MOTOR VEHICLE MANUFACTURERS SPECIFICATIONS

METRIC (U.S. Customary)

2003

Manufacturer HONDA of the UK Mfg., LTD.	Vehicle Line HONDA CIVIC HATCHBACK Si	
Mailing Address No. 1-1, 2 chome, Minami-Aoyama, 'Minato - ku, Tokyo, Japan	Issued Revised (*) September 2002	_
	September 2002	

Direct questions concerning these specifications to the manufacturer listed above.

The information contained herein is prepared, distributed by, and is the sole responsibility of the vehicle manufacturing company to whose products it relates. This suggested specification form was developed by the vehicle manufacturing company members of the Alliance of Automobile Manufacturers (AAM) and the Association of International Automobile Manufacturers, Inc. (AIAM).

The General Specifications herein after were in effect at date of compilation and are subject to change without notice or incurring obligation by the manufacturer.



Specifications METRIC

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NOTE:

- 1 This form uses both SI Metric units and U.S.Customary units. The metric unit of measure is presented first, and the U.S. Customary unit follows in parentheses.
- 2 UNLESS OTHERWISE INDICATED:
 - a. Specifications apply to standard models without optional equipment. Significant deviations are noted.
 - b. Nominal design dimensions are used throughout these specifications.
 - c. All linear dimensions are in millimeters (inches), and all mass (weight) specifications are in kilograms (pounds).
- 3 The General Specifications herein are those in effect at date of compilation and are subject to change without notice or incurring obligation by the manufacturer.
- 4 Additional Vehicle Dimensions (based in part on SAE J1100 "Motor Vehicle Dimensions") may be available from the manufacturer.

Specifications

Vehicle Line HONDA CIVIC HATCHBACK Si

METRIC

 Model Year
 2003
 Issued
 Sep. 2002
 Revised (*)

Vehicle Origine

Design & development (Company)	HONDA R & D
Where built (country)	UNITED KINGDOM
Authorized U.S. sales marketing representative	AMERICA HONDA MOTOR CO., LTD.

Veihcle Models

Model Description & Drive (FWD/RWD/AWD/4WD)*	Introduction Date	Make, Vehicle models, Series, Body Type (Mfgr's Model Code)	No. of Designated Seating Positions (Front/Rear)	Max. Trunk/Cargo Load-Kilograms (Pounds)	EPA Fuel Economy (City/Hwy)
CIVIC 3 DOOR Si (FWD)	September 2002	HONDA, CIVIC, 5M/T 2DOOR HATCHBACK	5 (2/3)	45 (100)	26/30

^{*} FWD - Front Wheel Drive RWD - Rear Wheel Drive AWD - All Wheel Drive 4WD - Four Wheel Drive

Specifications
METRIC

Vehicle Line	HONDA	CIVIC HA	TCHBACK Si		
Madel Voor	2003	lecued	San 2002	Payisod (*)	

Power Teams

SEA J1349 Net bhp (brake horsepower) and Net Torque corrected to 77°F/25°C and 29.61 in. Hg/100kPa atmospheric pressure.

			Α
	Engin	e Code	K20A3
	Displaceme	ent Liters (in. ³)	1.998 (122)
E N	Induction system	(FI, Carb, etc.)	FI
G I	Compre	ssion ratio	9.8
N E	SAE Net at RPM	Power KW (bhp)	119(160) @6500
	OAL NOT BETTE IN	Torque N.m (lb. ft.)	179(132) @5000
	Exhaust single, dual	•	Single
T R A	Transmiss	ion/transaxle	5M/T
N S	Effective Final Drive	/ Axle Ratio (std. first)	4.76

Series Availability			Power	Teams (A)
Model		Code	Standard	Optional
CIVIC Si	5M/T	K20A3	. N.A	N.A.

Specification	ons		Vehicle Line H	ONDA CIVIO	HATCHB	ACK Si		
METRIC			Model Year	2003	Issued	Sep. 2002	Revised (*)	
Engine Description	on					K20A3		
Engine Code						5M/T		
Engine - Genera	al		<u> </u>					
	(inline, V, angle, flat,	location,						
front, mid, rear, trans	verse, longitudinal, so	hc, dohc,		Inline, F	ront, Trans	verse, DOHC	VTEC, Hemisphere	
ohv, hemi, wedge, pr	re-chamber, etc.)							
Manufacturer					HOND	A MOTOR CO	., LTD.	
No. of cylinders						4		
Bore						86(3.39)		
Stroke						86(3.39)		
Bore spacing (C/L	to C/L)					94.0		
Cylinder block mat	terial & mass kg (lbs	.) (machined)			Alumin	um Silicone All	oy 16.7	
Cylinder block dec	k height					212 mm		
Cylinder block leng	gth					432.5 mm		
Deck clearance (m	iinimum) (above or bel	ow block)	_					
Cylinder head mat	erial & mass kg (lbs.	.)			Aluminum	Silicone Alloy	10.21kg	
Cylinder head volu	ıme cm³ (inches³)			49.4				
Cylinder liner material			Cast Iron					
Head gasket thickness(compressed)			0.7 ± 0.05 mm					
Minimum combustion	n chamber total volum	e cm³ (inches³)			227(13.9)		
Cyl. no	, system	L. Bank			Left	to right 1 - 2 -	3 - 4	
	o rear)*	R. Bank				N.A.		
Firing order						1-3-4-2		
Intake manifold material & mass kg (lbs.)**			Plastics 3.1 (6.8)					
Exhaust manifold material & masss kg (lbs.)**			Stainless steel 4.2 (9.3)					
Knock sensor (number & location)			1 / Cylinder block side					
Fuel required unlea	aded, diesel, etc.					Unleaded	 	
Fuel antiknock ind	ex (R + M) +2				(91+81)	/2=86, not less	than 86	
	Quantity			**		3		
Engine	Material and type (elastomeric,		Rubber Elastomeric, Hydroelastic				
mounts	hydroelastic, Hydraul	ic damper, etc.	.)					
	Added isolation (su	b-frame,				<u> </u>		
	crossmember, etc.)							
Total dressed engi	ne mass (wt) dry***			· · · · · · ·	··	128.7		
						<u></u>		
Engine - Piston			<u> </u>				004/40 7.1	
Material & mass, g	(weight, oz.)-piston o	only	_ 1		Aluminum	silicone alloy	304(10.7)	
Engine - Camsh	naft							
Location				·	-	In cylinder head	i	
Material & mass kg	g (weight, lbs.)	-	-		Cast	iron alloy 1.4 (3.0)	
Drive	e type	Chain/belt	t			chain		

Width/pitch

10.55 mm / 6.35 mm

^{*} Rear of engine - drive takeoff. View from drive takeoff end to determine left & right side of engine.

^{**} Finished state.

^{***} Dressed engine mass (weight) includes the following:

Specifications	v	/ehicle Line HC	NDA CIVIO	HATCHB	BACK Si		
METRIC	ı	Model Year	2003	Issued_	Sep. 2002 Revised (*)		
Engine Description					K20A3		
Engine Code			_		5M/T		
Engine - Valve System		_		_	N A		
Hydraulic liters (std., opt., i		+	_		N.A. 8/8		
Valves	Number intake/exhaust Head O.D. intake/exhaust	+		-			
	mead O.D. Intake/exhaust				35 / 30		
Engine - Connecting Rod	ls		_				
Material & mass kg, (weigh	nt, lbs.)*			Forged	Alloy 0.859 (1.894)		
Length (axes C/L to C/L)					139		
Engine - Crankshaft			_				
Material & mass kg, (weigh	nt, lbs.)*			Forged	steel 13.8 (30.42)		
End thrust taken by bearing	g (no.)				5		
Length & number of main b	earings				20/5		
Seal (material, one,	Front		Hea	t Resistanc	e Acrylic Rubber / One Piece		
two piece design, etc.)	Rear		Hea	t Resistanc	e Acrylic Rubber / One Piece		
Engine - Lubrication Syst							
Normal oil pressure kPa (p	si) at engine rpm		549 ± 39 (79 ± 6) @ 3000				
Type oil intake (floating, stationary)			STATIONARY				
Oil filter system (full flow, part, other)			Full flow				
Capacity of c/case, less filter-refill-L (qt.)			·		4.2 (3.0)		
Engine - Diesel Informati	on						
Diesel engine manufacture	r				N.A.		
Glow plug, current drain at	0°F			١			
Injector	Туре						
nozzle	Opening pressure kPa (psi)						
Pre-chamber design							
Fuel injection	Manufacturer						
pump	Туре						
Fuel injection pump drive (I	belt, chain, gear)						
Supplementary vacuum so	urce (type)	<u> </u>			<u> </u>		
Fuel heater (yes/no)							
Water separator, description	on (std., opt.)						
Turbo manufacturer							
Oil cooler-type (oil to engine coolant; oil to ambient air)							
Oil filter		لـــ					
Enigne - Intake system							
Turbo charger - manufactu	rer				N.A		
Super charger - manufactu	гег						
Intercooler							

