MANUFACTURERS MOTOR VEHICLE SPECIFICATIONS

METRIC(U.S. Customary)

Passenger Car

1986

Manufacturer	Car Line	
Mazda Motor Corporation	Mazda 323	
Mailing Address 3-1, Shinchi, Fuchu-cho Aki-gun, Hiroshima, Japan	Issued Dec. / 85	Revised

Questions concerning these specifications should be directed to the manufacturer whose address is shown above.

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The General Specifications herein are those in effect at date of compilation and are subject to change without notice by the manufacturer.

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Motor Vehicle Manufacturers Association
of the United States, Inc.

MVMA-C-86

MVMA Specifications Form
Passenger Car

METRIC (U.S. Customary)

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NOTE:

1. This form uses both SI metric units and U.S. Customary units. The metric unit of measure is presented first, and the U.S. Customary unit follows in parentheses.
2. UNLESS OTHERWISE INDICATED:
   a. Specifications apply to standard models without optional equipment. Significant deviations are noted.
   b. Nominal design dimensions are used throughout these specifications.
   c. All linear dimensions are in millimeters (inches), and all mass (weight) specifications are in kilograms (pounds).
3. The General Specifications herein are those in effect at date of completion and are subject to change without notice by the manufacturer.
4. Additional Car and Body Dimensions (based in part on SAE J1100 "Motor Vehicle Dimensions") may be available from the manufacturer.

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Car Models

Model Description & Drive (FWD/RWD)	Introduction Date	Make, Car Line, Series, Body Type (Mfgr's Model Code)	No. of Designated Seating Positions (Front/Rear)	Max. Trunk/Cargo Load–Kilograms (Pounds)
Mazda 323	3 Door Hatchback	JM1BF232	2 / 2	80 lb.
	5 Door Hatchback	JM1BF242	2 / 2	80 lb.
	4 Door Sedan	JM1BF222	2 / 2	80 lb.

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Power Teams (Indicate whether standard or optional)
SAE J1349 Net bhp (brake horsepower) and net torque corrected to 77°F/25° C and 29.61 in. Hg/100 kPa atmospheric pressure.

SERIES AVAILABILITY	ENGINE					Exhaust S/D	TRANSMISSION TRANSAXLE	AXLE RATIO (std. first)
	Displ. Liters (in^3)	Carb. (Barrels, FI, etc.)	Compr. Ratio	SAE Net at RPM				
				kW (bhp)	Torque N•m (lb. ft.)			
Mazda 323	1.597 (97.4)	FI	9.3	(82) @ 5000 rpm	(92) @ 2500 rpm	S	Manual 4	4.105
							Manual 5	4.105
							Automatic	3.631

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Engine Description/Carb. Engine Code	1.597 Liters

ENGINE – GENERAL

Type & description (inline, V, angle, flat, location, front, mid, rear, transverse, longitudinal, sohc, dohc, ohv, hemi, wedge, pre-camber, etc.)		Type: Inline Location: Front Engine instrallation position: Transverse
Manufacturer		Mazda
No. of cylinders		4
Bore		78.0 mm
Stroke		83.6 mm
Bore spacing (C/L to C/L)		86.0 mm
Cylinder block material & mass kg (lbs.)		Cast Iron
Cylinder block deck height		206.5 mm
Deck clearance (minimum) (above or below block)		–
Cylinder head material & mass kg (lbs.)		Cast Aluminum Alloy
Cylinder head volume (cm^3)		36.4
Head gasket thickness (compressed)		1.25 mm
Minimum combustion chamber total volume (cm^3)		48.15
Cyl. no. system (front to rear)*	L. Bank	–
	R. Bank	–
Firing order		1 - 3 - 4 - 2
Intake manifold material & mass [kg (weight, lbs.)]		
Exhaust manifold material & mass [kg (weight, lbs.)]		
Recommended fuel (leaded, unleaded, diesel)		Unleaded
Fuel antiknock index	$\frac{(R + M)}{2}$	87
Total dressed engine mass (wt) dry**		110 (49-states)

Engine – Pistons

Material & mass, g (weight, oz.) - piston only	Cast Aluminum Alloy : 268 g

Engine – Camshaft

Location		On cylinder head
Material & mass kg (weight, lbs.)		Cast Iron ; 2395 g
Drive type	Chain / belt	Belt
	Width / pitch	22 x 8.0 mm

* Rear of engine – drive takeoff. View from drive takeoff end to determine left & right side of engine.

** Dressed engine mass (weight) includes the following:

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Engine – Valve System

Hydraulic lifters (std., opt., NA)		NA
Valves	Number intake / exhaust	–
	Head O.D. intake / exhaust	–

Engine – Connecting Rods

Material & mass [kg., (weight, lbs.)]	Carbon Steel ; 550 g

Engine – Crankshaft

Material & mass [kg., (weight, lbs.)]		Cast Iron ; 10,200 g
End thrust taken by bearing (no.)		2
Number of main bearings		–
Seal (material, one, two piece design, etc.)	Front	–
	Rear	–

Engine – Lubrication System

Normal oil pressure [kPa (psi) at engine rpm]	294 – 392 at 3000 rpm
Type oil intake (floating, stationary)	Stationary
Oil filter system (full flow, part, other)	Full flow
Capacity of c'case, less filter-refill-L (qt.)	3.40 (Dry engine)

Engine – Diesel Information

NA

Diesel engine manufacturer		–
Glow plug, current drain at 0°F		–
Injector nozzle	Type	–
	Opening pressure [kPa (psi)]	–
Pre-chamber design		–
Fuel injection pump	Manufacturer	–
	Type	–
Fuel injection pump drive (belt, chain, gear)		–
Supplementary vacuum source (type)		–
Fuel heater (yes/no)		–
Water separator, description (std., opt.)		–
Turbo manufacturer		–
Oil cooler-type (oil to engine coolant; oil to ambient air)		–
Oil filter		–

Engine – Intake System

NA

Turbo charger - manufacturer	–
Super charger - manufacturer	–
Charge cooler	–

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Engine Description/Carb.
Engine Code

1.597 Liters

Engine – Cooling System

Coolant recovery system (std., opt., n.a.)		Standard
Coolant fill location (rad., bottle)		Rad
Radiator cap relief valve pressure [kPa (psi)]		0.9 ± 0.15
Circulation thermostat	Type (choke, bypass)	By-pass
	Starts to open at °C (°F)	Sub.: 85°± 1.5° Main: 88°± 1.5°
Water pump	Type (centrifugal, other)	Centrifugal
	GPM 1000 pump rpm	–
	Number of pumps	1
	Drive (V-belt, other)	V-belt
	Bearing type	Ball bearing
	Impeller material	–
	Housing material	–
By-pass recirculation [type (inter., ext.)]		External
Cooling system capacity	With heater–L(qt.)	M/T: 5.0 ; A/T: 6.0
	With air cond.–L(qt.)	M/T: 5.0 ; A/T: 6.0
	Opt. equipment [specify–L(qt.)]	–
Water jackets full length of cyl. (yes, no)		Yes
Water all around cylinder (yes, no)		No
Water jackets open at head face (yes, no)		
Radiator core	Std., A/C, HO	Std.
	Type (cross-flow, etc.)	Vertical-flow
	Construction (fin & tube mechanical, braze, etc.)	Tube & fin
	Material, mass [kg (wgt. lbs.)]	Tube: Brass , Fin: Copper
	Width	M/T: 528 mm , A/T: 668 mm
	Height	M/T: 350 mm , A/T: 350 mm
	Thickness	M/T: 16 mm , A/T: 16 mm
	Fins per inch	2.25/2mm
Radiator end tank material		Resin
Fan	Std., elec., opt.	Elec.
	Number of blades & type (flex, solid, material)	4
	Diameter & projected width	300 mm
	Ratio (fan to crankshaft rev.)	–
	Fan cutout type	–
	Drive type (direct, remote)	Direct
	RPM at idle (elec.)	–
	Motor rating (wattage) (elec.)	80 W
	Motor switch (type & location) (elec.)	Thermo-switch
	Switch point (temp., pressure) (elec.)	Temp.
	Fan shroud (material)	Iron plate

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Engine – Fuel System (See supplemental page for details of Fuel Injection, Supercharger, Turbocharger, etc. if used)

Induction type: carburetor, fuel injection system, etc.			Fuel Injection
Carburetor	Mfgr.		–
	Choke (type)		–
	Idle spd.-rpm (spec. neutral or drive and propane if used)	Manual	–
			–
		Automatic	–
			–
Idle A/F mix.			–
Fuel injection	Point of injection (no.)		4
	Constant, pulse, flow		Pulse
	Control (electronic, mech.)		Elec.
	System pressure [kPa (psi)]		196 – 216
Intake manifold heat control (exhaust or water thermostatic or fixed)			
Air cleaner type	Standard		Wet type std.
	Optional		–
Fuel pump	Type (elec. or mech.)		12 V Elec. – impeller type
	Location (eng., tank)		Tank
	Pressure range [kPa (psi)]		441 – 588

Fuel Tank

Capacity [refill L (gallons)]			45
Location (describe)			
Attachment			
Material & Mass [kg (weight lbs)]			
Filler pipe	Location & material		
	Connection to tank		
Fuel line (material)			
Fuel hose (material)			
Return line (material)			
Vapor line (material)			
Extended range tank	Opt., n.a.		—
	Capacity [L (gallons)]		–
	Location & material		–
	Attachment		–
Auxiliary tank	Opt., n.a.		–
	Capacity [L (gallons)]		–
	Location & material		–
	Attachment		–
	Selector switch or valve		–
	Separate fill		–

