MANUFACTURERS MOTOR VEHICLE SPECIFICATIONS

METRIC(U.S. Customary)

Passenger Car

1987

Manufacturer	Car Line				
Mazda Motor Corporation		Mazda	323	ړ	
Mailing Address 3-1, Shinchi, Fuchu-cho	,				
Aki-gun, Hiroshima, Japan	Issued Oct.	/86	Revised	•	• -

Questions concerning these specifications should be directed to the manufacturer whose address is shown above.

The information contained herein is prepared, distributed by, and is solely the responsibility of the automobile manufacturing company to whose products it relates. This specification form was developed by the automobile manufacturing companies under the auspices of the Motor Vehicle Manufacturers Association of the United States, Inc.

The General Specifications herein are those in effect at date of compilation and are subject to change without notice by the manufacturer.

Blank Forms Provided by Technical Affairs Division

Motor Vehicle Manufacturers Association of the United States, Inc.

METRIC (U.S. Customary)

Table of Contents

	
1	Car Models
2 3	Power Teams
3-6	Engine
4]	Lubrication System
4.7	Diesel Information
5.	Cooling System
- 6	Fuel System
7	Vehicle Emission Control
7.	Exhaust System
8-10	Transmission, Axles and Shafts
. 11	Suspension-Front and Rear
12-13	Brakes
13	Tires and Wheels
14-15	Steering
15-16	Electrical
17	Body - Miscellaneous Information
18	Restraint System
18	Frame
- 18	Glass
19	Convenience Equipment
20-22	Car and Body Dimensions
23	Vehicle Fiducial Marks
24	Lamps and Headlamps
25	Vehicle Mass (Weight)
26	Optional Equipment Differential Mass (Weight)
27-33	Car and Body Dimensions Definitions - Key Sheets
34	Index

NOTE:

- 1. This form uses both SI metric units and U.S. Customary units. The metric unit of measure is presented first, and the U.S. Customary unit follows in parentheses.
- 2. UNLESS OTHERWISE INDICATED:
 - a. Specifications apply to standard models without optional equipment. Significant deviations are noted.
 - b. Nominal design dimensions are used throughout these specifications.
 - c. All linear dimensions are in millimeters (inches), and all mass (weight) specifications are in kilograms (pounds).
- The General Specifications herein are those in effect at date of completion and are subject to change without notice by the manufacturer.
- 4. Additional Car and Body Dimensions (based in part on SAE J1100 "Motor Vehicle Dimensions") may be available from the manufacturer.

METRIC (U.S. Customary)

Car Line ______Mazda 323

Model Year _____1987 _____Issued _Oct./86 ____Revised (•) _____

Car Models

1			Car Modi	eis	
	Model Description & Drive (FWD RWD)	Introduction Oate	Make, Car Line, Series, Body Type (Migr's Model Code)	No. of Designated Seating Positions (Front/Rear)	Max. Trunk/Cargo Load-Kilograms (Pounds)
					(Gards)
	Mazda 323	3 Door Hatc			801Б.
17. 19		5 Door Hate		- 7 2	801Ь.
S					801ъ.

Passenger Car

....Issued

METRIC (U.S. Customary)

Power Teams (Indicate whether standard or optional)
SAE J1349 Net bhp (brake horsepower) and net torque corrected to 77°F/25° C and 29.61 in. Hg/100 kPa

.			·	ENGINE			E	25° C and 29.61 in. Hg/			
-	SERIES AVAILABILITY	Displ. Liters (in ³)	Carb. (Barrels, FI, etc.)	Compr. Ratio		Torque	h a	TRANSMISSION/ TRANSAXLE		AXLE RATIO (std. first)	٠.
-				Hano	Power kW (bhp)	Torque N • m (lb. ft.)	S/D				
1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1											
	Hatchback	1 507			200	200					
	Sedan	1.597 (97.4)	2 Barrel	9.3 s	҈82НР		***	Manual		3.416	
			120 120 120 120 120 120 120 120 120 120		5000 rpm	1b.ft. 2500 rpm	S	Automatic		2.841	일 : [12] [14] 는 [14]
									· · · · · · · · · · · · · · · · · · ·		
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IVI VIVIA Specifications Form Car Line Maz da: , 323 Passenger Car 1987 Model Year Issued _ Oct./86 METRIC (U.S. Customary) Engine Description/Carb. . **Engine Code** 1.597 Liters ENGINE-GENERAL Type & description (inline, V, angle, Type: Inline flat, location, front, mid, rear, transverse, longitudinal, soho, doho, Location: Front ohv, hemi, wedge, pre-camber, etc.) Engine instllation position: Transverse Manulacturer. Mazda No. of cylinders 4 Bore : 78:0 mm Stroke 83.6 mm Bore spacing (C/L to C/L) 86.0 mm Cylinder block material & mass kg (lbs.) (machined) Cast Iron Cylinder block deck height 206.5 mm Cylinder block length Deck clearance (minimum) (above or below block) Cylinder head material & mass kg (lbs.) Cast Aluminum Alloy Cylinder head volume (cm3) 36.4 Cylinder liner material Head gasket thickness 1.25 mm (compressed) Minimum combustion chamber total volume (cm³) 48.15 Cyl. no. system L. Bank (front to rear)* R. Bank Firing order 1-3-4-2 Intake manifold material & mass [kg (lbs.)]** Exhaust manifold material & mass [kg (lbs.)]** ين جرام يا -: ... Recommended fuel (leaded, unleaded, diesel) Unleaded (R + M)

Engine - Pistons

Total dressed engine mass (wi) dry***

Fuel antiknock index

Material & mass, g (weight, oz.) - piston only

Cast Aluminum Alloy ; 268 g

. ,,.

(49-states

87

110

Engine - Camshaft

Location		On cylinder head	
Material & mass kg	(weight, lbs.)	Cast Iron ; 2395 g	·
Drive type	Chain belt	Belt	·····
	Width / pitch	22 X 8.0 mm	

^{*} Rear of engine – drive takeoff. View from drive takeoff end to determine left & right side of engine.

Ż .. .

[&]quot;Finished state.

^{***} Dressed engine mass (weight) includes the following:

Mazda 323 Car Line 1987 Model Year_ Revised (*)

METRIC	(U.S.	Customary)

Engine D Engine C	escription/Carb. oda	1.597 Liters
Engine	– Valve System	
Hydraulic ti	flers (sld., opt., NA)	N/A
	Number intake / exhaust	17.6
Valves	Head O.D. intake / exhaust	
Engine	Connecting Rods	
	nass [kg., (weight, lbs.)]*	Carbon Steel ; 550 g
Engine.	- Crankshaft	
Material & r	nass [kg., (weight, lbs.)]*	Cast Iron ; 10,200 g
End thrust t	aken by bearing (no.)	2
	nain bearings	
Seal (materi	ial, one, two Front	
piece design	n, etc.) Rear	_
Engine -	- Lubrication System	
Normal oil p	ressure (kPa (psi) at engine rpm)	294 - 392 at 3000 rpm
Type oil inta	ke (floating, stationary)	Stationary
	em (full flow, part, other)	Full flow
Capacity of	c/case, less filter-refill-L (qL)	3.40 (Dry engine)
Engine -	Diesel Information	N/A
Diesel engin	manulacturer	
Glow plug, c	urrent drain at 0°F	
njector	Туре	_
ozzle	Opening pressure [kPa (psi)]	
re-chamber		
uel in- ection pump	Manufacturer	
	<u> </u>	
nei miection	pump drive (belt, chain, gear)	
uel heater (y	ry vacuum source (type)	
	tor, description	
urbo manufa		·
il cooler-type	f (oil to apoine coolean	
10 ambient	air)	
il filter		
ngine – i	ntake System	N/A
	- manufacturer	
	- manufacturer	_
harge cooler		
mished State		

METRIC (U.S. Customary)

Car Line	<u> </u>	
Model Year 1987	IssuedOct./86	Revised (*)

Engine Description/Carb. Engine Code

1.597 Liters

Englas	Cooling Suntain	
	- Cooling System	
Coolant rec	overy system (std., opt., n.a.)	Standard
	ocation (rad., bottle)	Rad
	p relief valve pressure [kPa (psi)]	0.9 ± 0.15
Circulation thermostat	Type (choke, bypass)	By-pass
	Starts to open at °C (°F)	Sub.: 85° ± 1.5° Main: 88° ± 1.5°
**	Type (centrifugal, other)	Centrifugal
	GPM 1000 pump rpm	
	Number of pumps	_ 1
Water	Drive (V-bell, other)	V- belt
briúb	Bearing type	Ball bearing .
•	Impeller material	
<u> </u>	Housing material	-
By-pass rec	irculation (type (inter,. ext.))	External
Cooling	With heater-L(qt.)	M/T: 5.0 ; A/T: 6.0
system capacity	With air condL(qt.)	M/T: 5.0 ; $A/T: 6.0$
	Opt. equipment [specify-L(qt.)]	-
	ts full length of cyl. (yes, no)	Yes
	ound cylinder (yes, no)	No
Water jacke	ts open at head lace (yes, no)	
	Std., A/C, HD	Std.
	Type (cross-flow, etc.)	Vertical- flow
Radiator	Construction (fin & tube mechanical, braze, etc.)	Tube & fin
Core	Material, mass (kg (wgt, lbs.))	Tube: Brass , Fin: Copper
	Width	. M/T: 528 mm , A/T: 668 mm
	Height-	M/T: 350 mm , A/T: 350 mm
•	Thickness	M/T: 16 mm , A/T: 16 mm
	Fins per inch	2.25/2 mm
Radiator enc	d tank material	Resin
	Sid., elec., opt.	Elec.
•	Number of blades & type (flex, solid, material)	4
	Diameter & projected width	300 mm
	Ratio (lan to crankshaft rev.)	
an	Fan cutout type	
•	Drive type (direct, remote)	Direct
•	RPM at idle (elec.)	
	Motor rating (wattage) (elec.)	80W
	Motor switch (type & location) (elec.)	Thermo-switch
	Switch point (temp., pressure) (elec.)	Temp.
	Fan shroud (material)	Iron plate

Car Line	Hazua Jz	,	
	1007		
Model Year	198/	Issued <u>Oct./86</u>	Revised (•)

METRIC (U.S. Customary)

Engine	Description/Carb.
Engine	Code

1.597 Liters

injection sy	ype: carburetor, fuel istem, etc.		Fuel Injection
Manufactur	er		
	Choke (type)		
Carbure-	Idle spd, rpm	Manual	
tor .	(spec. neutral		
•	or drive and propane if	Automatic	
	used)		-
Idle A/F mix			
	Point of injection	n (no.)	4
Fuel	uel Constant, pulse, flow		Pulse
injection	Control (electron		Elec.
	System pressur		196 - 216
Intake manif or water the	fold heat control (ex rmostatic or fixed)		(30 210
Air cleaner	Standard		Wet type std.
ype	Optional		- cype sta.
Fvel	Type (elec. or m	ech.)	12 V Elec impeller type
onwb			12 V Elec impeller type Tank
	Pressure range		441 - 588
Fuel Tan	ik fill L (gallons))		
	ini e (galioris))		45
ocation (de-			
ocation (de:			
Machment	scribe)		
Machment Alexandria	scribe) lass [kg (weight lbs)		
Machment Material & M	ass [kg (weight lbs)	rial	
Material & Miller	ass [kg (weight lbs) Location & mater Connection to tar	rial	
Machment faterial & M iller ipe uel line (ma	iass [kg (weight lbs) Location & mater Connection to tarterial)	rial	
Machment Material & M Willer Ipe uel line (ma	iass [kg (weight lbs) Location & mater Connection to tar sterial)	rial	
Machment Material & M iiller iipe uel line (ma uel hose (m leturn line (r)	scribe) ass [kg (weight lbs) Location & mater Connection to tar sterial) asterial) material)	rial	
Machment Material & M Willer Ipe uel line (ma	ass [kg (weight lbs) Location & mater Connection to tar sterial) material) material)	rial	
Attachment Attachment	scribe) ass [kg (weight lbs) Location & mater Connection to tar sterial) naterial) material) naterial) Opt., n.a.	rial	
Attachment Attachment	scribe) lass [kg (weight lbs) Location & mater Connection to tar sterial) material) material) opt., n.a. Capacity [L (gallo	rial nk	
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Attachment Attachment	scribe) ass [kg (weight lbs) Location & mater Connection to tar sterial) material) material) Opt., n.a. Capacity [L (gallo Location & materi Attachment Opt., n.a. Capacity [L (gallo Location & materi Location & materi	nial nk ins)] . ial	
Attachment Attachment	scribe) ass [kg (weight fbs) Location & mater Connection to tar sterial) material) material) Opt., n.a. Capacity [L (gallo Location & materi Attachment Opt., n.a. Capacity [L (gallo	nial nik ins)] . ial	