^{*} Finished State

Specifications Vehicle Line HONDA CIVIC HATCHBACK Si **METRIC** Model Year 2003 Issued Sep. 2002 Revised (*) K20A3 **Engine Description Engine Code** 5M/T **Engine - Cooling System** Std. Coolant recovery system (std., opt., n.a.) Rad. Coolant fill location (rad., bottle) 108 ± 15 (16 ± 2) Radiator cap relief valve pressure kPa (psi) Circulation Type (choke, bypass) **Bypass** Thermostat Starts to open at °C (°F) 78 ± 2°C (172.4 ± 3.6F°) Type (Centrifugal, other) Centrifugal GPM 1000 pump rpm 43/6000 pump rpm Water Number of pumps V-belt Pump Drive (V-belt, other) Bearing Type Ball bearing Impeller material STEEL **ALUMINUM ALLOY** Housing material By-pass recirculation type (inter., ext.) External With heater -L (qt.) 5.1 Cooling System With air conditioner -L (qt.) N.A. Capacity Opt. equipment specify -L (qt.) N.A. Water jackets open at head face (yes, no) Yes Water all around cylinder (yes, no) Yes Water jackets full length of cylinder (yes, no) Yes Std., A/C, HD Std. Type (cross-flow, etc.) Down-flow Vertical / Tube & Fin Construction (fin & tube mechanical, braze, etc.) Radiator Material, mass kg (weight, lbs.)* **ALUMINUM** Core Width 660.6 349.2 Height 27 Thickness 2.5/2 Fins per inch Radiator end tank material

Fan cutout type

Fan

Specifications

Specifications	Vehide Line HO	<u>NDA CIVIO</u>	C HATC	HBACK Si	
METRIC	Model Year	2003	Issued_	Sep. 2002 Revised (*)	
Engine Description				K20A3	
Engine Code				5M/T	

Induction type:	carburetor, fuel injection system, etc.	Fuel Injection System(PGM-FI)
Manufacturer		HONDA MOTOR CO., LTD
Carburetor no	of barrels	N.A.
Idle A/F mix.		Applox. 14.7
	Point of injection (no.)	Intake Manifold (4)
Fuel	Constant, pulse, flow	Sequential Flow
injection	Control (electronic, mech.)	Electronic
	System pressure kPa (psi)	343 (49.7)
Idle spd. rpm (spec.neutral	Manual	750 (Nutral)
or drive and propane if used)	Automatic	-
Intake manifol	d heat control	Water thermostatic
(exhaust or wa	ater thermostatic or fixed)	
Air cleaner typ	e	Non woven fabric element
Fuel filter (type	e/location)	Paper element / Engine cmpartment
	Type (elec. or mech.)	Elec.
Fuel	Location (eng., tank)	In fuel tank
pump	Pressure range kPa (psi)	510-706 (74.0-102.3)
	Flow rate at regulated pressure L (gal)/hr @ kPa (psi)	More than 100 (26.4) @ 343 (49.7)

FUEL TANK

Capacity refill L (gallons)		50.0 (13.2)				
Location (de	scribe)	Under rear floor				
Attachment		Mounted with fuel tank band				
Material & M	ass kg (weight lbs.)	resin, 7.822 (17.24)				
Filler	Location & material	Left Handle side, rear quarter pannel, Steel				
pipe	Connection to tank	Flexible connecting tube				
Fuel line (ma	aterial)	Steel				
Fuel hose (m	naterial)	POLYAMIDE / ETFE				
Return line (ı	material)	N.A				
Vapor line (n	naterial)	Steel				
	Opt,. n.a.	N.A.				
Extended	Capacity L (gallons)	_ N.A				
range	Location & material	N.A				
tank	Attachment	N.A.				
	Opt,. n.a.	N.A.				
	Capacity L (garllons)	N.A				
Auxiliary	Location & material	N.A				
tank	Attachment	N.A.				
	Selector switch or valve	N.A				
	Separate fill	N.A.				

Specifications METRIC

Engine Code

Vehicle Line HONDA CIVIC HATCHBACK Si

2003 Sep. 2002 Model Year Issued Revised (*) K20A3 5M/T **Engine Description**

	Type (air injection			Catalyst		
	engine mod	lifications, other)				
		Pump or pulse	٠	N.A.		
	Air	Driven by		N.A.		
	Injection	Air distribution (hea	ad,	N.A.		
		manifold, etc.)				
		Point of entry		N.A.		
	Exhaust	Type (controlled floo open orifice, other)		N.A.		
Exhaust	Gas	Exhaust source		N.A.		
	Recirc- ulation	Point of exhaust injection (spacer, carburetor, manifold, other)		N.A.		
		Type		Three way		
		Number of		1		
	Catalytic Converter	Location(s)		Under Floor		
		Volume L. (in. ³)		Confidential		
		Substrate type		Monolith		
		Noble metal type		Confidential		
Crankcase	1	ates to atmosphere	1	Closed crankcase ventilation		
Emission Control	Energy sou carburetor,	rce (manifold vacuu other)	m,	Intake manifold vaccum		
	Discharges	to (intake manifold,	other)	Intake manifold		
	Air inlet (bre	eather cap, other)		Air cleaner		
Evaporative	Vapor vente	ed to (crank-	Fuel tank	Canister		
Emission	case, canis	ter, other)	Carburetor	N.A.		
Control	Vapor stora	ge provision		Canister		
lectronic	Closed loop	(yes/no)		Yes		
system	Open loop	(yes/no)		No		

Engine - Exhaust System

Type (single	, single with cross-over, dual, other)	Single			
Muffler no. δ	k type (reverse flow, straight thru,	1, Reverse flow			
separate res	sonator) Muffler Volume (liters),	16.5			
Material & N	flass kg (lbs.)	Stainless steel, 6.3			
Resonator n	o., type & volume (liters)				
Exhaust Bra	Branch o.d., wall thickness				
pipe	Main o.d., wall thickness	65.0, 1.5			
	Material & Mass kg (lbs.)	Stainless steel, 2.17			
Intermediate	O.d. & wall thickness	45.0, 1.2			
pipe	Material & Mass kg (lbs.)	Stainless steel, 5.45			
Tail	O.d. & wall thickness	50.8 (2.0), 1.0 (0.04)			
pipe	Material & Mass kg (lbs.)	Stainless steel, 6.3			