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Vehicle Emission Control

Exhaust Emission Control	Type (air injection, engine modifications, other)		O^2, S/TWC
	Air Injection	Pump or pulse	–
		Driven by	–
		Air distribution (head, manifold, etc.)	–
		Point of entry	–
	Exhaust Gas Recirculation	Type (controlled flow, open orifice, other)	–
		Exhaust source	–
		Point of exhaust injection (spacer, carburetor, manifold, other)	–
	Catalytic Converter	Type	3 Way, Side flow
		Number of	1 (2-bed)
		Location(s)	Under floor
		Volume [L (in^3)]	0.79 x 2
		Substrate type	Monolith
Crankcase Emission Control	Type (ventilates to atmosphere, induction system, other)		Induction system
	Energy source (manifold vacuum, carburetor, other)		Manifold vacuum
	Discharges (to intake manifold, other)		Surge tank
	Air inlet (breather cap, other)		Air pipe
Evaporative Emission Control	Vapor vented to (crankcase, canister, other)	Fuel tank	Canister
		Carburetor	Canister
	Vapor storage provision		Canister
Electronic system	Closed loop (yes/no)		Yes
	Open loop (yes/no)		No

Engine – Exhaust System

Type (single, single with cross-over, dual, other)		Single
Muffler no. & type (reverse flow, straight thru, separate resonator) Material & Mass [kg (weight lbs)]		One / Expansion
Resonator no. & type		One / Resonance
Exhaust pipe	Branch o.d., wall thickness	
	Main o.d., wall thickness	45 x 2.0 mm
	Material & Mass [kg (weight lbs)]	Stainless
Intermediate pipe	o.d. & wall thickness	42.7 x 1.6 - 45 x 1.6
	Material & Mass [kg (weight lbs)]	Al coated steel
Tail pipe	o.d. & wall thickness	38.1 x 1.2
	Material & Mass [kg (weight lbs)]	Al coated steel

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Transmissions/Transaxle

Manual 3-speed (std., opt., n.a.) (mfr.)	N.A.
Manual 4-speed (std., opt., n.a.) (mfr.)	Std.
Manual 5-speed (std., opt., n.a.) (mfr.)	Std.
Manual overdrive (std., opt., n.a.) (mfr.)	N.A.
Automatic (std., opt., n.a.) (mfr.)	Std.
Automatic overdrive (std., opt., n.a.) (mfr.)	N.A.

Manual Transmission/Transaxle

Number of forward speeds			4-Speed	5-Speed
Transmission ratios	In first		3.416	3.416
	In second		1.842	1.842
	In third		1.290	1.290
	In fourth		0.918	0.918
	In fifth		–	0.731
	In overdrive		–	–
	In reverse		3.214	3.214
Synchronous meshing (specify gears)			All foward gear	
Shift lever location			Floor	
Lubricant	Capacity [L (pt.)]		3.2	
	Type recommended		A.P.I.GL-4 or GL-5	
	SAE viscosity number	Summer	Above 0°F SAE90 or SAE80W-90	
		Winter	Below 0°F ATF M2C33-F	
		Extreme cold		

Clutch (Manual Transmission)

Make, type, engagement (describe) – (hydraulic, cable, rod)		DAIKIN MANUFACTURING CO. LTD. / Dry single plate
Assist (yes, no - percent)		
Type pressure plate springs		
Total spring load [N (lb.)]		370 lb.
No. of clutch driven discs		1
Clutch facing	Material	Semimold
	Manufacturer	Valqua
	Part number	B609 16 460
	Rivets plate	16
	Rivet size	
	Outside & inside dia.	190 mm / 132 mm
	Total eff. area [cm^2($in.^2$)]	147
	Thickness	3.2 mm
	Engagement cushion method	Cushion spring
Release bearing	Type & method of lubrication	S. row ball bearing
Torsional damping	Method: springs, friction material	Coil spring

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Automatic Transmission/Transaxle

Trade name			F3A (3AT)
Type and special features (describe)			Oil pressure control
Selector	Location		Floor change
	Ltr./No. designation		
Gear ratios	R		2.400
	D	1st	2.841
	L_2	2nd	1.541
	L_1	3rd	1.000
			–
Max. upshift speed - drive range [km/h (mph)]			(1-2):49, (2-3):95
Max. kickdown speed - drive range [km/h (mph)]			(2-1):39, (3-2):87
Min. overdrive speed [km/h (mph)]			
Torque converter	Number of elements		3
	Max. ratio at stall		2.00 : 1
	Type of cooling (air, liquid)		Water
	Nominal diameter		236 mm
Lubricant	Capacity [refill L (pt.)]		5.7
	Type Recommended		ATF M2C33F
Oil cooler (std., opt., NA, internal, external, air, liquid)			

Axle or Front Wheel Drive Unit

Type (front, rear)			Front
Description			Helical gear
Limited slip differential (type)			None
Drive pinion offset			–
Drive pinion (type)			–
No. of differential pinions			2
Pinion / differential adjustment (shim, other)			–
Pinion / differential bearing adjustment (shim, other)			–
Driving wheel bearing (type)			–
Lubricant	Capacity [L (pt.)]		5.7
	Type recommended		A.T.F. (M2C33F)
	SAE viscosity number	Summer	–
		Winter	–
		Extreme cold	

Axle or Transaxle Ratio and Tooth Combinations (See 'Power Teams' for axle ratio usage.)

Axle ratio (or overall top gear ratio)		3.631
No. of teeth	Pinion	19
	Ring gear or gear	69
Ring gear o.d.		180.1 mm
Transaxle	Transfer gear ratio	–
	Final drive ratio	–

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Propeller Shaft – Rear Wheel Drive N.A.

Type (straight tube, tube-in-tube, internal-external damper, etc.)			
Outer diam. x length* x wall thickness	Manual 3-speed trans.		
	Manual 4-speed trans.		
	Manual 5-speed trans.		
	Overdrive		
	Automatic transmission		
Intermediate bearing	Type (plain, anti-friction)		
	Lubrication (fitting, prepack)		
Slip yoke	Type		
	Number of teeth		
	Spline o.d.		
Universal joints	Make and mfg. no.	Front	
		Rear	
	Number used		
	Type (ball and trunnion, cross)		
	Rear attach (u-bolt, clamp, etc.)		
	Bearing	Type (plain, anti-friction)	
		Lubrication (fitting, prepack)	
Drive taken through (torque tube, arms or springs)			
Torque taken through (torque tube, arms or springs)			

* Centerline to centerline of universal joints, or to centerline of rear attachment.

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Axle Shafts – Front Wheel Drive

Number used			2
Type (straight, solid bar, tubular, etc.)		Left	Solid bar
		Right	Solid bar
Outer diam. x length* x wall thickness	Manual transmission	Left	22 x 381 mm
		Right	22 x 657 mm
	Automatic transmission	Left	22 x 378 mm
		Right	22 x 653 mm
	Optional transmission	Left	–
		Right	–
Slip yoke	Type		–
	Number of teeth		–
	Spline o.d.		–
Universal joints	Make and mfg. no.	Inner	–
		Outer	–
	Number used		–
	Type, size, plunge	Inner	M/T: Double offset joint A/T: Tri-pod joint
		Outer	M/T 7 A/T: Bell joint
	Attach (u-bolt, clamp, etc.)		–
	Bearing – Type (plain, anti-friction)		–
	Bearing – Lubrication (fitting, prepack)		–
Drive taken through (torque tube, arms or springs)			–
Torque taken through (torque tube, arms or springs)			–

* Centerline to centerline of universal joints, or to centerline of attachment.

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Body Type And/Or Engine Displacement	1.597 Liters

Suspension – General

Car leveling	Std., opt./n.a.	N.A.
	Type (air, hyd., etc.)	–
	Manual/auto. controlled	–
Provision for brake dip control		Front suspension geometry
Provision for accl. squat control		Rear suspension geometry
Provisions for car jacking		None
Shock absorber (front & rear)	Type	Cylindrical double acting
	Make	TOKIKO or KAYABA
	Piston diameter	20 / 18 mm
	Rod diameter	–

Suspension – Front

Type and description		Independent, strut coil spring
Drive and torque taken through		
Travel	Full jounce	85 mm
	Full rebound	90 mm
Spring	Type (coil, leaf, other) & material	Coil spring, Chromium alloy steel
	Insulators (type & material)	–
	Size (coil design height & i.d., bar length x dia.)	380.5 x 135.5 x 11.7, 396.5 x 135.4 x 11.8 392.5 x 135.4 x 11.8 374.5 x 135.3 x 12.1, 360 x 135.6 x 12.0
	Spring rate [N/mm (lb./in.)]	1.9 kg/mm
	Rate at wheel [N/mm (lb./in.)]	2.0 kg/mm
Stabilizer	Type (link, linkless, frameless)	Tortion bar
	Material & bar diameter	Carbon steel tube

Suspension – Rear

Type and description			Independent, strut coil spring
Drive and torque taken through			–
Travel	Full jounce		80 mm
	Full rebound		110 mm
Spring	Type (coil, leaf, other) & material		Coil
	Size (length x width, coil design height & i.d., bar length & dia.)		361.5 x 113.3 or 361.5 x 113
	Spring rate [N/mm (lb./in.)]		1.5 kg/mm or 1.37 kg/mm
	Rate at wheel [N/mm (lb./in.)]		1.7 kg/mm
	Insulators (type & material)		Upper rubber cushion
	If leaf	No. of leaves	–
		Shackle (comp. or tens.)	–
Stabilizer	Type (link, linkless, frameless)		Tortion bar
	Material & bar diameter		Carbon steel tube, ϕ15.9 or ϕ17.3
Track bar (type)			–

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Body Type And/Or Engine Displacement	Disc - Drum	Disc - Disc

