# MANUFACTURERS MOTOR VEHICLE SPECIFICATIONS

**METRIC (U.S. Customary)** 

1991

| Manufacturer    | •   | Vehicle Line   | ٠,          |
|-----------------|---|----------------|-------------|
| Ì               | CHEVROLET MOTOR DIVISION                      |                |             |
|                 | GENERAL MOTORS CORPORATION                    |                | •           |
|                 |   | CAMARO         |             |
| Mailing Address | CHEVROLET-PONTIAC-CANADA GROUP                |                |             |
|                 | ENGINEERING CENTER                            |                |             |
|                 | GENERAL MOTORS CORPORATION                    | issued         | Revised     |
| ,               | 30003 VAN DYKE<br>WARREN, MICHIGAN 48090-9060 | DECEMBER, 1989 | APRIL, 1990 |
|                 | **************************************        |                | <u> </u>    |

Direct questions concerning these specifications to the manufacturer listed above.

The information contained herein is prepared, distributed by, and is solely the responsibility of the vehicle manufacturing company to whose products it relates. This specification form was developed by the vehicle manufacturing companies under the auspices of the Motor Vehicle Manufacturers Association of the United States, Inc.

The General Specifications herein are those in effect at date of compilation and are subject to change without notice or incurring obligation by the manufacturer.



Motor Vehicle Manufacturers Association of the United States. Inc.

Blank Forms Provided by Technical Affairs Division

METRIC (U.S. Customary)

### **Table of Contents**

| 0 | 1     | Vehicle Models/Origin  Power Teams  O Indicates Format Change From Previous Year |
|---|-------|--|
|   | 2     | Power Teams From Previous Year   |
| 0 | 3     | Engine   |
|   | - 4   | Lubrication System   |
|   | 4     | Diesel Information   |
|   | 5     | Cooling System   |
|   | 6     | Fuel System  |
|   | 7     | Vehicle Emission Control   |
|   | 7     | Exhaust System   |
|   | 8-10  | Transmission, Axles and Shafts   |
|   | 11    | Suspension   |
|   | 12-13 | Brakes, Tires and Wheels   |
|   | 14    | Steering   |
| 0 | 15-16 | Electrical   |
|   | 17    | Body — Miscellaneous Information   |
|   | 18    | Restraint System   |
|   | 18    | Glass  |
|   | 18    | Headlamps  |
|   | 18    | Frame  |
|   | 19-20 | Convenience Equipment  |
| 0 | 20    | Trailer Towing   |
|   | 21-23 | Vehicle Dimensions   |
|   | 24    | Vehicle Fiducial Marks   |
| 0 | 25    | Vehicle Mass (Weight)  |
|   | 26    | Optional Equipment Differential Mass (Weight)                                    |
|   | 27-33 | Vehicle Dimensions Definitions - Key Sheets                                      |
| 0 | 34    | Index  |

#### NOTE

- 1. This form uses both SI metric units and U.S.Customary units. The metric unit of measure is presented first, and the U.S. Customary unit follows in parentheses.
- 2. UNLESS OTHERWISE INDICATED:
  - a. Specifications apply to standard models without optional equipment. Significant deviations are noted.
  - b. Nominal design dimensions are used throughout these specifications.
  - c. All linear dimensions are in millimeters (inches), and all mass (weight) specs, are in kilograms (pounds).
- The General Specifications herein are those in effect at date of compilation and are subject to change without notice or incurring obligation by the manufacturer.
- Additional Vehicle Dimensions (based in part on SAE J1100 "Motor Vehicle Dimensions") may be available from the manufacturer.

#### FORM MVMA-91

| Vehicle Line | CAMARO |        |       |            |  |
|--------------|--------|--------|-------|------------|--|
| Model Year   | 1991   | issued | 12-89 | Revised(*) |  |

### METRIC (U.S. Customary)

Vehicle Origin

| Design & development (company)                 | Chevrolet-Pontiac-GM of Canada |
|--|--------------------------------|
| Where built (country)                          | U.S.A.                         |
| Authorized U.S. Sales marketing representative | Chevrolet Motor Division       |

#### O Vehicle Models

| Model Description & Drive (FWD/RWD/AWD/4WD) | Make, Vehicle Models,<br>Series, Body Type<br>(Mfgr's Model Code) | No. of Designated<br>Seating Positions<br>(Front/Rear) | Max. Trunk/Cargo<br>Load-Kilograms<br>(Pounds) | EPA Fuel<br>Economy<br>(City/Hwy) |
|---|---|--|--|-----------------------------------|
| CAMARO                                      |   |  |  |                                   |
| 2-Door Convertible (RWD)                    | 1FP67   | 4 (2/2)  | Not Available                                  |                                   |
| 2-Door Coupe (RWD)                          | 1FP87   | 4 (2/2)  | 45.4 (100)                                     |                                   |
| CAMARO Z28                                  |   |  |  |                                   |
| 2-Door Convertible (RWD)                    | 1FP67   | 4 (2/2)  | Not Available                                  |                                   |
| 2-Door Coupe (RWD)                          | 1FP87   | 4 (2/2)  | 45.4 (100)                                     |                                   |

 Vehicle Line
 CAMARO

 Model Year
 1991
 Issued
 12-89
 Revised(\*)
 4-90

# METRIC (U.S. Customary) Power Teams

SAE J1349 Net bhp (brake hrspwr) and Net Torque corrected to 77 deg. F / 25 deg. C and 29.61 in. Hg/100 kPA atmos. press.

|             |  |                                     | Α   | В  | С                                     | D                                  |
|-------------|--|-------------------------------------|---|--|---------------------------------------|------------------------------------|
|             | Engine   | Code                                | LHO   | <b>н</b> о                               | LO3                                   | LO3                                |
| 田之の一之田      |  | cement<br>(cu. in.)                 | 3.1 (191)   | 3.1 (191)                                | 5.0 (305)                             | 5.0 (305)                          |
|             | Induction system (Fi, Carb, etc.)  Compression ratio |                                     | Multi-Port Multi-Port Fuel Injection Fuel Injection | Electronic Fuel Injection                | Electronic Fuel<br>Injection          |                                    |
|             |  |                                     | 8.5:1   | 8.5:1                                    | 9.3:1                                 | 9.3:1                              |
|             | SAE<br>Net   | Power<br>kW(bhp)                    | 104 (140) @ 4400                                    | 104 (140) @ 4400                         | 127 (170) @ 4000                      | 127 (170) @ 4000                   |
|             | at<br>RPM  | Torque<br>Newton meters<br>(lb.ft.) | 244 (180) @ 3600                                    | 244 (180) @ 3600                         | 346 (255) @ 2400                      | 346 (255) @ 2400                   |
|             | Exhau<br>Single,                                     |                                     | Single  | Single                                   | Single                                | Single                             |
| T R         | Transm<br>Transa                                     | nission/<br>xle                     | MB1 Manual<br>Transmission<br>5-Speed               | MD8 Automatic<br>Transmission<br>4-Speed | M39 Manual<br>Transmission<br>5-Speed | MD8 Automatic Transmission 4-Speed |
| A<br>N<br>S | Axle Ra<br>(std. fii                                 |                                     | 3.42  | 3.23                                     | 3.08                                  | 2.73                               |

| Series            | Series Availability |             | ms (A - B - C - D)                    |
|-------------------|---------------------|-------------|---------------------------------------|
| Model             | Code                | Standard    | Optional                              |
| CAMARO            |                     | <del></del> |                                       |
| 2-Dr. Convertible | 1FP67               | С           | D                                     |
| 2-Dr. Coupe       | 1FP87               | A           | B,C,D                                 |
| CAMARO 228        |                     |             |                                       |
| 2-Dr. Convertible | 1FP67               | E           | F                                     |
| 2-Dr. Coupe       | 1FP87               | E           | F, G, H                               |
|                   |                     |             |                                       |
|                   |                     |             |                                       |
|                   | ·                   |             |                                       |
|                   |                     | ·           | <del></del>                           |
|                   |                     |             |                                       |
|                   |                     |             | <del></del>                           |
|                   |                     |             | · · · · · · · · · · · · · · · · · · · |

| Vehicle Line | CAN  | MARO   |       |            |      |  |
|--------------|------|--------|-------|------------|------|--|
| Model Year   | 1991 | Issued | 12-89 | Revised(*) | 4-90 |  |