Car Line Mazda 323 Model Year 1987 Issued Oct./86 Aevised (•)

METRIC (U.S. Customary)

Engine	Description/Carb.
Engine	Code

Engine D	escription/Ca ode	rb.	1.507.51
			1.597 Liters
Vehicle	Emission	Control	
		Diaglion angles	0 ² , S/TWC
		Pump or pulse	
		Driven by	-
·	Air Injection	Air distribution (head, manifold, etc.)	
•		Point of entry	-
Exhaust	Exhaust	Type (controlled flow, open orifice, other)	
Emission Control	Gas Recircula-	Exhaust source	-
	tion	Point of exhaust inject (spacer, carburetor, manifold, other)	ion _
		Туре	2 11 21 1 21
		Number of	3 Way, Side flow 1 (2-bed)
	Catalytic Converter	Location(s)	Under floor
	•	Volume (L (in ³))	0.79 X 2
		Substrate type	Monolith
	Type (ventilates to atmosphere, induction system, other)		Induction system
Crankcase Emission	Energy source (manifold vacuum, carburetor, other)		Manifold vacuum
Control	Discharges (to Intake manifold, other)		Surge tank
	Air inlet (bre	ather cap, other)	Air pipe
Evapora- ive	Vapor venter (crankçase.	d to Fuel tank	Canister
Emission	canister, oth		Canister
Control	Vapor storag		Canister
lectronic	Closed loop		Yes
ystem	Open loop (y	es/no) .	No.
ngine –	Exhaust S	ystem	
ype (single, single with cross-over, ual, other)		SS-over,	Single
che. 919 1920	ffier no. & type (reverse flow, straight thru, arate resonator) Material & Mass [kg (weight lbs)]		One / Expansion
esonator no.			One / Resonance
xhaust	Branch o.d., v		
pe	Main o.d., wa		45 X 2.0 mm
<u> </u>		ss [kg (weight lbs)]	Stainless
ter- ediate	o.d. & wall this		42.7 X 1.6 - 45 X 1.6
pe		ss [kg (weight lbs)]	Al coated steel
ail	o.d. & wall this		38.1 X 1.2
pe	Material & Ma	ss [kg (weight lbs)]	Al coated steel

Car Line Mazda 323

Model Year 1987 Issued Oct./86 Revised (•)

METRIC (U.S. Customary)

Engine Engine	Engine Description Carb. Engine Code		1.597 Liters
Trans	missions/T	ransaxle	
Manual :	3-speed (std., or	ol., n.a.) (mtr.)	N/A
Manual 4	-speed (std., or	t., n.a.) (mfr.)	
Manual 5	speed (sld., op	L. n.a.) (m/c.)	Std.
Manual c	overdrive (std., o	pl., n.a.) (mfr.)	Std.
Automati	c (std., opt., n.a.) (mfr.)	W/A
Automati	c overdrive (std.	opt., n.a.) (mtr.)	Std. N/A
1 1 1 1		slon/Transax	
	f lorward speed		
. a	ं (In first)		4 - Speed 5 - Speed
	In second		3,416
	In third		1.842
Transmis	in fourth		1.290 1.290
sion ratios			0.918
	in overdriv	ONE SECTION SECTION	
ાં ફાઈફરફો	in reverse		2.24/20
Synchrone	ous meshing (sp	ecify gears)	17 Sec. 14 19 6
Shift lever	location	Service of	P1
mg to report (Capacity (L		3.2
Lubricant	Type recor	nmended	
COORICBAL.	SAE vis-	Summer	Above 0°F SAE90 or SAE80W-90
	cosity number	Winter	Below O'F ATF M2C33-F
		Extreme cold	12 (12033 F
Clutch ((Manual Tra	nsmission)	
Make, type	. engagement (c		DAIKIN MANUFACTURING CO. 1717
ssist (yes	no percent)	<u> </u>	DAIKIN MANUFACTURING CO. LTD./Dry single plate
	ure plate spring:	<u> </u>	
otal spring	load [N (lb.)]		
lo. of clutc	h driven discs		370 lb.
	Malerial		
	Manufacture	r	Semimold
	Part number		Valqua
	Rivets plate		8609 16 460
lutch	Rivet size	· · · · · · · · · · · · · · · · · · ·	16
cing	Outside & in:	side dia.	100 / 120
	Total eff, are	a (cm²(in.²))	190 mm / 132 mm
	Thickness		3.2 mm
	Engagement method	Cushion	Cushion spring
elease	Type & method of lubrication		S. row ball bearing
aring	or morication		Deat tile

MVMA-C-87

 Car Line
 Mazda 323

 Model Year
 1987

 Issued
 Oct./86

 Revised (●)

METRIC (U.S. Customary)

Engine	Déscription	n/Carb.
Engine		

1.597 Liters

Automatic Tra	nsmission/Transaxie
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Trade name		F3A (3AT)		
Type and special features (describe)		Oil pressure control		
Selector	Location	Floor change		
	Etr. No. designation			
	1st 1 4 4 6 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	2,841		
Gear	2nd	1.541		
ratios	3rd = 2 = g = -	1,000		
	14th 47 (2-17-27)			
	Reverse	2.400		
Max. upshift :	speed - drive range [km/h (mph)]	(1-2):49,(2-3):95		
Max. kickdow	n speed - drive range (km/h (mph))	(2-1): 39 , (3-2): 87		
Min. overdrive	speed (km/h (mph))	1 37 (3-4) : 81		
Francisco (Contraction of the Contraction of the Co	Number of elements	3		
Torque.	Max. ratio at stall	2.00 : 1		
converter	Type of cooling (air, liquid)	Water		
and the same	Nominal diameter	236 mm		
Lubricant	Capacity (refill L (pt.))	5.7		
<u>. I daga sa</u>	Type Recommended	ATF M2C33F		
Oil cooler (sto	opt., NA, internal,			

Axle or Front Wheel Drive Unit

Type (front, rear) Description		<u> </u>	Front			
		Helical gear				
Limited slip (differential (ty	pe)	None			<u> </u>
Orive pinion	offset					
Drive pinlon	(type)					·
No. of differential pinions					<u> </u>	
Pinion / differential adjustment (shim, other)		ment (shim, other)	_			
		g adjustment (shim, other		·		
	l bearing (typ		 			
	Capacity (I		5.7	47 .		
	Type recor		A.T.F. (M2C33F)			
Lubricant	SAE vis-	Summer	- (12035)			<u> </u>
	cosity number	Winter Extreme cold	-	-		

Axle or Transaxle Ratio and Tooth Combinations (See Power Teams' for axle ratio usage.)

Axle ratio (or overall top gear ratio)		3.631	
No. of	Pinion	19	
teeth	Ring gear or gear	69	······································
Ring gear o.	d.	180.1 mm	
Transaxle	Transfer gear ratio		
	Final drive ratio		

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1916-1911	c.(0.5. C	ustomary)		<u>.</u>
		,		
Engine De Engine Co	scription/Ca	rb.		
eučina co	•□•	•	1.597 Liters	
-				_
5				
		Rear Wheel Dri	ve N/A	
Manufactur Type (straig	the full of the	in-tube.		· · ·
miernai-ext	ernal damper.	elc.)		
	manuai 3-	Speed trans.	A Secretaria de la compansión de la compansión de la compansión de la compansión de la compansión de la compan	
	, N.			
		speed trans.		•
Duter				
nam. x ength' x : ∠ vall				
vall hickness	Manual 5-s	peed trans.		
R .	A			
	Overdrive			
	· 4	ala mig		
		ransmission		
arin nagyay.		, anti-friction)	and the same of th	
nter-	,	- Land-Michaelly		••
earing (***	Lubrication	(fitting, prepack)		-
			e e siste	•
	Туре	•		
ilip. Oke	Númber of t	eeth		
	Spline o.d.	•		· ·
	<u> </u>			
	Make and m	-		
	Number use	Rear		
		nd trunnion, cross)		
niversal		·		• .
ints	Rear attach	(u-bolt, clamp, etc.)		
eres :	أ المنتين	Type (plain, anti-friction)	the substitution of the same of the same	a su su su su su
	Bearing	Britanicuoti		
	e. J	Lubrication (fitting, prepack).		
ive taken th	rough (lorque			
ms or spring	is)			•
orque taken i ms or spring	through (torqu	e tube,		-
			<u></u>	

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Page 10 (Rear Wheel Drive)

METRIC (U.S. Customary)

Car Line	riazua			
Model Year	1987	lssued _Oct./	'86 Revised (•)	_

Engine Description Carb. Engine Code

1.597 Liters

Manufactur	lanufacturer and number used			2
Type (straig	ht, solid bar,		Left	Solid bar
tubular, etc.) .		Right	Solid bar
	Manual tran	nsmission	Lett	22 X 381 mm
Outer diam, x			Right	22 X 657 mm
ength" x	Automátic t	ransmission	Left	22 X 378 mm
vall hickness			Right	22 X 653 mm
	Optional tra	insmission	Lett	
	 -		Right	
	Туре			-
Slip rok e	Number of t	Number of teeth		-
	Spline o.d.			
			Inner	
			Outer	
	Number use	d		
:	Type, size,	Type, size, plunge		M/T : Double offset joint A/T : Tri-pod joint
	<u> </u>		Outer	M/T : 7 A/T : Bell joint
niversal	Attach (u-bo	olt. clamp, etc.)		_
joints .		Type (plain anti-friction	i	
	Bearing	Lubrication (litting, prep		-
rive taken ti	hrough (torque igs)	tube.		_
orque taken through (torque tube, irms or springs)				_

^{*} Centerline to centerline of universal joints, or to centerline of attachment.

MVMA Specifications Form Passenger Car Mazda 323 Car Line . 1987 Model Year :_ _ issued _

Oct./86 Revised(*)

METRIC (U.S. Customary)

Body Type And/Or
Engine Displacement

1.597 Liters

Suspension-	-General
-------------	----------

Car	Std. optn.a.	N/A
leveling	Type (air, hyd., etc.)	
	Manual/auto. controlled	
	r brake dip control	Front suspension geometry
Provision for acci. squat control		Rear suspension geometry
Provisions (or car jacking	None
Shock	Туре	Cylinder double acting
absorber (front &	Make	TOKIKO or KAYABA
rear)	Piston diameter	20 / 18 mm
	Rod diameter	7 7 7 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3

Suspension - Front

Type and description		Independent, strut coil spring	
Travel	Full jounce	85 mm	
	Full rebound	90 mm	
	Type (coil, leaf, other) & material		
	Insulators (type & material)	Coil spring, Chromium alloy steel	
Spring	Size (coil design height & i.d., bar length x dia.)	380.5 X 135.5 X 11.7, 396.5 X 135.4 X 11.8 392.5 X 135.4 X 11.8 374.5 X 135.3 X 12.1, 360 X 135.6 X 12.0	
	Spring rate [N:mm (lb. in.)]	3/4.5 X 135.3 X 12.1, 360 X 135.6 X 12.0 1.9 kg/mm	
	Rate at wheel [N/mm (lb. in.)]	2.0 kg/mm	
Stabilizer	Type (link, linkless, frameless)	Tortion bar	
	Material & bar diameter	Carbon steel tube	

Suspension - Rear

Type and de	Type and description		Independent, strut coil spring
Travel	Full jounce		
	Full ret	ound	80 mm
	Туре (с	coil, leaf, other) & material	110 mm
	Size (length x width, coil design height & i.d., bar length & dia.) Dring Spring rate [N mm (lb. in.)]		361.5 X 113.3 or 361.5 X 113
- John 19			1.5 kg/mm or 1.37 kg/mm
	Plate at	wheel (N.mm (lb, in.))	1.7 kg/mm
	Insulate	ors (lype & material)	Upper rubber cushion
	11	No. of leaves	- opper rubber cushion
	leal	Shackle (comp. or lans.)	_
Stabilizer	tabilizer Type (link, linkless, trameless) Material & bardiameter rack bar (type)		Tortion bar
			Carbon steel tube, ø 15.9 or ø 17.3
rack bar (ty			- 13.5 of p 17.3