Brakes - Service

Description					
Brake type (std., opt., n.a.)		Front (disc or drum)		Disc Std	Disc Std
		Rear (disc or drum)		Drum	Disc
Self-adjusting (std., opt., n.a.)				Std	Std
Special valving	Type (proportion, delay, metering, other)			Proportioning valve	Proportioning valve
Power brake (std., opt., n.a.)				Std	Std
Booster type (remote, integral, vac., hyd., etc.)				Direct vacuum	Direct vacuum
Vacuum source (inline, pump, etc.)					
Vacuum reservoir (volume in.³)					
Vacuum pump-type (elec, gear driven, belt driven, if other so state)					
Anti-skid device type (std., opt., n.a.) (F/R)				N.A.	N.A.
Effective area [cm²(in.²)]*				F:160 R:188	F:160 R:108
Gross lining area [cm²(in.²)]**(F/R)				F:160 R:188	F;160 R:108
Swept area [cm²(in.²)]***(F/R)				E:1033 R:314	F:1033 R:736
Rotor	Outerworking diameter		F/R	F:238 R:N.A. (mm)	F:238 R:222 (mm)
	Inner working diameter		F/R	F:144 R:N.A.	F:144 R:155
	Thickness		F/R	F:18.0 R:N.A.	F:18.0 R:10.0
	Material & type (vented/solid)		F/R	Cast iron(Ventilated)	Cast iron(F:Venti/R:Solid)
Drum	Diameter & width		F/R	F:N.A. R:200mm	F:N.A. R:N.A.
	Type and material		F/R	Cast iron	Cast iron
Wheel cylinder bore				F:50.8 R:17.46 (mm)	F:50.8 R:30.2 (mm)
Master cylinder	Bore/stroke		F/R	22.22 x 15.00 mm	22.22 x 15.00
Pedal arc ratio				4.62	4.62
Line pressure at 445 N(100 lb.) pedal load [kPa (psi)]				-	-
Lining clearance			F/R	F&R: Self-adjusting	F&R: Self-adjusting
Brake lining	Front wheel	Bonded or riveted (rivets/seg.)		Bonded	Bonded
		Rivet size			
		Manufacturer		Japan Brake	Japan Brake
		Lining code*****		CP26	CP26
		Material		Resin molded	Resin molded
		----	Primary or out-board	91.9x42.5x10	91.9x42.5x10
		Size	Secondary or in-board	91.9x42.5x10	91.9x42.5x10
		Shoe thickness (no lining)		5.0	5.0
	Rear wheel	Bonded or riveted (rivets/seg.)		Bonded	Bonded
		Manufacturer		Japan Brake	Japan Brake
		Lining Code*****		J87	D70
		Material		Resin molded	Resin molded
		----	Primary or out-board	192x25x5	88x31x8
		Size	Secondary or in-board	192x25x5	88x31x8
		Shoe thickness (no lining)		1.6	5.0

*Excludes rivet holes,grooves, chamfers, etc.

**Includes rivet holes, grooves, chamfers, etc.

***Total swept area for four brakes. (Drum brake: Widest lining contact width for each brake x its contact circumference.)
(Disc brake: Square of Outer Working Dia.minus Square of inner Working Dia. multiplied by Pi/2 for each brake.)

****Size for drum brakes includes length x width x thickness.

*****Manufacturer I.D., catalog or formulation designation and coefficient of friction classification.

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Body Type And/Or Engine Displacement	

Tires And Wheels (Standard)

Tires	Size (load range, ply)		155 SR13
	Type (bias, radial, etc.)		Radial
	Inflation pressure (cold) for recommended max. vehicle load	Front [kPa (psi)]	29 psi
		Rear [kPa (psi)]	26 psi
	Rev./mile–at 70 km/h (45 mph)		
Wheels	Type & material		WDC / Steel
	Rim (size & flange type)		4 1/2 - J x 13
	Wheel offset		45
	Attachment	Type (bolt or stud)	Nut
		Circle diameter	114.3
		Number & size	M12 x 1.5 / 4
Spare	Tire and wheel (same, if other describe)		T105/70 D14 Tubeless
	Storage position & location (describe)		Trunk room

Tires And Wheels (Optional)

Size (load range, ply)	1: 155-13/6.15 134PR	5: 185/60 R14 82H
Type (bias, radial, etc.)	Bias	Radial
Wheel (type & material)	WDC / Steel	Aluminum alloy
Rim (size, flange type and offset)	4 1/2-J x 13	5 1/2 - JJ x 14
Size (load range, ply)	2: 175/70 SR13	
Type (bias, radial, etc.)	Radial	
Wheel (type & material)	WDC / Steel	
Rim (size, flange type and offset)	5 - J x 13	
Size (load range, ply)	3: 175/70 SR13	
Type (bias, radial, etc.)	Radial	
Wheel (type & material)	Aluminum alloy	
Rim (size, flange type and offset)	5 - J x 13	
Size (load range, ply)	4: 185/60 R14 82H	
Type (bias, radial, etc.)	Radial	
Wheel (type & material)	WDC / Steel	
Rim (size, flange type and offset)	5 1/2 - JJ x 14	
Spare tire and wheel (If configuration is different than road tire or wheel, describe optional spare tire and/or wheel location & storage position)		

Brakes – Parking

Type of control		Manual
Location of control		Over floor tunnel
Operates on		Rear Wheel
If separate from service brakes	Type (internal or external)	N.A.
	Drum diameter	–
	Lining size (length x width x thickness)	–

MVMA Specifications Form
Passenger Car

METRIC (U.S. Customary)

Car Line: Mazda 323
Model Year: 1986 Issued: Dec./85 Revised (•):

Body Type And/Or Engine Displacement	1.597 Liters

Steering

Manual (std., opt., n.a.)					Std.
Power (std., opt., n.a.)					Opt.
Adjustable steering wheel (tilt, swing, other)			Type and description		–
			(Std., opt., n.a.)		Opt.
Wheel diameter (W9) SAE J1100			Manual		380 mm
			Power		380 mm
Turning diameter m (ft.)	Outside front		Wall to wall (l. & r.)		10.4 m
			Curb to curb (l. & r.)		9.5 m
	Inside rear		Wall to wall (l. & r.)		–
			Curb to curb (l. & r.)		–
Scrub Radius*					–
Manual	Gear		Type		Rack & pinion
			Make		NIPPON SEIKO
		Ratios	Gear		∞
			Overall		
	No. wheel turns (stop to stop)				3.6 / 4.5
Power	Type (coaxial, linkage, etc.)				
	Make				NIPPON POWER STEERING CO.
	Gear		Type		Rack & pinion
		Ratios	Gear		∞
			Overall		
	Pump (drive)				
	No. wheel turns (stop to stop)				3.2
Linkage	Type				–
	Location (front or rear of wheels, other)				–
	Tie rods (one or two)				–
Steering axis	Inclination at camber (deg.)				–
	Bearings (type)		Upper		–
			Lower		–
			Thrust		–
Steering spindle & joint type					–
Wheel spindle	Diameter		Inner bearing		–
			Outer bearing		–
	Thread (size)				–
	Bearing (type)				–

*The horizontal distance in the front elevation between wheel centerline and kingpin (ball joint) axis at ground.

MVMA Specifications Form
Passenger Car

METRIC (U.S. Customary)

Car Line Mazda 323
Model Year 1986 Issued Dec./85 Revised (•) _____

Body Type And/Or Engine Displacement	1.597 Liters

Wheel Alignment

Front wheel at curb mass (wt.)	Service checking	Caster (deg.)	1°35' ± 45'
		Camber (deg.)	0°48' ± 45'
		Toe-in [outside track-mm (in.)]	−1 − 5 mm
	Service reset*	Caster	–
		Camber	–
		Toe-in	–
	Periodic M.V. inspection	Caster	–
		Camber	–
		Toe-in	–
Rear wheel at curb mass (wt.)	Service checking	Camber (deg.)	–
		Toe-in [outside track-mm (in.)]	–
	Service reset*	Camber	–
		Toe-in	–
	Periodic M.V. inspection	Camber	–
		Toe-in	–

* Indicates pre-set, adjustable, trend set or other.

Electrical – Instruments and Equipment

Speedometer	Type	Magnetic torque drive
	Trip odometer (std., opt., n.a.)	Std.
EGR maintenance indicator		
Charge indicator	Type	Lamp
	Warning device	Alternator warning lamp
Temperature indicator	Type	Bi-metal
	Warning device	Water temp. gauge
Oil pressure indicator	Type	Lamp
	Warning device	Warning lamp
Fuel indicator	Type	Bi-metal
	Warning device	Fuel gauge & Lamp
Windshield wiper	Type (standard)	2 speed: Std.
	Type (optional)	2 speed with intermit.:Opt.
	Blade length	
	Swept area [cm²(in.²)]	
Windshield washer	Type (standard)	Electric pump: Std.
	Type (optional)	N.A.
	Fluid level indicator	Washer fluid low level warning light: Opt.
Horn	Type	Electric
	Number used	2
Other		

MVMA Specifications Form
Passenger Car

METRIC (U.S. Customary)

Car Line Mazda 323
Model Year 1986 Issued Dec./85 Revised (•)

Engine Description/Carb. Engine Code	1.597 Liters

Electrical – Supply System

Battery	Make	–
	Model, std., (opt.)	55D23L , 50D20L , 34B19L(NS40ZAL)
	Voltage	12 V
	Amps at 0°F cold crank	–
	Minutes-reserve capacity	–
	Amp/hrs. - 20 hr. rate	60Ah , 50Ah , 33Ah
	Location	Left front engine comp.
Generator or alternator	Type and rating	12V-60A
	Ratio (alt. crank/rev.)	1 : 2.40
	Optional (type & rating)	–
Regulator	Type	–

Electrical – Starting System

Start. motor	Current drain at 0°F	–
Motor drive	Engagement type	Pre-engaged drive
	Pinion engages from (front, rear)	Front