Metrit Model Year 2003 Issued Sep. 2002 Revised (Specifi	cations		Vehicle Line HO	NDA CIVIC HA	TCHBACK Si				
Transmission / Transaxie (Std., Opt., N.A.)	METRIC						Sep. 2002			
Transmission / Transaxie (Std., Opt., N.A.)	Engine Des	scription			K20A3					
Manual 4-speed (manufacturer/country) N.A.	_	-		-						
Manual 4-speed (manufacturer/country) N.A.								** · · _		
Manual 5-speed (manufacturer/country) N.A.				,						
Manual 5-speed (manufacture/country) N.A.			<u>') </u>							
Automatic (manufacturer/country) N.A.										
Manual / Transmission / Transaxie			_				•	 		
Manual / Transmission / Transaxte		 	A .	<u> </u>						
Second S	Automatic o	overdrive (manufacturer/country	"	l			N.A			
1st 2nd 1.769	Manual / T	Transmission / Transaxle								
Sear 3rd 1.769 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212 1.212	Number of f	forward speeds					5			
Sear 1.212 1.215 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.216 1.21		1st					3.062			
### ### ##############################		2nd					1.769			
Sin		3rd					1.212			
Strict	ratios	4th					0.921			
Reverse Synchronous meshing (specify gears) All gears			-		0.738					
Synchronous meshing (specify gears) Shift lever location Floor Trans. case material & mass kg (bs.)* Lubricant Capacity L (pt.) 1.6 Type recommended API SG, SH or SJ, SAE10W-30 or 10W-40		6th								
Shift lever										
Trans. case material & mass kg (lbs.)* Aluminum, 9.093 Lubricani Capacity L (pt.) 1.6 Type recommended API SG, SH or SJ, SAE10W-30 or 10W-40 Clutch (Manual Transmission) Clutch manufacturer EXEDY Clutch type (dry, wet; single, multiple disc) dry. Single Unkage (hydraulic, cable, rod, lever, other) Hydrawiic Maximum pedal effort (nominal sprig load) N (lbs.) Depressed Assist (spring, power/percent, nominal) Spring, 6.317kg//mm Type pressure plate springs Diaphragm Total spring load (nominal) N (lbs.) 4020-4746 Exercity Facing mfgr. & material acoding EXEDY Facing mfgr. & material coding EXEDY Facing material & construction Resin mold Resin mold 24 Outside x inside dia. (nominal) 215 X 155 Total eff. area cm2 (in.2) 174 Thickness (pressure plate side/flywheel side) 3.6/23.5 Rivets depth (pressure plate side/flywheel side) Disk plate spring Release bearing type & method lub. Ball bearing Torsional damping method, springs,										
Lubricant										
Type recommended API SG, SH or SJ, SAE10W-30 or 10W-40 Clutch (Manual Transmission) Clutch manufacturer EXEDY Clutch type (dry, wet; single, multiple disc) Linkage (hydraulic, cable, rod, lever, other) Maximum pedal effort (nominal sprig load) N (lbs.) Assist (spring, power/percent, nominal) Type pressure plate springs Total spring load (nominal) N (lbs.) Facing migr. & material coding Facing migr. & material coding Facing migr. & material coding Reverse paterial & construction Rivets per facing Total eff. area cm2 (in.2) Thickness (pressure plate side/flywheel side) Rivets depth (pressure plate side/flywheel side) Engagement cushion method Release bearing type & method tub. Ball bearing Torsional damping method, springs, hysteresis										
Clutch (Manual Transmission) Clutch manufacturer Clutch type (dry, wet; single, multiple disc) Linkage (hydraulic, cable, rod, lever, other) Maximum pedal effort (nominal sprig load) N (lbs.) Assist (spring, power/percent, nominal) Type pressure plate springs Total spring load (nominal) N (lbs.) Facing migr. & material coding Facing migr. & material & construction Resin mold Rivets per facing Total eff. area cm2 (in.2) Thickness (pressure plate side/flywheel side) Fingagement cushion method Release bearing type & method lub. Ball bearing Torslonal damping method, springs, hysteresis Spring EXEDY 1.65-2.25 Ball bearing Torslonal damping method, springs, hysteresis	Lubricant									
Clutch manufacturer EXEDY Clutch type (dry, wet; single, multiple disc) Linkage (hydraulic, cable, rod, lever, other) Maximum pedal effort (nominal sprig load) N (lbs.) Assist (spring, power/percent, nominal) Type pressure plate springs Clutch spring load (nominal) N (lbs.) Facing material & construction Rivets per facing Cutside x inside dia. (nominal) Total eff. area cm2 (in.2) Thickness (pressure plate side/flywheel side) Rivets depth (pressure plate side/flywheel side) Rivets depth (pressure plate side/flywheel side) Engagement cushion method Rivets per facing method, springs, hysteresis Release bearing type & method lub. Ball bearing Torslonal damping method, springs, hysteresis		Type recommended		API SG, SH or SJ, SAE10W-30 or 10W-40						
Clutch type (dry, wet; single, multiple disc) Linkage (hydraulic, cable, rod, lever, other) Maximum pedal effort (nominal sprig load) N (lbs.) Assist (spring, power/percent, nominal) Type pressure plate springs Facing mfgr. & material coding Facing mfgr. & material coding Facing meterial & construction Rivets per facing Total eff. area cm2 (in.2) Thickness (pressure plate side/flywheel side) Rivets depth (pressure plate side/flywheel side) Engagement cushion method Release bearing type & method lub. Release bearing type & method lub. Ball bearing Torslonal damping method, springs, hysteresis Depressed - Hydrawitc Hydrawitc	Clutch (Ma	anual Transmission)								
Linkage (hydraulic, cable, rod, lever, other) Maximum pedal effort (nominal sprig load) N (lbs.) Assist (spring, power/percent, nominal) Type pressure plate springs Pacing mfgr. & material coding Facing meterial & construction Rivets per facing Outside x inside dia. (nominal) Total eff. area cm2 (in.2) Thickness (pressure plate side/flywheel side) Rivets depth (pressure plate side/flywheel side) Engagement cushion method Rivets per facing method, springs, hysteresis Disprings Phydrawiic Spring, 6.317Kgf/mm Phydrawiic Spring, 6.317Kgf/mm Diaphragm Phydrawiic Spring, 6.317Kgf/mm Phydrawiic Spring, 6.	Clutch manu	ufacturer		j			EXEDY			
Maximum pedal effort (nominal sprig load) N (lbs.) Assist (spring, power/percent, nominal) Type pressure plate springs Total spring load (nominal) N (lbs.) Facing mtgr. & material coding Facing material & construction Resin motd Rivets per facing Clutch Outside x inside dia. (nominal) Total eff. area cm2 (in.2) Thickness (pressure plate side/flywheel side) Rivets depth (pressure plate side/flywheel side) Engagement cushion method Release bearing type & method lub. Disk plate spring Release bearing type & method lub. Disk plate spring Release bearing type & method lub. Spring, 6.317Kgf/mm	Clutch type	(dry, wet; single, multiple disc)		dry, Single						
(nominal sprig load) N (lbs.) Assist (spring, power/percent, nominal) Type pressure plate springs Total spring load (nominal) N (lbs.) Facing mfgr. & material coding Facing meterial & construction Rivets per facing Outside x inside dia. (nominal) Total eff. area cm2 (in.2) Thickness (pressure plate side/flywheel side) Rivets depth (pressure plate side/flywheel side) Engagement cushion method Release bearing type & method lub. Release bearing type & method lub. Release bearing type & method lub. Spring, 6.317Kgf/mm Plateproper Diaphragm EXEDY Resin mold Resin mold 24 24 215 X 155 174 Thickness 3.6/23.5 (pressure plate side/flywheel side) Engagement cushion method Disk plate spring Release bearing type & method lub. Ball bearing Torslonal damping method, springs, hysteresis	Linkage (hy	draulic, cable, rod, lever, other)	Hydrawlic						
Assist (spring, power/percent, nominal) Type pressure plate springs Total spring load (nominal) N (bs.) Facing mfgr. & material coding Facing material & construction Rivets per facing Total eff. area cm2 (in.2) Thickness (pressure plate side/flywheel side) Rivets depth (pressure plate side/flywheel side) Engagement cushion method Release bearing type & method tub. Torsional damping method, springs, hysteresis Spring, 6.317Kgf/mm Diaphragm Diaphragm Diaphragm Diaphragm Diaphragm EXEDY Facing EXEDY Resir motid 24 24 215 X 155 174 174 174 176 1.65-2.25 Disk plate spring Release bearing type & method tub. Ball bearing Spring			<u> </u>	•						
Type pressure plate springs			Released	_						
Total spring load (nominal) N (bs.)				·						
Facing mfgr. & material coding Facing material & construction Rivets per facing Clutch Outside x inside dia. (nominal) Total eff. area cm2 (in.2) Thickness (pressure plate side/flywheel side) Rivets depth (pressure plate side/flywheel side) Engagement cushion method Resin mold 24 24 That (material & construction Resin mold 215 X 155 174 174 174 176 186-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.5 189-23.										
Facing material & construction Resin mold Rivets per facing 24 Clutch Outside x inside dia. (nominal) 215 X 155 facing Total eff. area cm2 (in.2) 174 Thickness (pressure plate side/flywheel side) 7.65-2.25 Rivets depth (pressure plate side/flywheel side) 7.65-2.25 Engagement cushion method Disk plate spring Release bearing type & method lub. 8all bearing Torsional damping method, springs, hysteresis Spring	l otal spring	T						•		
Rivets per facing 24										
Clutch facing Total eff. area cm2 (in.2) 174 Thickness (pressure plate side/flywheel side) 1.65-2.25 Rivets depth (pressure plate side/flywheel side) Engagement cushion method Disk plate spring Release bearing type & method tub. Ball bearing Torsional damping method, springs, hysteresis Spring										
facing Total eff. area cm2 (in.2) 174 Thickness (pressure plate side/flywheel side) Rivets depth (pressure plate side/flywheel side) Engagement cushion method Disk plate spring Release bearing type & method tub. Ball bearing Torsional damping method, springs, hysteresis Spring	Clutch)							
Thickness (pressure plate side/flywheel side) Rivets depth (pressure plate side/flywheel side) Engagement cushion method Disk plate spring Release bearing type & method lub. Ball bearing Torsional damping method, springs, hysteresis Spring						-				
(pressure plate side/flywheel side) Rivets depth (pressure plate side/flywheel side) Engagement cushion method Disk plate spring Release bearing type & method lub. Ball bearing Torsional damping method, springs, hysteresis Spring										
(pressure plate side/flywheel side) Engagement cushion method Disk plate spring Release bearing type & method lub. Ball bearing Torsional damping method, springs, hysteresis Spring						3.6/23.5				
(pressure plate side/flywheel side) Engagement cushion method Disk plate spring Release bearing type & method lub. Ball bearing Torsional damping method, springs, hysteresis Spring					4.00.000					
Release bearing type & method lub. Ball bearing Torsional damping method, springs, hysteresis Spring		•			1.65-2.25					
Torsional damping method, springs, hysteresis Spring		Engagement cushion method		Disk plate spring						
	Release bea	aring type & method lub.		Ball bearing						
				_			Spring			

