

**Specifications**  
**Form**  
**Passenger Car**  
**1983**  
**METRIC (U.S. Customary)**

<b>Manufacturer</b>  Mitsubishi Motors Corporation	<b>Car Line</b>  Plymouth Sapporo	
<b>Mailing Address</b>  CHRYSLER CORPORATION  DETROIT, MICHIGAN 48288	<b>Model Year</b>  1983	<b>Issued:</b> 3-1-82
		<b>Revised (•)</b>

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The General Specifications herein are those in effect at date of compilation and are subject to change without notice by the manufacturer.

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**NOTE:**

1. This form uses both SI metric units and U.S. Customary units. The metric unit of measure is presented first, and the U.S. Customary unit follows in parentheses.
2. UNLESS OTHERWISE INDICATED:
  - a. Specifications apply to standard models without optional equipment. Significant deviations are noted.
  - b. Nominal design dimensions are used throughout these specifications.
  - c. All linear dimensions are in millimeters (inches), and all mass (weight) specifications are in kilograms (pounds).
3. The General Specifications herein are those in effect at date of completion and are subject to change without notice by the manufacturer.
4. Additional Car and Body Dimensions and/or drawings (based in part on SAE J1100a "Motor Vehicle Dimensions") may be available from the manufacturer.

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**Car Models**

Model Description	Introduction Date	Make, Car Line, Series, Body Type (Mfr's Model Code)	No. of Designated Seating Positions (Front/Rear)	Max. Truck/Cargo Load—Kilograms (Pounds)
Plymouth Sapporo		A165AHNSL2	3H23F4	(2/3)
		A165AHKSL2	3H23F4	(2/3)
		A165AHNSL7	3H23F4	(2/3)
		A165AHKSL7	3H23F4	(2/3)
		A165AHNSL3	3H23F4	(2/3)
		A165AHNJL2	3H23F4	(2/3)
		A165AHKJL2	3H23F4	(2/3)
		A165AHNJL7	3H23F4	(2/3)
		A165AHKJL7	3H23F4	(2/3)
		A165AHNJL3	3H23F4	(2/3)
		A165AHKJL3	3H23F4	(2/3)
				L2: For 49 states L7: For California L3: For Canada  There is no description for Canada in this spec.

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**Power Teams** (Indicate whether standard or optional)

SAE Net bhp (brake horsepower) and net torque corrected to 85° F and 29.38 in. Hg atmospheric pressure.

[illegible]

\* S—Single      D—Dual

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Engine Description/Carb.  
 Engine Code

G54B (2.555 Liters)	
Manual Transmission	Automatic Transmission

**ENGINE — GENERAL**

Type & description (inline, V, angle, flat, location, front, mid, rear, transverse, longitudinal, etc.)	In line Front Longitudinal	
No. of cylinders	4	
Bore	91.1	
Stroke	98	
Bore spacing (c/l to c/l)	101	
Cylinder block material	Cast iron	
Cylinder block deck height	251	
Deck clearance (minimum) (above or below block)	Below 0.6	
Cylinder head material	Aluminium alloy	
Cylinder head volume (cm <sup>3</sup> )	75.2	
Head gasket thickness (compressed)	1.25	
Minimum combustion chamber volume (cm <sup>3</sup> )	88.7	
Cyl. no. system (front to rear)*	L. Bank	NA
	R. Bank	NA
Firing order	1-3-4-2	
Recommended fuel (leaded, unleaded, diesel)	Unleaded	
Fuel antiknock index (R + M) 2	RON 91 (minimum)	
Total dressed engine mass (wt) dry**	175	166

**Engine — Pistons**

Material	Aluminium alloy
Mass, g (weight, oz.) — Piston Only	450 (16)

**Engine — Camshaft**

Location	Center of IN. and EX. valve on cylinder-head	
Material (kg., weight, lbs.)	Cast iron	
Mass (kg., weight, lbs.)	2.8 (6.2)	
Type of drive (chain or belt)	Width	Chain 23.3
	Pitch	9.525

\* Rear of engine — drive takeoff. View from drive takeoff end to determine left & right side of engine.

\*\* Dressed engine mass (weight) includes the following:

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**Engine - Valve System**

Lifters (std., opt., n.a.)	Hydraulic	NA
	Solid	Std.

**Engine - Connecting Rods**

Material & mass (kg., weight, lbs.)	Drop-forged steel 0.830(1.8)
-------------------------------------	------------------------------

**Engine - Crankshaft**

Material (kg., weight, lbs.)	Drop-forged steel
Mass (kg., weight, lbs.)	175 (38.6)
End thrust taken by bearing (no.)	3

**Engine - Lubrication System**

Normal oil pressure (kPa (psi) at engine rpm)	390 (56.5) at 2000
Type oil intake (floating, stationary)	Stationary
Oil filter system (full flow, part, other)	Full flow
Capacity of c/case, less filter-refill-L (qt.)	3.8 (3.3)

**Engine - Diesel Information**

Glow plug, current drain at 0°F	
Injector nozzle	Type
	Opening pressure (kPa (psi))
Pre-chamber design	
Fuel injection pump	Manufacturer
	Type
Supplementary vacuum source (type)	

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**Engine — Fuel System** (See supplemental page for details of Fuel Injection, Supercharger, Turbocharger, etc. if used)

Induction type: carburetor, fuel injection system, etc.		Carburetor	
Carburetor	Mfr.	Mikuni Co., Ltd. 32-35 DID TA	
	Choke (type)	Automatic	
	Idle spd.-rpm (spec. neutral or drive and propane if used)	Manual	675 (Up to 300 mile) 750 (After 300 mile)
		Automatic	725 (Up to 300 mile) 800 (After 300 mile)
Idle A/F mix.			
Fuel injection	Point of injection (no.)		
	Constant, pulse, flow		
	Control (electronic, mech.)		
	System pressure [kPa (psi)]		
Intake manifold heat control (exhaust or water) thermostatic or fixed		Water Fixed	
Air cleaner type	Standard	Dry, Non-woven cloth	
	Optional	None	
Fuel pump	Type (elec. or mech.)	Mechanical	
	Location (eng., tank)	Engine	
	Pressure range [kPa (psi)]	19 to 30 (2.8 to 4.3)	

**Fuel Tank**

Capacity [refill L (gallons)]		60 L (15.8 gallons)
Location (describe)		Underneath rear floorpan cargo area between rear axle and rear bumper
Attachment		Bolts
Material		Steel
Filler pipe	Location & material	On left side rear quarter panel, steel pipe
	Connection to tank	Welding
Fuel line (material)		Steel pipe
Fuel hose (material)		Rubber nose
Return line (material)		Steel pipe
Vapor line (material)		Steel pipe
Extended range tank	Opt., n.a.	-
	Capacity [L (gallons)]	-
	Location & material	-
	Attachment	-
Auxiliary tank	Opt., n.a.	-
	Capacity [L (gallons)]	-
	Location & material	-
	Attachment	-
	Selector switch or valve	-
	Separate fill	-

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**Engine - Cooling System**

Coolant recovery system (std., opt., n.a.)		With condenser tank (Std.)	
Coolant fill location (rad., bottle)		Full	
Radiator cap relief valve pressure [kPa (psi)]		88 (12.8)	
Circulation thermostat	Type (choke, bypass)	Choke pellet	
	Starts to open at °C (°F)	88 (190.4)	
Water pump	Type (centrifugal, other)	Centrifugal	
	GPM 1000 pump rpm		
	Number of pumps	1	
	Drive (V-belt, other)	V-belt	
	Bearing (type)	Ball, integral shaft, permanently sealed	
By-pass recirculation [type (inter., ext.)]		External	
Radiator core [type (cross-flow vertical cellular tube and fin, other) and material]		Tube and corrugated fin copper	
Cooling system capacity	With heater—L(qt.)	9.2	
	With air cond.—L(qt.)		
	Opt. equipment [specify —L(qt.)]		
Water jackets full length of cyl. (yes, no)		Yes	
Water all around cylinder (yes, no)		No	
Radiator core	Standard	Width	490 (mm)
		Height	400 (mm)
		Thickness	32 (mm)
		Fins per inch	25
	A/C	Width	
		Height	
		Thickness	
		Fins per inch	
	Heavy duty	Width	—
		Height	—
		Thickness	—
		Fins per inch	—
Fan (standard)	Number of blades & type (flex, solid, material)		7-Uneven
	Diameter & projected width		380
	Ratio (fan to crankshaft rev.)		1.1 : 1
	Fan cutout type		Thermo-hydraulic coupling
	Drive [type (direct, remote)]		V-belt, direct
	Fan shroud (material)		
Fan (electric)	Diameter & projected width		
	RPM at idle		
	Motor rating (wattage)		
	Motor switch (type & location)		
	Switch point (temp., pressure)		
Fan (optional)	Fan shroud (material)		
	No. of blades and spacing		None
	Diameter & projected width		
	Ratio (fan to crankshaft rev.)		
	Fan cut-out (type)		
Drive (type, direct, remote)			