Electrical – Ignition System

Type	Electronic (std., opt., n.a.)		Std.
	Other (specify)		–
Coil	Make		HANSHIN , DIAMOND
	Model		MCC-0500 , F-065
	Current	Engine stopped – A	–
		Engine idling – A	–
Spark plug	Make		NGK , NIPPON DENSO , CHAMPION
	Model		BPR5ES11,6ES11 , W16EXR-V11,W20EXR-V11 , RN11YC4
	Thread (mm)		–
	Tightening torque (N-m (lb. ft))		15-23 N-m
	Gap		1.1 , .1.1 , 1.1
	Number per cylinder		–
Distributor	Make		MITSUBISHI
	Model		

Electrical – Suppression

Locations & type	High tension cord, Spark plug

MVMA Specifications Form
Passenger Car

METRIC (U.S. Customary)

Car Line Mazda 323
Model Year 1986 Issued Dec./85 Revised (•) _____

Body Type	3 door & 5 Door Hatchback, 4 door Sedan

Body

Structure	–
Bumper system front - rear	–
Anti-corrosion treatment	–

Body – Miscellaneous Information

Type of finish (lacquer, enamel, other)		–
Hood	Hinge location (front, rear)	Rear
	Type (counterbalance, prop)	–
	Release control (internal, external)	Internal
Trunk lid	Type (counterbalance, other)	–
	Internal release control (elec., mech., n.a.)	Mech.
Hatch-back lid	Type (counterbalance, other)	–
	Internal release control (elec., mech., n.a.)	Mech.
Vent window control (crank, friction, pivot, power)	Front	–
	Rear	–
Seat cushion type (e.g., 50-40, bucket, bench, wire, foam etc.)	Front	Spring
	Rear	Formed urethane/Bench
	3rd seat	N.A.
Seat back type (e.g., 50-40, bucket, bench, wire, foam etc.)	Front	Spring
	Rear	Formed urethane/ 50/50, Bench
	3rd seat	N.A.

MVMA Specifications Form
Passenger Car
METRIC (U.S. Customary)

Car Line: Mazda 323
Model Year: 1986 Issued: Dec./85 Revised (•):

Body Type	3 door H/B, 5 door H/B & 4 door Sedan

Restraint System

Active restraint system	Standard/optional	Standard
	Type and description	type 1 & Type 2 seat belt assembly
	Location	Front: Type 2 seat belt ass'y Rear : Type 1 seat belt ass'y
Passive seat belts	Standard/optional	N.A.
	Power/manual	–
	2 or 3 point	–
	Knee bar/lap belt	–

Frame

Type and description (separate frame, unitized frame, partially-unitized frame)	–

Glass	SAE Rec. No.	
Windshield glass exposed surface area [cm^2 ($in.^2$)]	S1	–
Side glass exposed surface area [cm^2 ($in.^2$)] - total 2-sides	S2	–
Backlight glass exposed surface area [cm^2 ($in.^2$)]	S3	–
Total glass exposed surface area [cm^2 ($in.^2$)]	S4	–
Windshield glass (type)		–
Side glass (type)		–
Backlight glass (type)		–

MVMA Specifications Form
Passenger Car
METRIC (U.S. Customary)

Car Line: Mazda 323
Model Year: 1986 Issued: Dec./85 Revised (•):

Body Type	3 door H/B, 5 door H/B & 4 door Sedan

Convenience Equipment (standard, optional, n.a.)

Air conditioning (manual, auto. temp control)		Opt. (Manual)
Clock (digital, analog)		Std. (Digital)
Compass / thermometer		N.A.
Console (floor, overhead)		Opt. (Floor)
Defroster, elec. backlight		Opt. (Rear Window Defroster)
Electronic	Diagnostic warning (integrated, individual)	–
	Instrument cluster (list instruments)	–
	Keyless entry	N.A.
	Tripminder (avg. spd., fuel)	–
	Voice alert (list items)	–
	Other	–
		–
Fuel door lock (remote, key, electric)		Std. (Remote)
Lamps	Auto head on / off delay, dimming	Std.
	Cornering	–
	Courtesy (map, reading)	Opt. (Map light)
	Door lock, ignition	Opt. (Cylinder illumination)
	Engine compartment	N.A.
	Fog	–
	Glove compartment	–
	Trunk	Opt.
	Other	–
		–
Mirrors	Daynight (auto. man.)	Opt. (Manual)
	L.H. (remote, power, heated)	Opt. (Remote/Power)
	R. H. (convex, remote, power, heated)	Opt. (Remote/Power)
	Visor vanity (RH / LH, illuminated)	Opt.
Parking brake-auto release (warning light)		–
Power equipment	Door locks / deck lid - specify	Opt.
	Seat (2-4-6 way) heated (driver, pass, other) lumbar, hip, thigh support (power, manual) reclining (driver, pass) memory (1-2 preset, recline)	Std. (Slide adjust, Mechanical) Std. (Reclining/Mechanical) Opt. (Lumber, Memory / Mechanical)
	Side windows	Opt.
	Vent windows	N.A.
	Rear window	N.A.
		N.A.
Radio systems	Antenna (location, whip, w/shield, power)	A-pillar
	AM, FM, stereo, tape; CB	Std. (AM/FM), Opt. (AM/FM multiplex radio)
	Speaker (number, location) Premium sound	–
Roof open air/fixed (flip-up, sliding, "T")		Opt.
Speed control device		Opt.
Speed warning device (light, buzzer, etc.)		–
Tachometer (rpm)		Opt.
Theft protection-type		Std. (Steering lock)

MVMA Specifications Form
Passenger Car

Car Line Mazda 323
Model Year 1986 Issued Dec./85 Revised (•)

METRIC (U.S. Customary)
Car and Body Dimensions See Key Sheets for definitions

All dimensions to ground are for comparative purposes only. Dimensions are to be shown for all base body models of each car line.
SAE Ref. no. refers to the definition published in SAE Recommended Practice J1100 "Motor Vehicle Dimensions," unless otherwise specified.

H/B

Body Type	SAE Ref. No.	3 door & 5 door Hatchback	4 door Sedan
Width			
Tread (front)	W101	1390 mm	1390 mm
Trear (rear)	W102	1415 mm	1415 mm
Vehicle width	W103	1645 mm	1645 mm
Body width at Sg RP (front)	W117		
Vehicle width (front doors open)	W120		
Vehicle width (rear doors open)	W121		
Front fender overall width	W106		
Rear fender overall width	W107		
Tumble-home (deg.)	W122		
Length			
Wheelbase	L101	2400 mm	2400 mm
Vehicle length	L103	4110 mm	4310 mm
Overhang (front)	L104		
Overhang (rear)	L105		
Upper structure length	L123		
Rear wheel C/L "X" coordinate	L127		
Cowl point "X" coordinate	L125		
Front end length at centerline	L126		
Rear end length at centerline	L129		
Height*			
Passenger distribution (front/rear)	P01,2,3		
Trunk/cargo load			
Vehicle height	H101	1390 mm	1390 mm
Cowl point to ground	H114		
Deck point to ground	H138		
Rocker panel-front to ground	H112		
Bottom of door closed-front to grd.	H133		
Rocker panel-rear to ground	H111		
Bottom of door closed-rear to grd.	H135		
Windshield slope angle	H122		
Backlight slope angle	H121		
Ground Clearance*			
Front bumper to ground	H102		
Rear bumper to ground	H104		
Bumper to ground [front at curb mass (wt.)]	H103		
Bumper to ground [rear at curb mass (wt.)]	H105		
Angle of approach (degrees)	H106		
Angle of departure (degrees)	H107		
Ramp breakover angle (degrees)	H147		
Axle differential to ground (front / rear)	H153		
Min. running ground clearance	H156		
Location of min. run. grd. clear.			

* All vehicle height and ground clearances are made at the Manufacturer's Design Load Weight, unless otherwise specified.
Manufacturers Design Load Weight is defined with indicated passenger distribution and trunk/cargo load.

MVMA Specifications Form
Passenger Car
METRIC (U.S. Customary)
Car and Body Dimensions

See Key Sheets for definitions

Car Line: Mazda 323
Model Year: 1986 Issued: Dec./85 Revised (•):

Body Type	SAE Rec. No.	3 & 5 Door H/B	4 Door Sedan

Front Compartment

Sg RP front, "X" coordinate	L31		inch (with S/R)
Effective head room	H61	38.4 (37.1)	38.4 (37.1)
Max. eff. leg room (accelerator)	L34	41.5	41.5
SgRP to heel point	H30		
SgRP to heel point	L53		
Back angle	L40		
Hip angle	L42		
Knee angle	L44		
Foot angle	L46		
Design H-point front travel	L17		
Normal driving & riding seat track trvl.	L23		
Shoulder room	W3	52.8	52.8
Hip room	W5	52.8	52.8
Upper body opening to ground	H50		
Steering wheel maximum diameter	W9		
Steering wheel angle	H18		
Accel. heel pt. to steer. whl. cntr	L11		
Accel. heel pt. to steer. whl. cntr	H17		
Steering wheel to C./ L of thigh	H13		
Steering wheel torso clearance	L7		
Headlining to roof panel (front)	H37		
Undepressed floor covering thickness	H67		

Rear Compartment

Sg RP Point couple distance	L50	29.6	
Effective head room	H63	37.0 (36.0)	37.4 (36.1)
Min. effective leg room	L51	34.7	34.7
Sg RP (second to heel)	H31		
Knee clearance	L48	0	0
Compartment room	L3		
Shoulder room	W4	52.8	52.8
Hip room	W6	44.4 / 47.3	47.4
Upper body opening to ground	H61		
Back angle	L41		
Hip angle	L43		
Knee angle	L45		
Foot angle	L47		
Headlining to roof panel (second)	H38		
Depressed floor covering thickness	H73		

Luggage Compartment

Usable luggage capacity [L (cu. ft.)]	V1	10.5	14.7 (cu-ft)
Liftover height	H195		

Interior Volumes (EPA Classification)

Vehicle class (subcompact, compact, etc.)		
Interior volume index (cu. ft.)		
Trunk/cargo index (cu. ft.)		