METRIC (U.S. Customary) **Power Teams** 



Power Teams

SAE J1349 Net bhp (brake hrspwr) and Net Torque corrected to 77 deg. F / 25 deg. C and 29.61 in. Hg/100 kPA atmos. press

|        |  |                                     | E   | F  | G                                     | Н                                  |
|--------|--|-------------------------------------|---|--|---------------------------------------|------------------------------------|
|        | Engine   | Code                                | LB9   | LB9                                      | LB9                                   | LOS .                              |
|        | Displa<br>Liters (                                   | cement<br>(cu. in.)                 | 5.0 (305)   | 5.0 (305)                                | 5.0 (305)                             | 5.7 (350)                          |
| H Z (  | Induction system (Fi, Carb, etc.)  Compression ratio |                                     | Multi-Port Multi-Port Fuel Injection Fuel Injection | Multi-Port<br>Fuel Injection             | Multi-Port<br>Fuel Injection          |                                    |
| G - NE |  |                                     | 9.3:1   | 9.3:1                                    | 9.3:1                                 | 9.3:1                              |
|        | SAE<br>Net   | Power<br>kW(bhp)                    | 157 (205) @ 4200                                    | 157 (205) @ 4200                         | 172 (230) @ 4200                      | 183 (245) @ 4400                   |
|        | at<br>RPM  | Torque<br>Newton meters<br>(lb.ft.) | 386 (285) @ 3200                                    | 386 (285) <b>©</b> 3200                  | 407 (300) @ 3200                      | 468 (345) <b>©</b> 3200            |
|        | Exhau<br>Single,                                     |                                     | Single  | Single                                   | Duai                                  | Dual                               |
| TR     | Transm<br>Transa                                     | nission/<br>.xle                    | M39 Manual<br>Transmission<br>5-Speed               | MD8 Automatic<br>Transmission<br>4-Speed | MK6 Manual<br>Transmission<br>5-Speed | MD8 Automatic Transmission 4-Speed |
| 4 Z W  | Axle R<br>(std. fi                                   |                                     | 3.08  | 2.73                                     | 3.42                                  | 3.23                               |

| Series Availability |                                       | Power Tean  | ns (A - B - C - D) |
|---------------------|---------------------------------------|-------------|--------------------|
| Model               | Code                                  | Standard    | Optional           |
|                     |                                       |             |                    |
| <del></del>         |                                       | <del></del> |                    |
|                     |                                       |             |                    |
|                     |                                       |             |                    |
|                     |                                       |             |                    |
| ***                 |                                       |             |                    |
|                     |                                       |             |                    |
|                     |                                       |             |                    |
|                     |                                       |             |                    |
| <del> </del>        | · · · · · · · · · · · · · · · · · · · |             |                    |
|                     |                                       |             | *                  |
|                     |                                       |             |                    |
| _                   | ·                                     |             |                    |
|                     |                                       |             |                    |
|                     |                                       |             |                    |

Vehicle Line **CAMARO** Model Year 1991 Issued 12-89 4-90 Revised(\*)

#### **METRIC (U.S. Customary)**

**Engine Description Engine Code** 

3.1 LITER V6 (191 CID) MULTI-PORT FUEL INJECTION RPO LHO

### OENGINE - GENERAL

|   | - GENERAL   |   |
|---|---|---|
| flat, location,<br>transverse, k                            | front, mid, rear,<br>ongitudinal, so hc, do hc,<br>edge, pre-chamber, etc.) | 60 deg. V, Front, Longitudinal, OHV                               |
| Manufacturer  |   | C-P-C Group - G.M. Corporation                                    |
| No. of cylind   | er#   | 6   |
| Bore  |   | 89mm (3.5 in.)  |
| Stroke  |   | 84mm (3.31 in.)   |
| Bore spacing  | (C/L to C/L)  | 111.78mm (4.40 in.)   |
| Cyl bick mati   | & mass kg(lbs.)(machined)   | Cast iron, 48.15 (107.0)  |
| Cylinder bloc   | k deck height   | 224.0mm (9.0 in.)   |
| Cylinder bloc   | k length  | 435.5mm (17.4 in.)  |
| Deck clearan<br>(above or bei                               | ce (minimum)<br>ow block)   | 0.15mm (.006 in.), Above  |
| Cod board an  |   | Cast Iron, 13.15 (29)   |
|   | terial & mass kg (lbs.)   | 51.35 (3.13)  |
|   | d volume (cu.cm.) (cu.in.)  | Not Applicable  |
| Cylinder line:  |   | Not Applicable  |
| Head gasket<br>(compressed                                  |   | 1.02mm (.040 in.)   |
| Minimum combustion chamber total volums (cm. cu.) (cu. in.) |   | 50.35 (3.07)  |
| Cyl. no. syste  |   | 2-4-6   |
| (front to rear)   | R. Bank   | 1-3-5   |
| Firing order  |   | 1-2-3-4-5-6   |
| Intake manifo   | old mati & mass kg (lbs)**  | Inlet Plenum - Aluminum Alloy, 3.8 (8.4)                          |
|   |   | Inlet Center Manifold - Aluminum Alloy, 2.4 (5.3)                 |
|   |   | Inlet Lower Manifold - Aluminum Alloy, 3.2 (7.0)                  |
| Exh. manifoli   | o mati & mass kg (lbs)**  | Nodular Cast Iron, Wt. Of Manifold, Fire Wall Side 3.765 (8.283); |
|   |   | Wt. Of Other Manifold, 2.630 (5.786)                              |
| Knock sensor  | (yes/no)  | Yes   |
| Fuel required   | unleaded, diesel, etc.  | Unleaded  |
| Fuel antiknock index (R + M) / 2                            |   | 87  |
|   | Quantity  | 2   |
| Engine<br>mounts  | Matl and type (elastomeric,<br>hydroelastic, hydraulic<br>damper, etc.)     | Elastomeric   |
|   | Added isolation (sub-frame, crossmember, etc.)                              |   |
| Total dressed   | sengine mass (wt) dry   | Not Available   |

#### Engine - Pistons

Material & mass, g (weight, oz.) – piston only Aluminum Alloy, 388 (13.7)

#### **Engine Camshaft**

| Location   |                        | Cylinder Block                    | nder Block |  |
|------------|------------------------|-----------------------------------|------------|--|
| Material & | mass kg (weight, lbs.) |                                   |            |  |
|            |                        | Cast Iron, 3.098 (6.83)           |            |  |
| Drive      | Chain/bett             | Chain                             |            |  |
| type       | Width/pitch            | 18.75 x 9.375 mm (.75 x .375 in.) |            |  |

<sup>&</sup>quot;Rear of engine – drive takeoff. View from drive takeoff end to determine left & right side of engine.
"Finished state.
""Dressed engine mass (weight) includes the following:

Vehicle Line **CAMARO** Model Year 1991 Issued 12-89 Revised(\*) 4-90

#### **METRIC (U.S. Customary)**

**Engine Description Engine Code** 

5.0 LITER V8 (305 CID) ELECTRONIC FUEL INJECTION RPO LO3

#### OENGINE - GENERAL

| transverse,                  | on, tront, mic<br>, longitudina | ne, V, angle,<br>d, rear,<br>il, sohc, dohc,<br>-chamber, etc.) |  |  |  |  |  |
|------------------------------|---------------------------------|---|--|--|--|--|--|
|                              |                                 |   | 90 deg. V, Front, Longitudinal                           |  |  |  |  |
| Manufactur                   | rer                             |   | C-P-C Group - G.M. Corporation                           |  |  |  |  |
| No. of cylin                 | ders                            |   | 8  |  |  |  |  |
| Bore                         |                                 |   | 94.89 mm (3.74 in.)                                      |  |  |  |  |
| Stroke                       |                                 |   | 88.39 mm (3.48 in.)                                      |  |  |  |  |
| Bore spacir                  | ng (C/L to C                    | /L)   | 111.8 mm (4.40 ln.)                                      |  |  |  |  |
| Cyl bick ma                  | iti & mass kg                   | ((bs.)(machined)  | Cast Iron, 68.674 (151.4)                                |  |  |  |  |
| Cylinder bli                 | ock deck he                     | right   | 229.4 mm (9.025 in.)                                     |  |  |  |  |
| Cylinder ble                 | ock length                      |   | 512.8 mm (20.19 in.)                                     |  |  |  |  |
|                              | ence (minimu<br>elow block)     |   | 625 / 625) balaw   |  |  |  |  |
| Cul bands                    | naterial & ma                   | uss ko (ibs.)   | .635 (.025) below  |  |  |  |  |
|                              |                                 |   | Cast iron, 19.800 (43.7)                                 |  |  |  |  |
| ·                            |                                 | cu.cm.) (cu.in.)  | 55.2 +/- 2.2 (3.37 +/- 0.13)                             |  |  |  |  |
| Cylinder lin                 | er material                     | <del> </del>  | Not Applicable   |  |  |  |  |
| Head gaske<br>(compresse     | et thickness<br>(d)             |   | .533 (.021)  |  |  |  |  |
|                              | ombustion c<br>e (cm. cu.) (c   |   | 55.2 +/- 2.2 (3.37 +/- 0.13)                             |  |  |  |  |
| Cyl. no. sys                 | item                            | L. Bank   | 1-3-5-7  |  |  |  |  |
| (front to rea                | BF)"                            | A. Bank   | 2-4-6-8  |  |  |  |  |
| Firing order                 | ,                               |   | 1-8-4-3-6-5-7-2  |  |  |  |  |
| Intake mani                  | fold mat! & i                   | mass kg (lbs.) <sup>m</sup>                                     | Cast Aluminum, 6.900 (15.2)                              |  |  |  |  |
| Exh. manife                  | old mati & m                    | ass kg (lbs.)**   | Cast Iron, 4.345 (9.6) L.H., 3.800 (8.4) R.H.            |  |  |  |  |
| Knock sens                   |                                 |   | Yes  |  |  |  |  |
| Fuelrequire                  | ed unleaded                     | , diesel, etc.  | Unleaded   |  |  |  |  |
|                              | ock index (A                    |   | 87   |  |  |  |  |
|                              | Quantit                         | y   | 2  |  |  |  |  |
| Engine<br>mounts             | Matian<br>hydros<br>damper      | d type (elastomeric,<br>lastic, hydraulic<br>, etc.)            | Elastomeric  |  |  |  |  |
|                              | Added<br>crossm                 | isolation (sub-frame,<br>ember, etc.)                           |  |  |  |  |  |
| Total dress                  | ed engine m                     | ass (wt) dry  | 275.1 kg. (606.5 lbs.) Auto. 290.8 kg. (641.1 lbs.) Man. |  |  |  |  |
| Engine                       | - Pisto                         | ns  |  |  |  |  |  |
| Material & #<br>{weight, pz. |                                 | ily   | Aluminum Alloy,<br>.645 (1.4)                            |  |  |  |  |