_	neations	venicle Line H	JNDA CIVIC	HATCHBAC	JK SI		
METRIC		Model Year	2003	_ Issued_	Sep. 2002	Revised (*)	
Engine De	escription				K20A3		
Engine Co					5M/T		
_						<u> </u>	
	ic Transmission / Transaxle		<u> </u>	<u> </u>			_
Trade Nan	_ 	- ·			N.A.	· · · · · · · · · · · · · · · · · · ·	
	special features (describe)	-					
Shift mech	T						
Gear selector	Location (column, floor, other)						/
36160101	Ltr./No. designation (e.g. PRND21	<u>, </u>				···· /	
	Shift interlock (yes, no, describe)						
	1st	<u> </u>					
	2nd						
Gear	3rd	_					
ratios	4th						
	Reverse						
	Final drive ratio	74.				_/	
Max. upshift	t vehicle speed - drive range km/h (mph))					
Max. upshift	t engine speed RPM						
Max. kickdo	own speed - drive range km/h (mph)						
Min. overdri	ive speed km/h (mph)			· · · · · · · · · · · · · · · · · · ·			
	Туре						
	Torus design						
Torque	Number of elements						
converter	Max. ratio at stall						
	Type of cooling (air, liquid)			/			
	Nominal diameter						
	Capacity factor "K"*			<u>.</u>			
Pump type	•						
Lubricant	Capacity refill L (pt.)					1	
	Type recommended		···				
Oil cooler ((std., opt., N.A. internal, external,						
air, liquid)							
Transmiss	ion mass kg (lbs.) & case material**						
All Whee	l / 4 Wheel Drive						
Description	& type (part-time, full-time, 2/4 shift				N.A.		
while movin	g, mechanical, elect., chain/gear, etc.)	_	_				
Transfer	Manufacturer and model						
case	Type and location						
Low - rang	e gear ratio						
System dis	sconnect (describe)						
Center differential	Type (bevel, planetary, w or w/o						
	Torque split (% front/rear)						
	<u> </u>						

^{*} Input speed + \square torque

^{**} Dry weight including torque converter. If other, specify.

Specifications Vehicle Line HONDA CIVIC HATCHBACK Si METRIC Model Year 2003 Issued Sep. 2002 Revised (*) **Engine Description** K20A3 **Engine Code** 5M/T Axle Ratio and Tooth Combinations (See "Power Teams" for axle ratio usage) 4.76 Effective final drive ratio (or overall top gear ratio) SEC GEAR Transfer ratio and method (chain, gear, etc.) Gear 209,7 Front drive Ring gear o.d. 18 Pinion unit No. of teeth 81 Ring gear **Front Drive Unit** Herical Gear Description (integral to trans., etc.) N.A. Limited slip differential (type) Straight Bevel Gear Drive pinion Туре Offset N.A. No. of differential pinions SHIM Adjustment (shim, etc.) Pinion/differential SHIM Bearing adjustment Driving wheel bearing (type) Ball Bearing Common in Transmission Lubricant Capacity L (pt.) Lubricant Lubricated by Transmission Oil Type recommended Axle Shafts - Front Wheel Drive Manufacturer and number used HONDA MOTOR CO.,LTD Left Straight solid bar (straight, solid bar, tubular, etc.) Right Straight solid bar 23 X 395 Manual transaxle Left 23 X 390 Outer Right N.A. Left diam.× Automatic transaxle Right N.A. length* x N.A. wall Optional transaxle Left thickness Right N.A. N.A. Туре Number of teeth Slip yoke N.A. Spline o.d. N.A. **GKN Automotive** Make and mfg, no. Inner Outer **GKN Automotive** Number used Inner: 2 Outer: 2 Universal Inner Type, size, plunge Constant Velocity Joint joints Outer Constant Velocity Joint Attach (u-bolt, champ, etc.) C-Crip Bearing Type (plain, anti-friction) Inner: Roller Outer: Ball Lubrication (fitting, prepack) Prepack Drive taken through (torque tube, arms or springs) N/A

Torque taken through (torque tube, arms or springs)

(Front Wheel Drive)

N/A

^{*} Centerline to centerline of universal joints, or to centerline of attachment.

Specifica	fications Veh			icle Line HONDA CIVIC HATCHBACK Si					
METRIC	C Mod			del Year	2003	_ Issued _	Sep. 2002	Revised (*)	
Engine Descr	Engine Description						K20A3		
Engine Code	•						5M/T		
Avia Datia a	nd Tooth Co	mbinations (S	oo "Bowo	r Toome"	for avia rat	io ucasa)			
Axie Ratio a			ee rowe	i Tealiis	ioi axie iai	io usage)	N.A.		
Ring gear o.d.	verall top god	1000)					7474		
No. of teeth		Pinion				·			
IVO. OI LEELII		Ring gear	 .				<u></u>		
		19 9001				· · · ·			
Rear Axle U	nit								
Description							N.A.		
Limited slip dif	ferential (type)								
Drive pinion		Турв							
		Offset							
No. of differen	tial pinions								
Pinion/differen	tial	Adjustment (shi	m, etc.)						
		Bearing adjustn	nent						
Driving wheel	bearing (type)								
Lubricant		Capacity L (pt.)							
		Type recommer	nded						
Propeller Sh	aft - Rear W	heel Drive							
Manufacturer							N.A.		
Type (straight internal-extern									
	Manual 4-spe	ed transmission							
Outer diam.×	Manual 5-spe	ed transmission	* .				· · ·		
length* x	Manual 6-spe	ed transmission							
wall	Overdrive								
thickness	Automatic tra	nsmission							
Intermediate	Type (plain, a	nti-friction)							
bearing	Lubrication (fi	tting, prepack)							
	Туре								
Slip yoke	Number of te	eth					$\overline{}$		
	Spline o.d.							·	
	Make and mf	g. no.	Front				/		
			Rear						
	Number used								
Universal	Type (ball an	d trunion, cross)		1		/			
joints	Rear attach (u-bolt, clamp, etc	.)	<u> </u>					
	Bearing	Type (plain, anti-	riction)	<u> </u>					
		Lubrication (fittin	g, prepack)	/				· · · · · · · · · · · · · · · · · · ·	
Drive taken the	rough (torque tu	be, arms or springs)				<u>-</u>		
Torque taken through(torque tube arms or springs)				······					

(Rear Wheel Drive)