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**Vehicle Emission Control**

Exhaust Emission Control	Type (air injection, engine modifications, other)		Engine modifications, Exhaust gas recirculation, Catalytic converter and Air induction	
	Air Injection	Pump (type)	None	
		Driven by		
		Air distribution (head, manifold, etc.)		
		Point of entry		
	Exhaust Gas Recirculation	Type (controlled flow, open orifice, other)	Controlled flow	
		Exhaust source	Exhaust port No. 2	
		Point of exhaust injection (spacer, carburetor, manifold, other)	Intake manifold	
	Catalytic Converter	Type	Oxidation	
		Number of	2	
		Location(s)	In exhaust manifold & Under toe board	
		Volume [L (in <sup>3</sup> )]	0.7 (43) + 1.0 (61)	
		Substrate type	Monolith	
	Crankcase Emission Control	Type (ventilates to atmosphere, induction system, other)		Induction system
		Energy source (manifold vacuum, carburetor, other)		Intake manifold vacuum
Discharges (to intake manifold, other)		To intake manifold		
Air inlet (breather cap, other)		Air cleaner		
Evaporative Emission Control	Vapor vented to (crankcase, canister, other)	Fuel tank	Canister	
		Carburetor	Canister	
	Vapor Storage provision (crankcase, canister, other)		Canister	

**Engine - Exhaust System**

Type (single, single with cross-over, dual, other)		Single
Muffler no. & type (reverse flow, straight thru, separate resonator)		One (Reverse flow)
Resonator no. & type		One (Straight flow)
Exhaust pipe	Branch o.d., wall thickness	
	Main o.d., wall thickness	54 x 1.6 (mm)
	Material	Aluminized steel tube
Inter-mediate pipe	o.d. & wall thickness	54 x 1.2 (front), 45 x 1.2 (rear) (mm)
	Material	Aluminized steel tube
Tail pipe	o.d. & wall thickness	45 x 1.2 (mm)
	Material	Aluminized steel tube

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G54B (2.555 Liters)	
Manual Trans.	Automatic Trans.

**Electrical – Supply System**

Battery	Voltage rtg. (V & total plates)	12V-90 Plates	•
	Minimum reserve cranking	75 min	•
	SAE capacity (amps)	420 amps at 0°F	•
	Location	Front, left side of engine compartment	
Generator or alternator	Type and rating	55	
	Ratio (alt. crank/rev.)	2.22:1	
	Optional (type & rating)	None	
Regulator	Type	Voltage Control	

**Electrical – Starting System**

Start. motor	Current drain at 0°F	
Motor drive	Engagement type	Solenoid
	Pinion engages from (front, rear)	Front

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**Electrical — Ignition System**

Type	Conventional (std., opt., n.a.)		NA
	Transistorized (std., opt., n.a.)		Std.
	Other (specify)		
Coil	Make		Diamond Electric Manufacturing Co., Ltd.
	Model		LB-119
	Current	Engine stopped — A	None
		Engine idling — A	1.4
Spark plug	Make NGK Spark Plug Co., Ltd. or Champion Spark Plug Co., Ltd. or NIPPON DENSO		
	Model BPR5ES-11 or RN-12Y or W16EPR-U10		
	Thread (mm) 14		
	Tightening torque [N-m (lb., ft.)] 20 to 30 (15 to 22)		
	Gap 1.0 to 1.1 0.9 to 1.0		
Distributor	Make		Mitsubishi Electric Corp.
	Model		T4T620

**Electrical — Suppression**

Locations & type	
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**Electrical — Instruments and Equipment**

Speed-ometer	Type	
	Trip odometer (std., opt., n.a.)	
EGR maintenance indicator		NA
Charge indicator	Type	
	Warning device	
Temperature indicator	Type	Electric thermal
	Warning device	
Oil pressure indicator	Type	Electric thermal
	Warning device	
Fuel indicator	Type	
	Warning device	
Wind-shield wiper	Type (standard)	
	Type (optional)	Electric two speed with variable intermittent operation
	Blade length	450
	Swept area [cm <sup>2</sup> (in. <sup>2</sup> )]	5180 (883)
Wind-shield washer	Type (standard)	Electric
	Type (optional)	NA
	Fluid level indicator	NA
Horn	Type	90 diameter
	Number used	two
Other		

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**Transmissions**

Manual 3-speed (std., opt., n.a.)	N.A.
Manual 4-speed (std., opt., n.a.)	N.A.
Manual 5-speed (std., opt., n.a.)	Std.
Manual overdrive (std., opt., n.a.)	N.A.
Automatic (std., opt., n.a.)	Std.
Automatic overdrive (std., opt., n.a.)	N.A.

**Manual Transmission**

Number of forward speeds		5
Transmission ratios	In first	3.740
	In second	2.136
	In third	1.360
	In fourth	1.000
	In fifth	0.856
	In overdrive	
	In reverse	3.578
Synchronous meshing (specify gears)		1, 2, 3, 4, 5
Shift lever location		
Lubricant	Capacity [L (pt.)]	2.3 (4.9)
	Type recommended	Multipurpose gear oil conforming to API GL-4
	SAE viscosity number	Summer SAE 80W, 75W-85W
		Winter SAE 80W, 75W-85W
		Extreme cold SAE 80W, 75W-85W

**Clutch (Manual Transmission)**

Make & type		Daikin Manufacturing Co., Ltd.
Type pressure plate springs		Diaphragm
Total spring load [N (lb.)]		4020 (904)
No. of clutch driven discs		One
Clutch facing	Material	Woven Asbestos
	Manufacturer	Akebono Brake Ind. Co., Ltd. or Hitachi Chemical Co., Ltd.
	Part number	None
	Rivets/plate	
	Rivet size	4 (mm)
	Outside & inside dia.	225 x 150 (mm)
	Total eff. area [cm <sup>2</sup> (in. <sup>2</sup> )]	442 (68.5)
	Thickness	3.5 (mm)
	Engagement cushion method	Flat-wave springs
Release bearing	Type & method of lubrication	Ball bearing, permanently lubricated
Torsional damping	Method: springs, friction material	Coil springs and friction washers

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**Automatic Transmission**

Trade name		Chrysler Motors Corp. A904
Type (describe)		Torque converter with automatically operated Planetary gear transmission
Selector	Location	Lever: Console mounted
	Ltr./No. designation	P. R. N. D. 2. L/6
Gear ratios	R	2.214
	D	2.745, 1.543, 1.000
	L <sub>3</sub>	
	L <sub>2</sub>	2.745, 1.543
	L <sub>1</sub>	2.745
Max. upshift speed - drive range (km/h (mph))		109 (68)
Max. kickdown speed - drive range (km/h (mph))		100 (63)
Min. overdrive speed (km/h (mph))		
Torque converter	Number of elements	Three
	Max. ratio at stall	1.96 : 1
	Type of cooling (air, liquid)	Liquid
	Nominal diameter	240
Lubricant	Capacity (refill L (pt.))	6.8 (14.4)
	Type recommended	DEXRON or DEXRON II automatic transmission fluid
Special transmission features		