Location

Drive type

**Engine Camshaft** 

Material & mass kg (weight, Ibs.)

Chain/bett

15.87mm (.625 in.) / 12.7mm (.500 in.)

Cylinder Block Above Crankshaft

Steel, 4.124 (9.1)

Chain

All those items necessary to make the engine a complete ready-to-run unit.

<sup>\*</sup>Rear of engine – drive takeoff. View from drive takeoff end to determine left & right side of engine.
\*\*Finished state.
\*\*\*Oressed engine mass (weight) includes the following:

Vehicle Line **CAMARO** Model Year 1991 Issued 12-89 Revised(\*) 4-90

#### **METRIC (U.S. Customary)**

**Engine Description Engine Code** 

5.0 LITER V8 (305 CID) TUNED PORT FUEL INJECTION RPO LB9

### O ENGINE - GENERAL

Type & description (Inline, V, angle, flat, location, front, mid, rear, transverse, longitudinal, soho, doho, ohv, hemi, wadge, pre-chamber, etc.)

| one, nemi, e                                       | reage, pre-chamber, etc.)   |  |  |  |  |  |
|--|---|--|--|--|--|--|
|  |   | 90 deg. V, Front, Longitudinal                       |  |  |  |  |
| Manufacture  | Br  | C-P-C Group - G.M. Corporation                       |  |  |  |  |
| No. of cylind                                      | iers  | . 8  |  |  |  |  |
| Bore   |   | 94.89 mm (3.74 in.)                                  |  |  |  |  |
| Stroke   |   | 88.39 mm (3.48 in.)                                  |  |  |  |  |
| Bore spacing                                       | (C/L to C/L)  | 111.8 mm (4.40 in.)                                  |  |  |  |  |
| Cyl bick mat                                       | l & mass kg(lbs.)(machined)                                       | Cast Iron, 68.674 (151.4)                            |  |  |  |  |
| Cylinder blo                                       | ck deck height  | 229.4 mm (9.025 in.)                                 |  |  |  |  |
| Cylinder blo                                       | ck length   | 512.8 mm (20.19 in.)                                 |  |  |  |  |
| Deck clearance (minimum)<br>(above or below block) |   | .635 mm (.025 in.) Below                             |  |  |  |  |
| Cyl. head ma                                       | sterial & mass kg (lbs.)  | Cast Iron, 19.800 (43.7)                             |  |  |  |  |
| Cylinder hea                                       | id volume (cu.cm.) (cu.in.)                                       | 55.2 +/- 2.2 (3.37 +/- 0.13)                         |  |  |  |  |
| Cylinder line                                      | r material  | Not Applicable                                       |  |  |  |  |
| Head gasket thickness<br>(compressed)              |   | .724 (.0285)   |  |  |  |  |
|  | mbustion chamber<br>(cm. cu.) (cu. in.)                           | 55.2 +/- 2.2 (3.37 +/- 0.13)                         |  |  |  |  |
| Cyl. no. syst                                      |   | 1-3-5-7  |  |  |  |  |
| (front to rear                                     | R. Bank   | 2-4-6-8  |  |  |  |  |
| Firing order                                       |   | 1-8-4-3-6-5-7-2                                      |  |  |  |  |
| Intake manif                                       | old matl & mass kg (lbs.)**                                       | Cast Aluminum, 6.117 (13.5)                          |  |  |  |  |
| Exh. manifol                                       | ld mati & mass kg (lbs.)™   | Cast Iron, L.H. 4.460 (9.8), R.H. 3.800 (8.4)        |  |  |  |  |
| Knock senso  | r (yes/no)  | Yes  |  |  |  |  |
| Fuel require                                       | d unleaded, diesel, etc.  | Unleaded   |  |  |  |  |
| Fuelantikno  | ck index (R + M) / 2  | 91   |  |  |  |  |
|  | Quantity  | 2  |  |  |  |  |
| Engine<br>mounts                                   | Matl and type (elastomeric, hydroelastic, hydraulic damper, etc.) | Elastomeric  |  |  |  |  |
|  | Added isolation (sub-frame, crossmember, etc.)                    |  |  |  |  |  |
|  | d engine mass (wt) dry***   | 282.4 kg. (623 lbs.) Auto. 297.9 kg. (657 lbs.) Man. |  |  |  |  |

#### Engine - Pistons

Material & mass, g (weight, oz.) – piston only

Aluminum Alloy, .645 (1.4)

#### **Engine Camshaft**

Location In Block Above Crankshaft Material & mass kg (weight, Ibs.) Steel, 4.200 (9.3) Drive type Chain/belt 15.976 (.625)/.5 Width/pitch

<sup>\*</sup>Rear of engine – drive takeoff. View from drive takeoff end to determine left & right side of engine.
\*\*Finished state.
\*\*\*\*\*\*Dressed engine mass (weight) includes the following:

| Vehicle Line | e CAMARO |        |       | •          |      |   |
|--------------|----------|--------|-------|------------|------|---|
| Model Year   | 1991     | Issued | 12-89 | Revised(*) | 4-90 | _ |

#### **METRIC (U.S. Customary)**

| Engine | Description |
|--------|-------------|
| Engine | Code        |

|                           |         | <br> |  |
|---------------------------|---------|------|--|
| 5.7 LITER V8 (350 CID)    |         |      |  |
| O. PIEN TO (SOU CID)      |         |      |  |
| THE PART PURE IN ITEMAN   | 000 100 |      |  |
| TUNED PORT FUEL INJECTION | KPU L98 |      |  |