Specific	cations		Vehicle Line HONDA CIVI	C HATCHBACK Si					
METRIC			Model Year 2003	Issued Sep. 2002 Revised (*)					
Model Co	de/Desctip	tion Aпd/Or		All					
Engine Co	ode/Descri _l	ption	<u> </u>						
Suspenti	on - Gene	ral Including Electronic (ontrois						
		/optional/not avail.		N.A.					
	-	utomatic control	·						
		hydraulic)							
Car		ssist spring							
leveling		/4 wheel leveling							
•		al rate spring							
		al ride heights							
	Provision	for jacking							
	Standard	optional/not avail		N.A.					
	Manual/a	utomatic control							
Shock	Number c	of damping rates	_						
absorber	Type of a								
damping	(manual/e	electric motor/air, etc.)							
controls		Lateral acceleration							
	Sensors	Deceleration							
		Acceleration							
		Road surface							
Shock	Туре		Te	lescopic, Nitrogen gas-filled					
absorber	Make			NISSIN-SHOWA UK Ltd.,					
(front &	Piston dia	imeter		Front: 32, Rear: 30					
rear)	Rod diam			Front: 22 , Rear: 12.5					
Suspenti	on - Front			•					
Type and	descriptio	n	Inde	Independent, Strut with coil spring					
Travel		e (define load condition)		88.5					
	Full rebou	ınd		72.2					
	Type (coil	l, leaf, other & material)		Coil spring, Steel					
		(type & material)		Mounting, Rubber					
	Size (Leaf:	length & width; Coil: design		284.5×(l.d. 140.2 - 147.0)					
Spring	height & i.d	d.; Bar: length & diameter)	2						
	Spring rat	te N/mm (lb. /in.)		29.3 - 43.1 ± 4.3 N/mm					
		heel N/mm (lb. / in.)		29.3 - 43.1 N/mm					
Stabilizer	Type (link	, linkless, frameless)		Link					
		o.d. bar/tube, wall thickne	ss Spring	g steel o.d, 25.4 Tube t =3.5					
Suspenti	on - Rear			-					
	descriptio	n	Independe	nt, Double wishbone with coil spring					
Travel		e (define load condition)		68.2					
	Full rebou			43.3					
		, leaf, other & material)	<u> </u>	Coil spring, Steel					
		length & width; Coil: design							
		d.; Bar: length & diameter)							
		-		249.0×(l.d. 69.8 - 82.0)					
Spring Spring rate N/mm (lb. / in.)		· -	46.4 - 69.6 ± 7.0 N/mm						
Rate at wheel N/mm (lb. / in.)				44.0 - 72.6 N/mm					
		(type & material)		Mounting, Rubber					
		No. of leaves		N.A.					
		Shackle (comp. or tens.)		N.A.					
Stabilizer	Type (link	, linkless, frameless)	 	Link					
·		o.d. bar/tube, wall thickne	ss Sn	ring steell o.d. 15 (Tube)					
Track bar			<u> </u>	N.A					

Specifica	ations		Vehicle Line	HONDA CIVIC HATCHBACK Si					
METRIC			Model Year	2003	Issued	Sep. 2002	Revised (*)		
Model Code	e/Desctiption /	And/Or				All			
Engine Cod	le/Description								
BRAKE - S	SERVICE								
Description						Split service bra	ke		
Manufactur	rer and brake	Front (disc o	r drum)	P		COMNENTS !			
type (std.,		Rear (disc or					OP LTDA, DISK		
		delay, meteri			CON LB	N.A.	A LIBA, DIOR		
	с (std., opt., i		rig, outci)			Std.	• • •		
Booster tyr	e (remote in	tegral, vac., hy	rd etc.)			Integral, Vac.	_		
DOOSICI TYP	Source (inlin	e, pump, etc.)	70., 0.0.)			Inline			
Vacuum	Reservoir (v		<u>' </u>			N.A.	w		
Vacaum			en, belt driven)			N.A.			
Traction	Operational	speed range	on, bolt directly			N.A.			
assist		e or brake inte	rvention)			N.A.			
433131		td., opt., n.a.)	i volition)			Std.	<u> </u>		
	Manufacture					HONDA			
	Type (electro					Electronic			
Anti -		ensors or circ	uits			4			
lock		- lock hydraul				3			
device		dd - on system				Integral			
001100	Yaw control		•			No			
	Hydraulic po								
		mtr., pwr., strg	.)	Electric motor					
Effective as	rea cm² (in.²)*	, , , , , , , , , , , , , , , , , , ,	19	Front: 150, Rear: 112					
Gross Linit	ng area cm² (i	n ²)**/F/R)		184 / 112					
Swent area	cm² (in.²)***((E/R)		1320 / 1016					
Swept area	Outer working	o diameter	F/R	262 / 260					
Rotor	Inner workin		F/R	160 / 174					
. 10101	Thickness	g Glamoto.	F/R		21 / 10				
	Material & Type	(vented/solid)	F/R	Cast iron, Vented / Cast iron, Solid					
Drum	Diameter & v		F/R		N.A.				
	Type & mate		F/R			N.A.			
Wheel cylin			7,1.4	Fr :53.97,Rr :33.96					
Master cyli		Bore/stroke	F/R	22.22/30.0					
Pedal arc r		1==		3.6					
		100 lb.) pedal l	load kPa (psi)				odel,pressure come		
				through each wheel varies depend on vehicle condition					
Lining clea	rance	<u> </u>	F/R		Selfa	adjusting / Self a	adjusting		
			eted (rivets/seg.)			Bonded			
	l	Rivet size				N.A.			
	Front	Manufacture	<u> </u>			AKEBONO			
	Wheel	Lining code	*****			NS236H EF	_		
		Material				Resin mold			
		1 minut	y or outboard10	3.4×46.8×10.0					
5			ndary or inboard			103.4×46.8×10	.0		
Braking	<u> </u>	Shoe thicknes		6.0					
Lining		 	eted (riveted/seg.)			Bonded	_		
	l _B	Manufacture				NISSINBO			
	Rear	Lining code				NBK D6272FF	•		
	Wheel	Material				Resin mold			
	1	ı Primar	v or outboard			71 0×40 0×9 0	3		

Secondary or inboard

Shoe thickness(no lining)

71.0×40.0×9.0

6.0

^{*} Excluding rivet holes, grooves, chamfers., etc.

^{**} Includes rivet holes, grooves, chamfers, etc.

^{***} Total swept area for four brakes. (Drum brake: Widest lining contact width for each brake x its contact circumference.) (Disc brake: Square of Outer Working Dia. minus Square of inner Working Dia. multiplied by Pi/2 for each brake.)
**** Size for drum brakes includes length x width x thickness.

^{*****} Manufacturer I.D., catalog for formulation designation and coefficient of friction classification.

^{(*}A) Electronic Brake force Distribution

Specifications Vehicle Line HONDA CIVIC HATCHBACK Si **METRIC** Model Year 2003 Sep. 2002 Revised (*) Issued Model Code/Desctiption And/Or ΑII **Engine Code/Description** Tire And Wheels (Standard) 195/60R15 88V Size (service description) Type (bias, radial, steel, nylon, etc.) Radial **Tires** Inflation pressure (cold) Front kPa 230 (33) for recommended max. (psi) vehicle load 210 (30) Rear kPa (psi) Rev./mile-at 70 km/h (45 mph) 833 Type & material Disk, Aluminium Rim (size & flange type) 15 X 6J Wheel offset 45 Wheels Type(bolt or stud & nut) Stud & nut Attachment Circle diameter 100 Number & size 4 ,M12×1.5 Tire and wheel T125/70D15 95M Spare Storage position & location (describe) Rear Trunk Tire And Wheels (Optional) Tire size (service description) Type (bias, radial, steel, nylon, etc.) Wheel (type & material) Stee! Rim (size, flange type and offset) 15X 6J Tire size (service description) Type (bias, radial, steel, nylon, etc.) Wheel (type & material) Rim (size, flange type and offset) Tire size (service description) Type (bias, radial, steel, nylon, etc.) Wheel (type & material) Rim (size, flange type and offset) Tire size (service description) Type (bias, radial, steel, nylon, etc.) Wheel (type & material) Rim (size, flange type and offset) Spare tire and wheel size (if configuration is different than road tire or wheel, describe optional spare tire and/or wheel location & storage position) Brakes - Parking Type of control Hand operated lever Location of control Between front seats Operates on Rear wheels Type (internal or external) N.A. If separate from service Drum diameter N.A.

N.A.

Lining size (length x width x thickness)

brakes

Specifications Vehicle Line HONDA CIVIC HATCHBACK Si **METRIC** 2003 Issued Sep. 2002 Revised (*) Model Year Model Code/Desctiption And/Or All **Engine Code/Description** Steering N.A. Manual (std., opt., n.a.) Std. Power (std., opt., n.a.) Speed-sensitive (std., opt., n.a.) Std. N.A. 4-wheel steering (std., opt., n.a.) Tilt Type Adjustable steering wheel/column PETRI AG Manufacturer (std., opt., n.a.) (tilt, telescope, other) Std. Wheel diameter** N.A. Manual (W9) SAE J1100 360 Power Wall to wall (I. & r.) 11.4 Turning Outside front diameter Curb to curb (I. & r.) 10.6 m (ft.) Wall to wall (I. & r.) 6.2 Inside rear Curb to curb (I. & r.) 6.4 Scrub radius * 10.1 Type N.A. Manufacturer N.A. Gear Manual Gear N.A. Ratios Overall N.A. No. wheel turns (stop to stop) N.A. Type (coaxial, ele., hyd., etc.) Electric Manufacturer NISSIN-SHOWA UK LTD Type Rack & Pinion Power Gear Gear Ratios Overall 15.09 Pump (drive) N.A. No. wheel turns (stop to stop) 2.84 Lateral tie-rod Location (front or rear of wheels, other) Rear of front wheel Linkage Tie rods (one or two) two Inclination at camber (deg.) 15.84 Steering Bearings Upper Ball bearing axis Lower (type) Ball bearing Thrust N.A.