**Axle or Front Wheel Drive Unit**

Type (front, rear)		Rear
Description		Separable
Limited slip differential (type)		N.A.
Drive pinion offset		30 (mm)
Drive pinion (type)		Hypoid
No. of differential pinions		2
Pinion adjustment (shim, other)		Shim
Pinion bearing adj. (shim, other)		Shim
Driving wheel bearing (type)		Ball
Lubricant	Capacity [L (pt.)]	1.1 (2.33)
	Type recommended	Multipurpose gear oil conforming to API GL -4
	SAE viscosity number	SAE 90 85W-90 80W-90 (above -10°F)
		SAE 85W 80W-90 (as low as -30°F)
		SAE 75W (below -30°F)

**Axle or Transaxle Ratio and Tooth Combinations** (See "Power Teams" for axle ratio usage.)

Axle ratio or overall ratio		3.308
No. of teeth	Pinion	13
	Ring gear or gear	43
Ring gear o.d.		184.0 (mm)
Transaxle	Transfer gear ratio	
	Final drive ratio	

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**Propeller Shaft — Conventional Drive**

Type (straight tube, tube-in-tube, internal-external damper, etc.)			Straight Tube	
Outer diam. x length* x wall thickness	Manual 3-speed trans		N.A.	
	Manual 4-speed trans.		N.A.	
	Manual 5-speed trans.		75 x (664 + 606) x 1.6	(mm)
	Overdrive		N.A.	
	Automatic transmission			65 x (560 + 627) x 1.6 (mm)
Inter-mediate bearing	Type (plain, anti-friction)		Anti friction	
	Lubrication (fitting, prepack)		Prepack	
Slip yoke	Type		Sliding spline	
	Number of teeth		23 (24 Indexed)	25 (26 Indexed)
	Spline o.d.		27.3	29.3 (mm)
Universal joints	Make and mfg. no.	Front	Cross : MMC, Bearing : Koyo Seiko Co. Ltd.	
		Rear	Cross : MMC, Bearing : Koyo Seiko Co. Ltd	
	Number used		Three	
	Type (ball and trunnion, cross)		Cross	
	Rear attach (u-bolt, clamp, etc.)		Clamp (Snap ring)	
	Bearing	Type (plain, anti-friction)	Anti-friction	
		Lubric. (fitting, prepack)	Prepack	
Drive taken through (torque tube, arms or springs)			Lower Arm & Upper Arm	
Torque taken through (torque tube, arms or springs)			Lower Arm & Upper Arm	

\* Centerline to centerline of universal joints, or to centerline of rear attachment.

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**Tires And Wheels (Standard)**

Tires	Size (load range, ply)		P195/70R14, Standard load	
	Type (bias, radial, etc.)		Radial	
	Inflation pressure (cold) for recommended max. vehicle load	Front (kPa (psi))	165 (24)	
		Rear (kPa (psi))	165 (24)	
	Rev./mile—at 70 km/h (45 mph)		520	
Wheels	Type & material		Disc, Steel	
	Rim (size & flange type)		14 x 5 1/2 JJ	
	Wheel offset		24	(mm)
	Attachment	Type (bolt or stud)	Stud	
		Circle diameter	114.3	(mm)
Spare	Number & size		Four, M12 x 1.5 (Metric)	
	Tire and wheel (same, if other describe)		Other, T125/70D15 High pressure tire	
	Storage position & location (describe)		Package room	

**Tires And Wheels (Optional)**

Size (load range, ply)		
Type (bias, radial, etc.)		
Wheel (type & material)		Disc, Aluminum
Rim (size, flange type and offset)		14 x 5 1/2 JJ
Size (load range, ply)		
Type (bias, radial, etc.)		
Wheel (type & material)		
Rim (size, flange type and offset)		
Size (load range, ply)		
Type (bias, radial, etc.)		
Wheel (type & material)		
Rim (size, flange type and offset)		
Size (load range, ply)		
Type (bias, radial, etc.)		
Wheel (type & material)		
Rim (size, flange type and offset)		
Spare tire and wheel		
(if configuration is different than road tire or wheel, describe optional spare tire and/or wheel location & storage position)		

**Brakes — Parking**

Type of control		1 Handle, Hand-operated
Location of control		Between front seats
Operates on		Rear wheels
If separate from service brakes	Type (internal or external)	-
	Drum diameter	-
	Lining size (length x width x thickness)	-

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Body Type And/Or  
 Engine Displacement

G54B (2.555 Litres)

**Brakes - Service**

Description			Standard	option	
Brake type (std., opt., n.a.)	Front (disc or drum)		Disc	Disc	
	Rear (disc or drum)		Drum	Disc	
Self-adjusting (std., opt., n.a.)			Std.		
Special valving	Type (proportion, delay, metering, other)		Proportion valve (Not operating in front failure)	Proportion valve	
Power brake (std., opt., n.a.)			Std.		
Booster type (remote, integral, vac., hyd., etc.)			Integral		
Anti-skid device type (std., opt., n.a.)			N.A.		
Effective area [cm <sup>2</sup> (in. <sup>2</sup> )] *			F:208 (32.2), R:348 (53.9)	F:208 (32.2), R:128 (19.8)	
Gross lining area [cm <sup>2</sup> (in. <sup>2</sup> )] **			F:214 (33.2), R:348 (53.9)	F:214 (33.2), R:133 (20.6)	
Swept area [cm <sup>2</sup> (in. <sup>2</sup> )] ***			1844 (285.8)	2259 (350.1)	
Rotor	Outer working diameter	F	252	252 (mm)	
		R	-	244 (mm)	
	Inner working diameter	F	152	152 (mm)	
		R	-	167 (mm)	
	Thickness	F	12.5	12.5 (mm)	
		R	-	10 (mm)	
	Material & type (vented/solid)	F	Cast iron (Solid)	Cast iron (Solid)	
		R	-	Cast iron (Solid)	
Drum	Diameter (nominal)	F	-	-	
		R	228.6	- (mm)	
	Type and material		Cast iron	-	
Wheel cyl- inder bore	Front		53.97	53.97	
	Rear		20.64	38.10	
Master cylinder	Bore		22.22		
	Stroke		31		
Pedal arc ratio			4.42		
Line pressure at 445 N (100 lb.) pedal load [kPa (psi)]			9930 (1447)	12240 (1783)	
Lining clearance per shoe	Front		No major adjustment required		
	Rear		0.3~0.47 (Self adjusting) No major adjustment required		
Brake lining	Front wheel	Bonded or riveted (rivets/seg.)		Bonded	
		Rivet size		-	
		Manufacturer		Akebono Brake Industry Ltd.	
		Lining code		AKV 3015EE	
		Material		Molded	
		****	Primary or out-board	111.6 x 46.6 x 10.5	
		Size	Secondary or in-board	111.6 x 46.6 x 10.5	
		Shoe thickness (no lining)		5.0	
	Rear wheel	Bonded or riveted (rivets/seg.)		Bonded	
		Manufacturer		Akebono Brake Industry Ltd.	
		Lining code		AKB 701 AFE	AKS 26GF
		Material		Molded	Molded
		****	Primary or out-board	219 x 40 x 4.3	95.4 x 33.6 x 8.5
		Size	Secondary or in-board	219 x 40 x 4.3	95.4 x 33.6 x 8.5
		Shoe thickness (no lining)		2.0	6.0

\* Excludes rivet holes, grooves, chamfers, etc.

\*\* Includes rivet holes, grooves, chamfers, etc.

\*\*\* Total swept area for four brakes. (Drum brake: Widest lining contact width for each brake x its contact circumference.) (Disc brake: Square of Outer Working Dia. minus Square of Inner Working Dia. multiplied by Pi/2 for each brake.)

\*\*\*\* Size for drum brakes includes length x thickness.