#### O ENGINE - GENERAL

Type & description (inline, V, angle, flat, location, front, mid, rear,

| transverse, k<br>ohv, hemi, w                                  | ongitudinal, soho, doho,<br>redge, pre-chamber, etc.)                  |   |
|--|--|---|
|  |  | 90 deg. V, Front, Longitudinal  |
| Manufacture  | r  | C-P-C Group - G.M. Corporation  |
| No. of cylind  | ers  | 8   |
| Bore   |  | 101.6 mm (4.00 in.)   |
| Stroke   |  | 88.4 mm (3.48 in.)  |
| Bore spacing   | (C/L to C/L)   | 111.8 mm (4.40 in.)   |
| Cyl bick mati  | & mass kg(lbs.)(machined)  | Cast Iron, 68.674 (151.5)   |
| Cylinder bloc  | ck deck height   | 229.4 mm (9.025 in.)  |
| Cylinder bloa  | ck length  | 506.2 mm (19.93 in.)  |
| Deck clearan<br>(above or bei                                  | nce (minimum)<br>low block)  | .635 mm (.025 in.), Below   |
| Cyl. head ma   | iterial & mass kg (lbs.)   | Cast Iron, 19.800 (43.7)  |
| Cylinder hea   | d volume (cu.cm.) (cu.in.)   | 55.9 (3.40)   |
| Cylinder line  | r material   | Not Applicable  |
| Head gasket<br>(compressed                                     |  | .724 mm (.0285 in.)   |
| Minimum combustion chamber<br>total volume (cm. cu.) (cu. in.) |  | 75.47 (4.60) Combustion Chamber With Piston At Top Dead Center And All Components In Place Torqued To Specifications. |
| Cyl. no. syste   | em L. Bank   | 1-3-5-7   |
| front to rear  | )* R. Bank   | 2-4-6-8   |
| Firing order   |  | 1-8-4-3-6-5-7-2   |
| Intake manife  | old mati & mass kg (lbs.)**  | Cast Aluminum, 6.117 (13.5)   |
| Exh. manifol   | ld mati & mass kg (ibs.) **  | Cast Iron, L.H. 4.460 (9.8), R.H. 3.800 (8.4)   |
| Knock senso  | r (yes/no)   | Yes   |
| Fuelrequired   | d unleaded, diesel, etc.   | Unleaded  |
| Fuelantikno  | ck index (A + M) / 2   | 91  |
|  | Quantity   | 2   |
| Engine<br>mounts   | Matland type (elastomeric,<br>hydroelastic, hydraulic<br>damper, etc.) | Elastomeric   |
|  | Added isolation (sub-frame, crossmember, etc.)                         |   |
|  | d engine mass (wt) dry***  | 284.5 kg. (627 lbs.) Auto.  |

Material & mass, g (weight, oz.) – piston only

Impacted Cast Aluminum, .540 (1.2)

#### Engine Camshaft

Location In Cylinder Block "V" Above Crankshaft Material & mass kg (weight, ths.) Steel, 4.200 (9.3) Drive type Chain/belt Chain Width/pitch 15.976 (.625)/.5

| MVMA Specifications                        |  |             | Vehicle Line           |              |              |             |  |               |  |  |
|--|--|-------------|------------------------|--------------|--------------|-------------|--|---------------|--|--|
|  | <b>-</b> p                             | 4110770     | Model Year             | 1991         | issued       | 12-89       | Revised(*)                             |               |  |  |
| METRIC (U.S. Customary)                    |  |             |                        |              |              |             |  |               |  |  |
| Engine Descr                               | lotion                                 |             | 3.1 LITER V6 (191      | CID)         | <del></del>  |             |  | <del></del>   |  |  |
| Engine Code                                | •                                      |             | MULTI-PORT FUE         | •            | ON RPO LH    | o .         |  |               |  |  |
| Engine - \                                 | alve Syster                            | m           |                        |              |              |             |  |               |  |  |
| Hydrautic lifters                          | (std., opt., n.e.)                     |             | Standard               |              |              |             | ···                                    |               |  |  |
| V-1  | Number intake/e                        | exhaust     | 6/6                    |              |              |             | <u></u>                                | <del></del> - |  |  |
| Valves                                     | Head O.D. intak                        | e/exhaust   | 43.64 mm (1.72 in.)    | 36.20 mm     | n (1.43 in.) | -           |  | <del></del>   |  |  |
| Engine - C                                 | onnecting                              | Rods        |                        |              |              |             |  |               |  |  |
| Material & mass l                          | g., (weight, (bs.)*                    |             | Forged Steel, .592 (1  | .30) Full A  | ussembly.    | <del></del> |  |               |  |  |
| Length(axes cent                           | erline to centerline                   | •)          | 144.78 mm (5.7 in.)    |              |              |             |  |               |  |  |
| Engine - C                                 | rankshaft                              |             |                        |              |              |             |  |               |  |  |
| Material & mass t                          | g., (weight, lbs.)*                    |             | Nodular Cast Iron, 1   | 7.9 (39.5)   |              |             |  |               |  |  |
| End thrust taken                           | by bearing (no.)                       |             | 3                      |              |              |             |  | <del></del>   |  |  |
| Length & number                            | of main bearings                       |             | **, 4 Bearings         |              |              |             |  |               |  |  |
| Seal (material, on<br>piece design, etc.   | , two                                  | Front       | Viton/Steel, One Piec  | <b>&gt;e</b> |              |             |  |               |  |  |
|  | ······································ | Rear        | Viton/Steel, One Pied  | <b>X</b> 9   |              |             | ······································ |               |  |  |
| Engine – L                                 | ubrication S                           | System      |                        |              |              |             |  |               |  |  |
| Normal oil pressu                          | re kPa (psi) 🗢 eng i                   | грт         | 345-450 (50-65) @ 2    | 2400         |              |             |  |               |  |  |
| Typé oil intake (fi                        | sting, stationary)                     |             | Stationary             | Stationary   |              |             |  |               |  |  |
| Oil filter sys. (full                      | flow,part, other)                      | <del></del> | Full Flow              |              |              |             |  |               |  |  |
| Capacity of c/cas<br>fitter-refill-L (qt.) | e,less                                 |             | Refill W/W.O. Filter 3 | .8 (4.0)     |              |             |  |               |  |  |
| Engine ~ D                                 | iesel Inform                           | nation      | (NOT APPLICABLE)       |              |              |             |  |               |  |  |
| Diesel engine mar                          | ufacturer                              |             |                        |              |              |             |  |               |  |  |
| Glow plug, curren                          | t drain at 0 deg. F                    |             |                        |              |              |             |  |               |  |  |
| Injector<br>Nozzie                         | Туре                                   |             |                        |              |              |             |  | <del></del>   |  |  |
|  | Opening pressure                       | kPa (psi)   |                        |              |              |             |  |               |  |  |
| Pre-chamber des                            | ign                                    |             |                        |              |              |             |  |               |  |  |
| Fuel in-<br>jection pump                   | Manufacturer                           |             |                        |              |              |             |  |               |  |  |
|  | Туре                                   |             |                        |              |              |             |  |               |  |  |
| Fuelinj, pump drn                          | e (bett,chain,gear                     | )           |                        |              |              |             |  |               |  |  |
| Supplementary va                           | cuum source (type                      | )           |                        |              |              |             |  |               |  |  |
| Fuel heater (yes/r                         | 0)                                     |             |                        |              |              |             |  |               |  |  |
| Water separator, (<br>std., opt.)          | description                            |             |                        |              |              |             |  |               |  |  |
| Furbo manufacturer                         |  |             |                        |              |              |             | <del></del>                            |               |  |  |
| Dil cooler-type (o<br>pil to ambient air)  | f to engine coolen                     | 1;          |                        |              | •            |             |  |               |  |  |
| Dil filter                                 |  |             |                        |              |              |             | <del></del>                            |               |  |  |
| Engine – In                                | take Syster                            | m           | (NOT APPLICABLE)       |              |              |             |  |               |  |  |
| lurbo charger – m                          |  |             |                        |              |              |             |  |               |  |  |
| Super charger - m                          |  | <del></del> | <del></del>            |              | <del></del>  | *           |  |               |  |  |
| ntercooler                                 |  |             | 1                      |              |              |             | ·                                      |               |  |  |
|  |  |             |                        | <del></del>  |              |             | <del></del>                            |               |  |  |

For 3.1L V8; #1,4 = 29.5mm (1.16 in.); #2,3 = 24.0mm (0.94 in.)

<sup>•</sup> Finished State

<sup>\*\*</sup> Standard Measurement For Width Only:

