicle Seating Accommodations," November 1962.

Width Dimensions

- W101 TREAD—FRONT. The dimension measured between the tire centerlines at the ground.
- W102 TREAD—REAR. The dimension measured between the tire centerlines at the ground. In case of dual wheels, the dimension will be measured to the centerline of tire and wheel assemblies.
- W103 VEHICLE WIDTH. The maximum dimension measured between the widest point on the vehicle, excluding exterior mirrors, flexible mud flaps, marker lamps, but including bumpers, moldings, sheet metal protrusions or dual wheels, if standard equipment.
- W117 BODY WIDTH AT SGRP—FRONT. The dimension measured laterally between the widest points on the body at the SgRP-front, excluding door handles, applied moldings, or appliques.
- W120 VEHICLE WIDTH—FRONT DOORS OPEN. The dimension measured between the widest point on the front doors in maximum hold-open position.
- W121 VEHICLE WIDTH—REAR DOORS OPEN. The dimension measured between the widest point on the rear doors in maximum hold-open position. For vehicles with a rear door on only one side, this dimension is to the zero "Y" plane.
- W-122 TUMBLE HOME. STRAIGHT SIDE GLASS. The angle measured from a vertical to the outside surface of the front door glass at the SgRP "X" plane.

 CURVED SIDE GLASS. The angle measured from a vertical to a chord extending from the upper DLO to the lower DLO at the outside surface of the front door glass at the front SgRP "X" plane.

Length Dimensions

- L30 FRONT OF DASH "X" COORDINATE. A minus (-) dimension indicates actual front of dash in forward of the zero "X" plane.
- L101 WHEELBASE (WB). The dimension measured longitudinally between front and rear wheel centerlines. In case of dual rear axles, the dimension shall be to the midpoint of the centerlines of the rear wheels.
- L102 TIRE SIZE. As specified by the manufacturer.
- L103 VEHICLE LENGTH. The maximum dimension measured longitudinally between the foremost point and the rearmost point on the vehicle, including bumper, bumper guards, tow hooks and/or rub strips, if standard equipment.
- L104 OVERHANG—FRONT. The dimension measured longitudinally from the centerline of the front wheels to the foremost point on the vehicle including bumper, bumper guards, tow hooks and/or rub strips, if standard equipment.

- L105 OVERHANG—REAR. The dimension measured longitudinally from the centerline of the rear wheels; or in the case of dual rear axles, the dimension shall be the midpoint of the centerlines of the rear wheels, to the rearmost point on the vehicle, including rear bumpers, bumper guards, tow hooks and rub strips, if standard equipment.
- L123 UPPER STRUCTURE LENGTH. The dimension measured longitudinally from the cowl point to the deck point.
- L127 REAR WHEEL CENTERLINE "X" COORDINATE or in the case of dual rear axies, the coordinate shall be in the midpoint of the distance between the rear axie centerlines.
- L125 COWL POINT "X" COORDINATE.

Height Dimensions

- H101 VEHICLE HEIGHT. The dimension measured vertically from the highest point on the vehicle body to ground.
- H114 COWL POINT TO GROUND. Measured at zero "Y"
- H138 DECK POINT TO GROUND. Measured at zero "Y" plane.
- H112 ROCKER PANEL—FRONT TO GROUND. The dimension measured vertically from the foremost point on the bottom of the rocker panels, excluding flanges, to ground.
- H132 BOTTOM OF DOOR OPEN—FRONT TO GROUND.
 The dimension measured vertically from the bottom outside corner of the door on the lock pillar side, in maximum hold-open position; to ground.
- H111 ROCKER PANEL—REAR TO GROUND. The dimension measured vertically from the bottom of the rocker or side quarter panel at the front of the rear wheel opening, excluding flanges, to ground.
- H134 BOTTOM OF DOOR OPEN—REAR TO GROUND. The dimension measured vertically from the bottom outside corner of the door on the lock pillar side, in maximum hold-open position, to ground.
- H135 BOTTOM OF DOOR CLOSED—REAR TO GROUND.
 The dimension measured vertically from the bottom outside corner of the door on the lock pillar side, in maximum closed position, to ground.
- H121 BACKLIGHT SLOPE ANGLE. The angle between the vertical reference line and the surface of backlight at vehicle zero "Y" plane. For curve backlight, the angle is to chord of backlight arc from lower DLO to upper DLO.
- H122 WINDSHIELD SLOPE ANGLE. The angle between the vertical reference line and a chord of the windshield are running from the lower DLO to the upper DLO at the vehicle zero "Y" plane. In the case of wrap over glass, the angle to be measured will be formed by a chord 457 mm (18.0 in.) long drawn from the lower DLO to the intersecting point on the windshield.
- H127 HEADLAMP TO GROUND—CURB MASS (WT.). The dimensional measured vertically from the centerline of the lowest headlamp lens to ground.
- H128 TAILLAMP TO GROUND—CURB MASS (WT.). The dimension measured vertically from the centerline of the upper bulb to ground.