METRIC (U.S. Customary)

Car LineMazda	323		
Model Year 1987	Issued _	Oct./86	Revised (•)

Body Type And Or Engine Displacement

Disc - Drum

Disc - Disc

Brakes -	Service
----------	---------

Brake	s - Sei	vice					
Descript	ion						
Manulac	turer and		Front (disc or d	(LVD)	Disc Std.	<u> </u>	
brake typ	pe (std., o	pl., n.a.	Rear (disc or di			Disc Std.	
Self-adju	sting (std	opt., n	.a.)	J,	Drum Std.	Disc	
Special		-				Std.	
valving Power br			ortion, delay, metering, o	olher)	Proportioning valve	Proportioning valve	
			gral. vac hyd., etc.)		Std.	Std.	
Vacuum :	Source /in	dios ou	yrai. vac., nyo., etc.)		Direct vacuum	Direct vacuum	
Vacuum							
	DUMO-tvo		gear driven, bell driven.				
Anti-lock	device ty	pe (sid.,	opt., n.a.) (F R)	·		<u> </u>	
Effective :	area (cm²	(in. ²)}	, ;	· ·	N/A	N/A	
Gross linii			I"(F.B)		F:160 R:188	F:160 R:108	
Swept are					F:160 R:188	F:160 R:108	
			g diameter	FR	F:1033 R:314	F:1033 R:736	
Rotor			og diameter	FR	F:238 R:N/A (mm)	F:238 R:222 (mm)	
		kness	3	FA	F:144 R:N/A	F:144 R:155	
	Mate	erial & tv	pe (vented/solid)	F-R	F: 18.0 R: N/A	F:18.0 R:10.0	
Orum		neter &		F:R	Cast iron (Ventilated)	Cast iron(F. Ventilated/R: Solid)	
		and ma		FR	F:N/A R:200mm	F:N/A R:N/A	
Vheel cyli					Cast iron	Cast iron	
Aaster cyli	inder	Bore	stroke	F.B	F: 50.8 R: 17.46mm	F:50.8 R:30.2	
edal arc r	ratio			F-M	22.22 X 15.00mm	22.22 X 15.00	
ine pressi	ure at 445	N(100	lb.) pedal load (kPa (psi)	1	4.62	4.62	
ining clea	rance		THE PERSON NAMED OF THE PE	F.R	 		
*		Bond	ed or riveled (rivels seg.		F&R: Self-adjusting	F&R: Self-adjusting	
	.	Rivet		<u>' :</u>	Bonded	Bonded	
•		Manu	facturer				
	Front	Lining	code****		Japan Brake	Japan Brake	
	wheel				CP26	CP26	
			Primary or out-board		Resin molded	Resin molded	
		Size	Secondary or in-board		91.9x42.5x10	91.9X42.5X10	
rake	1	Shoe	thickness (no lining)		91.9X42.5X10 5.0	91.9X42.5X10	
ning .			ed or rivetea (rivets seg.)		Bonded	5.0	
	Rear		acturer	<u> </u>		Bonded	
	wheel		Code		Japan Brake J87	Japan Brake	
	1	Materi				D70	
]		Primary or oul-board		Resin molded	Resin molded	
		Size	Secondary or in-board		192X25X5	88X31X8	
			hickness (no lining)		192X25X5	88X31X8	
*Excludes					1.6	5.0	

^{*}Excludes rivet holes grooves, chamters, etc.

^{**}Includes rivet holes, grooves, chamiers, etc.

Total swept area for four brakes. (Drum brake: Widest lining contact width for each brake x its contact circumference.)

(Disc brake: Square of Outer Working Dia.minus Square of inner Working Dia. multiplied by Pi 2 for each brake.)

^{....}Size for drum brakes includes length x width x thickness.

Manufacturer I.D., catalog or formulation designation and coefficient of friction classification.

	FD10 /** -			issuedOCL./80 Revised (
ME	TRIC (U.S. Cust	omary)	•		
Body Type And/Or				•	
Engin	e Dispiscement				
٠.			1.597 Liters		
		•		<u>.</u>	
Tires	And Wheels to				 -
	And Wheels (St		· ·	•	
	Size (load range		155 SR13		
	Type (bias, radia	al, etc.)	Radial		
Tires	Inflation pres- sure (cold) for recommended	Front [kPa (psi)]	29 psi		 -
	max, vehicle load	Rear [kPa (psi)]	26 psi		·
<u> </u>	Rev./mile-at 70 I	(m:h (45 mph)			
	Type & material		WDC / Steel		
tan.	Rim (size & flang	e type)	4 1/2 - J X 13		
Wheels	Wheel offset		45		
	Attachment	Type (bolt or stud)	Nut.		
	, wed intent	Circle diameter	114.3		
	Ties and his in	Number & size	M12 X 1.5/4		
Spare	Tire and wheel (sa other describe)		T105/70 D14 Tubeless		-
	Storage position & location (describe)		Trunk room	· · · · · · · · · · · · · · · · · · ·	<u> </u>
ize (load	and Wheels (Opti	onal)	·		
ize (load ype (bias	range, ply) 5, radial, etc.)	onal)	1: 155-13/6.15 134PR Bias	5: 185/60 R14 82H	<u>.</u>
ize (load ype (bias Vheel (typ	range, ply) s, radial, etc.) be & material)	onal)	1: 155-13/6.15 134PR Bias WDC / Steel	Radial	
ype (bias yneel (typ im (size,	range, ply) 5, radial, etc.) 6 & material) flange type and offset)	onal)	1: 155-13/6.15 134PR Bias WDC / Steel 4 1/2-J X 13	Radial Aluminum alloy	
ize (load ype (bias Vheel (typ im (size, ize (load	range, ply) s, radial, etc.) be & material)	onal)	1: 155-13/6.15 134PR Bias WDC / Steel 4 1/2-J X 13 2: 175/70 SR13	Radial	
ize (load ype (bias vheel (typ im (size, ize (load ype (bias /heel (typ	range, ply) s, radial, etc.) be & material) flange type and offset) range, ply) , radial, etc.) be & material)	onal)	1: 155-13/6.15 134PR Bias WDC / Steel 4 1/2-J X 13 2: 175/70 SR13 Radial	Radial Aluminum alloy	
ize (load ype (bias vheel (typ im (size, ize (load ype (bias 'heel (typ m (size,	range, ply) 6, radial, etc.) 96 & material) flange type and offset) range, ply) 7, radial, etc.) 96 & material) flange type and offset)	onal)	1: 155-13/6.15 134PR Bias WDC / Steel 4 1/2-J X 13 2: 175/70 SR13 Radial WDC / Steel	Radial Aluminum alloy	
ype (bias yneel (typ im (size, ize (load ype (bias yneel (typ im (size, ze (load	range, ply) s, radial, etc.) se & material) flange type and offset) range, ply) , radial, etc.) se & material) flange type and offset) range, ply)	onal)	1: 155-13/6.15 134PR Bias WDC / Steel 4 1/2-J X 13 2: 175/70 SR13 Radial WDC / Steel 5 - J X 13	Radial Aluminum alloy	
ize (load ype (bias yheel (type) im (size, ize (load ype (bias yheel (type) im (size, ize (load ype (bias,	range, ply) s, radial, etc.) ce & material) flange type and offset) range, ply) . radial, etc.) ce & material) flange type and offset) range, ply) radial, etc.)	onal)	1: 155-13/6.15 134PR Bias WDC / Steel 4 1/2-J X 13 2: 175/70 SR13 Radial WDC / Steel 5 - J X 13 3: 175/70 SR13	Radial Aluminum alloy	
Size (load ype (bias wheel (type) im (size, ize (load ype (bias wheel (type) im (size, ize (load ype (bias, heel (type)	range, ply) s, radial, etc.) se & material) flange type and offset) range, ply) . radial, etc.) se & material) flange type and offset) range, ply) radial, etc.) se & material)	onal)	1: 155-13/6.15 134PR Bias WDC / Steel 4 1/2-J X 13 2: 175/70 SR13 Radial WDC / Steel 5 - J X 13 3: 175/70 SR13 Radial	Radial Aluminum alloy	
Size (load ype (bias yneel (typ im (size, ize (load ype (bias ype (bias, im (size, ype (bias, heef (typ	range, ply) 6, radial, etc.) 96 & material) flange type and offset) range, ply) 7, radial, etc.) 96 & material) flange type and offset) range, ply) 7, radial, etc.) 97, radial, etc.) 98, material) 1, radial, etc.) 98, material) 1, radial, etc.) 1, radial, etc.) 1, radial, etc.) 1, radial, etc.) 1, radial, etc.) 1, radial, etc.) 1, radial, etc.) 1, radial, etc.) 1, radial, etc.)	onal)	1: 155-13/6.15 134PR Bias WDC / Steel 4 1/2-J X 13 2: 175/70 SR13 Radial WDC / Steel 5 - J X 13 3: 175/70 SR13 Radial Aliminum alloy 5 - J X 13	Radial Aluminum alloy	
ize (load ype (bias yheel (typ im (size, ize (load ype (bias yheel (lyp im (size, ize (load in (size, in (size, in (size, in (range, ply) s, radial, etc.) se & material) flange type and offset) range, ply) , radial, etc.) se & material) flange type and offset) range, ply) radial, etc.) se & material) lange type and offset) lange type and offset) ange, ply)	onal)	1: 155-13/6.15 134PR Bias WDC / Steel 4 1/2-J X 13 2: 175/70 SR13 Radial WDC / Steel 5 - J X 13 3: 175/70 SR13 Radial Aliminum alloy 5 - J X 13 4: 185/60 R14 82H	Radial Aluminum alloy	
ize (load ype (bias yheel (typ im (size, ize (load ype (bias yheel (typ im (size, ize (load ipe (bias, ineel (type im (size, i ineel (type ineel (type ineel (type ineel (load ineel (load	range, ply) s, radial, etc.) se & material) flange type and offset) range, ply) radial, etc.) se & material) flange type and offset) range, ply) radial, etc.) se & material) lange type and offset) lange type and offset) ange, ply) radial, etc.)	onal)	1: 155-13/6.15 134PR Bias WDC / Steel 4 1/2-J X 13 2: 175/70 SR13 Radial WDC / Steel 5 - J X 13 3: 175/70 SR13 Radial Aliminum alloy 5 - J X 13 4: 185/60 R14 82H Radial	Radial Aluminum alloy	
ize (load ype (bias wheel (typ im (size, ize (load ype (bias heel (typ im (size, ipe (bias, heel (lype in (size, the (load r pe (bias, heel (type in (size, the (lype in (size, the (lype in (size, the (lype in (size, the (lype	range, ply) s, radial, etc.) ce & material) flange type and offset) range, ply) . radial, etc.) ce & material) flange type and offset) range, ply) radial, etc.) ce & material) lange type and offset) range, ply) radial, etc.) ce & material) lange type and offset) range, ply) radial, etc.) ce & material)	onal)	1: 155-13/6.15 134PR Bias WDC / Steel 4 1/2-J X 13 2: 175/70 SR13 Radial WDC / Steel 5 - J X 13 3: 175/70 SR13 Radial Aliminum alloy 5 - J X 13 4: 185/60 R14 82H Radial WDC / Steel	Radial Aluminum alloy	
ize (load ype (bias wheel (type im (size, ize (load ype (bias heel (type m (size, 1 reel (type m (size, 1 reel (type m (size, 1 reel (type m (size, 1 reel (type	range, ply) s, radial, etc.) se & material) flange type and offset) range, ply) radial, etc.) se & material) flange type and offset) range, ply) radial, etc.) se & material) lange type and offset) ange, ply) radial, etc.) se & material) ange type and offset) ange, ply) radial, etc.) se & material) ange type and offset) ange type and offset) ange type and offset)	onal)	1: 155-13/6.15 134PR Bias WDC / Steel 4 1/2-J X 13 2: 175/70 SR13 Radial WDC / Steel 5 - J X 13 3: 175/70 SR13 Radial Aliminum alloy 5 - J X 13 4: 185/60 R14 82H Radial	Radial Aluminum alloy	
ize (load ype (bias ype (b	range, ply) s, radial, etc.) ce & material) flange type and offset) range, ply) . radial, etc.) ce & material) flange type and offset) range, ply) radial, etc.) ce & material) lange type and offset) range, ply) radial, etc.) ce & material) lange type and offset) range, ply) radial, etc.) ce & material)	onal)	1: 155-13/6.15 134PR Bias WDC / Steel 4 1/2-J X 13 2: 175/70 SR13 Radial WDC / Steel 5 - J X 13 3: 175/70 SR13 Radial Aliminum alloy 5 - J X 13 4: 185/60 R14 82H Radial WDC / Steel	Radial Aluminum alloy	
ize (load ype (bias ype (b	range, ply) s, radial, etc.) se & material) flange type and offset) range, ply) radial, etc.) se & material) flange type and offset) range, ply) radial, etc.) se & material) lange type and offset) ange, ply) radial, etc.) se & material) ange type and offset) ange, ply) radial, etc.) se & material) ange type and offset) ange type and offset) ange type and offset) ange type and offset) ange type and offset) and wheel	onal)	1: 155-13/6.15 134PR Bias WDC / Steel 4 1/2-J X 13 2: 175/70 SR13 Radial WDC / Steel 5 - J X 13 3: 175/70 SR13 Radial Aliminum alloy 5 - J X 13 4: 185/60 R14 82H Radial WDC / Steel	Radial Aluminum alloy	
Size (load ype (bias yheel (type (bias yheel (bi	range, ply) s, radial, etc.) ce & material) flange type and offset) range, ply) radial, etc.) de & material) flange type and offset) range, ply) radial, etc.) de & material) lange type and offset) radial, etc.) de & material) lange type and offset) radial, etc.) de & material) ange, ply) radial, etc.) de material) ange type and offset) radion is different than r wheel, describe pare tire and/or wheel storage position	onal)	1: 155-13/6.15 134PR Bias WDC / Steel 4 1/2-J X 13 2: 175/70 SR13 Radial WDC / Steel 5 - J X 13 3: 175/70 SR13 Radial Aliminum alloy 5 - J X 13 4: 185/60 R14 82H Radial WDC / Steel 5 1/2 - JJ X 14	Radial Aluminum alloy	
Size (load ype (bias yheel (type (bias yheel (type (bias yheel (type (bias ype (bias yheel (type (bias yheel (bias	range, ply) s, radial, etc.) ce & material) flange type and offset) range, ply) radial, etc.) ce & material) flange type and offset) range, ply) radial, etc.) ce & material) lange type and offset) radial, etc.) ce & material) lange type and offset) radial, etc.) ce & material) ange type and offset) radial, etc.) ce & material) ange type and offset) radial, etc.) ce & material) radial, etc.)	onal)	1: 155-13/6.15 134PR Bias WDC / Steel 4 1/2-J X 13 2: 175/70 SR13 Radial WDC / Steel 5 - J X 13 3: 175/70 SR13 Radial Aliminum alloy 5 - J X 13 4: 185/60 R14 82H Radial WDC / Steel 5 1/2 - JJ X 14	Radial Aluminum alloy	
Size (load ype (bias yneel (type (bias yneel (bi	range, ply) s, radial, etc.) ce & material) flange type and offset) range, ply) radial, etc.) ce & material) flange type and offset) range, ply) radial, etc.) ce & material) lange type and offset) radial, etc.) ce & material) lange type and offset) radial, etc.) ce & material) ange type and offset) radial, etc.) ce & material) ange type and offset) radial, etc.) ce & material) radial, etc.)	onal)	1: 155-13/6.15 134PR Bias WDC / Steel 4 1/2-J X 13 2: 175/70 SR13 Radial WDC / Steel 5 - J X 13 3: 175/70 SR13 Radial Aliminum alloy 5 - J X 13 4: 185/60 R14 82H Radial WDC / Steel 5 1/2 - JJ X 14	Radial Aluminum alloy	
Size (load ype (bias yPheel (type (bias yPheel (bias yPheel (type (bias yPheel (bias y	range, ply) s, radial, etc.) be & material) flange type and offset) range, ply) radial, etc.) be & material) flange type and offset) range, ply) radial, etc.) be & material) lange type and offset) ange, ply) radial, etc.) be & material) lange type and offset) ange, ply) radial, etc.) be & material) ange type and offset) ange type and offset) ange type and offset) ange type and offset) ange type and offset) be material) ange type and offset) ange type and offset) be material) ange type and offset) and wheel ration is different than r wheel, describe bare tire and/or wheel storage position		1: 155-13/6.15 134PR Bias WDC / Steel 4 1/2-J X 13 2: 175/70 SR13 Radial WDC / Steel 5 - J X 13 3: 175/70 SR13 Radial Aliminum alloy 5 - J X 13 4: 185/60 R14 82H Radial WDC / Steel 5 1/2 - JJ X 14 Manual Over floor tunnel Rear Wheel	Radial Aluminum alloy	
Size (load I ype (bias Wheel (type (bias Wheel (bias W	range, ply) s, radial, etc.) ce & material) flange type and offset) range, ply) radial, etc.) ce & material) flange type and offset) range, ply) radial, etc.) ce & material) lange type and offset) radial, etc.) ce & material) lange type and offset) radial, etc.) ce & material) ange type and offset) radial, etc.) ce & material) ange type and offset) radial, etc.) ce & material) radial, etc.)		1: 155-13/6.15 134PR Bias WDC / Steel 4 1/2-J X 13 2: 175/70 SR13 Radial WDC / Steel 5 - J X 13 3: 175/70 SR13 Radial Aliminum alloy 5 - J X 13 4: 185/60 R14 82H Radial WDC / Steel 5 1/2 - JJ X 14 Manual Over floor tunnel Rear Wheel N/A	Radial Aluminum alloy	
Size (load I ype (bias Wheel (type (bias yheel (bias yheel (type (bias yheel (type (bias yheel (type (bias yheel (type (bias yheel (type (bias yheel (type (bias yheel (type (bias yheel (type (bias yheel (type (bias yheel (type (bias yheel (bias yheel (type (bias y	range, ply) s, radial, etc.) ce & material) flange type and offset) range, ply) radial, etc.) ce & material) flange type and offset) range, ply) radial, etc.) ce & material) lange type and offset) range, ply) radial, etc.) ce & material) lange type and offset) radial, etc.) ce & material) radial, etc.) ce & material) radial, etc.) ce & material) radial, etc.) ce & material) radial, etc.) ce & material) radial, etc.) ce & material) radial, etc.) ce & material) radion is different than reference in and/or wheel storage position Parking rol ontrol		1: 155-13/6.15 134PR Bias WDC / Steel 4 1/2-J X 13 2: 175/70 SR13 Radial WDC / Steel 5 - J X 13 3: 175/70 SR13 Radial Aliminum alloy 5 - J X 13 4: 185/60 R14 82H Radial WDC / Steel 5 1/2 - JJ X 14 Manual Over floor tunnel Rear Wheel	Radial Aluminum alloy	