MVMA Specifications Form
Passenger Car
METRIC (U.S. Customary)
Car and Body Dimensions

See Key Sheets for definitions

Car Line Mazda 323
Model Year 1986 Issued Dec./85 Revised (•) _____

Body Type	SAE Ref. No.	3 & 5 Door H/B	4 Door Sedan
Station Wagon – Third Seat		N.A.	
Sg RP couple distance	L85		
Shoulder room	W85		
Hip room	W86		
Effective leg room	L86		
Effective head room	H86		
Sg RP to heel point	H87		
Knee clearance	L87		
Seat facing direction	SD1		
Back angle	L88		
Hip angle	L89		
Knee angle	L90		
Foot angle	L91		
Station Wagon – Cargo Space		N.A.	
Cargo length (open front)	L200		
Cargo length (open second)	L201		
Cargo length (closed front)	L202		
Cargo length (closed second)	L203		
Cargo length at belt (front)	L204		
Cargo length at belt (second)	L205		
Cargo width (wheelhouse)	W201		
Rear opening width at floor	W203		
Opening width at belt	W204		
Max. rear opening width above belt	W205		
Cargo height	H201		
Rear opening height	H202		
Tailgate to ground height	H250		
Front seat back to load floor height	H197		
Cargo volume index [m^3($ft.^3$)]	V2		
Hidden cargo volume [m^3($ft.^3$)]	V4		
Cargo volume, index-rear of 2-seat	V10		
Hatchback – Cargo Space			
Cargo length at front seatback height	L208		
Cargo length at floor (front)	L209		
Cargo length at second seatback height	L210		
Cargo length at floor (second)	L211	31.9 (inch)	N.A.
Front seatback to load floor height	H197		
Second seatback to load floor height	H198	18.6	N.A.
Cargo volume index [m^3($ft.^3$)]	V3		
Hidden cargo volume [m^3($ft.^3$)]	V4		
Cargo volume index-rear of 2-seat	V11		

Aerodynamics*

Wheel lip to ground, front	–
Wheel lip to ground, rear	–
Frontal area [m^2(ft^2)]	–
Drag coefficient (Cd)	–

* EPA Loaded Vehicle Weight, Loading Conditions

MVMA Specifications Form
Passenger Car
METRIC (U.S. Customary)

Car Line Mazda 323
Model Year 1986 Issued Dec./85 Revised (•)

Body Type

3 & 5 Door Hatchback and 4 Door Sedan

Vehicle Fiducial Marks

Fiducial Mark Number*		Define Coordinate Location
Front		
Rear		
Fiducial Mark Number		
Front	W21	
	L54	
	H61	
	H161	
	H163	
Rear	W22	
	L55	
	H62	
	H162	
	H164	

* Reference – SAE Recommended Practice, J182, Motor Vehicle Fiducial Marks.

All linear dimensions are in millimeters (inches).

MVMA Specifications Form
Passenger Car
METRIC (U.S. Customary)

Car Line Mazda 323
Model Year 1986 Issued Dec./85 Revised (•)

Body Type	3 door & 5 door Hatchback	4 door Sedan

Lamps and Headlamp Shape*

Height above ground to center of bulb or marker	Headlamp (SAE - H127)	Highest**	635 mm	641 mm
		Lowest	–	
	Taillamp (SAE - H128)	Highest**	741 mm	702 mm
		Lowest	–	
	Sidemarker	Front	643 mm	649 mm
		Rear	744 mm	704 mm
Distance from C'L of car to center of bulb	Headlamp	Inside	–	
		Outside**	–	
	Taillamp	Inside	–	
		Outside**	–	
	Directional	Front	–	
		Rear	–	
			–	
Halogen headlamp (std., opt., n.a.)	Lo beam		–	
	Hi beam		–	
	Replaceable bulb		–	
	Shape		–	
Headlamp other than above	Lo beam		–	
	Hi beam		–	
	Replaceable		–	
	Shape		–	
	Type		Type 2B1	

* Measured at curb mass (weight).
** If single lamps are used enter here.

MVMA Specifications Form
Passenger Car

METRIC (U.S. Customary)

Car Line Mazda 323

Model Year 1986 Issued Dec./85 Revised (•) _____

Vehicle Mass (weight)

Model	CURB MASS, kg. (weight, lb.)*			% PASS. MASS DISTRIBUTION				SHIPPING MASS, kg (weight, lb.)**
				Pass In Front		Pass In Rear		
	Front	Rear	Total	Front	Rear	Front	Rear	
323 EGI								
3 door H/B M4	600	355	955	45.6	54.4	14.0	86.0	
M5	610	350	960					
A3	630	365	995					
5 door H/B M5	610	380	990					
A3	630	375	1005					
4 door N/B M5	610	395	1005					
A3	630	390	1020					

* Reference – SAE J1100 Motor vehicle dimensions, curb weight definition.
** Shipping mass (weight) definition –

MVMA Specifications Form
Passenger Car

Car Line Mazda 323
Model Year 1986 Issued Dec./85 Revised (•) _____

METRIC (U.S. Customary)

Optional Equipment Differential Mass (weight)*

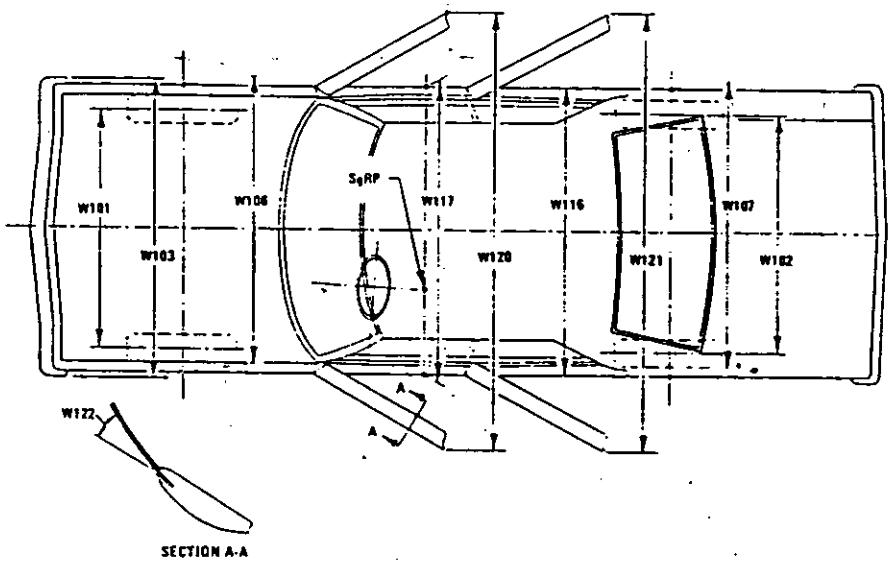
Equipment	MASS, kg. (weight, lb.)			Remarks
	Front	Rear	Total	
Air conditioning	18	2	20	
Power steering	10	0	10	
Sun roof	10	10	20	
Power Window	1.5	1.5	3	
Headlamp washer	6.5	0	6.5	
Rear window wiper	0	3	3	
Full cap	2.2	2.2	4.4	
185/60 Tire (vs 175)	6.2	6.2	12.4	

*Also see Engine - General Section for dressed engine mass (weight).

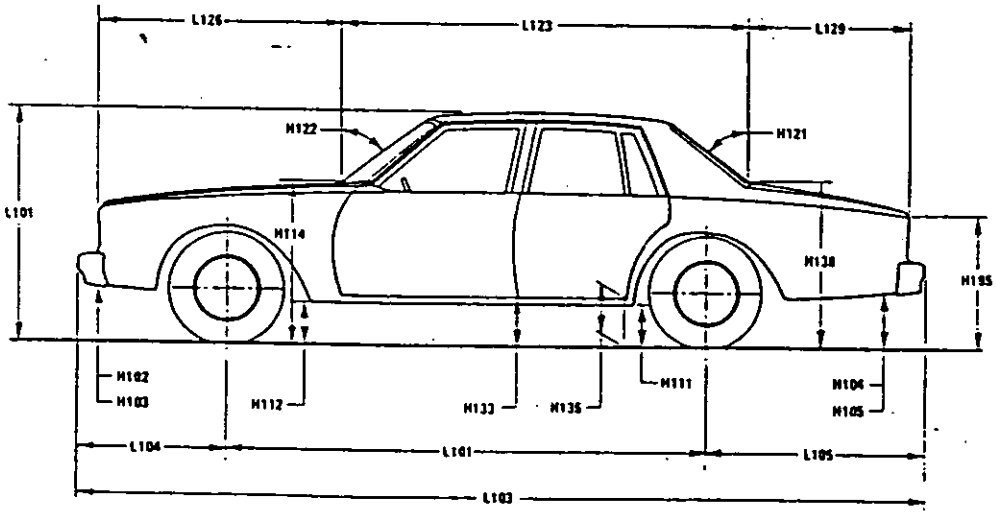
MVMA Specifications Form
Passenger Car
METRIC (U.S. Customary)