| 201/200                                   | Canalii aa              | lana.    | Vehicle Line                        | CAM          | ARO                 |            |                   |             |             |  |
|---|-------------------------|----------|-------------------------------------|--------------|---------------------|------------|-------------------|-------------|-------------|--|
| MIVIVIA                                   | Specificat              | lions    | Model Year                          | 1991         | Issued              | 12-89      | Revised(*)        | 4~90        |             |  |
| METRIC (U                                 | J.S. Customar           | у)       | _                                   |              | _                   |            | - `` <del>"</del> |             |             |  |
| Engine Descr<br>Engine Code               | iption                  |          | 5.0 LITER V8 (30<br>ELECTRONIC FUE  | •            | ON RPO LO           | 13         |                   |             | <del></del> |  |
| Engine - V                                | /alve System            |          |                                     |              |                     |            |                   |             |             |  |
| Hydraulic lifters                         | (std., opt., n.a.)      |          | Standard                            | ···          |                     |            |                   |             |             |  |
|   | Number intake/exh       | aust     | B/8                                 |              |                     |            |                   |             |             |  |
| Valves                                    | Head O.D. intake/e      | xhaust   | 46.74 (1.84) / 38.10                | (1.50)       |                     |            |                   |             |             |  |
| Engine - C                                | Connecting Ro           | ods      |                                     |              |                     |            |                   |             |             |  |
|   | kg., (weight, lbs.)"    | -        | Steel, .388 (.855)                  |              |                     |            |                   |             |             |  |
| Length(axes cent                          | terline to centerline)  |          | 144.78mm (5.7 in.)                  |              |                     |            |                   |             |             |  |
| Engine - C                                | Crankshaft              | •        |                                     |              | <u></u>             |            |                   |             |             |  |
| Material & mass I                         | kg., (weight, lbs.)*    |          | Nodular Cast Iron, 2                | 23.360 (51.5 | 50)                 |            | <del></del>       |             |             |  |
| End thrust taken                          | by bearing (no.)        |          | 5                                   |              |                     |            |                   |             |             |  |
| Length & number                           | of main bearings        |          | 5                                   |              |                     |            |                   |             |             |  |
| Seal (material, on                        |                         | Front    | Fluroelastomer, One Piece, Lip Seal |              |                     |            |                   |             |             |  |
| piece design, etc                         | ·' [:                   | Rear     | Fluroelastomer, One                 | Piece, Lip   | Seal                |            |                   |             |             |  |
| Engine - L                                | ubrication Sy           | rstem    |                                     |              |                     |            |                   |             |             |  |
| Normal pil pressu                         | ire kPa (psi) 🗢 eng rpr | Π        | 41 (6) @ 1000/124 (                 | 18) @ 2000   | )/165 (24) <b>@</b> | 4000 (Hot) | -                 |             |             |  |
| Type oil intake (fl                       | loating, stationary)    |          | Stationary                          |              |                     |            |                   |             |             |  |
| Oil fitter sys. (full                     | flow,part, other)       |          | Full Flow                           |              |                     |            |                   |             |             |  |
| Capacity of c/cas<br>filter-refill-L (qt. | se,less<br>)            |          | 3.8 (4.0)                           |              |                     |            |                   |             |             |  |
| Engine - D                                | )iesel Informa          | ation    | (NOT APPLICABLE)                    | )            |                     |            |                   |             |             |  |
| Diesel engine ma                          | nutacturer              |          |                                     |              |                     |            |                   |             |             |  |
| Glow plug, currer                         | nt drain at 0 deg. F    |          |                                     |              |                     |            |                   |             |             |  |
| injector<br>Nozzie                        | Туре                    |          |                                     | <u></u>      |                     |            |                   |             |             |  |
|   | Opening pressure k      | Pa (psi) |                                     |              |                     |            |                   |             |             |  |
| Pre-chamber des                           | sign                    |          |                                     |              |                     |            |                   |             |             |  |
| Fuel in-<br>jection pump                  | Manufacturer            |          |                                     |              |                     |            |                   |             |             |  |
|   | Туре                    |          |                                     |              |                     | <u>-</u>   | ···               |             |             |  |
|   | ive (belt,chain,gear)   |          |                                     | <del></del>  | <del></del>         |            |                   |             |             |  |
|   | acuum source (type)     |          |                                     |              |                     |            |                   | <del></del> | <u></u> -   |  |
| Fuel heater (yes/                         |                         |          | <del></del>                         |              |                     |            |                   | <u> </u>    |             |  |
| (std., opt.)                              | GESCRIPTION             |          |                                     |              |                     |            |                   |             |             |  |
| Turbo manufactu                           | rer                     |          |                                     |              |                     |            | -                 |             |             |  |

| Engine - Intake System       | (NOT APPLICABLE) |
|------------------------------|------------------|
| Turbo charger - manufacturer |                  |
| Super charger - manufacturer |                  |
| Intercooler                  |                  |

Oil filter

Oil cooler-type (oil to engine coolant; oil to ambient air)

1

<sup>\*</sup> Finished State

| BAV/BAA                              | Specific                       | atione       | Vehicle Line                          | CAM                                  | ARO          |                                       |                                       |              |  |  |
|--------------------------------------|--------------------------------|--------------|---------------------------------------|--------------------------------------|--------------|---------------------------------------|---------------------------------------|--------------|--|--|
| MVMA Specifications                  |                                | Model Year   | 1991                                  | Issued                               | 12-89        | Revised(*)                            |                                       |              |  |  |
| METRIC                               | (U.S. Custon                   | nary)        |                                       |                                      |              |                                       |                                       |              |  |  |
| Engine Des                           | scription                      |              | 5.0 LITER V8 (30                      | S CID)                               |              |                                       |                                       |              |  |  |
| Engine Cod                           | •                              |              | TUNED PORT FUE                        | •                                    | ION RPO LE   | 9                                     |                                       |              |  |  |
| Engine -                             | Valve Syste                    | m            |                                       |                                      |              |                                       |                                       |              |  |  |
|                                      | ers (std., opt., n.a.)         |              | Standard                              |                                      |              |                                       |                                       |              |  |  |
|                                      | Number intake.                 | /exhaust     | 8/8                                   |                                      |              |                                       |                                       |              |  |  |
| Valves                               | Head O.D. inta                 | ke/exhaust   | 46.74 (1.84) / 38.10                  | (1.50)                               |              | ,                                     |                                       |              |  |  |
| Engine -                             | Connecting                     | Rods         |                                       |                                      | •            |                                       |                                       |              |  |  |
|                                      | ss kg., (weight, Ibs.)         |              | Steel, .388 (.85)                     |                                      |              |                                       | · · · · · · · · · · · · · · · · · · · |              |  |  |
|                                      | enterline to centerlin         | -            | 144.78mm (5.7 in.)                    |                                      |              |                                       |                                       |              |  |  |
| Engine -                             | Crankshaft                     |              |                                       |                                      |              |                                       |                                       |              |  |  |
| Material & mas                       | ss kg., (weight, lbs.)         | •            | Nodular Cast Iron, 2                  | 3.360 (51.                           | 50)          | ٠.                                    |                                       |              |  |  |
| End thrust tak                       | en by bearing (no.)            |              | 5                                     |                                      |              |                                       | •                                     |              |  |  |
| Length & num                         | ber of main bearings           |              | 5                                     |                                      |              |                                       |                                       |              |  |  |
| Seal (material,                      | one, two                       | Front        | Fluroelastomer / On                   | e Piece, Li                          | p Seal       |                                       |                                       |              |  |  |
| piece design, e                      | etc.)                          | Rear         | Fluroelastomer / On                   | Fluroelastomer / One Piece, Lip Seal |              |                                       |                                       |              |  |  |
| Engine -                             | Lubrication                    | System       |                                       |                                      |              |                                       |                                       |              |  |  |
|                                      | ssure kPa (psi) 🛭 eng          |              | 41 (6) @ 1000/124 (                   | 18) @ 2000                           | 0/165 (24) @ | 4000 (Hot)                            | ##                                    |              |  |  |
| Type oil intake                      | (floating, stationary          | 7            | Stationary                            |                                      |              |                                       |                                       |              |  |  |
| Oil filter sys. (f                   | full flow,part, other)         |              | Full Flow                             | Full Flow                            |              |                                       |                                       |              |  |  |
| Capacity of c/c<br>filter-refill-L ( | case,less<br>(qt.)             |              | 3.8 (4.0)                             | 3.8 (4.0)                            |              |                                       |                                       |              |  |  |
| Engine -                             | Diesei Infor                   | mation       | (NOT APPLICABLE)                      |                                      |              |                                       |                                       |              |  |  |
| Diesel angine i                      | manufacturer                   |              |                                       |                                      |              |                                       |                                       |              |  |  |
| Glow plug, cur                       | rent drain at 0 deg. F         | =            |                                       |                                      |              | · · · · · · · · · · · · · · · · · · · |                                       |              |  |  |
| Injector<br>Nozzle                   | Туре                           |              |                                       | <del>.</del>                         |              | ·                                     |                                       |              |  |  |
|                                      | Opening pressu                 | re kPa (psi) |                                       |                                      |              |                                       |                                       |              |  |  |
| Pre-chamber                          | - i                            |              |                                       | <del></del>                          |              |                                       |                                       | <del> </del> |  |  |
| Fuel in-<br>jection pump             | Manufacturer                   |              |                                       |                                      | <del></del>  | ···                                   | <del></del> .                         |              |  |  |
|                                      | Туре                           | <u>.</u>     |                                       |                                      |              |                                       |                                       |              |  |  |
|                                      | drive (belt,chain,ger          |              | · · · · · · · · · · · · · · · · · · · |                                      |              |                                       | <del></del>                           |              |  |  |
|                                      | y vacuum source (ty:           | oe}          | <del>-  </del> -                      |                                      |              |                                       |                                       |              |  |  |
| Fuel heater (ye                      |                                |              |                                       |                                      |              |                                       |                                       |              |  |  |
| (std., opt.)                         | or, description                | ·            |                                       |                                      | •            |                                       |                                       |              |  |  |
| Turbo manufac                        | cturer                         | <del>*</del> |                                       |                                      |              |                                       | ·                                     |              |  |  |
| Oil cooler-type<br>oil to ambient a  | e (pil to engine cools<br>air) | nt;          |                                       |                                      |              |                                       |                                       |              |  |  |
| Oil filter                           |                                |              |                                       |                                      |              |                                       |                                       |              |  |  |
| Engine -                             | Intake Syste                   | em           | (NOT APPLICABLE)                      |                                      |              |                                       |                                       |              |  |  |
|                                      | - manufacturer                 |              |                                       |                                      |              |                                       |                                       |              |  |  |
| Super charger                        | - manufacturer                 |              | 1                                     |                                      |              |                                       | ···                                   | ···          |  |  |