Ground Clearance Dimensions

H102 FRONT BUMPER TO GROUND. The minimum dimension measured vertically from the lowest point on the front bumper to ground, including bumper guards, if standard equipment.

MVMA Specifications Form Passenger Car

METRIC (U.S. Customary)

Interior Car And Body Dimensions — Key Sheet Dimensions Definitions

OHITCH	STORE STREET, ST.	
H103	FRONT BUMPER TO GROUND CURB MASS (WT.).	
H104	Measured in the same manner as H104. REAR BUMPER TO GROUND. The minimum dimen-	
	sion measured vertically from the lowest point on the	
	rear bumper to ground, including bumper guards, if	
H105	standard equipment. REAR BUMPER TO GROUND—CURB MASS (WT.).	
птоэ	Measured in the same manner as H104.	
H106	ANGLE OF APPROACH. The angle measured bet-	!
	ween a line tangent to the front tire static loaded	l
	radius are the initial point of structural interference	
	forward of the front tire to ground. The limiting struc- tural component shall be designated.	
H107	ANGLE OF DEPARTURE. The angle measured bet-	1
	ween a line tangent to the rear tire static loaded	
	radius are the initial point of structural interference	
	rearward of the rear tire to ground: The limiting com-	
H147	ponent shall be designated. REAR BREAKOVER ANGLE. The angle measured	1
*****	between two lines tangent to the front and rear tire	
	static loaded radius and intersecting at a point on the	
	underside of the vehicle which defines the largest	ţ
H153	ramp over which the vehicle can roll. REAR AXLE DIFFERENTIAL TO GROUND. The	
HIQO	minimum dimension measured from the rear axle	
	differential to ground.	i
H158	MINIMUM RUNNING GROUND CLEARANCE The	
٠.	minimum dimension measured from the sprung vehi-	,
	cle to ground. Specify location.	•
Front C	Compartment Dimensions	
PD1	PASSENGER DISTRIBUTION—FRONT.	
L31 H61	SGRP—FRONT "X" COORDINATED. EFFECTIVE HEAD ROOM—FRONT. The dimension	- 1
пот	measured along a line 8 deg. rear of vertical from the	
	SgRP—front to the headlining plus 102 mm (4.0 in.).	
H75	EFFECTIVE T-POINT HEAD ROOM-FRONT. The	
	minimum radius from the T-point to the headlining	,
L34	plus 762 mm (30 in.). MAXIMUM EFFECTIVE LEG ROOM—ACCELERA-	
	TOR. The dimension measured along a line from the	'
	ankle pivot center to the SgRP-front plus 254 mm	
	(10.0 in.) measured with right foot on the un-	
	depressed accelerator pedal. For vehicles with SgRP	
	to heel (H30) greater than 18 in., the accelerator pedal may be depressed as specified by the	
	manufacturer. If the accelerator is depressed, the	,
	manufacturer shall place foot flat on pedal and note	
	the depression of the pedal.	
H30	SgRP—FRONT TO HEEL. The dimension measured	
	vertically from the SgRP—front to the accelerator heel point.	H
L17	DESIGN H-POINT—FRONT TRAVEL The dimension	
	measured horizontally between the design H-point-	
	front in the foremost and rearmost seat trace posi-	5
W3	tions. SHOULDER ROOM—FRONT. The minimum dimen-	F
****	sion measured laterally between the trimmed sur-	•
	faces on the "X" plane through the SgRP-front with-	٧
	in the belt line and 254 mm (10.0 in.) above the	
10/6	SgRP—front.	L
W5	HIP ROOM—FRONT. The minimum dimension measured laterally between the trimmed surfaces on	
	the "X" plane through the SgRP—front within 25 mm	H
	(1.0 in.) below and 76 mm (3.0 in.) above the SgRP-	
	front and 76 mm (3.0 in.) fore and aft the SgRP-front.	
H150	UPPER BODY OPENING TO GROUND—FRONT. The	
	- cimension measured vertically from the trimmed body	