Ball joint

Steering spindle/knuckle & joint type

^{*} The horizontal distance in the front elevation between wheel centerline and kingpin (ball joint) axis at ground.

^{**} See Page 23.

Specificati METRIC	ions	· Vehicle Lir Model Ye	ne HONDA CIVIC HATCHBACK Si ar 2003 Issued Sep. 2002 Revised (*)		
Model Code/D Engine Code/I		N/Or	All		
Wheel Allign	ment				
		Caster (deg.)	1.55		
	Service	Camber (deg.)	0		
	checking	Toe-in outside	0		
Front wheel		track - mm(in.)			
at curb mass		Caster (deg.)	Pre-set		
(wt.)	reset*	Camber (deg.)	Pre-set		
	D : 15 5437	Toe-in - mm (in.)	Adjustable		
	Periodic M.V		Same as service checking		
	inspection	Camber (deg.)	Same as service checking Same as service checking		
_	Service	Toe-in - mm (in.) Camber (deg.)	- 0.75		
Door wheel	1	Toe-in outside track-mm(in)			
Rear wheel	checking				
at curb mass		Camber (deg.)	Pre-set		
(wt.)	reset*	Toe-in - mm (in.) Camber (deg.)	Adjustable Same as service checking		
		Toe-in - mm (in.)	Same as service checking Same as service checking		
* Indicates no		table, trend set or other.	Same as service checking		
•	•				
		nd Equipment			
Speedometer		, digital, std., opt.)	Analog, std.		
		er (std., opt., n.a.)	Std.		
	Standard, optional, not available		N.A.		
Hand	Type	Secondary, opto-electronic	ļ		
Head-up	Speedomete	Turn signals, high beam,			
display	indicators	low fuel, check gauges			
	Brightness	Day/night mode,			
	control	adjustable			
EGR mainten			N.A.		
Charge	Туре	·	Voltage Regulator		
indicator		ice (light, audible)	Light		
Temperature		,	Electric Thermal gauge		
indicator		ice (light, audible)	N.A.		
Oil pressure	Туре		Electric Pressure Switch		
indicator	Warning dev	ice (light, audible)	Light		
Fuel	Туре		Electric gauge		
indicator		ice (light, audible)	Light		
	Type (standa		Electric 2 speed with intermittent and mist operation		
Windshield	Type (option	al)	N.A.		
wiper	Blade length	2 2	Driver side : 603, Assist side : 410		
144' - J-1-1-1-1	Swept area o		7781		
Windshield			Electric motor		
wasner	Type (optional) Fluid level indicator (light, audible)		N.A.		
Pear window		washer (std., opt., n.a.)	Std.		
Horn	Type	washer (std., opt., n.a.)	Electric vibrator		
, 10111	Number used		2		
—			ا المراقعة ا المراقعة المراقعة ا		
Other			cator, Immobilizer System Indicator		
		ol Indicator Light, ABS Warn			
		Indicator (With Side Air Bag			

Specifications		Vehicle Line H	Vehicle Line HONDA CIVIC HATCHBACK Si						
METRIC (U.S	S.Customary)	Model Year _	2003	Issued Sep. 2002	Revised(*)				
Model Code	/Description	. г		K20A3					
	Description			Si					
				•					
Electrical - S	upply System				 				
	Manufacturer			YUASA					
	Model, std., (opt.)			55B24L (S)					
	Voltage			12					
Battery	Amps at 0°F cold crank			310 A					
	Minutes-reserve capacity			MIN.70MINUTES					
	Amps/hrs 20 hr. rate			45AH/20HR					
	Location			Front right of engine compa					
	Manufacturer			MITSUBISHI ELECTR	<u>C</u>				
	Rating (idle/max. rpm)		-	1000 / 18000					
Alternator	Ratio (alt. crank/rev.)			•					
(IMA* Motor)	Output at idle (rpm, park)			<u> </u>					
	Optional (type & rating)	`			<u> </u>				
Regulator	Туре			-					
Electrical - S	tarting System Manufacturer	- 1	MITSUBA						
Motor				- MITOURA					
MOLOI	Current drain°C(°F) Power rating kw (hp)			1.2					
Motor	Engagement type			Magnetic					
Drive	Pinion engages from (front, real	۸ -		Right side					
	Fillion engages from (from, real	,		right side					
Electrical - Ig	gnition System								
Туре	Electronic (std., opt., n.a.)			Std.					
	Other (specify)			N.A.					
	Manufacturer		DENSO						
Coil	Model		099700-070						
	Current Engine stopped	d -A		0					
	Engine idling -/		-						
	Manufacturer	,		NGK / DENSO					
	Model	Std.		IZFR6K-11 / SKJ20DR-N	/11				
		Opt.		N.A.					
Spark plug	Thread (mm)		14						
	Tightening torque N.m (ibft.)	-	18 (13)						
	Gap			1.1 ± 0.1					
	Number per cylinder		1						
Distributor	Manufacturer			N.A.					
	Model		N.A.						
Electrical - S			_						
Location & ty	pe			Hight resistance spark p	lug				

Specifications METRIC			Vehicle Line L	HONDA CIVIC 2003	C HATCHBACK Si Issued Sep. 2002 Revised (*)			
Model Co	ode/Desctiption				All			
Body								
Structure	•				Monocoque construction			
Bumper	system front - rear				polypropylene bumper face energy absorber foam and reinforcement			
Anti - corrosion treatment				Galvaneuled steel sheet and double-layered zinc-iron coated steel sheet PVC under coat chip resistant coat, rust wax				
Body - N	iscellaneous Infor	mation						
Type of f	inish (lacquer, enam	el, other)		-	Baked enamel			
	Material & mass	\$S		Iron -zinc aloly coted Steel, 9.5				
	Hinge location (fron		Rear					
Hood	Type (counterbaland			Prop				
	Release control (inter		Internal					
	Material & mass							
Trunk lid	Type (counterbaland	ce, other)						
	Internal release contro	ol(elec., mech., n.a	1.)					
	Material & mass			Iron -zinc aloly coted Steel, 9.4				
back lid	Type (counterbaland				Demper stey			
	Internal release contro	ol(elec., mech., n.a	.)		Mech.			
	Material & mass							
Tailgate	Type (dr, lift, door)	····						
	Internal release contro		a.)					
	dow control	Front			N.A			
	riction, pivot, power)			·	N.A.			
	regulator type	Front			Cable			
	ape, flex drive, etc.)	Rear		~ .	Cable			
	hion type	Front	B		Panel frame, Wire spring, Urethene pad			
(e.g. 60/40 bucket, bench, wire, foam, etc.)		Rear		Ben	ch, Wire frame, Urethene pad			
	·	3rd seat		Lundrat Tulba	N.A.			
(e.g. 60/40 bucket, bench,		Front Rear		Bucket, Tube+Panel frame, Wire spring, Urethene pad Bucket, Tube+Panel frame, Wire spring, Urethene pad				
		3rd seat		dckei, ruber	N.A.			
		Jord Seat			N.A.			
Frame								
	d description	-						
	e frame, unitized fram	ne,			Unitized frame			
partially	-unitized frame)							

Specifications METRIC

Vehicle Line HONDA CIVIC HATCHBACK Si

Model Year 2003 Issued Sep. 2002 Revised (*)

All

Model Code/Desctiption

(1A1, 2A1, 1C1, 2C1,etc.)