Exterior Car And Body Dimensions – Key Sheet

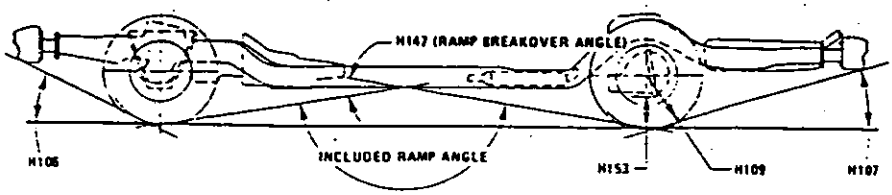
Exterior Width



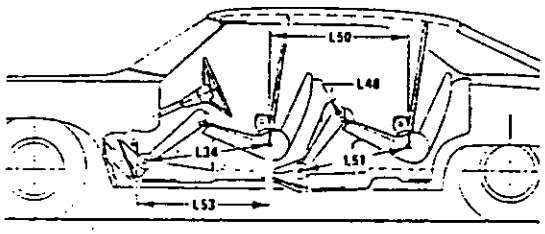
Exterior Length & Height

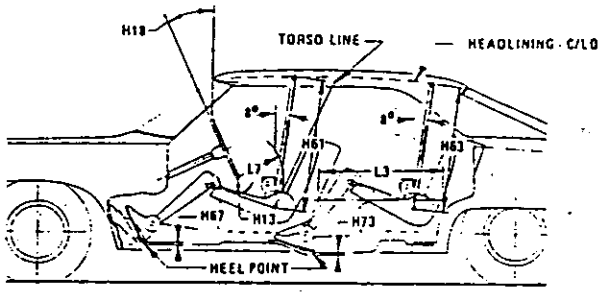


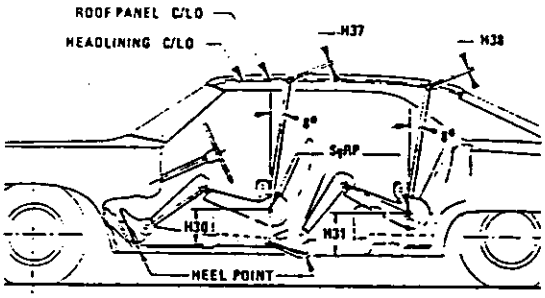
Exterior Ground Clearance

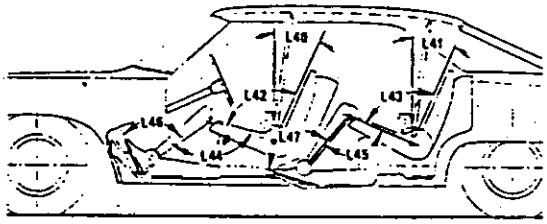


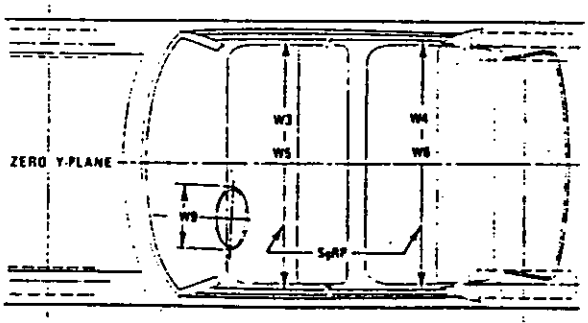
Interior Car And Body Dimensions – Key Sheet

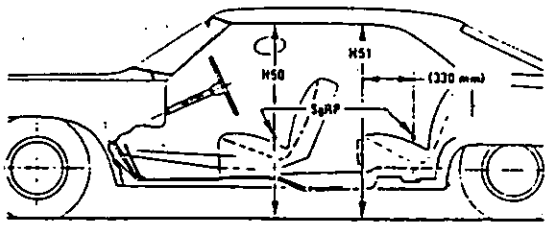






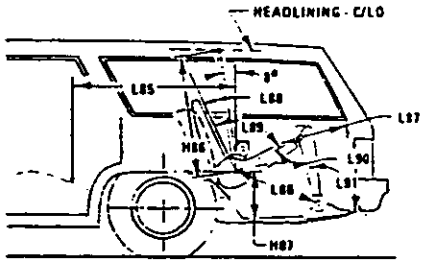


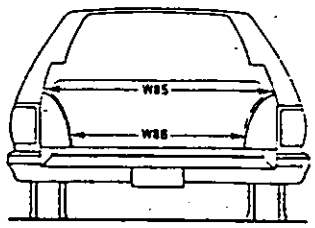




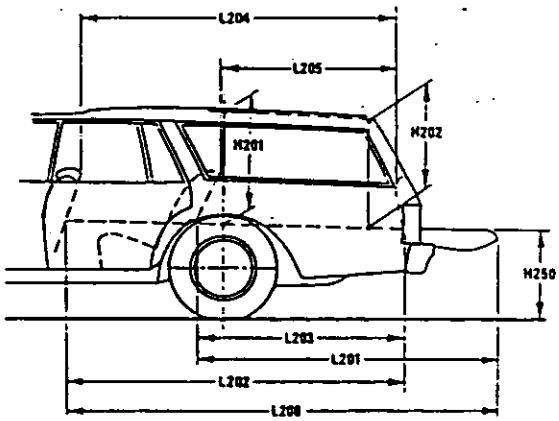
Interior Car And Body Dimensions—Key Sheet

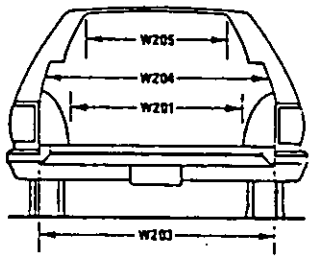
Third Seat



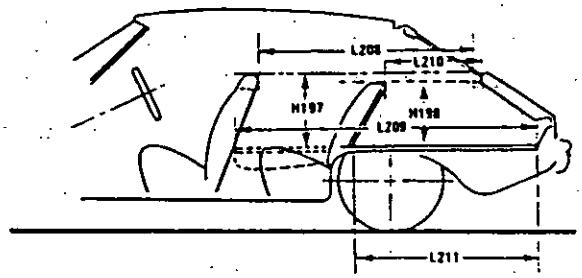


Cargo Space





Station Wagon



Hatchback

Seating Reference Point

SEATING REFERENCE POINT means the manufacturer's design reference point which –

(a) Establishes the rearmost normal design driving or riding position of each designated seating position in a vehicle;

(b) Has coordinates established relative to the design vehicle structure;

(c) Simulates the position of the pivot center of the human torso and thigh; and

(d) Is the reference point employed to position the two dimensional templates described in SAE Recommended Practice J826, "Devices for Use in Defining and Measuring Vehicle Seating Accommodations."

Width Dimensions

W101 TREAD–FRONT. The dimension measured between the tire centerlines at the ground.

W102 TREAD–REAR. The dimension measured between the tire centerlines at the ground. In case of dual wheels, the dimension will be measured to the centerline of tire and wheel assemblies.

W103 VEHICLE WIDTH. The maximum dimension measured between the widest point on the vehicle, excluding exterior mirrors, flexible mud flaps, marker lamps, but including bumpers, moldings, sheet metal protrusions or dual wheels, if standard equipment.

W106 FRONT FENDER WIDTH. The dimension measured between the widest points at the front wheel centerline, excluding moldings.

W107 REAR FENDER WIDTH. The dimension measured between the widest points at the rear wheel centerline, excluding moldings.

W117 BODY WIDTH AT SgRP–FRONT. The dimension measured laterally between the widest points on the body at the SgRP-front, excluding door handles, applied moldings, or appliques.

W120 VEHICLE WIDTH–FRONT DOORS OPEN. The dimension measured between the widest point on the front doors in maximum hold-open position.

W121 VEHICLE WIDTH–REAR DOORS OPEN. The dimension measured between the widest point on the rear doors in maximum hold-open position. For vehicles with a rear door on only one side, this dimension is to the zero "Y" plane.

W122 TUMBLE–HOME. STRAIGHT SIDE GLASS. The angle measured from a vertical to the outside surface of the front door glass at the SgRP "X" plane.

CURVED SIDE GLASS. The angle measured from a vertical to a chord extending from the upper DLO to the lower DLO at the outside surface of the front door glass at the front SgRP "X" plane.

Length Dimensions

L101 WHEELBASE (WB). The dimension measured longitudinally between front and rear wheel centerlines. In case of dual rear axles, the dimension shall be to the midpoint of the centerlines of the rear wheels.

L103 VEHICLE LENGTH. The maximum dimension measured longitudinally between the foremost point and the rearmost point on the vehicle, including bumper, bumper guards, tow hooks and/or rub strips, if standard equipment.

L104 OVERHANG–FRONT. The dimension measured longitudinally from the centerline of the front wheels to the foremost point on the vehicle including bumper, bumper guards, tow hooks and/or rub strips, if standard equipment.

L105 OVERHANG–REAR. The dimension measured longitudinally from the centerline of the rear wheels; or in the case of dual rear axles, the dimension shall be the midpoint of the centerlines of the rear wheels, to the rearmost point on the vehicle including rear bumpers, bumper guards, tow hooks and rub strips, if standard equipment.

L123 UPPER STRUCTURE LENGTH. The dimension measured longitudinally from the cowl point to the deck point.

L125 COWL POINT "X" COORDINATE.

L126 FRONT END LENGTH. The dimension measured longitudinally from the cowl point to the foremost point on the vehicle at the zero "Y" plane excluding ornamentation or bumpers. In cases where bumpers and/or grills are integrated with the profile, measurement is made at the foremost point of front end contour.

L127 REAR WHEEL CENTERLINE "X" COORDINATE or in the case of dual rear axles, the coordinate shall be the midpoint of the distance between the rear axle centerlines.

L129 REAR END LENGTH. The dimension measured longitudinally from the deck point to the rearmost visible point of the body sheet metal at the zero "Y" plane, excluding ornamentation or bumpers.

Height Dimensions

H101 VEHICLE HEIGHT. The dimension measured vertically from the highest point on the vehicle body to ground.

H111 ROCKER PANEL–REAR TO GROUND. The dimension measured vertically from the bottom of the rocker or side quarter panel at the front of the rear wheel opening, excluding flanges, to ground.