dimension measured vertically from the trimmed body

opening to the ground on the SgRP-front "X" plane.

	<u> </u>
H18	STEERING WHEEL ANGLE. The angle measured from a vertical to the surface plane of the steering wheel.
L40	BACK ANGLE—FRONT. The angle measured between a vertical line through the SgRP—front and the torso line. If the seatback is adjustable, use the normal driving and riding position specified by the manufacturer.
Rear (Compartment Dimensions -
PD2	PASSENGER DISTRIBUTION—SECOND.
L50	SgRP COUBLE DISTANCE. The dimension measured
	horizontally from the driver SqRP-front to the
	Saff-second.
H63	EFFECTIVE HEAD ROOM—SECOND. The dimension
HOS	
	measured along a line 8 deg. rear of vertical from the
	SgRP to the headlining plus 102 mm (4.0 in.).
H78	EFFECTIVE T-POINT HEAD ROOM-SECOND.
	Measured in the same manner as H75.
L51	MINIMUM EFFECTIVE LEG ROOM—SECOND. The
	dimension measured along a line from the ankle pivot
	center to the SgRP-second plus 254 mm (10.0 in.).
H31	SgRP-SECOND TO HEEL. The dimension measured

L48 KNEE CLEARANCE—SECOND. The minimum dimension measured from the knee pivot to the back of front seatback minus 51 mm (2.0 in.).

L3 COMPARTMENT ROOM—SECOND. The dimension

vertically from the SgRP—second to the two dimensional device heel point on the depressed floor cover-

L3 COMPARTMENT ROOM—SECOND. The dimension measured horizontally from the back of front seat to the front of the second seatback at a height tangent to the top of the second seat cushion.

W4 SHOULDER ROOM—SECOND. The minimum dimension measured laterally between trimmed surfaces on the "X" plane through the SgRP—second within 254-408 mm (10.0-16.0 in.) above the SgRP—second.

W6 HIP ROOM—SECOND. Measured in the same manner

H51 UPPER BODY OPENING TO GROUND—SECOND.
The dimension measured vertically from the trimmed body opening to the ground on the "X" plane 330 mm (13.0 in.) forward of the SgRP—second.

Luggage Compartment Dimensions

V1 USABLE LUGGAGE CAPACITY—Total of volumes of individual pieces of standard luggage set plus H-boxes stowed in the luggage compartment in accordance with the procedure described in paragraph 8.2 of SAE-J1100a.

H195 LIFTOVER HEIGHT. The dimension measured vertically from the luggage compartment lower opening at the zero "Y" plane to ground.

Station Wagon - Third Seat Dimensions

PD3 PASSENGER DIRECTION—THIRD.

W85 SHOULDER ROOM—THIRD. Measured in the same manner as W5.

W86 HIP ROOM— THIRD. Measured in the same manner as W5.

L86 EFFECTIVE LEG ROOM—THIRD. The dimension measured along a line from the ankle pivot center to the SgRP—third plus 254 mm (10.0 in.).