Quantity

Restreint System Center Seating position Left Right Active Type & description 1st 3-point belt with ELR 3-point belt with ALR/ELR (lap & shoulder belt, seat Std. Std. lap belt, etc.) 2nd 3-point belt with ALR/ELR 3-point belt with 3-point belt with ALR/ELR ALR/ELR seat Std. Standard /optional 3rd seat Passive Type & description 1st Air bag, Knee bolster, Air bag, Knee bolster, (air bag, motorized seat Std. Std. N.A. 2-point belt, fixed 2nd N.A. N.A. belt, knee bolster, seat manual - lap - belt) 3rd Standard /optional seat SAE Glass Ref. No. Windshield glass exposed S1 9903 * surface area cm2 (in.2) Side class exposed S2 12101 * surface area cm2 (in.2) total 2 - sides S3 Backlight glass exposed 4054* surface area cm2 (in.2) Total glass exposed 26058 * surface area cm2 (in.2) Windshield glass Laminated glass / 4.9 (type/thickness) Side glass Tempered glass / Door glass : 3.1 (type/thickness) Rear quarter glass: 3.1 Backlight glass Tempered glass / 3.1 (type/thickness) Tinted (yes/no, location) Yes, All glasses Solar control (yes/no, coated No /batched, location) * Daylight opening area Headlamps Description Replaceable bulb, Halogen (sealed beam, halogen, replaceable bulb, etc.) Shape Ovai HB2 Lo - beam type (2A1, 2B1, 2C1, etc.) 2 Quantity HB2 Hi - beam type

2

Charge level (lbs. - oz.)

Cold engine lockout switch (yes/no) Wide open throttle cutout switch (yes/no)

Specificat	tions Vehi	Vehicle Line HONDA CIVIC HATCHBACK Si						
METRIC	Mod	el Year 2003 Issued Sep. 2002 Revised (*)						
Model Code/De	esctiption	K20AA3						
	·	Si						
Climate Contr	ol System							
Air conditioning (std., opt., man.,	, auto.)	Standard,Manual						
	Туре	Corrugated Fin						
Condenser	Eff. facearea (sq. mm)	205,000 sq.mm						
-	Fins per inch	0.06						
	Туре	N.A.						
Evaporator	Eff. facearea (sq. mm)	N.A.						
	Fins per inch	N.A.						
Heater core	Material	Aluminum						
	Eff. facearea (sq. mm)	36540 sq.mm						
	Fins per inch	14						
	Туре	Recipracating Scroll						
Compressor	Displacement (cc)	85.7						
	Manufacturer	KEHIN						
	A/C pulley ratio	1.52						
	Туре	N.A						
Accumulator	Height (mm)	N.A						
	Diameter (mm)	N.A						
	Туре	Aluminum Cylinder With Conical Bottom						
Receiver	Height (mm)	160						
	Diameter (mm)	62						
Refrigerant cont	rol (CCOT, TVS, etc.)	Block Type, Expansion Valve						
Heater water val	ve (yes/no)	Yes						
Refrigerant (R-1	2, R-134a, etc.)	R-134a						

500-550g

Specifications Vehicle Line HONDA CIVIC HATCHBACK Si METRIC Model Year 2003 Issued Sep. 2002 Revised (*) Model Code/Description All

Clock (di	gital, analog)	Std. (Digital)				
Compass	s / thermometer	N.A.				
Console	(floor, overhead)	Std. (Floor)				
Defroster	, electric windshield	N.A.				
Defroster	, electric backlight	Std.				
	Diagnostic monitor	Ctd into metad				
	(integrated, individual)	Std, integrated				
	Instrument cluster	Temperature gauge, Tachometer, Speedometer,				
Electroni	c (list instruments)	Fuel gauge,Odometer/Trip meter				
	Keyless entry	Std.				
	Tripminder (avg. spd., fuel)	N.A.				
	Voice alert (list items)	N.A.				
	Other	N.A.				
Fuel doo	r lock (remoto, key, electric)	Std. (Remote)				
	Std./Opt. & location in vehicle	N.A.				
Integrate	d Number of occupants	N.A.				
Child	Occupant weight/height (min. & max.)	N.A.				
Seating	Restraint system description	N.A.				
	(3 or 5-point belts/booster seat					
	capability)					
	Auto head on/off delay, dimming	N.A.				
	Cornering	N.A.				
	Courtesy (map, reading)	N.A.				
	Door lock, ignition	N.A.				
	Engine compartment	N.A.				
	Fog	Dealer option				
Lamps	Glove compartment	N.A.				
	Trunk	N.A.				
	Illuminated entry system	N.A.				
	(list lamps, activation)					
	Other	N.A.				
<u></u>	Day/pight (guto man)	Ctd /Mon \				
1 41mm	Day/night (auto., man.)	Std. (Man.)				
Mirrors	L.H. (remote, power, heated)	Std. (Remote)				
	R.H. (convex, remote, power, heated)	Std.(Convex, Remote)				
	Visor vanity (RH/LH, illuminated)	Std.(RH/LH)				
Navigatio	n system (describe)	N.A.				
Parking h	orake-auto release (warning light)	N.A.				
- arking t	rano dato release (warning light)	(1.7.				

Specific	ations			Vehicle Line HON	IDA CNIC HAT	CHBACK Si				
METRIC	, dt. 0110			Model Year	2003	Issued	Sep. 2002	Revised (*)		
Model Code	Model Code/Desctiption					All	· ·	<u>.</u>		
								<u>_</u>		
Convenien	ce Equipi	ment (standa	rd, optional,	, n.a.)						
Deck lid (release, pull down)						N.A.		_		
	Door lock	s (manual, au	tomatic,			Automotio				
	describe	system)				Automatic		_		
		2 - 4 - 6 way,	etc.			N.A.				
		Reclining (R.	H. <u>,</u> L.H.)			N.A.				
Power	Seats	Memory (R.F	l., L.H.,	·		N.A.				
Equipment		preset reclin	e)		_					
		Support (lum	ber, hip,	N.A.						
		thigh, etc.)								
		Heated (R.H.	, L.H., other))		N.A.				
		<u> </u>								
	Side wind				Std.					
	Vent wind				N.A					
	Rear win	dows			N.A,					
	A - A - · · · · · (1)		(-1-1-1-1		C+1	/Contour of so	A			
	Antenna(Id	ocation, whip, w		<u>r) </u>	Std. (Center of rear roof)					
O-di-	C+	AM, FM, ster			Al	M, FM, Stered	,CD			
Radio	Standard	compact disc	•		Theft deterrent					
Systems	Ostional	equalizer, the					nt			
	Optional	radio prep pa headphone ja	_			Cassette				
	Sneaker	(number, loca			Std.(4 : 2 Front & 2 rear)					
	Орсакс	(Hamber, loca	uori)		O.G.	.(4 . 2 1 10111 0 2	,			
Roof: open	air or fixed	d (fli- up, slidir	ıg, "T")			Std. (Sliding)			
Speed cont		•	<u> </u>			Std. (Electric		• •		
Speed warr	ing device	e (light, buzze	r, etc.)			N.A.				
Tachometer			,			Std.				
Telephone system (describe)				N.A.						
Theft deterrent system					Std. (Steering lock), Immobilizer					
Trailer Tow	ing			-			•			
Towing cap			Yes/No		No					
Engine/transi	mission/axl	е	Std./Opt.							

Towing capable Yes/No
Engine/transmission/axle Std./Opt.

Tow class(I, II, III)* Std./Opt.

Max. gross tongue load (lbs.)

Max trailer tongue load (lbs.)

Towing package available Yes/No

^{*} Class I - 2,000 lbs. Class II - 3,500 lbs. Class III - 5,000 lbs.

Specifications

Vehicle Line HONDA CIVIC HATCHBACK Si

METRIC (U.S.Customary)

Model Year 2003

Sep. 2002

Issued

Revised (*)

Vehicle Dimension: See key sheets for definitions

All dimensions to ground are for comparative purposes only. Dimensions are to be s hown for all base body models of each vehicle line.

SAE Ref. no. refers to the definition published in SAE Recommended Practice J1100, "Motor Vehicle Di mensions," unless otherwise specified.

Model Code/Description	SAE	All
	Ref.	All
Width	No.	
Tread (front)	W101	1468
Tread (rear)	W102	1469
Vehicle width	W103	1694
Body width at Sg RP (front)	W117	1690
Vehicle width (front doors open)	W120	3683
Vehicle width (rear doors open)	W121	N.A.
Tumble-home (degrees)	W122	25.1
Outside mirror width	W410	1924
Length		
Wheelbase	L101	2570
Vehicle length	L103	4208
Overhang (front)	L104	844
Overhang (rear)	L105	793
Upper structure length	L123	3085
Rear wheel C/L "X" coordinate	L127	2620
Height*		
Passenger distribution (front/rear)	PD1,2,3	2/3
Trunk/cargo load		45 kg (100 lbs)
Vehicle height	H101	1438
Cowl point to ground	H114	951
Deck point to ground	H138	928
Rocker panel -front to ground	H112	205
Rocker panel -rear to ground	H111	216
Windshield slope angle (degrees)	H122	65.2
Backlight slope angle (degrees)	H121	52.6
Ground Clearance*		
Front bumper to ground	H102	151
Rear bumper to ground	H104	199
Bumper to ground front at	H103	152
curb mass (wt.)		169
Bumper to ground rear at	H105	200
curb mass (wt.)		270
Angle of approach (degrees)	H106	16.3
Angle of departure (degrees)	H107	18
Ramp breakover angle (degrees)	H147	9.9
Axle differential to ground(front/rear	H153	163
Min. running ground clearance	H156	111
Location of min. grd. clear.		Exhaust pipe

^{*} All vehicle height and ground clearances are Measured at the manufacturer's Design Load Weight. Manufacturers Design Load weight is defines with indicated passenger distribution and trunk/cargo load, unless otherwise specified.