**METRIC (U.S. Customary)**

Revised (●)

### Engine Displacement

G54B (2.555 Litres)

## Steering

Manual (std., opt., n.a.)				N.A.
Power (std., opt., n.a.)				Std.
Adjustable steering wheel (tilt, swing, other)		Type and description		Tilt
		(Std., opt., n.a.)		Std.
Wheel diameter		Manual		-
		Power		380
Turning diameter m (ft.)	Outside front	Wall to wall (l. & r.)		5.5 (18.0)
		Curb to curb (l. & r.)		5.0 (16.4)
	Inside rear	Wall to wall (l. & r.)		-
		Curb to curb (l. & r.)		-
Manual	Gear	Type		
		Make		
		Ratios	Gear	
			Overall	
No. wheel turns (stop to stop)				
Power	Type (coaxial, linkage, etc.)			Integral type power steering
	Make			Koyo Seiko Co. Ltd.
	Gear	Type		Recirculating ball nut
		Ratios	Gear	16.4
			Overall	17.1
	Pump (drive)			V-Belt
	No. wheel turns (stop to stop)			3.4
Linkage	Type			Parallelogram, trailing, equal length the rods
	Location (front or rear of wheels, other)			Rear
	Drag links (trans. or longit.)			Transverse center line
	Tie rods (one or two)			Two
Steering axis	Inclination at camber (deg.)			9° 30'
	Bearings (type)	Upper		Ball bearing
		Lower		Ball Joint
		Thrust		-
Steering spindle & joint type				Ball
Wheel spindle	Diameter	Inner bearing		31.750 (mm)
		Outer bearing		19.050 (mm)
	Thread (size)			M16 x 1.0 (Metric)
	Bearing (type)			Tapered roller

**MVMA Specifications Form**  
**Passenger Car**  
**(METRIC (U.S. Customary))**

Car Line Plymouth Sapporo  
 Model Year 1983 Issued 3-1-82 Revised (\*) \_\_\_\_\_

Body Type And/Or  
 Engine Displacement

G54B (2.555 Litres)

**Wheel Alignment**

Front wheel at curb mass (wt.)	Service checking	Caster (deg.)	2°40'± 30'
		Camber (deg.)	1°10'± 30'
		Toe-in (outside track-mm (in.))	0 (0) ~ 7 (0.28)
	Service reset*	Caster	
		Camber	
		Toe-in	
	Periodic M.V. in- spection	Caster	
		Camber	
		Toe-in	
Rear wheel at curb mass (wt.)	Service checking	Camber (deg.)	
		Toe-in (outside track-mm (in.))	
	Service reset*	Camber	
		Toe-in	
	Periodic M.V. in- spection	Camber	
		Toe-in	

\* Indicates pre-set, adjustable, trend set or other.

**MVMA Specifications Form**  
**Passenger Car**  
**METRIC (U.S. Customary)**

Plymouth Sapporo

Car Line \_\_\_\_\_  
 Model Year 1983 Issued 3-1-82 Revised (•) \_\_\_\_\_

Body Type And/Or  
 Engine Displacement

G54B (2.555 Litres)

**Suspension – General**

Car leveling	Std./opt./n.a.	N.A.	
	Type (air, hyd., etc.)	-	
	Manual/auto. controlled	-	
Provision for brake dip control		N.A.	
Provision for accel. squat control		N.A.	
Special provisions for car jacking		N.A.	
Shock absorber (front & rear)	Type	Front:Strut type	Rear:Telescopic type
	Make	Kayaba Industry Co. Ltd.	←
	Piston diameter	32	25 (mm)
Other special features		N.A.	

**Suspension – Front**

Type and description		Independent strut type	
Travel	Full jounce	90	(mm)
	Full rebound	90	(mm)
Spring	Type (coil, leaf, other)	Coil	
	Material	SUP9 (Spring steel, Specified in JIS)	
	Size (coil design height & i.d., bar length x dia.)	370.0, 116.8 357.5, 117.0	(mm)
	Spring rate [N/mm (lb./in.)]	21.6 (123.2)	
	Rate at wheel [N/mm (lb./in.)]	19.2 (109.8)	
Stabilizer	Type (link, linkless, frameless)	Link	
	Material & bar diameter	SUP6, 22	(mm)

**Suspension – Rear**

Type and description		Rigid Axle	
Drive and torque taken through		Upper and Lower control arm	
Travel	Full jounce	105	(mm)
	Full rebound	90	(mm)
Spring	Type (coil, leaf, other)	Coil	
	Material	SUP6	
	Size (length x width, coil design height & i.d., bar length & dia.)	349, 103.2	(mm)
	Spring rate [N/mm (lb./in.)]	18.0~34.2 (103.0~195.4)	
	Rate at wheel [N/mm (lb./in.)]	18.0~34.2 (103.0~195.4)	
Stabilizer	Mounting insulation (type)	Rubber pad	
	If leaf	No. of leaves	-
		Shackle (comp. or tens.)	-
Stabilizer	Type (link, linkless, frameless)	N.A.	
	Material & bar diameter	-	
Track bar (type)		-	

**MVMA Specifications Form**  
**Passenger Car**  
**METRIC (U.S. Customary)**

Car Line Plymouth Sapporo  
 Model Year 1983 Issued 3-1-82 Revised (\*)

Body Type

G54B (2.555 Liters)

**Body — Miscellaneous Information**

Type of finish (lacquer, enamel, other)	Heat setting acrylic enamel	
Hood	Hinge location (front, rear)	Rear
	Type (counterbalance, prop)	—
	Release control (internal, external)	Internal
Trunk lid	Type (counterbalance, other)	Coil spring
	Internal release control (elec., mech., n.a.)	Mech.
Bumper front	Bar material & mass (wt.)	Polyurethane (1.73 kg)
	Reinforcement material & mass (wt.)	Steel (11.5 kg)
Bumper rear	Bar material & mass (wt.)	Polyurethane (1.9 kg)
	Reinforcement material & mass (wt.)	Steel (14.3 kg)
Vent window control (crank, friction, pivot, power)	Front	None
	Rear	None
Seat cushion type	Front	Spring
	Rear	Urethane form
	3rd seat	—
Seat back type	Front	Spring
	Rear	Spring
	3rd seat	—
Vehicle ident. no. location	Left front corner of instrument panel	

**Passive Restraint System**

Inflatable restraint system	Standard/optional	N.A.
	Type of charging system	—
	Location (stg. whl., instru. panel, other)	—
Passive seat belts	Standard/optional	N.A.
	Power/manual	—
	2 or 3 point	—
	Knee bar/lap belt	—

**Frame**

Type and description (separate frame, unitized frame, partially-unitized frame)	Unitized construction
---	-----------------------

**METRIC (U.S. Customary)**

Model Year 1983 Issued 3-1-81 Revised (•) \_\_\_\_\_

G54B (2.555 Liters)

### Convenience Equipment

[illegible]

**MVMA Specifications Form**  
**Passenger Car**

Car Line Plymouth Sapporo  
Model Year 1982 Issued 3-1-82 Revised (•) \_\_\_\_\_

**FEATURE HIGHLIGHTS**

(Manufacturers selected list of special vehicle features;  
indicate if new or model year introduced)

---

**BODY:**

- Anti-corrosion treatment
- Safety body structure

---

**CHASSIS:**

- Front-Mcpherson struts & coil
- Rear- 4 link & coil with assist link

---

**ENGINE:**

- 2.6ℓ 4 cylinder OHC with balancer shaft and MCA-JET system

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**ELECTRICAL:**

1. Standard

- Maintenance free battery
- Variable intermittent wiper
- AM/FM radio with 4 speaker
- Digital quartz clock

2. Option

- Electronic instrument cluster
- Audible warning
- Power window
- Electronic tuning radio (AM/FM MPX) with cassette and 6 speaker
- Illuminated entry system

---

**OTHER:**

- 2 Tone paint (Option)
- Door trim panel with map pocket

**METRIC (U.S. Customary)**

Model Year 1983 Issued 3-1-82 Revised (•) 7-9-82

[illegible]

**\*\* Shipping mass (weight) definition –**

Car Line Plymouth Sapporo  
Model Year 1983 Issued 3-1-82 Revised (\*)           

\* Also see Engine — General Section for dressed engine mass (weight).



# MVMA Specifications Form

## Passenger Car

METRIC (U.S. Customary)

Car and Body Dimensions See Key Sheets for definitions

Car Line Plymouth Sapporo

Model Year 1983 Issued 3-1-82 Revised (\*)

All dimensions to ground are for comparative purposes only. Dimensions are to be shown for all base body models of each car line.  
SAE Ref. no. refers to the definition published in SAE Recommended Practice.  
J1100a "Motor Vehicle Dimensions," unless otherwise specified.