Car Line <u>Mazda 323</u>

Model Year <u>1987</u> Issued <u>Oct./86</u> Revised (•) ____

METRIC (U.S. Customary)

Location (front or rear of wheels, other)

Tie rods (one or two)
Inclination at camber (deg.)

Lower

Thrust

Inner bearing

Outer bearing

Bearings

Diameter

Thread (size) Bearing (type)

(type)

Steering spindle & joint type

Body Typ	■ And/Or
Engine D	isplacement

1.597 Liters

Steering							r	
Manuai (std., opt., n.a.)				Std.				
Power (std.	opt., n.a.)			Opt.		·	<u> </u>	
Adjustable		Туре		-			 	<u> </u>
steering who	el column	Manufactu	rer					 -
		(Std., opt.,	n.a.)	Opt.				
Wheel diam (W9) SAE J	eter"	Manual		380 mm				
		Power		380 mm				
	Outside	Wall to wal		10.4 mm				
Turning diameter	front	Curb to cur		9.5 mm		•		
m (It.)	Inside	Wall to wall (I. & r.)						
· · ·	rear	Curb to cur	b (l. & r.)		· -			
Scrub Radiu	51	, _		_				
	1.	Туре		Rack & pinion			 _	
	Gear	Manufacturer		NIPPON SEIKO				_
Manual	1	- Aatios	Gear	∞ .		· · · · · · · · · · · · · · · · · · ·		
•	<u> </u>	<u> </u>	Overail					
	, 	l turns (stop t		3.6 / 4.5				
•	$\overline{}$	axial, linkage,	etc.)			 -	 -	
	Manufact	urer		NIPPON POWER STEERING CO.				
Da		Туре		Rack & pinion	· · · · · · · · · · · · · · · · · · ·			
Power	Gear	Ratios	Gear					
	ļ		Overall		~			
•	Pump (dr							
		lurns (stop to	o stop)	3.2	 -		 -	
	Турв		:	_				

Linkage

Steering

axis .

Wheel

spindle hub

^{*}The horizontal distance in the front elevation between wheel centerline and kingpin (ball joint) axis at ground.

Model Year 1987 Issued Oct./86 Revised (•)	Car Line	Mazda	323			
	Model Year	1987	_ issued .	Oct./86	Revised (•)	

METRIC (U.S. Customary)

Body T			
Engine	Dis	placem	enţ

1.597 Liters

Wheel Alignment

S	Service	Caster (deg.)	1°35' ± 45'
	Checking	Camber (deg.)	*** **********************************
	<u> </u>	Toe-in [outside track-mm (in.)]	0°48' ± 45'
ront	Service	Caster.	-1 -5 mm
rheel at urb mass	reset*	Camber	
vt.)		Toe-in	
	Periodic	Caster	
	M.V. in-	Camber	
	spection	Toe-in	
	Service	Camber (deg.)	
ear .	checking	Toe-in (outside track-mm (in.))	
neel at irb mass	Service	Camber	
wt.) reset	reset*	Toe-in	
	Periodic	Camber	
	spection	Toe-in	

^{*} Indicates pre-set, adjustable, trend set or other.

Electrical - Instruments and Equipment

Speed-	Type (analog, digital, std., opt.)	Magnotio
ometer	Trip odometer (std., opt., n.a.)	Magnetic torque drive
EGR mainter	nance indicator	Std.
Charge	Туре	Lamp
indicator	Warning device (light, audible)	A 3 C
Temperature	!	Alternator warning lamp Bi - metal
ndicator	Warning device (light, audible)	Water temp. gauge
Dil pressure	Туре	
ndicator	Warning device (light, audible)	Lamp
Fuel :	Туре	Warning lamp
ndicator	Warning device (light, audible) :	Bi - metal
	Type (standard)	Fuel gauge & Lamp
/ind- hield	Type (optional)	2 speed: Std.
riper	Blade length	2 speed with intermit.:Opt.
	Swept area [cm²(in.²)]	
Vind-	Type (standard)	71
hield rasher	Type (optional)	Electric pump: Std.
43,161	Fluid level indicator (light, audible)	N/A
ear window v	wiper, wiper.washer (std., opt., n.a.)	Washer fluid low level warning light: Opt.
orn	Туре	Electric
	Number used	2
ther		
	1	•