H112 ROCKER PANEL–FRONT TO GROUND. The dimension measured vertically from the foremost point on the bottom of the rocker panels, excluding flanges, to ground.

H114 COWL POINT TO GROUND. Measured at zero "Y" plane.

H121 BACKLIGHT SLOPE ANGLE. The angle between the vertical reference line and the surface of backlight at vehicle zero "Y" plane. For curve backlight, the angle is to chord of backlight arc from lower DLO to upper DLO.

H122 WINDSHIELD SLOPE ANGLE. The angle between the vertical reference line and a chord of the windshield arc running from the lower DLO to the upper DLO at the vehicle zero "Y" plane. In the case of wrap over glass, the angle to be measured will be formed by a chord 457 mm (18.0 in) long drawn from the lower DLO to the intersecting point on the windshield.

H127 HEADLAMP TO GROUND–CURB MASS (WT.). The dimension measured vertically from the centerline of the lowest headlamp lens to ground.

H128 TAILLAMP TO GROUND–CURB MASS (WT.). The dimension measured vertically from the centerline of the upper bulb to ground.

H133 BOTTOM OF DOOR CLOSED–FRONT TO GROUND. The dimension measured vertically from the bottom outside corner of the door on the lock pillar side, in maximum closed position, to ground.

H135 BOTTOM OF DOOR CLOSED–REAR TO GROUND. The dimension measured vertically from the bottom outside corner of the door on the lock pillar side, in maximum closed position, to ground.

H138 DECK POINT TO GROUND. Measured at zero "Y" plane.

Ground Clearance Dimensions

H102 FRONT BUMPER TO GROUND. The minimum dimension measured vertically from the lowest point on the front bumper to ground, including bumper guards, if standard equipment.

H103 FRONT BUMPER TO GROUND–CURB MASS (WT.). Measured in the same manner as H102.

Interior Car And Body Dimensions – Key Sheet
Dimensions Definitions

H104 REAR BUMPER TO GROUND. The minimum dimension measured vertically from the lowest point on the rear bumper to ground, including bumper guards, if standard equipment.

H105 REAR BUMPER TO GROUND – CURB MASS (WT.). Measured in the same manner as H104.

H106 ANGLE OF APPROACH. The angle measured between a line tangent to the front tire static loaded radius arc and the initial point of structural interference forward of the front tire to ground. The limiting structural component shall be designated.

H107 ANGLE OF DEPARTURE. The angle measured between a line tangent to the rear tire static loaded radius arc and the initial point of structural interference rearward of the rear tire to ground. The limiting component shall be designated.

H147 RAMP BREAKOVER ANGLE. The angle measured between two lines tangent to the front and rear tire static loaded radius and intersecting at a point on the underside of the vehicle which defines the largest ramp over which the vehicle can roll.

H153 REAR AXLE DIFFERENTIAL TO GROUND. The minimum dimension measured from the rear axle differential to ground.

H156 MINIMUM RUNNING GROUND CLEARANCE. The minimum dimension measured from the sprung vehicle to ground. Specify location.

Glass Areas

S1 Windshield area.

S2 Side windows area. Includes the front door, rear door, vents, and rear quarter windows on both sides of the vehicle.

S3 Backlight areas.

S4 Total area. Total of all areas (S1 + S2 + S3).

Fiducial Mark Dimensions

Fiducial Mark – Number 1

L54 "X" coordinate.

W21 "Y" coordinate.

H81 "Z" coordinate.

H161 Height "Z" coordinate to ground at curb weight.

H163 Height "Z" coordinate to ground.

Fiducial Mark – Number 2

L55 "X" coordinate.

W22 "Y" coordinate.

W82 "Z" coordinate.

H162 Height "Z" coordinate to ground at curb weight.

H164 Height "Z" coordinate to ground.

Front Compartment Dimensions

L7 STEERING WHEEL TORSO CLEARANCE. The minimum dimension measured in the side view from the rearmost edge of the steering wheel, with front wheels in the straight ahead position, to the torso line.

L11 ACCELERATOR HEEL POINT TO STEERING WHEEL CENTER. The dimension measured horizontally from the AHP to the intersection of the steering column centerline and a plane tangent to the upper surface of the steering wheel rim.

L17 DESIGN H-POINT–FRONT TRAVEL. The dimension measured horizontally between the design H-point–front in the foremost and rearmost seat track positions.

L23 NORMAL DRIVING AND RIDING SEAT TRACK LEVEL. The dimension measured horizontally between a point on the design H-point travel line from the SgRP to the displaced point on the design H-point travel line with the seat moved to the foremost seat position, but not to include seat track travel used for purposes other than normal driving and riding positions.

L31 SgRP–FRONT, "X" COORDINATED.

L34 MAXIMUM EFFECTIVE LEG ROOM–ACCELERATOR. The dimension measured along a line from the ankle pivot center to the SgRP–front plus 254 mm (10.0 in) measured with right foot on the undepressed accelerator pedal. For vehicles with SgRP to heel (H30) greater than 18 in., the accelerator pedal may be depressed as specified by the manufacturer. If the accelerator is depressed, the manufacturer shall place foot flat on pedal and note the depression of the pedal.

L40 BACK ANGLE–FRONT. The angle measured between a vertical line through the SgRP–front and the torso line. If the seatback is adjustable, use the normal driving and riding position specified by the manufacturer.

L42 HIP ANGLE–FRONT. The angle measured between torso line and thigh centerline.

L44 KNEE ANGLE–FRONT. The angle measured between thigh centerline and lower leg centerline measured on the right leg.

L46 FOOT ANGLE–FRONT. The angle measured between the lower leg centerline and a line tangent to the ball and heel of the bare foot flesh line measured on the right leg. Ref SAE J826.

L53 SgRP–FRONT TO HEEL. The dimension measured horizontally from the SgRP–front to the accelerator heel point.

W3 SHOULDER ROOM–FRONT. The minimum dimension measured laterally between the trimmed surfaces on the "X" plane through the SgRP–front at height between the belt line and 254 mm (10.0 in.) above the SgRP–front, excluding the door assist strap and attaching parts.

W5 HIP ROOM–FRONT. The minimum dimension measured laterally between the trimmed surfaces on the "X" plane through the SgRP–front within 25 mm (1.0 in.) below and 76 mm (3.0 in.) above the SgRP–front and 76 mm (3.0 in.) fore and aft of the SgRP–front.

W9 STEERING WHEEL MAXIMUM OUTSIDE DIAMETER. Define if other than round.

H13 STEERING WHEEL TO CENTERLINE OF THIGH. The minimum dimension measured from the bottom of steering wheel, with front wheels in the straight position, to the thigh centerline.

H17 ACCELERATOR HEEL POINT TO THE STEERING WHEEL CENTER. The dimension measured vertically from the AHP–front to the intersection of the steering column centerline to a plane tangent to the upper surface of the steering wheel rim.

H18 STEERING WHEEL ANGLE. The angle measured from a vertical to the surface plane of the steering wheel.

H30 SgRP–FRONT TO HEEL. The dimension measured vertically from the SgRP–front to the accelerator heel point.

H37 HEADLINING TO ROOF PANEL–FRONT. The dimension measured from the intersection of the headlining and the extended effective head room line normal to the sheet metal.

H50 UPPER BODY OPENING TO GROUND–FRONT. The dimension measured vertically from the trimmed body opening to the ground on the SgRP–front "X" plane.

H61 EFFECTIVE HEAD ROOM–FRONT. The dimension measured along a line 8 deg. rear of vertical from the SgRP–front to the headlining plus 102 mm (4.0 in.).

H67 FLOOR COVERING THICKNESS–UNDEPRESSED–FRONT. The dimension measured vertically from the surface of the undepressed floor covering to the underbody sheet metal at the accelerator heel point.

PD1 PASSENGER DISTRIBUTION–FRONT.

Rear Compartment Dimensions

L3 COMPARTMENT ROOM–SECOND. The dimension measured horizontally from the back of front seat to the front of the second seatback at a height tangent to the top of the second seat cushion.

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METRIC (U.S. Customary)

Interior Car And Body Dimensions – Key Sheet
Dimensions Definitions

L41 BACK ANGLE–SECOND. The angle measured between a vertical line through the SgRP – second and the torso line.

L43 HIP ANGLE–SECOND. The angle measured between torso line and thigh cenerline.

L45 KNEE ANGLE–SECOND. The angle measured between thigh centerline and lower leg centerline.

L47 FOOT ANGLE–SECOND. The angle measured between the lower leg centerline and a line tangent to the ball and heel of the three-dimensional devices bare foot flesh line (Reference J826).

L48 KNEE CLEARANCE–SECOND. The minimum dimension measured from the knee pivot center to the back of front seatback minus 51 mm (2.0 in.).

L50 SgRP COUPLE DISTANCE–SECOND. The dimension measured horizontally from the driver SgRP–front to the SgRP–second.

L51 MINIMUM EFFECTIVE LEG ROOM–SECOND. The dimension measured along a line from the ankle pivot center to the SgRP–second plus 254mm (10.0 in).

W4 SHOULDER ROOM–SECOND. The minimum dimension measured laterally between door or quarter trimmed surfaces on the "X" plane through the SgRP–second at height between 254-406 mm (10.0-16.0 in.) above the SgRP–second, excluding the door assist straps and attaching parts.

W6 HIP ROOM–SECOND. Measured in the same manner as W5.

H31 SgRP–SECOND TO HEEL. The dimension measured vertically from the SgRP–second to the two dimensional device heel point on the depressed floor covering.

H38 HEADLINING TO ROOF PANEL–SECOND. The dimension measured from the intersection of the headlining and the extended effective head room line normally to the roof sheet metal.