Body Type

SAE  
Ref.  
No.

G54B (2.555 Liters)

### Width

Tread (front)	W101	1375
Tread (rear)	W102	1355
Vehicle width	W103	1675
Body width at Sg RP (front)	W117	1675
Vehicle width (front doors open)	W120	3640
Vehicle width (rear doors open)	W121	-

### Length

Wheelbase	L101	2530
Vehicle length	L103	4573
Overhang (front)	L104	931
Overhang (rear)	L105	1112
Upper structure length	L123	2487
Rear wheel C/L "X" coordinate	L127	2530
Cowl point "X" coordinate	L125	470

### Height\*

Passenger distribution (frt./rear)	PD1,2,3	Front: 2, Rear: 3
Trunk/cargo load		
Vehicle height	H101	1340
Cowl point to ground	H114	953
Deck point to ground	H138	953
Rocker panel-front to ground	H112	225
Bottom of door closed-front to grd.	H133	303
Rocker panel-rear to ground	H111	227
Bottom of door closed-rear to grd.	H135	-
	H122	59

### Ground Clearance\*

Front bumper to ground	H102	410
Rear bumper to ground	H104	401
Bumper to ground [front at curb mass (wt.)]	H103	411
Bumper to ground [rear at curb mass (wt.)]	H105	410
Angle of approach	H106	26
Angle of departure	H107	19
Ramp breakover angle	H147	19
Rear axle differential to ground	H153	168
Min. running ground clearance	H156	152
Location of min. run. grd. clear.		MUFFLER

All linear dimensions are in millimeters (inches) and all mass (weight) specifications are in kilograms (pounds).

\* All vehicle height and ground clearances are made at the Manufacturer's Design Load Weight, unless otherwise specified. Manufacturer's Design Load Weight is defined with indicated passenger distribution and trunk/cargo load.

# MVMA Specifications Form

## Passenger Car

METRIC (U.S. Customary)

Car and Body Dimensions See Key Sheets for definitions

Car Line Plymouth Sapporo

Model Year 1983 Issued 3-1-82 Revised (•) \_\_\_\_\_

Body Type

SAE  
Ref.  
No.

G54B (2.555 Liters)

### Front Compartment

Sg RP front, "X" coordinate	L31	1400
Effective head room	H61	935
Max. eff. leg room (accelerator)	L34	1045
Sg RP (front to heel)	H30	245
Design H-point front travel	L17	199
Shoulder room	W3	1315
Hip room	W5	1350
Upper body opening to ground	H50	1232
Steering wheel angle	H18	22
Back angle	L40	23

### Rear Compartment

Sg RP Point couple distance	L50	700
Effective head room	H63	900
Min. effective leg room	L51	880
Sg RP (second to heel)	H31	295
Knee clearance	L48	0
Compartment room	L3	445
Shoulder room	W4	1295
Hip room	W6	1045
Upper body opening to ground	H51	-

### Luggage Compartment

Usable luggage capacity {L (cu. ft.)}	V1	9.27
Liftover height	H195	

All linear dimensions are in millimeters (inches).

# MVMA Specifications Form Passenger Car

METRIC (U.S. Customary)

Car and Body Dimensions See Key Sheets for definitions

Car Line Plymouth Sapporo  
Model Year 1983 Issued 3-1-82 Revised (•) \_\_\_\_\_

Body Type

SAE  
Ref.  
No.

## Station Wagon — Third Seat

Shoulder room	W85	
Hip room	W86	
Effective leg room	L86	
Effective head room	H86	
Effective T-point head room	H89	
Seat facing direction	SD1	

## Station Wagon — Cargo Space

Cargo length (open front)	L200	
Cargo length (open second)	L201	
Cargo length (closed front)	L202	
Cargo length (closed second)	L203	
Cargo length at belt (front)	L204	
Cargo length at belt (second)	L205	
Cargo width (wheelhouse)	W201	
Rear opening width at floor	W203	
Opening width at belt	W204	
Max. rear opening width above belt	W205	
Cargo height	H201	
Rear opening height	H202	
Tailgate to ground height	H250	
Front seat back to load floor height	H197	
Cargo volume index [m <sup>3</sup> (ft. <sup>3</sup> )]	V2	
Hidden cargo volume [m <sup>3</sup> (ft. <sup>3</sup> )]	V4	

## Hatchback — Cargo Space

Front seat back to load floor height	H197	
Cargo length at front seat back height	L208	
Cargo length at floor (front)	L209	
Cargo volume index [m <sup>3</sup> (ft. <sup>3</sup> )]	V3	
Hidden cargo volume [m <sup>3</sup> (ft. <sup>3</sup> )]	V4	

A printed or computer tape supplement containing additional car and body dimensions and/or drawings (based in part on SAE J1100a "Motor Vehicle Dimensions") may be available from the manufacturer.

All dimensions are in millimeters (inches).

# MVMA Specifications Form

## Passenger Car

METRIC (U.S. Customary)

Car and Body Dimensions See Key Sheets for definitions

Car Line Plymouth Sapporo  
Model Year 1983 Issued 3-1-82 Revised (\*)

Body Type

G54B (2.555 Liters)

### Vehicle Fiducial Marks

Fiducial Mark Number*	Define Coordinate Location
-----------------------	----------------------------

Front	
Rear	<p>Detum plane definition - Vertical longitudinal plane through the longitudinal center of the car. Vertical transverse plan through the front wheel center. Horizontal plane through the bottom of the rocker panels.</p>
Fiducial Mark Number	

Front	W21	345
	L54	20
	H81	111
	H161	317
	H163	319

Rear	W22	480
	L55	3250
	H82	232
	H162	438
	H164	450

\* Reference - SAE Recommended Practice, J182a, Motor Vehicle Fiducial Marks - September, 1973.  
All linear dimensions are in millimeters (inches).

# MVMA Specifications Form

## Passenger Car

METRIC (U.S. Customary)

Car and Body Dimensions See Key Sheets for definitions

Car Line Plymouth Sapporo  
Model Year 1983 Issued 3-1-82 Revised (\*)

Body Type

SAE  
Ref.  
No.

G54B (2.555 Liters)

### Glass

Backlight slope angle (deg.)	H121	62	(°)
Windshield slope angle (deg.)	H122	56	(°)
Tumble-Home (deg.)	W122	24	(°)
Windshield glass exposed surface area [cm <sup>2</sup> (in. <sup>2</sup> )]	S1	7680 cm <sup>2</sup> (11.9 in <sup>2</sup> )	
Side glass exposed surface area [cm <sup>2</sup> (in. <sup>2</sup> )]	S2	8120 cm <sup>2</sup> (12.6 in <sup>2</sup> )	
Backlight glass exposed surface area [cm <sup>2</sup> (in. <sup>2</sup> )]	S3	9040 cm <sup>2</sup> (14.0 in <sup>2</sup> )	
Total glass exposed surface area [cm <sup>2</sup> (in. <sup>2</sup> )]	S4	24840 cm <sup>2</sup> (38.5 in <sup>2</sup> )	
Windshield glass (type)		Curved-Laminated Plate	
Side glass (type)		Curved-Tempered Plate	
Backlight glass (type)		Curved-Tempered Plate	

### Lamps and Headlamp Shape\*

Height above ground to center of bulb or marker	Headlamp (H127)	Highest**	699	
		Lowest	699	
	Taillamp (H128)	Highest**	733	
		Lowest	733	
	Sidemarker	Front	656	
		Rear	682	
Distance from C/L of car to center of bulb	Headlamp	Inside	392	
		Outside**	575	
	Taillamp	Inside	481	
		Outside**	579	
	Directional	Front	503	
		Rear	707	
	Headlamp shape			4 x 6 1/2" rectangular unit

\* Measured at curb mass (weight).

\*\* If single lamps are used enter here.