Intercooler

<sup>\*</sup> Finished State

<sup>\*\* 485-585 (70-85) @ 2000</sup> With Manual Transmission.

| RAVAA                            | A Specifica                       | atione                                | Vehicle Line         | CAN   | MARO        |       |            |   |  |  |  |
|----------------------------------|-----------------------------------|---------------------------------------|----------------------|---|-------------|-------|------------|---|--|--|--|
| 141 A 141%                       | - opecino                         | ations                                | Model Year           | 1991  | Issued      | 12-89 | Revised(*) |   |  |  |  |
| METRIC                           | (U.S. Custom                      | ary)                                  |                      |   |             | •     |            |   |  |  |  |
| Engine De                        | scription                         |                                       | 5.7 LITER V8 (35     | O CID)  |             |       |            | _ |  |  |  |
| Engine Co                        |                                   |                                       | TUNED PORT FUE       | -   | TON RPO LE  | 8     |            |   |  |  |  |
| Engine -                         | - Valve Syster                    | m                                     |                      |   |             |       |            |   |  |  |  |
| Hydraulic lift                   | ters (std., opt., n.a.)           |                                       | Standard             |   |             |       |            |   |  |  |  |
| Valves                           | Number intake/s                   | exhaust                               | 8/8                  |   |             |       | ·          |   |  |  |  |
|                                  | Head O.D. intak                   | e/exhaust                             | 49.28 (1.94) / 38.10 | (1.50)  |             |       |            |   |  |  |  |
| Engine -                         | - Connecting                      | Rods                                  |                      |   |             |       |            |   |  |  |  |
| Material & ma                    | ss kg., (weight, lbs.)"           |                                       | Steel, .388 (.85)    |   |             |       |            |   |  |  |  |
| Length(axes                      | centerline to centerlin           | •)                                    | 144.78mm (5.7 ln.)   |   |             |       |            |   |  |  |  |
| Engine -                         | - Crankshaft                      |                                       |                      |   |             |       |            |   |  |  |  |
|                                  | ss kg., (weight, Ibs.)°           |                                       | Nodular Cast Iron, 2 | 3.360 (51.  | .50)        |       |            | _ |  |  |  |
|                                  | iken by bearing (no.)             |                                       | 5                    |   |             |       |            | _ |  |  |  |
| Length & hun                     | nber of main bearings             |                                       | 5                    |   |             |       |            |   |  |  |  |
| Seal (material                   | l, one, two                       | Front                                 | Fluroelastomer, One  | Piece, Li   | Seal        |       |            |   |  |  |  |
| piece design,                    | , etc.)                           | Rear                                  | Fluroelastomer, One  | Piece, Li   | p Seal      |       | ·          |   |  |  |  |
| Engine -                         | - Lubrication S                   | System                                |                      | _   |             |       |            |   |  |  |  |
| Normal oil pre                   | ssure kPs (psi) 🖨 eng             | rpm                                   | 41 (6) @ 1000/124 (  | 41 (6) @ 1000/124 (18) @ 2000/165 (24) @ 4000 (Hot) |             |       |            |   |  |  |  |
| Type oil intak                   | e (floating, stationary)          |                                       | Stationary           | Stationary  |             |       |            |   |  |  |  |
| Oil filter sys.                  | (full flow,part, other)           | <del></del>                           | Full Flow            | Full Flow   |             |       |            |   |  |  |  |
| Capacity of c<br>litter-refile-L | /case,less<br>(qt.)               |                                       | 3.8 (4.0)            | 3.8 (4.0)   |             |       |            |   |  |  |  |
| Engine -                         | - Diesei Inforn                   | nation                                | (NOT APPLICABLE)     |   |             |       |            |   |  |  |  |
| Diesel engine                    | manufacturer                      |                                       |                      |   |             |       |            |   |  |  |  |
| Glow plug, cu                    | irrent drain at 0 deg. F          |                                       |                      |   |             |       |            |   |  |  |  |
| Injector<br>Nozzie               | Туре                              |                                       |                      |   |             |       |            |   |  |  |  |
|                                  | Opening pressur                   | e kPa (psi)                           |                      |   | <del></del> |       |            |   |  |  |  |
| Pre-chamber                      | design                            |                                       |                      |   |             |       |            |   |  |  |  |
| Fuel in-<br>jection pump         | Manufacturer                      |                                       | _                    |   |             |       |            |   |  |  |  |
|                                  | Турв                              |                                       |                      |   | · <u>-</u>  |       |            |   |  |  |  |
|                                  | drive (bett,chain,gear            | · · · · · · · · · · · · · · · · · · · |                      | _   | <del></del> |       |            |   |  |  |  |
|                                  | ry vacuum source (typi            | 0)                                    |                      |   |             |       | <u> </u>   |   |  |  |  |
| Fuel heater (y                   |                                   |                                       | <del>-  </del>       | ·   |             |       | ·          |   |  |  |  |
| Water separa<br>(std., opt.)     | tor, description                  |                                       |                      |   |             |       |            |   |  |  |  |
| Turbo manuta                     | ecturer                           | -                                     |                      |   |             |       |            |   |  |  |  |
| Dil cooler-typ<br>pil to ambient | pe (cil to engine coolan<br>tair) | nt;                                   |                      |   |             |       |            |   |  |  |  |
| Oil filter                       |                                   |                                       |                      | <del></del>   |             |       | ·····      |   |  |  |  |
| Fnaine -                         | - Intake Syste                    | m                                     | (NOT APPLICABLE)     | -   |             |       |            |   |  |  |  |
| - manile                         | IIIIana Syste                     | 481                                   | (NOT APPLICABLE)     |   |             |       |            |   |  |  |  |

Intercooler

Turbo charger - manufacturer Super charger - manufacturer

<sup>\*</sup> Finished State

| Vehicle Line | CAMA | ARO    |       |            |      |
|--------------|------|--------|-------|------------|------|
| Model Year   | 1991 | Issued | 12-89 | Revised(*) | <br> |

### METRIC (U.S. Customary)

Engine Description Engine Code 3.1 LITER V6 (191 CID)
MULTI-PORT FUEL INJECTION RPO LHO