Car Line Mazd	a 323				
Model Year 198	7 Iss	ued	Oct./86	Revised (•)	-

MEIR	IC (U.S.	Customary)		**	
			•	·	
Engine D	escription/	Cash			
Engine C	ode	Cars,	1		
		•	1.59	7 Liters	
	•		<u> </u>		_
Electric	cal C	ales Countain			
2100110	zai – Sup	ply System			
	Manufac		_		<u> </u>
		itd., (opt.)	55 D2 3L	, 50 D2 OL	2/21/2
	Voltage		12V	, 30 0200	34B19L(NS40ZAL)
Battery		0°F cold crank			
		reserve capacity	-		
		- 20 hr. rate	60Ah	, 50Ah	72.
	Location		Left front eng		33Ah
	Manylac	lurer	Tronc eng	ine comp.	
Alternator	Rating	<u>-</u>	12V-60A	··· <u>·</u>	
		. crank/rev.)	1:2.40		
	Optional	(type & rating)		<u> </u>	
Regulator	Туре				
Electrica	⊒í – Startí	ng System			
Start, motor		rain at 0°F	-		
Man.	Engagem	ent type	Pre-engaged dri		
Mator drive	Pinion end	pages L'rear)	Front	ve	
			·		
Electrica	i – Ignitic	on System			
уре	Electronic	(std., opt., n.a.)	Std.	<u> </u>	
	Other (spe		564.		
	Make		***		
oil	Model		HANSHIN	DIAMOND	
	Current	Engine stopped ~ A	MCC-0500	F-065	
	Corrent	Engine idling - A			
	Make	Tangaro Dialy - X	-		
	Model		NGK NGK	NIPPON DENSO	CHAMPION
park	Thread (mo	n)	BPR5ES11, 6ES11	, W16EXR-V11, W20EXR-V	11 , RN11YC4
ug		lorque [N-m (lb, ft)]			, KMTTIC4
Ì	Gap	10.400 [14411 (10, 11)]	15-23 N-m		
ľ	Number per	Cylinder	1.1	1.1	, 1.1
stribútor	Make	Cymider	_		, , , ,
311100101	Model		MIT SUBISHI		•
L		 _1			
ectrical.	Suppre	ssion			
		. T			
- ! -			High tension cor	d . Spark plus	•
cations & typ	>e	}		- , whark bing	
		1			
			· 		•

METRIC (U.S. Customary)

CarLine <u>Mazda 323</u>

Model Year <u>1987</u> Issued <u>Oct./86</u> Revised (•) _____

	•		,			
Body Type		·	3 Door & 5 Door Hatchback , 4 Door Sedan			
Body	·					
Structure			_			
Bumper system front - rear			-			
Anti-corros	ion treatment		-			
		us Information				
lood		(front, rear) balance, prop)	Rear			
runk 1	Type (counter	ol (internal, external) balance, other) e control (elec., mech., n.a.)	Internal			
atch- ack lid	Type (counter)	e control (elec., mech., n.a.)	Mech.			
tation ragon						
ent window ction, pivot	control (crank, . power)	Front .	<u>-</u>			
eat cushion type 960:40, bucket, bench, re, loam etc.)		Front	Spring Formed urethane/Bench			
at back typ g., 60:40, t e, loam et	be Ducket, bench, L.)	Front Rear	N/A Spring Formed urethane/ 50/50 , Bench			
		3rd seat	N/A			

MVMA Specifications Form Passenger Car METRIC (U.S. Customary)

CarLineMazda	323		•	•
Model Year 1987	Issued _	Oct./86 R	levised (•)

•							•
Body Typ) e			3 Door H/B, 5 D	bor H/B & 4 1	Door Sedan	
Restrai	nt System	. •			· ·		
Active	Standard option	: ai		Standard			
restraint System	Type and descrip	otion		Type 1 & Type 2	seat belt as	cmb1	· · · · · · · · · · · · · · · · · · ·
	Location			Front: Type 2 so			
	Standard optiona	J		Rear : Type 1 se	at belt ass'		· · · · · · · · · · · · · · · · · · ·
Passive seat belts	Power:manual						
	2 or 3 point		·	-		<u> </u>	·
	Knee bar/lap belt			-			
Frame		<u>. </u>					
Type and designifized frame	cription (separate fran L partially-unitized fra	ne. me)		-			
Glass		SAE Ref. No.		-			
vindshield gla urlace area [c	\$5 exposed m²(in.²)}	S1					
	osed surface - total 2-sides	S2		_			
ckiight glass riace area (cr	n-(ın.*)]	\$3	,	-			
lai glass expo		\$4		-			
ndshield glas		.		-			· · · · · · · · · · · · · · · · · · ·
e glass (type :klight glass (-			
	ype;		<u></u>	. =			

MVMA Specifications Form Passenger Car METRIC (U.S. Customary)

Car Line	Mazda '	323 ·	•	
Model Year	1987	Issued .	Oct./86	Revised (•)

Body Type

3 Door H/B, 5 Door H/B & 4 Door Sedan

Conveni	lence Equipment (standard, optic	
	ning (manual	
auto, temp (control) .	Opt. (Manual)
Clock (digita		Std (Dising)
	hermometer	Std. (Digital) N/A
	or, overhead)	Opt. (Floor)
Defroster, el	ec. backlight	Opt. (Rear Window Defroster)
	Diagnostic monitor (integrated, individual)	(Meal Wildow DelFoster)
•	Instrument cluster (list instruments)	
5 1	Keyless entry	N/A
Electronic	Tripminder (avg. spd., fuel)	N/A
	Voice alert (list items)	-
	Other	_
Fuel door loc	k (remote, key, electric)	
	Auto head on / off delay, dimming	Std. (Remote)
	Cornering	Std.
	Courtesy (map, reading)	·
	Deer lock, ignition	Opt. (Map light)
•	Engine compartment	Opt. (Cylinder illumination)
Lamps	Fog	N/A
	Glove compartment	
	Trunk	0.0
	Other	Opt.
	Day.night (auto. man.)	
Mirrors	L.H. (remote, power, heated)	Opt. (Manual)
	R. H. (convex, remote, power, heated)	Opt. (Remote/Power)
	Visor vanity (RH LH, illuminated)	Opt. (Remote/Power)
Parking brake	auto release (warning light)	Opt.
	Door locks deck lid - specify	
	Seat (2-4-6 way)	Opt.
	heated (driver, pass, other) lumbar, hip, thigh support (power, manual)	Std. (Slide adjust/Mechanical)
Power	reclining (driver, pass) memory (1-2 preset, recline)	Std. (Reclining/Mechanical)
equipment	Side windows	Std. (Lumber, Memory/Mechanical)
	Vent windows	Opt.
i	Rear window	N/A
		N/A ·
Radio	Antenna (location, whip, w shield, power)	N/A
ystems	AM. FM. stero, tape, CB	A-pillar
	Speaker (number, location) Premium sound	Std. (AM/FM), Opt. (AM/FM multiplex radio)
loof open air ti	ized (llin-up sliding "T")	
ool open air fixed (flip-up, sliding, "T") peed control device		Opt.
	device (light, buzzer,etc.)	Opt.
achometer (rp		
elephone syst		Opt.
Theft protection	n-type	Std. (Steering lock)

MVMA Specifications Form Car Line Passenger Car _ Issued __Oct./86 _ Revised(•) Model Year

METRIC (U.S. Customary) Carand Body Dimensions See Key Sheets for definitions

All dimensions to ground are for comparative purposes only. Dimensions are to be shown for all base body models of each car line. SAE Ref. no. refers to the definition published in SAE Recommended Practice J1 100 "Motor Vehicle Dimensions," unless otherwise

Body Type Width	SAE Ref. No.	3 Door & 5 Door Hatchback	4 Door Sedan
Tread (front)	W101		
Trear (rear)	W102	1390 mm	1390 mm
Vehicle width	W103	1415 mm	1415 mm
Body width at Sg RP (front)	W117	1645 mm	1645 mm
Vehicle width (front doors open)	W120	·	
Vehicle width (rear doors open)	W121		
Front lender overall width	W106		
Rear lender overall width	W107		
Tumble-home (deg.)	W122		
Length			
Wheelbase	L101	2400 mm	·
Vehicle length	L103	4110 mm	2400 mm
Overhang (front)	L104	4110 1180	4310 mm
Overhang (rear)	L105		
Upper structure length	L123		
Rear wheel C.L. 'X'' coordinate	L127		
Cowf point "X" coordinate	'L125		
ront end length at centerline	L126		
Rear end length at centerline	L129		
assenger distribution (front rear)	P01.2.3		·
enicle height	H101		
lowl point to ground	H114	1390 mm	1390 mm
eck point to ground	H138		
ocker panel-front to ground	H112		
ottom of door closed-front to grd.	H133		
ocker panel-rear to ground	H111		
ottom of door closed-rear to grd.	H135		
indshield slope angle	H122		
acklight slope angle	H121		
round Clearance*	1 4121 1		
ont bumper to ground	H102		•
ear bumper to ground	H102		
imper to ground [front curb mass (wt.)]	H103		
mper to ground [rear curb mass (wt.)]	H105		
gle of approach (degrees)	H106		
gle of departure (degrees)	H107		
mp breakover angle (degrees)	H147		
e differential to ground (front rear)	H153		
n. running ground clearance	H156 .		
ation of min, run, grd, clear,	<u></u> . I		

All vehicle height and ground clearances are made at the Manufacturer's Design Load Weight, unless otherwise specified. Manufacturers Design Load Weight is defined with indicated passenger distribution and trunk cargo load. All linear dimensions are in millimeters (inches) unless otherwise noted

MVMA Specifica Passenger Car		Orm Car Line Mazda Model Year 1987	10ct /86
METRIC (ILE Court			IssuedOct./86 Revised (•)
METRIC (U.S. Customa Car and Body Dimension	ry)		
or, and body bimensio	ons Seek	ey Sheets for definitions	
•		<u> </u>	•
	SAE		
Body Type	Ref.	3 & 5 Door H/B	
	No.	3 2 3 LOOL H/B	4 Door Sedan
Front Compartment			
Sg RP front, "X" coordinate			
Effective head room	L31		
	H61	38.4 (37.1)	inch (with S/R)
Max. eff. leg room (accelerator) SgRP to heel point	L34	41.5	<u>38.4 (37.1)</u> 41.5
	H30		41.)
SgRP to heel point	L53		
Back angle	L40		
Hip angle	L42		
Knee angle	L44		
Foot angle	L46		· · · · · · · · · · · · · · · · · · ·
Design H-point front travel	L17		
Normal driving & riding seat track trvl,	L23		
Shoulder room -	W3	52.8	
Hiproom	W5	52.8	52.8
Upper body opening to ground	H50	32.0	52.8
Steering wheel maximum diameter*	W9		
Steering wheel angle	H18	<u> </u>	
Accel, heel pt. to steer, whi, ontr	L11		
Accel, heel pt. to steer, whil, cntr	H17		
Steering wheel to C. L of thigh	H13		
Steering wheel torso clearance	L7	<u> </u>	
readlining to roof panel (front)	H37	·	
Indepressed floor covering thickness	H67		
	I uas I		
Rear Compartment			
			
g RP Point couple distance	L50	29.6	
flective head room	H63	37.0 (36.0)	37.4 (36.1)
in. effective leg room	L51	34.7	
g RP (second to heel)	H31		34.7
nee clearance	L48	0	
omparimentroom	L3	,	0
houlderroom	W4	52.8	52.0
proom	W6	44.4/47.3	52.8
oper body opening to ground	H51		47.4
ack angle	L41		
p angle	L43		
eleangle elegangle	L45		
ot angle	L47		
adlining to roof panel (second) .	H38		
pressed floor covering thickness	H73		
ggage Compartment	<u> </u>		
able luggage capacity [L (cu. h.)] over height	VI	10.5	1/ 7 / 6:
·	H195		14.7_(cu-ft)
terior Volumes (EPA Classif	ication)		
nicle class (subcompact, compact, etc.)			
rior volume index (cu. lt.)	<u> </u>		······································

Trunk cargo index (cu. ft.)

^{*} See page 14,

MVMA Specification	J,13 1	Model Year 1987	IssuedOct./86 Revised(a)
Passenger Car			Issued Oct./86 Revised(•)
METRIC (U.S. Customary) Car and Body Dimensions			
· · · · · ·	See F	Key Sheets for definitions	
•	,		
· ·	SAE		
Body Type .	Ref. No.	3 & 5 Door H/B	4 Door Sedan
			, book bedair
Station Wagon - Third Seat		N/A	
Sg RP couple distance	1.05	.,,	
Shoulder room	L85 W85		
Hip room	W86		
Effective leg room	L86		
Effective head room	H86		
Sg RP to heel point	H87		
Knee clearance	L87		
Seat facing direction	SD1		
Back angle	L88	 	
Hip angle	L89	<u> </u>	
Knee angle	L90	 	
Foot angle	L91		
Station Wagon - Cargo Space	<u></u>	N/A	· · · · · · · · · · · · · · · · · · ·
	·	N/A	
Cargo length (open front)	L200		
Cargo length (open second)	L201		
Cargo length (closed front)	L202		
Cargo length (closed second)	L203		
Cargo length at belt (front)	L204		
Cargo length at belt (second) Cargo width (wheelhouse)	L205		
Rear opening width at floor	W201		
pening width at belt	W203		
fax. rear opening width above belt	W204		
argo height	W205		
ear opening height	H201		
ailgale to ground height	H202		
ront seat back to load floor height	H250 H197		·
argo volume index [m³(ft,3)]	V2		· ·
idden cargo volume [m³(ft.³)]	V4	·	
argo volume, index-rear of 2-seat	V10		
	***	<u> </u>	
atchback Cargo Space	·		• .
argo length at front seatback height	L208		
argo length at floor (front)	L209		
argo length at second seatback height	L210		
argo length at floor (second)	L211	31.9 (inch)	22/1
ont seatback to load floor height	H197		N/A
cond seatback to load floor height	H198	18.6	N/A
	V3		N/A
dden cargo volume [m³(ft.³)]	V4		
rgo volume index-rear of 2-seat	V11		
erodynamics*	•		
		<u> </u>	
seel lin to ground trans			
neel lip to ground, front	_	_	

Drag coefficient (Cd)

^{*} EPA Loaded Vehicle Weight, Loading Conditions
All linear dimensions are in millimeters (inches) unless otherwise noted.