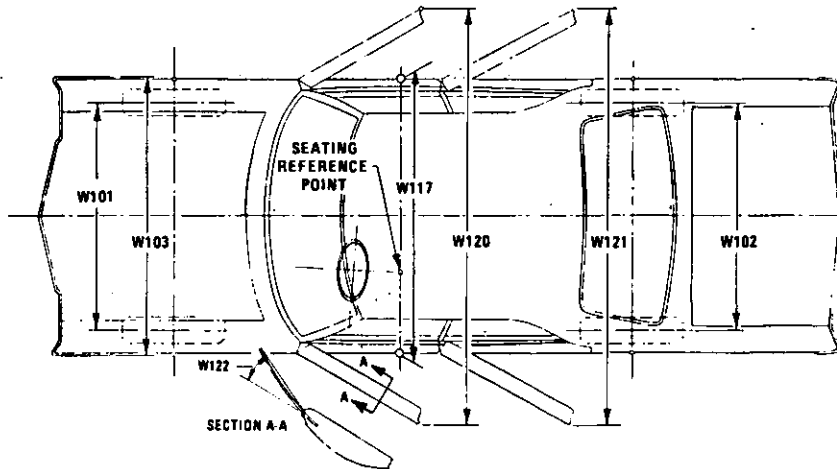
# MVMA Specifications Form

## Passenger Car

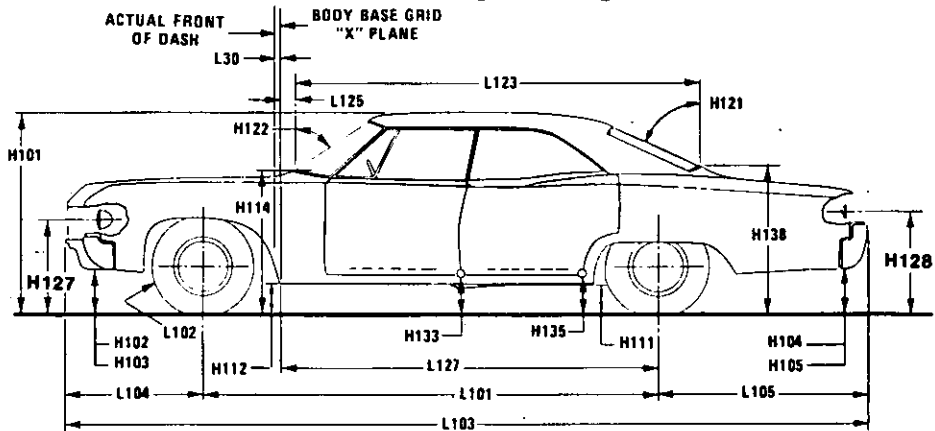
METRIC (U.S. Customary)

### Exterior Car And Body Dimensions — Key Sheet

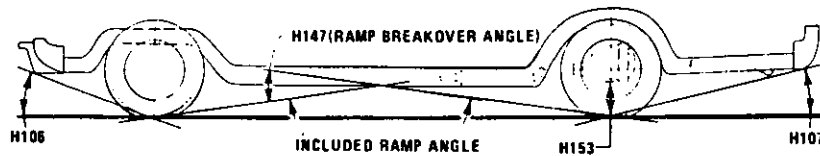
#### Exterior Width



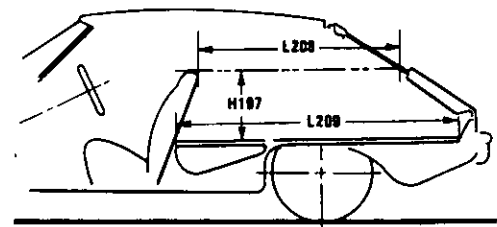
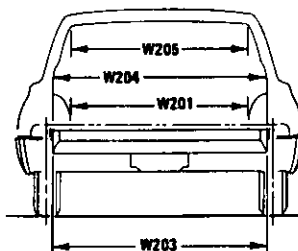
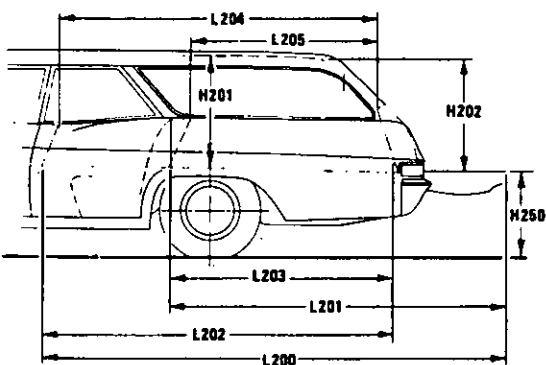
#### Exterior Length & Height



#### Exterior Ground Clearance



#### Cargo Space



#### Hatchback

#### Station Wagon

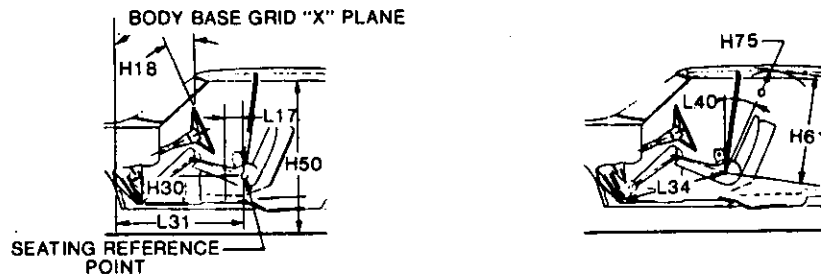
# MVMA Specifications Form

## Passenger Car

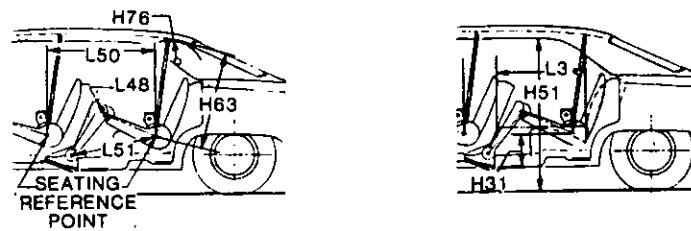
METRIC (U.S. Customary)

### Interior Car And Body Dimensions — Key Sheet

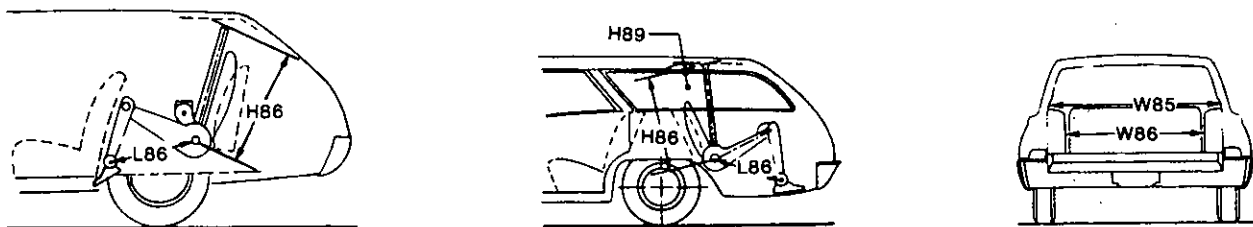
#### Front Compartment



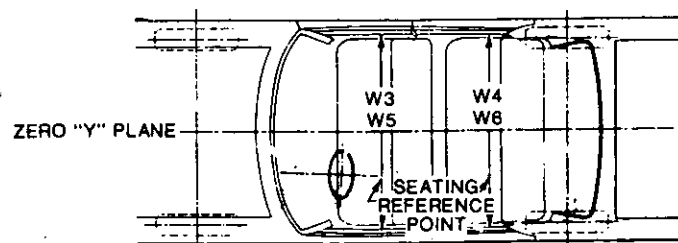
#### Rear Compartment



#### Third Seat



#### Interior Width



# MVMA Specifications Form

## Passenger Car

### METRIC (U.S. Customary)

#### Exterior Car And Body Dimensions — Key Sheet

##### Dimensions Definitions

##### Seating Reference Point

SEATING REFERENCE POINT means the manufacturer's design reference point which —

- (a) Establishes the rearmost normal design driving or riding position of each designated seating position in a vehicle;
- (b) Has coordinates established relative to the design vehicle structure;
- (c) Simulates the position of the pivot center of the human torso and thigh; and
- (d) Is the reference point employed to position the two dimensional templates described in SAE Recommended Practice J826, "Manikins for Use in Defining Vehicle Seating Accommodations," November 1962.