H86 EFFECTIVE HEAD ROOM—THIRD. The dimension, measured along a line 8 deg, from the SgRP—third to the headlining rear of vertical plus a constant of 102 mm (4.0 in.).

H89 EFFECTIVE T-POINT HEAD ROOM—THIRD.

Measured in the same manner as H75.

Interior Car And Body Dimensions — Key Sheet Dimensions Definitions

Dimen	Sions Definitions		
Statio	n Wagon — Cargo Space Dimensions	H201	CARGO HEIGHT. The dimension measured vertically
L200	CARGO LENGTH—OPEN—FRONT. The minimum dimension measured longitudinally from the back of the front seatback at the height of the undepressed	•	from the top of the undepressed floor covering to the headlining at the rear wheel "X" coordinated on the zero "Y" plane.
	floor covering to the rearmost point on the un- depressed floor covering on the open tailgate or cargo surface if the rear closure is a conventional	H202	REAR OPENING HEIGHT. The dimension measured vertically from the top of the undepressed floor covering to the upper trimmed opening on the zero "Y"
L201	door type tailgate, at the zero "Y" plane. CARGO LENGTH-OPEN-SECOND. The dimension	H250	plane with rear door fully-open. TAILGATE TO GROUND (CURB MASS WT.) The
	measured longitudinally from the back of the second seatback at the height of the undepressed floor	•	dimension measured vertically from the top of the un- depressed floor covering on the lowered tailgate to
	covering on the open tailgate or cargo floor surface if the rear closure is a conventional door type tailgate, at the zero "Y" plane.	V2	ground on the zero "Y" plane. STATION WAGON Measured in inches:
L202	CARGO LENGTH—CLOSED—FRONT. The minimum dimension measured horizontally from the back of the		W4 x H201 x L204 1728 - ft.3
	front seat at the height of the undepressed floor covering to the rearmost point on the undepressed floor covering on the closed tailgate or tailgoor for	•	Measured in mm: W4 x H201 x L204 =m3(cubic meter)
	station wagons, trucks and mpv's at the zero "Y" plane.	V4	109 - HIDDEN CARGO VOLUME. As specified by the
L203	CARGO LENGTH—CLOSED—SECOND. The dimension measured horizontally from the back of the se-	Hatchbi	manufacturer. ack — Cargo Space Dimensions
	cond seat at the height of the undepressed floor covering to the rearmost point on the undepressed.	All hatci	hback cargo dimensions are to be taken with the front full down and rear position, and the rear seat folded
1.004	floor covering on the closed tailgate or taildoor for station wagons, trucks and mpv's at the zero "Y" plane.	down. T electrica	The hatchback door is in the closed position. (For ally adjusted seats, see the manufacturer's specification "H" Point).
L204	CARGO LENGTH AT BELT—FRONT. The minimum dimension measured horizontally from the back of the front seatback at the seatback top to the foremost	H197	FRONT SEATBACK TO LOAD HEIGHT. The dimension measured vertically from the horizontal tangent
	normal surface of the closed tailgate or inside surface of the dab back panel at the height of the belt, on the zero "Y" plane.	L208	to the top of the seatback to the undepressed floor covering. CARGO LENGTH AT FRONT SEATBACK HEIGHT.
L205	CARGO LENGTH AT BELT—SECOND. The minimum dimension measured horizontally from the back of the		The minimum horizontal dimension from the "X" plane tangent to the rearmost surface of the driver's seat-
	second seatback at the seatback top to the foremost normal surface of the closed tailgate at the height of the belt, on the zero "Y" plane.	L209	back to the inside limiting interference of the hatchback door on the vehicle zero "Y" plane. CARGO LENGTH AT FLOOR—FRONT—
W201	CARGO WIDTH—WHEELHOUSE. The minimum dimension measured laterally between the trimmed		HATCHBACK. The minimum horizontal dimension measured at floor level from the rear of the front seat-
W203	wheelhousings at floor level. For any vehicle not trim- med, measure the sheet metal. REAR OPENING WIDTH AT FLOOR. The minimum	V3	back to the normal limiting interference of the hatchback door on the vehicle zero "Y" plane. HATCHBACK.
	dimension measured laterally between the limiting in- terferences of the rear opening at floor level.		Measured in inches: <u>L208 + L209</u> xW4 xH197
W204	REAR OPENING WIDTH AT BELT. The minimum dimension measured laterally between the limiting in-		1728 + H.3
W205	terferences of the rear opening at belt height or top of pick up box. REAR OPENING WIDTH ABOVE BELT. The minimum		Measured in mm: <u>L208 + L209</u> x W4 x H197
· — · *	dimension measured laterally between the limiting in- terferences of the rear opening above the belt height.		109 x W4 x H197 = m ³ (cubic meter)