Engine - Cooling System

|   | Cooling System                                     | Chandred                                |                                       |  |  |  |
|---|--|---|---------------------------------------|--|--|--|
|   | ry system (std, opt, n.a.)                         | Standard                                | ·                                     |  |  |  |
|   | tion (rad., bottle)                                | Bottle, Coolant Recovery                | Bottle, Coolant Recovery              |  |  |  |
| Radiator cap relief valve pressure<br>kPa (psi) |  |   |                                       |  |  |  |
|   |  | 103.4 (15)                              |                                       |  |  |  |
| Circulation                                     | Type (choke, bypass)                               | Bypass                                  |                                       |  |  |  |
| thermostat                                      | Starts to open @ deg's C(F)                        | 91 (195)                                |                                       |  |  |  |
|   | Type (centrifugal, other)                          | Centrifugal                             |                                       |  |  |  |
| Water   | GPM 1000 римр грм                                  | 15.5                                    |                                       |  |  |  |
|   | Number of pumps                                    | 1                                       |                                       |  |  |  |
| Pump  | Drive (V-belt, ather)                              | Single Belt Poly V Accessory Drive (Sen | pentine)                              |  |  |  |
|   | Bearing type                                       | Sealed Ball-Roller                      | · · · · · · · · · · · · · · · · · · · |  |  |  |
|   | Impeller material                                  | Cast Iron                               |                                       |  |  |  |
|   | Mousing material                                   | Aluminum                                |                                       |  |  |  |
| By-pass recirci<br>ext.)                        | ulation type (inter.,                              | Internal                                |                                       |  |  |  |
| Cooling   | With heater - L (qt.)                              | 13.87 (14.66)                           |                                       |  |  |  |
| system<br>capacity                              | With air conditioner-L(qt.)                        | 13.87 (14.66)                           |                                       |  |  |  |
| Capacity  | Opt. equip.specify-L(qt.)                          |   |                                       |  |  |  |
| Water jackets f                                 | ull length of cyl(yes,no)                          | Yes                                     |                                       |  |  |  |
| Water all around                                | d cylinder (yes, no)                               | Yes                                     | Yes                                   |  |  |  |
| Water jackets o                                 | pen at head face (yes,no)                          | No                                      |                                       |  |  |  |
|   | Std., A/C. HD Auto                                 | Standard                                | A/C                                   |  |  |  |
|   | Type (cross-flow, etc.)                            | Cross-Flow                              |                                       |  |  |  |
|   | Construction (fin & tube mechanical, braze, etc.)  | Fin & Tube                              |                                       |  |  |  |
| Radiator<br>core                                | Mati., mass kg (wgt.,lbs.)                         | Aluminum, High Efficiency Radiator      |                                       |  |  |  |
|   | Width  | 667.5 mm                                | 667.5 mm                              |  |  |  |
|   | Height   | 437.8 mm                                | 437.8 mm                              |  |  |  |
|   | Thickness  | 23.5 mm                                 | 23.5 mm                               |  |  |  |
|   | Fins per inch                                      | 3.5 mm                                  | 3.5 mm                                |  |  |  |
| Radiator end ta                                 | nk material  | Plastic                                 |                                       |  |  |  |
|   | Sto., elec., opt.                                  | Standard, Electric                      |                                       |  |  |  |
|   | Number of blades & type<br>(flex, solid, material) | 5, Plastic Solid                        |                                       |  |  |  |
|   | Diameter & projected width                         | 423.0 (16.7)                            |                                       |  |  |  |
|   | Ratio(fan to crnkshft.rev.)                        | Not Available                           |                                       |  |  |  |
| Fan   | Fan cutout type                                    | ECM Controlled                          |                                       |  |  |  |
|   | Drive type (direct, remote)                        |   |                                       |  |  |  |
|   | RPM at idle (elec.)                                | 1900-2100                               |                                       |  |  |  |
|   | Motor rating(wattage)(elec)                        | 150W                                    |                                       |  |  |  |
|   | Motor switch (type & location/elec.)               |   |                                       |  |  |  |
|   | <del></del>  | Part ECM                                |                                       |  |  |  |
|   | Switch point (temp/<br>pressure/elec.)             | 108 deg. C (226 deg. F)                 |                                       |  |  |  |
|   | Fan shroud (material)                              | Plastic (Integral Partial Shroud)       |                                       |  |  |  |

Distance Between Top Of Fins.

| Vehicle Line | CAM  | ARO    | _     | <u> </u>   |  |
|--------------|------|--------|-------|------------|--|
| Model Year   | 1991 | Issued | 12-89 | Revised(*) |  |

### **METRIC (U.S. Customary)**

**Engine Description Engine Code** 

5.0 LITER V8 (305 CID) ELECTRONIC FUEL INJECTION RPO LO3

| Coolant recovery system (std, opt, n.a.)   |  |              | Standard                             |                                 |
|--|--|--------------|--------------------------------------|---------------------------------|
| Coolant fill location (rad., bottle)  Radiator cap relief valve pressure kPa (psi) |  |              | Bottle, Coolant Recovery             |                                 |
| kPa (psi)  Type (choke, bypass)  |  | 103.4 (15.0) |                                      |                                 |
| Type (choke, bypass)   |  | Choke        |                                      |                                 |
| thermostat   | Starts to open @ deg's C(F)                        |              | 90.6 (195)                           |                                 |
|  | Type (centrifugal, other)                          |              | Centrifugal                          |                                 |
|  | GPM 1000 pump rpm                                  |              | 14 (Total Cooling System Flow)       |                                 |
| Mater  | Number of pumps                                    |              | 1                                    |                                 |
| Pump   | Drive (V-belt, other)                              |              | Single Belt Poly 'V' Accessory Drive | (Serpentine)                    |
|  | Bearing type                                       |              | Sealed Double Row Ball               | · .                             |
|  | Impeller material                                  |              | Steet                                |                                 |
|  | Housing material                                   |              | Cast iron                            |                                 |
| By-pass recirc<br>ext.)  | ulation type (inter.,                              |              | Internal .                           |                                 |
|  | With heater - L (qt.)                              |              | 16.4 (17.33)                         |                                 |
| Cooling<br>system  | With air conditioner-L(q1.)                        |              | 17.01 (17.97)                        |                                 |
| capacity   | Opt. equip.specify;L(qt.)                          |              |                                      |                                 |
| Water jackets f  | ull length of cyl(yes,no)                          |              | Yes                                  |                                 |
| Water all aroun  | d cylinder (yes, no)                               |              | Yes                                  |                                 |
| Water jackets o  | pen at head face (yes,no)                          |              | No                                   |                                 |
|  | Std., A/C, HD Auto                                 |              | Standard                             | A/C                             |
|  | Type (cross-flow, etc.)                            |              | Cross-Flow                           |                                 |
|  | Construction (fin & tube mechanical, braze, etc.)  |              | Fin & Tube                           |                                 |
| Radiator<br>core   | Mati., mass kg (wgt.,ibs.)                         |              | Aluminum, High Efficiency Radiator   |                                 |
|  | Width  |              | 667.5 mm                             | 667.5 mm                        |
|  | Height   |              | 437.8 mm                             | 437.8 mm                        |
|  | Thickness  |              | 23.5 mm                              | 34.0 mm                         |
|  | Fins per inch                                      | മ            | 4.0 mm                               | 2.5 mm                          |
| Radiator end ta  | ink material                                       |              | Plastic                              |                                 |
|  | Std., elec., opt.                                  |              | Standard                             | Optional                        |
|  | Number of blades & type<br>(flex, solid, material) |              | 5 Plastic, Solid                     |                                 |
|  | Diameter & projected width                         |              | 423.0 (16.7)                         |                                 |
| Fan  | Ratio(fan to crnkshft.rev.)                        |              | Not Applicable                       |                                 |
|  | Fan cutout type                                    |              | ECM Controlled                       |                                 |
|  | Drive type (direct, remote)                        |              |                                      |                                 |
| -  | RPM at idle (elec.)                                |              | 1900-2100                            |                                 |
|  | Motor rating(wattage)(elec)                        |              | 150W                                 |                                 |
| •  | Motor switch (type & location/elec.)               |              | Temp Switch Engine                   | A/C Control Head & A/C Pressure |
|  |  |              | Cylinder Head                        | Switch On Liquid Line           |
|  | Switch point (temp.,/<br>pressure/elec.)           |              | 223 deg. F                           |                                 |
|  | Fan shroud (material)                              |              | Plastic (Integral Partial Shroud)    |                                 |

<sup>@ -</sup> Distance Between Top Of Fins.

| Vehicle Line | CAN  | CAMARO |       |            | <u> </u> |
|--------------|------|--------|-------|------------|----------|
| Model Year   | 1991 | lssued | 12-89 | Revised(*) |          |

# METRIC (U.S. Customary)

Engine Description Engine Code 5.0 LITER V8 (305 CID)
TUNED PORT FUEL INJECTION RPO LB9