##### Width Dimensions

- W101 TREAD—FRONT. The dimension measured between the tire centerlines at the ground.
- W102 TREAD—REAR. The dimension measured between the tire centerlines at the ground. In case of dual wheels, the dimension will be measured to the centerline of tire and wheel assemblies.
- W103 VEHICLE WIDTH. The maximum dimension measured between the widest point on the vehicle, excluding exterior mirrors, flexible mud flaps, marker lamps, but including bumpers, moldings, sheet metal protrusions or dual wheels, if standard equipment.
- W117 BODY WIDTH AT SGRP—FRONT. The dimension measured laterally between the widest points on the body at the SGRP-front, excluding door handles, applied moldings, or appliques.
- W120 VEHICLE WIDTH—FRONT DOORS OPEN. The dimension measured between the widest point on the front doors in maximum hold-open position.
- W121 VEHICLE WIDTH—REAR DOORS OPEN. The dimension measured between the widest point on the rear doors in maximum hold-open position. For vehicles with a rear door on only one side, this dimension is to the zero "Y" plane.
- W122 TUMBLE HOME. STRAIGHT SIDE GLASS. The angle measured from a vertical to the outside surface of the front door glass at the SGRP "X" plane.  
CURVED SIDE GLASS. The angle measured from a vertical to a chord extending from the upper DLO to the lower DLO at the outside surface of the front door glass at the front SGRP "X" plane.

##### Length Dimensions

- L30 FRONT OF DASH "X" COORDINATE. A minus (-) dimension indicates actual front of dash in forward of the zero "X" plane.
- L101 WHEELBASE (WB). The dimension measured longitudinally between front and rear wheel centerlines. In case of dual rear axles, the dimension shall be to the midpoint of the centerlines of the rear wheels.
- L102 TIRE SIZE. As specified by the manufacturer.
- L103 VEHICLE LENGTH. The maximum dimension measured longitudinally between the foremost point and the rearmost point on the vehicle, including bumper, bumper guards, tow hooks and/or rub strips, if standard equipment.
- L104 OVERHANG—FRONT. The dimension measured longitudinally from the centerline of the front wheels to the foremost point on the vehicle including bumper, bumper guards, tow hooks and/or rub strips, if standard equipment.

- L105 OVERHANG—REAR. The dimension measured longitudinally from the centerline of the rear wheels; or in the case of dual rear axles, the dimension shall be the midpoint of the centerlines of the rear wheels, to the rearmost point on the vehicle, including rear bumpers, bumper guards, tow hooks and rub strips, if standard equipment.
- L123 UPPER STRUCTURE LENGTH. The dimension measured longitudinally from the cowl point to the deck point.
- L127 REAR WHEEL CENTERLINE "X" COORDINATE or in the case of dual rear axles, the coordinate shall be in the midpoint of the distance between the rear axle centerlines.
- L125 COWL POINT "X" COORDINATE.

##### Height Dimensions

- H101 VEHICLE HEIGHT. The dimension measured vertically from the highest point on the vehicle body to ground.
- H114 COWL POINT TO GROUND. Measured at zero "Y" plane.
- H138 DECK POINT TO GROUND. Measured at zero "Y" plane.
- H112 ROCKER PANEL—FRONT TO GROUND. The dimension measured vertically from the foremost point on the bottom of the rocker panels, excluding flanges, to ground.
- H132 BOTTOM OF DOOR OPEN—FRONT TO GROUND. The dimension measured vertically from the bottom outside corner of the door on the lock pillar side, in maximum hold-open position, to ground.
- H111 ROCKER PANEL—REAR TO GROUND. The dimension measured vertically from the bottom of the rocker or side quarter panel at the front of the rear wheel opening, excluding flanges, to ground.
- H134 BOTTOM OF DOOR OPEN—REAR TO GROUND. The dimension measured vertically from the bottom outside corner of the door on the lock pillar side, in maximum hold-open position, to ground.
- H135 BOTTOM OF DOOR CLOSED—REAR TO GROUND. The dimension measured vertically from the bottom outside corner of the door on the lock pillar side, in maximum closed position, to ground.
- H121 BACKLIGHT SLOPE ANGLE. The angle between the vertical reference line and the surface of backlight at vehicle zero "Y" plane. For curve backlight, the angle is to chord of backlight arc from lower DLO to upper DLO.
- H122 WINDSHIELD SLOPE ANGLE. The angle between the vertical reference line and a chord of the windshield are running from the lower DLO to the upper DLO at the vehicle zero "Y" plane. In the case of wrap over glass, the angle to be measured will be formed by a chord 457 mm (18.0 in.) long drawn from the lower DLO to the intersecting point on the windshield.
- H127 HEADLAMP TO GROUND—CURB MASS (WT.). The dimension measured vertically from the centerline of the lowest headlamp lens to ground.
- H128 TAILLAMP TO GROUND—CURB MASS (WT.). The dimension measured vertically from the centerline of the upper bulb to ground.

##### Ground Clearance Dimensions

- H102 FRONT BUMPER TO GROUND. The minimum dimension measured vertically from the lowest point on the front bumper to ground, including bumper guards, if standard equipment.



# MVMA Specifications Form

## Passenger Car

### METRIC (U.S. Customary)

#### Interior Car And Body Dimensions — Key Sheet

##### Dimensions Definitions

- H103 FRONT BUMPER TO GROUND CURB MASS (WT.). Measured in the same manner as H104.
- H104 REAR BUMPER TO GROUND. The minimum dimension measured vertically from the lowest point on the rear bumper to ground, including bumper guards, if standard equipment.
- H105 REAR BUMPER TO GROUND—CURB MASS (WT.). Measured in the same manner as H104.
- H106 ANGLE OF APPROACH. The angle measured between a line tangent to the front tire static loaded radius are the initial point of structural interference forward of the front tire to ground. The limiting structural component shall be designated.
- H107 ANGLE OF DEPARTURE. The angle measured between a line tangent to the rear tire static loaded radius are the initial point of structural interference rearward of the rear tire to ground. The limiting component shall be designated.
- H147 REAR BREAKOVER ANGLE. The angle measured between two lines tangent to the front and rear tire static loaded radius and intersecting at a point on the underside of the vehicle which defines the largest ramp over which the vehicle can roll.
- H153 REAR AXLE DIFFERENTIAL TO GROUND. The minimum dimension measured from the rear axle differential to ground.
- H156 MINIMUM RUNNING GROUND CLEARANCE. The minimum dimension measured from the sprung vehicle to ground. Specify location.

#### Front Compartment Dimensions

- PD1 PASSENGER DISTRIBUTION—FRONT.
- L31 SgRP—FRONT "X" COORDINATED.
- H61 EFFECTIVE HEAD ROOM—FRONT. The dimension measured along a line 8 deg. rear of vertical from the SgRP—front to the headlining plus 102 mm (4.0 in.).
- H75 EFFECTIVE T-POINT HEAD ROOM—FRONT. The minimum radius from the T-point to the headlining plus 762 mm (30 in.).
- L34 MAXIMUM EFFECTIVE LEG ROOM—ACCELERATOR. The dimension measured along a line from the ankle pivot center to the SgRP—front plus 254 mm (10.0 in.) measured with right foot on the undepressed accelerator pedal. For vehicles with SgRP to heel (H30) greater than 18 in., the accelerator pedal may be depressed as specified by the manufacturer. If the accelerator is depressed, the manufacturer shall place foot flat on pedal and note the depression of the pedal.
- H30 SgRP—FRONT TO HEEL. The dimension measured vertically from the SgRP—front to the accelerator heel point.
- L17 DESIGN H-POINT—FRONT TRAVEL. The dimension measured horizontally between the design H-point—front in the foremost and rearmost seat trace positions.
- W3 SHOULDER ROOM—FRONT. The minimum dimension measured laterally between the trimmed surfaces on the "X" plane through the SgRP—front within the belt line and 254 mm (10.0 in.) above the SgRP—front.
- W5 HIP ROOM—FRONT. The minimum dimension measured laterally between the trimmed surfaces on the "X" plane through the SgRP—front within 25 mm (1.0 in.) below and 76 mm (3.0 in.) above the SgRP—front and 76 mm (3.0 in.) fore and aft the SgRP—front.
- H150 UPPER BODY OPENING TO GROUND—FRONT. The dimension measured vertically from the trimmed body opening to the ground on the SgRP—front "X" plane.