Index

Subject	Page No.	Subject	Page No
Alternator		Kingpin (Steering Axis)	
Automatic Transmission	11	Lamps and Headlamp Shape	
Axis, Steering	15	Legroom.	
Axie, Rear		Lengths — Car and Body	
		Leveling, Suspension	
Battery		Lifters, Valve.	.,,
Brakes - Parking, Service		Linings - Clutch, Brake.	
Camber		Lubrication.	4, 10, 11
Camshaft		Mass.	
Capacities	_	Models	
Cooling System		Motor Starting.	
Fuel Tank	······ 5	Muffler	
Lubricants Engine Crankcase	•	Passenger Capacity	
Transmission		Passenger Mass Distribution.	
Rear Axle		Passive Restraint System.	
Car Models		Pistons	
Car and Body Dimensions		Power Brakés	
Width		Power, Engine	
Length		Power Steering	
Ground Clearance		Propeller Shaft, Universal Joints.	
Front Compartment		Pumps - Fuel	
Rear Compartment		Water.	
Luggage Compartment		Radiator - Cap. Hoses	٠.
Station Wagon — Third Seat		Ratios — Axie.	
Station Wagon — Cargo Space		Compression	
Carburetor		Steering	
Caster		Transmission	
Choke, Automatic		Regulator — Generator.	
Clutch — Pedal Operated		Rima	
Coil, Ignition.		Rods — Connecting	
Connecting Rods		Seats	
Cooling System		Shock Absorbers, Front & Rear	
Crankshaft		Spark Plugs.	
Cylinders and Cylinder Head		Speedometer	
Diesel Information	4	Springs — Front & Rear Suspension	
Dimension Definitions		Stabilizer (Sway Bar) - Front & Rear	
Key Sheet — Exterior		Starting System	
Key Sheet - Interior		Suppression — Ignition, Radio	
Electrical System	8.0	Suspension - Front & Rear.	
Emission Controls.		Tail Pipe.	
Engine	***************************************	Theft Protection.	
Bore, Stroke, Type		Thermostat, Cooling	
Compression Ratio		Tires	
Displacement		Toe-in	
Firing Order, Cylinder Numbering		Torque Converter	
Identification Number Location.		Torque — Engine Transaxia	
Power Teams		Transmission - Types	
Exhaust System		Transmission — Automatic	2. 10. 11
Equipment Availability, Convenience		Transmission - Manual	2, 10, 11
Fan, Cooling	6	Transmission — Ratios	
Fiducial Marks	26	Tread	
Filters — Engine Oil, Fuel System		Trunk Cargo LoadTrunk Luggage Capacity	
Feature Highlights		Turning Diameter	
Frant Suspension		_	_
Front Wheel Drive Unit		Unitized Construction	
Fuel System	4	•	
Fuel Injection		Valve System	
Fuel Tank		Vehicle Identification Number	
Generator and Regulator	8		
Glass	27	Water Pump	
Headroom - Sody		Weights	
Heights — Car and Body	23	Wheelbase	
Homa		Wheels & Tires	
Horsepower - Brake		Wheel Spindle	15
Ignition System.		Widths — Car and Body	
Inflation — Tirestnstruments	13	Windshield Wines and Washing	
niou uni要用起,	9	Windshield Wiper and Washer	9