MVMA Specifications Form Passenger Car METRIC (U.S. Customary)

Car-Line	Mazda	323	•		
Model Year_	1987	Issued	Oct./86	·-···	—
•				·	_

Body	Type
------	------

Veh	icie Fidi	icial Marks		Door Hatchback and 4 Door		
		Total Marks	<u> </u>		· ·	
Numb	al Mark er*			Define Coordinate Location	•	
			-			
Front	•			•		• 1_
		1		•		
					•	· ·
				·	••	
						'X
						. ••
<i>:</i>						
		·	••	•		
Rear				•		•
<i>(</i> -2)				35 . Tengan 1 . 35 . Tengan 1 . 35 .	• • • • •	
	. ssp.		; :			
,						
	٠, ٧,		••			
Fiducial Mark Number						
Number						
	W21 L54					The state of the s
Front	H81*					
	H161*					
						All the second s
	W22*					<u> </u>
Rear	.H82*					
	H162*					
						
	-			•		
		Commended Practice, J1		•	•	

erence – SAE Recommended Practice, J182, Motor Véhicle Fiducial Marks. All linear dimensions are in millimeters (inches).

MVMA Specifications Form Passenger Car METRIC (U.S. Customary)

Mazda 323 Issued <u>Oct./86</u> Revised (*) 1987 Model Year_

Body Type		
-----------	--	--

3 Door & 5 Door Hatchback

4 Door Sedan

		L	- Josef & J. Boot natenback	4 Door Sedan
Lamps and	Headlamp Sh	ape*		
•	Headlamp (SAE - H127)	Highest** .	635 mm	641 mm .
•	(SAE - H127)	Lowest	· _	
Height above ground to center of bulb	Taillamp (SAE • H128)	Highest**	741 mm	702 mm
or marker	(SAE - H128)	Lowest	-	
	Sidemarker	Front .	643 mm	649 mm
		Rear	744 mm	704 mm
	Headlamp	Inside	-	
•		Outside"	_	
Distance from C-L of car to	Taillamp	Inside	_	
center of bulb		Outside**		
	Directional	Front		
		Rear	<u>.</u>	
	•		-	
Mate	Lo beam		_	
Halogen headlamp	Hi beam			
(std., opt., n.a.)	Replaceable bulb			
	Shape		.7	
•	Lo beam		· · ·	•
Headlamp other than	Hi beam			
above	Replaceable			
	Shape Type			
	I iype	<u></u>	Type 2B1	

All linear dimensions are in millimeters (inches) unless otherwise noted.

Measured at curb mass (weight).
Il single lamps are used enter here.

Car Line	Mazda	323			
Model Year	1987	Issued	Oct./86	. Revised (e)	

METRIC (U.S. Customary)

			· 		Vehicle	Mass (w	eight)			
Modef		CUI	RB MASS. k	g. (weight, lb.)*	ht. ib.)* *• PASS. MASS DISTRIBUTION				 _	
Model .	•	f	_		Pass	In Front	Pass In Rear		SHIPPING MASS, kg (weight, lb.	
<u>:</u>		Front	Rear	Total	Frant	Rear	Front	Rear	(weight, tb.	
		<u> </u>	 	 				ļ		
323 EGI								 		
2 2 2 2 4		· ·				 		f	 	
3 Door H/B	M4	600	355	955	45.6	54.4	14.0	86.0		
	M5	610	350	960				 	 -	
·	A3	630	365	995						
5 Door H/B	M5	(10		 						
<u></u>	<u>M5</u>	610 630	380	990						
	<u>AJ</u>	630	375	1005	<u> </u>			·	· <u> </u>	
4 Door Sedan	M5	610	3 9.5	1005	-	ļ				
	A3	630	390	1020	 -	 				
		330		1020		ļ				
			 -	 	 -					
		 -		<u> </u>						
						<u> </u>		<u> </u>		
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Reference – SAE J1100 Motor vehicle dimensions, curb weight definition.
 Shipping mass (weight) definition –

Car Line	Mazda	323		•	
Model Year	1987	Issued	Oct./86	Revised (*)	<u>. </u>

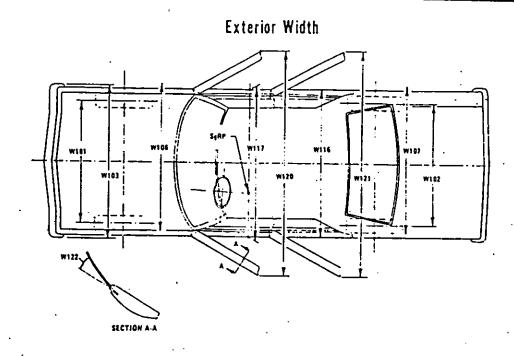
METRIC (U.S. Customary)

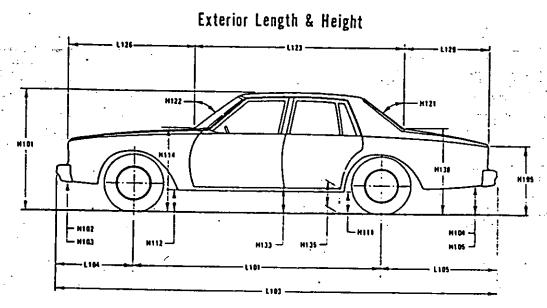
	-	01	ptional Equ	ipment Differential Mass (weight)*		
5-		ASS, kg. (weig		T		
Equipment	Front	Rear Rear	Total	Remarks		
			· ·			
Air conditioning	18	2	20			
Power steering	10	0	10			
Sun roof	10	10	20			
Power window	1.5	1.5	3			
Headlamp washer	6.5	0	6.5			
Rear window wiper	0	3	3			
Full cap 185/60 Tire (vs 175)	2.2	2.2	4.4			
185/60 Tire (vs 175)	6.2	6.2	12.4			
						
	 					
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to see Engine - General Section for despect		<u>_</u>	1			

^{*}Also see Engine - General Section for dressed engine mass (weight).

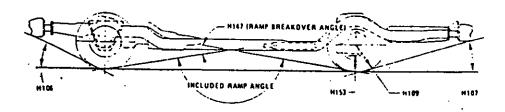
MVMA Specifications Form Passenger Car METRIC (U.S. Customary)

Exterior Car And Body Dimensions - Key Sheet



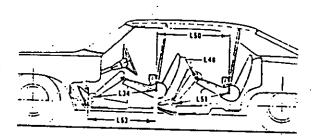


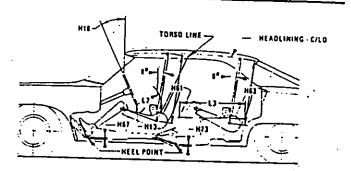
Exterior Ground Clearance

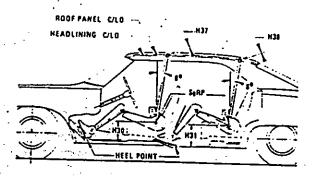


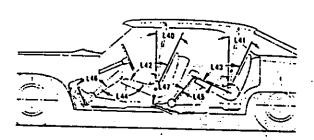
MVMA Specifications Form Passenger Car METRIC (U.S. Customary)

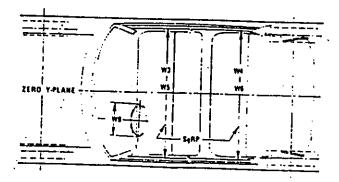
Interior Car And Body Dimensions – Key Sheet

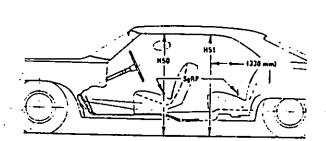








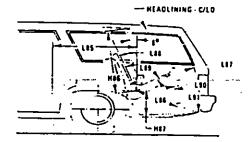




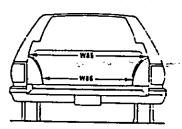
MVMA Specifications Form Passenger Car METRIC (U.S. Customary)

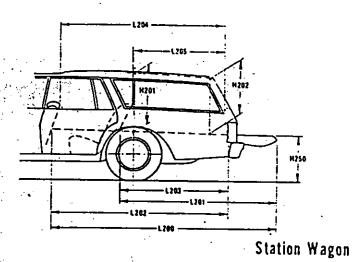
Interior Car And Body Dimensions - Key Sheet

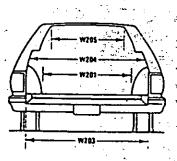
Third Seat

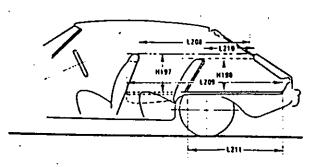


Cargo Space









Hatchback

METRIC (U.S. Customary)

Exterior Car And Body Dimensions – Key Sheet Dimensions Definitions

Seating Reference Point

SEATING REFERENCE POINT means the manufacturer's design reference point which -

(a) Establishes the rearmost normal design driving or riding position of each designated seating position in a vehicle:

(b) Has coordinates established relative to the design vehicle structure:

(c) Simulates the position of the pivot center of the human lorso and thigh; and

(d) is the reference point employed to position the two dimensional templates described in SAE Recommended Practice J826, Devices for Use in Defining and Measuring Vehicle Seating Accommodations.".

Width Dimensions

W101 TREAD-FRONT. The dimension measured between the tire centerlines at the ground.

TREAD-REAR. The dimension measured between the tire centerlines at the ground. In case of dual wheels, the dimension will be measured to the centerline of tire and wheel assemblies.

VEHICLE WIDTH. The maximum dimension measured between the widest point on the vehicle, excluding exterior mirrors, flexible mud flaps, marker lamps, but including bumpers, moldings, sheet metal protrusions or dual wheels, if standard equipment.

W106 FRONT FENDER WIDTH. The dimension measured between the widest points at the front wheel centerline, excluding moldings.

W107 REAR FENDER WIDTH. The dimension measured between the widest points at the rear wheel centerline, excluding moldings.

BODY WIDTH AT SGRP-FRONT. The dimension mea-W117 sured laterally between the widest points on the body at the SgRP-front, excluding door handles, applied moldings.

VEHICLE WIDTH-FRONT DOORS OPEN. The dimension W120 measured between the widest point on the front doors in maximum hold-open position.

W121 VEHICLE WIDTH-REAR DOORS OPEN. The dimension measured between the widest point on the rear doors in maximum hold-open position. For vehicles with a rear door on only one side, this dimension is to the zero "Y" plane.

W122 TUMBLE-HOME, STRAIGHT SIDE GLASS. The angle measured from a vertical to the outside surface of the front door glass at the SgRP "X" plane. CURVED SIDE GLASS. The angle measured from a vertical to a chord extending from the upper DLO to the lower DLO at the outside surface of the front door glass at the front SgRP "X" plane.

Length Dimensions

WHEELBASE (WB). The dimension measured longitudi-· L101 nally between front and rear wheel centerlines. In case of dual rear axles, the dimension shall be to the midpoint of the centerlines of the rear wheels.

VEHICLE LENGTH. The maximum dimension measured L103 longitudinally between the foremost point and the rearmost point on the vehicle, including bumper, bumper guards, low hooks and or rub strips, if standard equipment.