H51 UPPER BODY OPENING TO GROUND–SECOND. The dimension measured vertically from the trimmed body opening to the ground on the "X" plane 330 mm (13.0 in) forward of the SgRP–second.

H63 EFFECTIVE HEAD ROOM–SECOND. The dimension measured along a line 8 deg rear of vertical from the SgRP to the headlining, plus 102 mm (4.0 in).

H73 FLOOR COVERING–DEPRESSED–SECOND. The dimension measured vertically from the heel point to the underbody sheet metal.

PD2 PASSENGER DISTRIBUTION–SECOND.

Luggage Compartment Dimensions

V1 USABLE LUGGAGE CAPACITY–Total of volumes of individual pieces of standard luggage set plus H-boxes stowed in the luggage compartment in accordance with the procedure described in paragraph 8.2 of SAE-J1100.

H195 LIFTOVER HEIGHT. The dimension measured vertically from the luggage compartment lower opening at the zero "Y" plane to ground.

Interior Volumes (EPA Classification)

The Interior Volume Index is listed for each body style except two seaters. The interior volume index estimates the space in a car. It is based on four measurements – head room, shoulder room, hip room, and leg room – for the front and rear seats, plus trunk capacity. The interior volume index is an estimate of the size of the passenger compartment.

The Trunk Cargo Index is an estimate of the size of the trunk/cargo space. In station wagons and hatchbacks it is an estimate of the space behind the second seat.

Station Wagon – Third Seat Dimensions

L85 SgRP COUPLE DISTANCE–THIRD. The dimension measured horizontally from the SgRP–second the the SgRP–third.

L86 EFFECTIVE LEG ROOM–THIRD. The dimension measured along a line from the ankle pivot center to the SgRP–third plus 254 mm (10.0 in).

L87 KNEE CLEARANCE–THIRD. The minimum dimension from the knee pivot center to the back of second seatback minus a constant of 51mm (2.0 in). With rear-facing third seat, dimension is measured to closure.

L88 BACK ANGLE–THIRD. Mesured in the same manner as L41.

L89 HIP ANGLE–THIRD. Measured in the same manner as L43.

L90 KNEE ANGLE–THIRD. Measured in the same manner as L45.

L91 FOOT ANGLE–THIRD. Measured in the same manner as L47.

W85 SHOULDER ROOM–THIRD. Measured in the same manner as W4.

W86 HIP ROOM–THIRD. Measured in the same manner as W5.

H86 EFFECTIVE HEAD ROOM–THIRD. The dimension, measured along a line 8 deg. rear from the SgRP–third to the headlining rear of vertical plus a constant of 102 mm (4.0 in.).

PD3 PASSENGER DISTRIBUTION–THIRD.

SD1 SEAT FACING DIRECTION–THIRD.

Station Wagon – Cargo Space Dimensions

L200 CARGO LENGTH–OPEN–FRONT. The minimum dimension measured longitudinally from the back of the front seatback at the height of the undepressed floor covering to the rearmost point on the undepressed floor covering on the open tailgate or cargo surface if the rear closure is a conventional door type tailgate at the zero "Y" plane.

L201 CARGO LENGTH–OPEN–SECOND. The dimension measured longitudinally from the back of the second seatback at the height of the undepressed floor covering to the rearmost point on the undepressed floor covering on the open tailgate or cargo floor surface if the rear closure is a conventional door type tailgate, at the zero "Y" plane.

L202 CARGO LENGTH–CLOSED–FRONT. The minimum dimension measured horizontally from the back of the front seat at the height of the undepressed floor covering to the rearmost point on the undepressed floor covering on the closed tailgate or taildoor for station wagons, trucks and mpv's at the zero "Y" plane.

L203 CARGO LENGTH–CLOSED–SECOND. The dimension measured horizontally from the back of the second seat at the height of the undepressed floor covering to the rearmost point on the undepressed floor covering on the closed tailgate or taildoor for station wagons, trucks and mpv's at the zero "Y" plane.

L204 CARGO LENGTH AT BELT–FRONT. The minimum dimension measured horizontally from the back of the front seatback at the seatback top to the foremost normal surface of the closed tailgate or inside surface of the cab backpanel at the height of the belt, on the zero "Y" plane.

L205 CARGO LENGTH AT BELT–SECOND. The minimum dimension measured horizontally from the back of the second seatback at the seatback top to he foremost normal surface of the closed tailgate at the height of the belt, on the zero "Y" plane.

W201 CARGO WIDTH–WHEELHOUSE. The minimum dimension measured laterally between the trimmed wheelhousings at floor level. For any venicle not trimmed, measure to the sheet metal.

Interior Car And Body Dimensions – Key Sheet
Dimensions Definitions

W203 REAR OPENING WIDTH AT FLOOR. The minimum dimension measured laterally between the limiting interferences of the rear opening at floor level.

W204 REAR OPENING WIDTH AT BELT. The minimum dimension measured laterally between the limiting interferences of the rear opening at belt height or top of pick up box.

W205 REAR OPENING WIDTH ABOVE BELT. The minimum dimension measured laterally between the limiting interferences of the rear opening above the belt height.

H197 FRONT SEATBACK TO LOAD FLOOR HEIGHT. The dimension measured vertically from the horizontal tangent to the top of the seatback to the undepressed floor covering.

H201 CARGO HEIGHT. The dimension measured vertically from the top of the undepressed floor covering to the headlining at the rear wheel "X" coordinate on the zero "Y" plane.

H202 REAR OPENING HEIGHT. The dimension measured vertically from the top of the undepressed floor covering to the upper trimmed opening on the zero "Y" plane with rear door fully open.

H250 TAILGATE TO GROUND CURB MASS (WT.). The dimension measured vertically from the top of the undepressed floor covering on the lowered tailgate to ground on the zero "Y" plane.

V2 STATION WAGON
Measured in inches:

$$\frac{W4 \times H201 \times L204}{1728} = ft^3$$

Measured in mm:

$$\frac{W4 \times H201 \times L204}{10^9} = m^3 \text{ (cubic meter)}$$

V4 HIDDEN LUGGAGE CAPACITY–REAR OF FRONT SEAT. The total volumes of individual pieces of one set of standard luggage stowed in any hidden cargo area below the load floor rear of the front seat.

V5 TRUCKS AND MPV'S WITH OPEN AREA.
Measured in inches:

$$\frac{L506 \times W500 \times H503}{1728} = ft^3$$

Measured in mm:

$$\frac{L506 \times W500 \times H503}{10^9} = m^3 \text{ (cubic meter)}$$

V6 TRUCKS AND MPV'S WITH CLOSED AREA.
Measured in inches:

$$\frac{L204 \times W500 \times H505}{1728} = ft^3$$

Measured in mm:

$$\frac{L204 \times W500 \times H505}{10^9} = m^3 \text{ (cubic meter)}$$

V8 HIDDEN LUGGAGE CAPACITY–REAR OF SECOND SEAT. The total volume of individual pieces of one set of standard luggage stowed in any hidden cargo area below the load floor rear of the second seat.

V10 STATION WAGON CARGO VOLUME INDEX.
Measured in inches:

$$\frac{H201 \times L205 \times \frac{W4 + W201}{2}}{1728} = ft^3$$

Measured in mm:

$$\frac{H201 \times L205 \times \frac{W4 + W201}{2}}{10^9} = m^3 \text{ (cubic meter)}$$

Hatchback – Cargo Space Dimensions

All hatchback cargo dimensions are to be taken with the front seat in full down and rear position, and the rear seat folded down. The hatchback door is in the closed position. (For electrically adjusted seats, see the manufacturer's specifications for Design "H" Point).

L208 CARGO LENGTH AT FRONT SEATBACK HEIGHT. The minimum horizontal dimension from the "X" plane tangent to the rearmost surface of the driver's seatback to the inside limiting interference of the hatchback door on the vehicle zero "Y" plane.

L209 CARGO LENGTH AT FLOOR–FRONT–HATCHBACK. The minimum horizontal dimension measured at floor level from the rear of the front seatback to the normal limiting interference of the hatchback door on the vehicle zero "Y" plane.

L210 CARGO LENGTH AT SECOND SEATBACK HEIGHT–HATCHBACK. The minimum dimension measured from the "X" plane tangent to the rearmost surface of second seatback or the load floor which is stowed at least one half of the H198 dimension height above the rear load floor, to the rearmost inside limiting interference on the zero "Y" plane.

L211 CARGO LENGTH AT FLOOR–SECOND HATCHBACK. The minimum horizontal dimension measured at floor level from the rear of the second seatback or load floor panel to the normal limiting interference of the hatchback door on the vehicle zero "Y" plane.

H197 FRONT SEATBACK TO LOAD HEIGHT. The dimension measured vertically from the horizontal tangent to the top of the seatback to the undepressed floor covering.

H198 SECOND SEATBACK TO LOAD FLOOR HEIGHT: The dimension measured vertically from the second seat back to the undepressed floor covering.

V3 HATCHBACK.
Measured in inches:

$$\frac{\frac{L208 + L209}{2} \times W4 \times H197}{1728} = ft^3$$

Measured in mm:

$$\frac{\frac{L208 + L209}{2} \times W4 \times H197}{10^9} = m^3 \text{ (cubic meter)}$$

V4 HIDDEN LUGGAGE CAPACITY–REAR OF FRONT SEAT. The total volumes of individual pieces of one set of standard luggage stowed in any hidden cargo area below the load floor rear of the front seat.

V11 HATCHBACK CARGO VOLUME INDEX. Usable luggage (one (1) stand and luggage set) below floor:
Measured in inches:

$$\frac{\frac{L210 + L211}{2} \times W4 \times H198}{1728} = ft^3$$

Measured in mm:

$$\frac{\frac{L210 + L211}{2} \times W4 \times H198}{10^9} = m^3 \text{ (cubic meter)}$$

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