- H18 STEERING WHEEL ANGLE. The angle measured from a vertical to the surface plane of the steering wheel.
- L40 BACK ANGLE—FRONT. The angle measured between a vertical line through the SgRP—front and the torso line. If the seatback is adjustable, use the normal driving and riding position specified by the manufacturer.

#### Rear Compartment Dimensions

- PD2 PASSENGER DISTRIBUTION—SECOND.
- L50 SgRP COUPLE DISTANCE. The dimension measured horizontally from the driver SgRP—front to the SgRP—second.
- H63 EFFECTIVE HEAD ROOM—SECOND. The dimension measured along a line 8 deg. rear of vertical from the SgRP to the headlining, plus 102 mm (4.0 in.).
- H76 EFFECTIVE T-POINT HEAD ROOM—SECOND. Measured in the same manner as H75.
- L51 MINIMUM EFFECTIVE LEG ROOM—SECOND. The dimension measured along a line from the ankle pivot center to the SgRP—second plus 254 mm (10.0 in.).
- H31 SgRP—SECOND TO HEEL. The dimension measured vertically from the SgRP—second to the two dimensional device heel point on the depressed floor covering.
- L48 KNEE CLEARANCE—SECOND. The minimum dimension measured from the knee pivot to the back of front seatback minus 51 mm (2.0 in.).
- L3 COMPARTMENT ROOM—SECOND. The dimension measured horizontally from the back of front seat to the front of the second seatback at a height tangent to the top of the second seat cushion.
- W4 SHOULDER ROOM—SECOND. The minimum dimension measured laterally between trimmed surfaces on the "X" plane through the SgRP—second within 254-406 mm (10.0-16.0 in.) above the SgRP—second.
- W6 HIP ROOM—SECOND. Measured in the same manner as W5.
- H51 UPPER BODY OPENING TO GROUND—SECOND. The dimension measured vertically from the trimmed body opening to the ground on the "X" plane 330 mm (13.0 in.) forward of the SgRP—second.

#### Luggage Compartment Dimensions

- V1 USABLE LUGGAGE CAPACITY—Total of volumes of individual pieces of standard luggage set plus H-boxes stowed in the luggage compartment in accordance with the procedure described in paragraph 8.2 of SAE-J1100a.
- H195 LIFTOVER HEIGHT. The dimension measured vertically from the luggage compartment lower opening at the zero "Y" plane to ground.

#### Station Wagon — Third Seat Dimensions

- PD3 PASSENGER DIRECTION—THIRD.
- W85 SHOULDER ROOM—THIRD. Measured in the same manner as W5.
- W86 HIP ROOM—THIRD. Measured in the same manner as W5.
- L86 EFFECTIVE LEG ROOM—THIRD. The dimension measured along a line from the ankle pivot center to the SgRP—third plus 254 mm (10.0 in.).
- H86 EFFECTIVE HEAD ROOM—THIRD. The dimension, measured along a line 8 deg. from the SgRP—third to the headlining rear of vertical plus a constant of 102 mm (4.0 in.).
- H89 EFFECTIVE T-POINT HEAD ROOM—THIRD. Measured in the same manner as H75.

# MVMA Specifications Form

## Passenger Car

### METRIC (U.S. Customary)

#### Interior Car And Body Dimensions — Key Sheet

##### Dimensions Definitions

##### Station Wagon — Cargo Space Dimensions

- L200 CARGO LENGTH—OPEN—FRONT. The minimum dimension measured longitudinally from the back of the front seatback at the height of the undepressed floor covering to the rearmost point on the undepressed floor covering on the open tailgate or cargo surface if the rear closure is a conventional door type tailgate, at the zero "Y" plane.
- L201 CARGO LENGTH—OPEN—SECOND. The dimension measured longitudinally from the back of the second seatback at the height of the undepressed floor covering on the open tailgate or cargo floor surface if the rear closure is a conventional door type tailgate, at the zero "Y" plane.
- L202 CARGO LENGTH—CLOSED—FRONT. The minimum dimension measured horizontally from the back of the front seat at the height of the undepressed floor covering to the rearmost point on the undepressed floor covering on the closed tailgate or taildoor for station wagons, trucks and mpv's at the zero "Y" plane.
- L203 CARGO LENGTH—CLOSED—SECOND. The dimension measured horizontally from the back of the second seat at the height of the undepressed floor covering to the rearmost point on the undepressed floor covering on the closed tailgate or taildoor for station wagons, trucks and mpv's at the zero "Y" plane.
- L204 CARGO LENGTH AT BELT—FRONT. The minimum dimension measured horizontally from the back of the front seatback at the seatback top to the foremost normal surface of the closed tailgate or inside surface of the cab back panel at the height of the belt, on the zero "Y" plane.
- L205 CARGO LENGTH AT BELT—SECOND. The minimum dimension measured horizontally from the back of the second seatback at the seatback top to the foremost normal surface of the closed tailgate at the height of the belt, on the zero "Y" plane.
- W201 CARGO WIDTH—WHEELHOUSE. The minimum dimension measured laterally between the trimmed wheelhousings at floor level. For any vehicle not trimmed, measure the sheet metal.
- W203 REAR OPENING WIDTH AT FLOOR. The minimum dimension measured laterally between the limiting interferences of the rear opening at floor level.
- W204 REAR OPENING WIDTH AT BELT. The minimum dimension measured laterally between the limiting interferences of the rear opening at belt height or top of pick up box.
- W205 REAR OPENING WIDTH ABOVE BELT. The minimum dimension measured laterally between the limiting interferences of the rear opening above the belt height.

- H201 CARGO HEIGHT. The dimension measured vertically from the top of the undepressed floor covering to the headlining at the rear wheel "X" coordinated on the zero "Y" plane.
- H202 REAR OPENING HEIGHT. The dimension measured vertically from the top of the undepressed floor covering to the upper trimmed opening on the zero "Y" plane with rear door fully open.
- H250 TAILGATE TO GROUND (CURB MASS WT.). The dimension measured vertically from the top of the undepressed floor covering on the lowered tailgate to ground on the zero "Y" plane.
- V2 STATION WAGON  
Measured in inches:  

$$\frac{W4 \times H201 \times L204}{1728} = \text{ft.}^3$$
 Measured in mm:  

$$\frac{W4 \times H201 \times L204}{10^9} = \text{m}^3(\text{cubic meter})$$
- V4 HIDDEN CARGO VOLUME. As specified by the manufacturer.

##### Hatchback — Cargo Space Dimensions

All hatchback cargo dimensions are to be taken with the front seat in full down and rear position, and the rear seat folded down. The hatchback door is in the closed position. (For electrically adjusted seats, see the manufacturer's specifications for Design "H" Point).

- H197 FRONT SEATBACK TO LOAD HEIGHT. The dimension measured vertically from the horizontal tangent to the top of the seatback to the undepressed floor covering.
- L208 CARGO LENGTH AT FRONT SEATBACK HEIGHT. The minimum horizontal dimension from the "X" plane tangent to the rearmost surface of the driver's seatback to the inside limiting interference of the hatchback door on the vehicle zero "Y" plane.
- L209 CARGO LENGTH AT FLOOR—FRONT—HATCHBACK. The minimum horizontal dimension measured at floor level from the rear of the front seatback to the normal limiting interference of the hatchback door on the vehicle zero "Y" plane.
- V3 HATCHBACK.  
Measured in inches:  

$$\frac{\frac{L208 + L209}{2} \times W4 \times H197}{1728} = \text{ft.}^3$$
 Measured in mm:  

$$\frac{\frac{L208 + L209}{2} \times W4 \times H197}{10^9} = \text{m}^3(\text{cubic meter})$$

# MVMA Specifications Form

## Passenger Car

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