OVERHANG-FRONT. The dimension measured longitudi-L104 nally from the centerline of the front wheels to the foremost point on the vehicle including bumper, bumper guards, tow hooks and or rub strips, if standard equipment,

OVERHANG-REAR. The dimension measured longitudi-L105 nally from the centerline of the rear wheels; or in the case of dual rear axles, the dimension shall be the midpoint of the centerlines of the rear wheels, to the rearmost point on the vehicle including rear bumpers, bumper guards, tow hooks and rub strips, if standard equipment.

UPPER STRUCTURE LENGTH. The dimension measured L123 longitudinally from the cowl point to the deck point.

L125 COWL POINT "X" COORDINATE.

FRONT END LENGTH. The dimension measured longitud-L126 inally from the cowl point to the foremost point on the vehicle at the zero "Y" plane excluding ornamentation or bumpers. In cases where bumpers and or grills are integrated with the profile, measurement is made at the foremost point of front end contour.

L127 REAR WHEEL CENTERLINE "X" COORDINATE or in the case of dual rear axles, the coordinate shall be the midpoint of the distance between the rear axte centerlines.

L129 REAR END LENGTH. The dimension measured longitudinally from the deck point to the rearmost visible point of the body sheet metal at the zero "Y" plane, excluding ornamentation or bumpers.

Height Dimensions

VEHICLE HEIGHT. The dimension measured vertically from the highest point on the vehicle body to ground.

ROCKER PANEL-REAR TO GROUND. The dimension measured vertically from the bottom of the rocker or side quarter panel at the front of the rear wheel opening, excluding flanges, to ground.

H112 ROCKER PANEL-FRONT TO GROUND. The dimension measured vertically from the foremost point on the bottom of the rocker panels, excluding flanges, to ground.

H114

COWL POINT TO GROUND. Measured at zero "Y" plane.
BACKLIGHT SLOPE ANGLE. The angle between the verti-H121 cal reference line and the surface of backlight at vehicle zero "Y" plane. For curve backlight, the angle is to chord of backlight arc from lower DLO to upper DLO.

WINDSHIELD SLOPE ANGLE. The angle between the H122 vertical reference line and a chord of the windshield arc running from the lower DLO to the upper DLO at the vehicle zero "Y" plane. In the case of wrap over glass, the angle to be measured will be formed by a chord 457 mm (18.0 in) long drawn from the lower DLO to the intersecting point on the windshield,

H127 HEADLAMP TO GROUND-CURB MASS (WT.). The dimension measured vertically from the centerline of the lowest headlamp lens to ground.

H128 TAILLAMP TO GROUND-CURB MASS (WT.). The dimension measured vertically from the centerline of the upper bulb to ground.

BOTTOM OF DOOR CLOSED-FRONT TO GROUND. H133 The dimension measured vertically from the bottom outside corner of the door on the lock pillar side, in maximum closed position, to ground.

BOTTOM OF DOOR CLOSED-REAR TO GROUND. The H135 dimension measured vertically from the bottom outside corner of the door on the lock pillar side, in maximum closed position, to ground.

H138 DECK POINT TO GROUND, Measured at zero "Y" plane. H109

STATIC LOAD-TIRE RADIUS-REAR. Specified by the manufacturer in accordance with composite TIRE SECTION STANDARD.

Ground Clearance Dimensions

FRONT BUMPER TO GROUND. The minimum dimension measured vertically from the lowest point on the front bumper to ground, including bumper guards, if standard equipment,

H₁₀₃ FRONT BUMPER TO GROUND-CURB MASS (WT.). Measured in the same manner as H102.

MVMA Specifications Form Passenger Car METRIC (U.S. Customary)

Interior Car And Body Dimensions - Key Sheet Dimensions Definitions

H104	REAR BUMPER TO GROUND. The minimum dimension
	THE BOWING TO GROUND. The minimum dimension
	measured vertically transits to
	measured vertically from the lowest point on the rear bumper
	to ground, including bumper guards, if standard equipment
HIDE	DC. D C 9 Domper godios, il standard equipment

REAR BUMPER TO GROUND - CURB MASS (WT.). Mea-H105 sured in the same manner as H104.

ANGLE OF APPROACH. The angle measured between a H106 line langent to the front tire static loaded radius are and the initial point of structural interference forward of the front tire to ground. The limiting structural component shall be desig-

ANGLE OF DEPARTURE. The angle measured between a H107 line tangent to the rear tire static loaded radius arc and the initial point of structural interference rearward of the rear tire to ground. The limiting component shall be designated.

RAMP BREAKOVER ANGLE. The angle measured between two lines tangent to the front and rear tire static loaded radius and intersecting at a point on the underside of the vehicle which defines the largest ramp over which the vehicle can toll.

REAR AXLE DIFFERENTIAL TO GROUND. The minimum H153 dimension measured from the rear axle differential to ground.

MINIMUM RUNNING GROUND CLEARANCE. The mini-H156 mum dimension measured from the sprung vehicle to ground. Specify location.

Glass Areas

S1

\$2 Side windows area. Includes the front door, rear door, vents, and rear quarter windows on both sides of the vehicle.

S3 Backlight areas.

Total area. Total of all areas (S1 + S2 + S3). **S4**

Fiducial Mark Dimensions

Flducial Mark - Number 1

L54 "X" coordinate.

W21. "Y"coordinate.

"Z" coordinate. H81

Height "Z" coordinate to ground at curb weight. H161

H163 Height "Z" coordinate to ground. Flducial Mark - Number 2

L55 "X" coordinate.

W22 "Y" coordinate.

W82 "Z" coordinate.

Height "Z" coordinate to ground at curb weight. H162

H164 Height "Z" coordinate to ground.

Front Compartment Dimensions

STEERING WHEEL TORSO CLEARANCE. The minimum L7 dimension measured in the side view from the rearmost edge of the steering wheel, with front wheels in the straight ahead position, to the torso line.

ACCELERATOR HEEL POINT TO STEERING WHEEL L11. CENTER. The dimension measured horizontally from the AHP to the intersection of the steering column centerline and a plane tangent to the upper surface of the steering wheel

DESIGN H-POINT-FRONT TRAVEL. The dimension mea-L17 sured horizontally between the design H-point-front in the foremost and rearmost seat track positions. (See SAE

NORMAL DRIVING AND RIDING SEAT TRACK LEVEL. L23 The dimension measured horizontally between a point on the design H-point travel line from the SgRP to the displaced point on the design H-point travel line with the seat moved to the foremost seat position, but not to include seat track travel used for purposes other than normal driving and riding positions. (See SAE J1100)

L31 SORP-FRONT, "X" COORDINATED.

MAXIMUM EFFECTIVE LEG ROOM-ACCELERATOR. The L34 dimension measured along a line from the ankle pivot center to the SgRP-front plus 254 mm (10.0 in) measured with righ: foot on the undepressed accelerator pedal. For vehicles with SgRP to heel (H30) greater than 18 in., the accelerator pedamay be depressed as specified by the manufacturer. If the accelerator is depressed, the manufacturer shall place foot flat on pedal and note the depression of the pedal.

BACK ANGLE-FRONT. The angle measured between a L40 vertical line through the SgRP-front and the torso line. If the seatback is adjustable, use the normal driving and riding pos-

ition specified by the manufacturer.

HIP ANGLE-FRONT. The angle measured between torso L42 line and thigh centerline.

KNEE ANGLE-FRONT. The angle measured between thigh L44 centerline and lower leg centerline measured on the right leg. L46

FOOT ANGLE-FRONT. The angle measured between the lower leg centerline and a line tangent to the ball and heel of the bare foot flesh line measured on the right leg. Ref SAE

SGRP-FRONT TO HEEL. The dimension measured hori-L53 zontally from the SgRP-front to the accelerator heel point.

W3 SHOULDER ROOM-FRONT. The minimum dimension measured laterally between the trimmed surfaces on the "X" plane through the SgRP-front at height between the belt line and 254 mm (10.0 in.) above the SgRP-front, excluding the door assist strap and attaching parts.

HIP ROOM-FRONT. The minimum dimension measured W5 laterally between the trimmed surfaces on the "X" plane through the SgRP-front within 25 mm (1.0 in.) below and 76 mm (3.0 in.) above the SgRP-front and 76 mm (3.0 in.) fore and aft of the SgRP-front.

STEERING WHEEL MAXIMUM OUTSIDE DIAMETER. De-W9

fine if other than round.

STEERING WHEEL TO CENTERLINE OF THIGH. The minimum dimension measured from the bottom of steering wheel, with front wheels in the straight position, to the thigh centerline.

ACCELERATOR HEEL POINT TO THE STEERING H17 WHEEL CENTER. The dimension measured vertically from the AHP-front to the intersection of the steering column centerline to a plane tangent to the upper surface of the steering wheel rim.

STEERING WHEEL ANGLE. The angle measured from a H18 vertical to the surface plane of the steering wheel.

SgRP-FRONT TO HEEL. The dimension measured verti-H30 cally from the SgRP-front to the accelerator heel point.

HEADLINING TO ROOF PANEL-FRONT. The dimension **H37** measured from the intersection of the headlining and the extended effective head room line normal to the sheet metal.

UPPER BODY OPENING TO GROUND-FRONT. The di-H50 mension measured vertically from the trimmed body opening to the ground on the SgRP-front "X" plane.

EFFECTIVE HEAD ROOM-FRONT. The dimension mea-H61 sured along a line 8 deg, rear of vertical from the SgRP-front to the headlining plus 102 mm (4.0 in.).

H67 FLOOR COVERING THICKNESS-UNDEPRESSED-FRONT. The dimension measured vertically from the surface of the undepressed floor covering to the underbody sheet metal at the accelerator heel point.

PD1 PASSENGER DISTRIBUTION-FRONT.

Rear Compartment Dimensions

COMPARTMENT ROOM-SECOND. The dimension mea-L3 sured horizontally from the back of front seat to the front of the second seatback at a height tangent to the top of the second seat cushion.

METRIC (U.S. Customary)

Interior Car And Body Dimensions – Key Sheet Dimensions Definitions

- L-41 BACK ANGLE-SECOND. The angle measured between a vertical line through the SgRP-second and the torso line.
- HIP ANGLE-SECOND. The angle measured between torso line and thigh centerline.
- L45 KNEE ANGLE-SECOND. The angle measured between thigh centerline and lower leg centerline.
- L47 FOOT ANGLE-SECOND. The angle measured between the lower leg centerline and a line tangent to the ball and heel of the three-dimensional devices bare foot flesh line (Reference J826).
- L48 KNEE CLEARANCE-SECOND. The minimum dimension measured from the knee pivol center to the back of the front seatback minus 51 mm (2.0 in.).
- L50 SgRP COUPLE DISTANCE-SECOND. The dimension measured horizontally from the driver SgRP-front to the SgRP-second.
- L51 MINIMUM EFFECTIVE LEG ROOM-SECOND. The dimension measured along a line from the ankle pivol center to the SgRP-second plus 254mm (10.0 in.).
- W4 SHOULDER ROOM-SECOND. The minimum dimension measured laterally between door or quarter trimmed surfaces on the "X" plane through the SgRP-second at height between 254-406 mm (10.0-16.0 in.) above the SgRP-second, excluding the door assist straps and attaching parts.
- W6 HIP ROOM-SECOND. Measured in the same manner as W5.
- H31 SgRP-SECOND TO HEEL. The dimension measured vertically from the SgRP-second to the two dimensional device heel point on the depressed floor covering.
- H38 HEADLINING TO ROOF PANEL-SECOND. The dimension measured from the intersection of the headlining and the extended effective head room line normally to the roof sheet metal.
- H51 UPPER BODY OPENING TO GROUND-SECOND. The dimension measured vertically from the trimmed body opening to the ground on the "X" plane 330 mm (13.0 in.) forward of the SgRP-second.
- H63 EFFECTIVE HEAD ROOM-SECOND. The dimension measured along a line 8 deg. rear of vertical from the SgRP to the headlining, plus 102 mm (4.0 in.).
- H73 FLOOR COVERING-DEPRESSED-SECOND. The dimesnion measured vertically from the heel point to the underbody sheet metal.
- PD2 PASSENGER DISTRIBUTION-SECOND.