All linear dimensions are in millimeters (inches) unless otherwise noted.

Specifications

Vehicle Line HONDA CIVIC HATCHBACK Si

METRIC (U.S.Customary)

Model Year 2003

Issued Sep. 2002

Revised (*)

Vehicle Dimensions See key sheets for definitions

Model Code/Description

Model Code/Description	SAE				
		All			
Front Compartment	Ref. No.				
SgRP front, "X" coordinate	L31	1387			
Effective headroom	H61	961			
Max. eff. leg room (accelerator)	L34	1072			
SgRP to heel point	H30	268			
SgRP to heel point	L53	862			
Back angle (degrees)	L40	23			
Hip angle (degrees)	L42	98.5			
Knee angle (degrees)	L44	126.7			
Foot angle (degrees)	L46	87			
Design H-point front travel	L17	230			
Normal driving & riding seat track trvl.	L23	240			
Shoulder room	W3	1349			
Hip room	W5	1300			
Upper body opening to ground	H50	1245			
Steering wheel maximum diameter*	W9	360			
Steering wheel angle (degrees)	H18	26.76			
Accelerator heel point to steering wheel center	L11	428			
Accelerator heel point to steering wheel center	H17	654			
Undepressed floor covering thickness		11.6			
Rear Compartment	H67				
SgRP point couple distance	L50	752			
Effective headroom	H63	959			
Min. effective leg room	L51	838			
SgRP (second to heel)	H31	292			
Knee clearance	L48	-18.7			
Shoulder room	W4	1294			
Hip room	W6	1229			
Upper body opening to ground	H51	N.A.			
Back angle (degrees)	L41	25			
Hip angle (degrees)	L43	87.7			
Knee angle (degrees)	L45	86.8			
Foot angle (degrees)	L47	119.8			
Depressed floor covering thickness	H73	20.6			
Luggage Compartment					
Usable luggage capacity L (cu. ft.)	V1	315			
Liftover height	H195	647			
Interior Volumes (EPA Classification)					
Vehicle class		Compact Car			
Interior volume index including trunk/cargo (cu. ft.)**	100.2			
Trunk/cargo index (cu. ft.)		12.9			

^{*} See page 14 ** See definition page 33

All linear dimensions are in millimeters (inches) unless otherwise noted.

Specifications Vs	hicle Line	HONDA CIV	IC HATCH	BACK Si	
METRIC (U.S.Customary) M	odel Year	2003	Issued	Sep. 2002	Revised (*)
Vehicle Dimensions See key sheets for	or definition				 _
Model Code/Description	SAE			<u> </u>	
Station Money MADVA	Ref.			Ail	
Station Wagon/MPV* - Third Seat	No.				!
	SD1		<u>-</u> -	N.A.	
Seat facing direction SgRP couple distance	L85			IN.A.	
Shoulder room	W85		.		
Hip room	W86				
Effective leg room	L86				/
Effective head room	H86				
SgRP to heel point	H87			 / -	
Knee clearance	L87			/	
Back angle (degrees)	L88				
Hip angle (degrees)	L89		_		
Knee angle (degrees)	L90				
Foot angle (degrees)	L91				
Station Wagon/MPV* - Cargo Space					• • • • • • • • • • • • • • • • • • • •
Cargo length (open front)	L200			N.A.	
Cargo length (open second)	L200			11.//.	
Cargo length (closed front)	L201				
Cargo length (closed from)	L202				
Cargo length (closed second)	L203				
Cargo length at belt (second)	L205			· -	/
Cargo width (wheelhouse)	W201				
Rear opening width at floor	W203				/
Opening width at belt	W204		-		
Min. rear opting width above belt	W205				
Cargo height	H201		·	-/-	
Rear opening height	H202				
Tailgate to ground height	H250			/	
Front seat back to load floor height	H197		$\overline{}$		
Cargo volume index m ³ (ft. ³)	V2				
Hidden cargo Volume index m ³ (ft. ³)	V4		$\overline{}$		
Cargo volume index-rear of 2-seat	V10				
Cargo volume index*	V6				
Cargo width at floor*	W500				
Maximum cargo height*	H505				
Hatchback - Cargo Space		-			
Cargo length at front seatback height	L208			1241	
Cargo length at floor (front)	L209	·		1452	
Cargo length at second seatback height	L210			477	
Cargo length at floor (second)	L211		·	_82	
Front seatback to load floor height	H197			578	
Second seatback to load floor height	H198			47	
Cargo volume index m³ (ft.³)	V3			35.662ft ³	
Hidden cargo volume index m ³ (ft. ³)	V4			_0	
Cargo volume index - rear of 2 - seat	V11			15.706ft ³	

All linear dimensions are in millimeters (inches) unless otherwise noted. * MPV - Multipurpose Vehicle

Specifi	ications	Vehicle Line HONDA CIVIC HATCHBACK Si							
METRIC		Model Year 2003 Issued Sep. 2002 Revised (*)							
Model Co Description		All							
Vehicle F	iducial Mar	ks							
Fiducial m	ark number	Define Coordinate Location							
Front(1)									
Front(2)									
Rear(1)		Datum plane definition - Vertical logitudinal plane through the longitudinal center of the car.							
Rear(2)		 Vertical transverse plane through the front wheel center. Horizontal plane through the bottom of the rocker panels. 							
Note: Prov Fiducial m	ide 3 of 4 ark locations W21**	-							
	L54**	-							
Front	H81**	-							
	H161**	210							
	H163**	-							
<u> – – – </u>	W22**	-							
	L55**	-							
Rear	H82**	•							
	H162**	229							
	H164**	-							

^{*} Reference - SAE Recommended Practice, J182a, Motor Vehicle Fiducial Marks.

^{**} Reference - SAE Recommended Practice, J1100 - Motor Vehicle Dimensions. All linear dimensions are in millimeters (inches) unless otherwise noted.

Specification			icle Line	HONDA	CIVIC HA	TCHBACK S	<u>Si</u>				
ETRIC (U,S. C	ustomary)	οM	del Yeer	lel Yeer2003		tssued Sep. 2		2002 Revised (*)			
				Vehi	cie Mass	(weight)		% Pass Mass Distribution			
			Curb Ma	ass, kg (lb	.)*	Shiping Mass	ETWC**	Passi	n Front	Passi	n Rea
Code	Mo	del	Front	Rear	Total	kg (lb.)***	Without A/C	Front	Rear	Front	
~	Si 5	IMT	759	486	1245	1213	Œ	51	49	18	82
			(1673)	(1071)	(2744)	(2673)					
			ļ								
	. = ,										
									. [
,				,	~						
Reference - S ETWC - Equive Refer	SAEJ1100 M Plent Test W to ETWC co	/eight Cla	ıss - basis	i for U.S. E	invirorme	definition. ent Protectio	n Agency e	mission	n certific	ations,	_
VC LEGEND 1000 1≈2000											
125 J=2125 250 K=2250		<pre>4000 =4250</pre>				***:Shippir	g Mass (w	eight) =	Curb v	veight (.ess
375 =23 7 5							32				

E=1500 M=2500 T=3375 B8=4750 F=1625 N=2625 U=3500 CC=5000 G=1750 O=2750 V=3625 DD=5250 H=1875 P=2875 W=3750 EE=5500

X=3875 FF=5750

S	pe	cil	ica	ions	5
М	ETR	SIC	N.S.	Custo	marvi

Vehicle Line HONDA CIVIC HATCHBACK Si

Model Year 2003 Issued Sep. 2002 Revised (*)

		Optional Equ	elght)*		
			Mass, kg. (lbs.))	Remarks
Code	Equipment	Front	Rear	Total	Restrictions, Requirements
All	Side Air Bag	1	2	3	All
		(2)	(5)	(7)	
				-	
			<u> </u>		
			+		
					
					
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^{*} Also see Engine - General Section for dressed engine mass (weight).