Luggage Compartment Dimensions

- V1 USABLE LUGGAGE CAPACITY-Total of volumes of individual pieces of standard luggage set plus H-boxes stowed in the luggage compartment in accordance with the procedure described in paragraph 8.2 of SAE-J1100a.
- H195 LIFTOVER HEIGHT. The dimension measured vertically from the luggage compartment lower opening at the zero "Y" plane to ground.

Interior Volumes (EPA Classification)

The Interior Volume Index is listed for each body style except two seaters. The interior volume index estimates the space in a car. It is based on four measurements – head room, shoulder room, hip room, and leg room – for the front and rear seats, plus trunk capacity. The interior volume index is an estimate of the size of the passenger compartment.

The Trunk Cargo Index is an estimate of the size of the trunk cargo space. In station wagons and hatchbacks it is an estimate of the space behind the second seat.

Station Wagon - Third Seat Dimensions

- L85 SgRP COUPLE DISTANCE-THIRD. The dimension measured horizontally from the SgRP-second to the SgRP-third.
- L86 EFFECTIVE LEG ROOM-THIRD. The dimension measured along a line from the ankle pivot center to the SgRP-third plus 254 mm (10.0 in.).
- L87 KNEE CLEARANCE-THIRD The minimum dimension from the knee pivol center to the back of second seatback minus a constant of 51mm (2.0 in.). With rear-facing third seat, dimension is measured to closure.
- L88 BACK ANGLE-THIRD. Measured in the same mannere as L41
- L89 HIP ANGLE-THIRD. Measured in the same manner as L43.
- L90 KNEE ANGLE-THIRD. Measured in the same manner as L45.
- L91 FOOT ANGLE-THIRD. Measured in the same manner as L47.
- W85 SHOULDER ROOM-THIRD. Measured in the same manner as W4.
- HIP ROOM-THIRD. Measured in the same manner as W5. EFFECTIVE HEAD ROOM-THIRD. The dimension, measured along a line 8 deg. from the SgRP-third to the head-lining rear of vertical plus a constant of 102 mm (4.0 in.).
- HS7 SGRP-THIRD TO HEEL POINT.
- PD3 PASSENGER DIRECTION-THIRD.
- SD1 SEAT FACING DIRECTION-THIRD.

Station Wagon - Cargo Space Dimensions

- L200 CARGO LENGTH-OPEN-FRONT. The minimum dimension measured longitudinally from the back of the front seatback at the height of the undepressed floor covering to the rearmost point on the undepressed floor covering on the open tailgate or cargo surface if the rear closure is a conventional door type tailgate at the zero "Y" plane.
- L201 CARGO LENGTH-OPEN-SECOND. The dimension measured longitudinally from the back of the second seatback at the height of the undepressed floor covering to the rearmost point on the undepressed floor covering on the open tailgate or cargo floor surface if the rear closure is a conventional door type tailgate, at the zero "Y" plane.
- CARGO LENGTH-CLOSED-FRONT. The minimum dimension measured horizontally from the back of the front seat at the height of the undepressed floor covering to the rearmost point on the undepressed floor covering on the closed tailgate or taildoor for station wagons, trucks and mpv's at the zero "Y" plane.
- L203 CARGO LENGTH-CLOSED-SECOND. The dimension measured horizontally from the back of the second seat at the height of the undepressed floor covering to the rearmost point on the undepressed floor covering on the closed tailgate or taildoor for station wagons, trucks and mpv's at the zero "Y" plane.
- L204 CARGO LENGTH AT BELT-FRONT. The minimum dimension measured horizontally from the back of the front seatback at the seatback top to the foremost normal surface of the closed tailgate or inside surface of the cab backpanel at the height of the belt, on the zero "Y" plane.
- L205 CARGO LENGTH AT BELT-SECOND. The minimum dimension measured horizontally from the back of the second seatback at the seatback top to he foremost normal surface of the closed tailgate at the height of the belt, on the zero "Y" plane.
- W201 CARGO WIDTH-WHEELHOUSE. The minimum dimension measured laterally between the trimmed wheelhousings at floor level. For any venice not trimmed, measure to the sheet metal.

METRIC (U.S. Customary)

Interior Car And Body Dimensions – Key Sheet Dimensions Definitions

REAR OPENING WIDTH AT FLOOR. The minimum dimen-W203 sion measured laterally between the limiting interferences of the rear opening at floor level. REAR OPENING WIDTH AT BELT. The minimum dimen-W204

sion measured laterally between the limiting interferences of the rear opening at belt height or top of pick up box.

W205 REAR OPENING WIDTH ABOVE BELT. The minimum dimension measured laterally between the limiting interferences of the rear opening above the belt height. H197

FRONT SEATBACK TO LOAD FLOOR HEIGHT. The dimension measured vertically from the horizontal tangent to the top of the seatback to the undepressed floor covering. H201

CARGO HEIGHT. The dimension measured vertically from the top of the undepressed floor covering to the headlining at the rear wheel "X" coordinate on the zero "Y" plane. H202

REAR OPENING HEIGHT. The dimension measured vertically from the top of the undepressed floor covering to the upper trimmed opening on the zero "Y" plane with rear door H250

TAILGATE TO GROUND CURB MASS (WT.). The dimension measured vertically from the top of the undepressed floor covering on the lowered tailgate to ground on the zero

V2 STATION WAGON Measured in inches:

W4 x H201 x L204 1728

Measured in mm:

W4 x H201 x L204 = m3 (cubic meter)

HIDDEN LUGGAGE CAPACITY-REAR OF FRONT SEAT. The total volumes of individual pieces of one set of standard luggage stowed in any hidden cargo area below the load floor rear of the front seat.

TRUCKS AND MPV'S WITH OPEN AREA. V5 Measured in inches:

L506 x W500 x H503

1728

Measured in mm:

L506 x W500 x H503 = m3 (cubic meter)

TRUCKS AND MPV'S WITH CLOSED AREA.

Measured in inches:

L204 x W500 x H505

Measured in mm:

L204 x W500 x H505

= m3 (cubic meter) 109

V8 HIDDEN LUGGAGE CAPACITY-REAR OF SECOND SEAT. The total volume of individual pieces of one set of ... slandard luggage slowed in any hidden cargo area below the load floor rear of the second seat.

STATION WAGON CARGO VOLUME INDEX. V10

Measured in inches:

H201 x L205 x W4 + W201

Measured in mm:

H201 x L205 x W4 + W201 = m³ (cubic meter)

Hatchback - Cargo Space Dimensions

All hatchback cargo dimensions are to be taken with the front seat in full down and rear position, and the rear seat folded down. The hatchback door is in the closed position. (For electrically adjusted seats. see the manufacturer's specifications for Design "H" Point).

CARGO LENGTH AT FRONT SEATBACK HEIGHT. The minimum horizontal dimension from the "X" plane tangent to the rearmost surface of the driver's seatback to the inside limiting interference of the hatchback door on the vehicle zero "Y" plane. L209

CARGO LENGTH AT FLOOR-FRONT-HATCHBACK, The minimum horizontal dimension measured at floor level from the rear of the front seatback to the normal limiting interference of the hatchback door on the vehicle zero "Y" plane.

CARGO LENGTH AT SECOND SEATBACK HEIGHT-L210 HATCHBACK. The minimum dimension measured from the "X" plane tangent to the rearmost surface of second seatback or the load floor which is stowed at least one half of the H198 dimension height above the rear load floor, to the rearmost inside limiting interference on the zero "Y" plane.

CARGO LENGTH AT FLOOR-SECOND HATCHBACK. L211 The minimum horizontal dimension measured at floor level from the rear of the second seatback or load floor panel to the normal limiting interference of the hatchback door on the vehicle zero "Y" plane.

FRONT SEATBACK TO LOAD HEIGHT. The dimension H197 measured vertically from the horizontal tangent to the top of the seatback to the undepressed floor covering.

SECOND SEATBACK TO LOAD FLOOR HEIGHT: The di-H198 mension measured vertically from the second seat back to the undepressed floor covering. **V3** HATCHBACK.

Measured in inches:

L208 + L209 x W4 x H197

Measured in mm:

L208 + L209 x W4 x H197 = m³ (cubic meter: 109

V4 HIDDEN LUGGAGE CAPACITY-REAR OF FRONT SEAT. The total volumes of individual pieces of one set of standard luggage stowed in any hidden cargo area below the load floor rear of the front seat.

V11 HATCHBACK CARGO VOLUME INDEX. Usable luggage (one (1) stand and luggage set) below floor: Measured in inches:

L210 + L211 x W4 x H198 1728

Measured in mm:

L210 + L211 xW4 x H198 - = m³ (cubic meter)

V6

MVMA Specifications Form Passenger Car METRIC (U.S. Customary)

Index

	ge No.
Aerodynamics	22
Alternator	8 0
Axis, Steering	
Axle, Orive, Front, Rear	. 9. 10
Banery	
BODY and Miscellaneous Information	
Brakes-Parking, Service	12, 13
Camshaft	15
Capacities	
Cooling System	5
Engine Crankcase	4
Mear Axie	• • •
Car Models	1
Width	20
Lengin	20
Ground Clearance	20
Front Compartment	21
Rear Compartment	2.
Station wagon - Inito Seat	22
Station Wagon - Carco Space	22
Hatchback - Cargo Space	22
Caster	15
Choke, Automatic Clutch - Pedal Operated	
Coil, Ignition	16
Connecting Rods	
Convenience Equipment	
Cranksnan	
Cylinders and Cylinder Head	3
Umersion Deligitions	
Key Sheet - Exterior	30, 31
Key Sheet - Interior	32, 33
Electrical System	15, 16
Engine - General	
Bore, Stroke, Type Compression Ratio	3
Uisplacement	2 2
Firing Order, Cylinder Numbering	
Intake System	
Power Teams	2
Exhaust System Equipment Availability, Convenience	7
Fan, Cooling	6
Fiducial Marks	22
Filters - Engine Oil, Fuel System	4.7
Front Suspension	• •
Front Wheel Drive Unit	10
ruel Injection	•
ruel lank	6
Glass	18
Headroom – Body	1, 22
Horns	1.5
Horsepower - Brake	2
Ignition System	16
nflation - Tires	21
instruments	15

Subject .	Page	No.
Lamps and Headlamp Shape	•••	. 24
Legroom	21	22
Lengths - Car and Body	•••	. 20
Leveling, Suspension	***********	. 11
Linings - Clutch Brake	_	
Lubrication - Engine Transmission/Transaxle		
Luggage Compartment	*******	. 21
Mass	25	. 26
Models	••••••	1
Muffler	• • • • • • • • • • • • • • • • • • •	. 16 7
Passenger Capacity	***********	•••••••••••••••••••••••••••••••••••••••
Passenger Mass Distribution		25
Prisions		-
Power Brakes		. 12
Power Steering		1.4
Power Teams		2
Propeller Shaft, Universal Joints		10
Pumps - Fuel	·····	6
Radiator - Cap. Hoses, Core	**********	5
Ratios - Axle, Transaxle	***********	5
Compression		۰۰
Steering		14
Transmission Transaxle	2, !	8, 9
Regulator - Alternator	2, 9,	, 10 16
Restraint System		18
Rims		13
Rods - Connecting	•••••••	4
Scrub Radius	***********	14
SeatsShock Absorbers, Front & Rear		. 17
Spark Plugs		16
Speedcmeter		15
Springs – Front & Rear Suspension Stabilizer (Sway Bar) – Front & Rear	***********	. 11
Starting System	*********	11
Steering		14
Suppression - Ignition, Radio	***********	16
Suspension - Front & Rear	**********	11
Tail Pipe	******	7
Thermostat, Cooling	*********	. 19
Tires		13
Toe-in		15
Torque Converter	······	9
Transaxle		9
Transmission - Types	2, 1	8, 9
Transmission – Automatic Transmission – Manual	2. [B, 9
Transmission - Ratios	2, (8. y 2 g
Tread		20
Trunk Cargo Load		1
Trunk Luggage Capacity		. 21
Unitized Construction	•	
Universal Joints. Propeller Shaft	***********	10
Valve System		
Voltage Regulator	**************************************	16
Water Pump		5
Weights	25.	26
Wheel Alignment		15
Wheelbase	•	20
Wheel Spindle		14
Widths - Car and Body	•••••	20
Nindshield		18
		13

METRIC (U.S. Customary)
SUPPLEMENTAL PAGE

Car Line _____ Issued _____ Revised (•) _____

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