Engine - Cooling System

| <u>Engine –</u>   | Cooling System                                     |   |                                       |  |  |
|---|--|---|---------------------------------------|--|--|
| Coolant recov   | ery system (std, opt, n.a.)                        | Standard                                      |                                       |  |  |
| Coolant fill location (rad., bottle) Bottle, Coolant Recovery |  |   |                                       |  |  |
| Radiator cap relief valve pressure<br>kPs (psi)               |  | 103.4 (15)                                    |                                       |  |  |
|   |  | Choke   | <del></del>                           |  |  |
| Circulation thermostat  | Starts to open @ deg's C(F)                        | 90.6 (195)                                    |                                       |  |  |
|   | Type (centrifugal, other)                          | Centrifugal                                   |                                       |  |  |
|   | GPM 1000 pump rpm                                  | 12 (Total Cooling System Flow)                |                                       |  |  |
|   | Number of pumps                                    | 1   |                                       |  |  |
| Water<br>Pump   | Drive (V-belt, other)                              | Single Belt Poly V Accessory Drive (Serpentin | A)4                                   |  |  |
|   | Bearing type                                       | Sealed Double Row Ball                        | · · · · · · · · · · · · · · · · · · · |  |  |
|   | Impeller material                                  | Steel   |                                       |  |  |
|   | Housing material                                   | Cast Iron                                     |                                       |  |  |
| By-pass recirc  | wlation type (inter.,                              | Internal                                      |                                       |  |  |
| Cooling ·   | With heater – L (qt.)                              | 16.19 (17.11)                                 |                                       |  |  |
| system<br>capacity  | With air conditioner-L(qt.)                        | 16.33 (17.26)                                 |                                       |  |  |
|   | Opt. equip.specify-L(qt.)                          |   |                                       |  |  |
| Water jackets 1   | ull length of cyl(yes,no)                          | Yes   |                                       |  |  |
| Water all aroun   | d cylinder (yes, no)                               | Yes   |                                       |  |  |
| Nater jackets open at head face (yes,no)                      |  | No  |                                       |  |  |
|   | Std., A/C, HD                                      | Standard                                      |                                       |  |  |
| [   | Type (cross-flow, etc.)                            | Cross-Flow                                    |                                       |  |  |
| <b>.</b>  | Construction (fin & tube mechanical, braze, etc.)  | Fin & Tube                                    |                                       |  |  |
| Radiator<br>core  | Mati., mass kg (wgt.,ibs.)                         | Aluminum, High Efficiency Radiator            |                                       |  |  |
|   | Width .  | 667.5 mm                                      |                                       |  |  |
|   | Height   | 437.8 mm                                      |                                       |  |  |
|   | Thickness  | 34.0 mm                                       |                                       |  |  |
|   | Fins per inch                                      | 2.5 mm  |                                       |  |  |
| Radiator end to   | ink material                                       | Plastic                                       |                                       |  |  |
|   | Std., elec., opt.                                  | Standard                                      | A/C                                   |  |  |
|   | Number of blades & type<br>(flex, solid, material) | 5, Plastic, Ring                              |                                       |  |  |
|   | Diameter & projected width                         | 423.0 (16.7)                                  | 318.0 (12.5) - 2 Fans                 |  |  |
| _   | Ratio(fan to crnkshft.rev.)                        | Not Applicable                                |                                       |  |  |
| <b>a</b> n  | Fan cutout type                                    | ECM Controlled                                | ECM (LH), Switch (RH)                 |  |  |
|   | Drive type (direct, remote)                        | Low (En), Switch (An                          |                                       |  |  |
|   | RPM at idle (elec.)                                |   |                                       |  |  |
|   | Motor rating(wattage(slec)                         | 150W  | 150W LH/RH                            |  |  |
|   |  |   | LH-ECM & A/C Pressure Switch          |  |  |
|   | Motor switch (type & location/elec.)               | ECM   | RH-A/C Pressure Switch/ECM            |  |  |
| •   | Switch point (temp.,/<br>pressure/elec.)           | 1900-2100                                     | 2100-2200                             |  |  |
|   | 1  | 1800-£100                                     |                                       |  |  |

Distance Between Top Of Fins.

<sup>\* - 21.36</sup>mm (0.84") Wide, 5.20mm (0.20") Thick With Uniform Dynamic Tensioner.

| Vehicle Line | CAM  | ARO    |       |            |  |
|--------------|------|--------|-------|------------|--|
| Model Year _ | 1991 | lesued | 12-89 | Revised(*) |  |

### METRIC (U.S. Customary)

**Engine Description Engine Code** 

5.7 LITER V8 (350 CID) TUNED PORT FUEL INJECTION RPO L98

| Eudiu6 -  | Cooling System                                     |              |   |  |  |  |
|---|--|--------------|---|--|--|--|
| Coolant recove  | ry system (std, opt, n.a.)                         |              | Standard  |  |  |  |
| Coolant fill location (rad., bottle)  Radiator cap rakef valve pressure |  |              | Bottle, Coolant Recovery  |  |  |  |
| Radiator cap rekef valve pressure<br>kPa (psi)                          |  | 103.4 (15.0) | _   |  |  |  |
| Cinavintina   | Type (choke, bypass)                               |              | Choke   |  |  |  |
| thermostat  | Starts to open @ deg's C(F)                        |              | 90.6 (195)  |  |  |  |
|   | Type (centrifugal, other)                          |              | Centrifugal With Cast Aluminum Housing                              |  |  |  |
|   | GPM 1000 pump rpm                                  |              | 13  |  |  |  |
| Mater   | Number of pumps                                    |              | 1   |  |  |  |
| Nater<br>Pump   | Drive (V-belt, other)                              |              | Single Belt Poly 'V' Accessory Drive (Serpentine)*                  |  |  |  |
|   | Bearing type                                       |              | Sealed Double Row Ball  |  |  |  |
|   | Impelier material                                  |              | Steel   |  |  |  |
|   | Housing material                                   |              | Cast Iron   |  |  |  |
| By-pass recirc<br>ext.)   | ulation type (inter.,                              |              | Internal  |  |  |  |
|   | With heater - L (qt.)                              |              | 15.55 (16.43)   |  |  |  |
| Cooling<br>System   | With air conditioner-L(qt.)                        |              | 15.55 (16.43)   | *  |  |  |
| cápacity  | Opt. equip.specify=L(qt.)                          |              |   |  |  |  |
| Water jackets f   | ull length of cyl(yes,no)                          |              | Yes   |  |  |  |
|   | d cylinder (yes. no)                               |              | Yes   |  |  |  |
| Nater jackets open at head face (yes.no)                                |  |              | No  |  |  |  |
| Std., A/C, HD   |  |              | A/C. Standard   |  |  |  |
|   | Type (cross-flow, etc.)                            |              | Cross-Flow  |  |  |  |
|   | Construction (fin & tube mechanical, braze, etc.)  |              | Fin & Tube  | ·  |  |  |
| Radiator<br>pre   | Mati., mass kg (wgt.,lbs.)                         |              | Aluminum Header, Tubes And Fins, Plastic Tanks                      |  |  |  |
|   | Width  | -            | 667.5 mm  | <u> </u>   |  |  |
|   | Height   |              | 437.8 mm  |  |  |  |
|   | Thickness  |              | 34.0 mm   |  |  |  |
|   | Fins per inch                                      | @            | 2.5 mm  |  |  |  |
| Rediator and ta   | ink material                                       |              | Plastic   |  |  |  |
|   | Std., elec., opt.                                  |              | Standard  | A/C  |  |  |
|   | Number of blades & type<br>(flex, solid, material) |              | 5-Blades, High Efficiency Curved Blades And<br>Ring Shroud, Plastic |  |  |  |
|   | Diameter & projected width                         |              | 423.0 (16.7)  | 318.0 (12.5) - 2 Fans  |  |  |
| _   | Ratio(fan to crnkshft.rev.)                        |              |   | 21000 (1000)   |  |  |
| an  | Fan cutout type                                    |              | ECM Controlled  | ECM (LH), Switch (RH)  |  |  |
|   | Drive type (direct, remote)                        |              |   |  |  |  |
|   | RPM at idle (elec.)                                |              |   |  |  |  |
|   | Motor rating(wattage)(elec)                        |              | 150W  | 150W LH/RH   |  |  |
|   | Motor switch (type & location/elec.)               |              | ECM   | LH - ECM & A/C Pressure Switch<br>RH - A/C Pressure Switch/ECM   |  |  |
|   | location/elec.)                                    |              | <del> </del>  | The state of the s |  |  |
|   | Switch point (temp.,/<br>pressure/elec.)           |              | 1900-2100   | 2100-2200  |  |  |

<sup>@ -</sup> Distance Between Top Of Fins.

<sup>\* ~ 21.36</sup>mm (0.84") Wide, 5.20mm (0.20") Thick With Uniform Dynamic Tensioner.

| Vehicle Line | ineCAMARO |        |       |            |  |
|--------------|-----------|--------|-------|------------|--|
| Model Year _ | 1991      | Issued | 12-89 | Revised(*) |  |

### **METRIC (U.S. Customary)**

Engine Description
Engine Code

3.1 LITER V6 (191 CID)

MULTI-PORT FUEL INJECTION RPO LHO

| Induction type: ca<br>injection system, |   | First Intention   |  |  |  |
|---|---|---|--|--|--|
|   |   | Fuel Injection  |  |  |  |
| Manufacturer                            |   | AC/Rochester Products   |  |  |  |
| Carburetor no. of                       | DETTEIS   | None  |  |  |  |
| dle A/F mix.                            |   | Preset-No Adjustment Provided   |  |  |  |
|   | Point of inj. (no.) Constant, pulse, flow               | Fuel Injectors At Inlet Ports (6)                                       |  |  |  |
| Fuel<br>Injection                       |   | Pulse   |  |  |  |
|   | Control (elec., mech.)                                  | Electronic  |  |  |  |
| <del></del>                             | Sys. press. kPa (psi)                                   | 300 (43.5)  |  |  |  |
| idle spdrpm                             | Manual  | 800 in Neutral  |  |  |  |
| (Spec. neutral<br>or drive and          |   |   |  |  |  |
| propane if<br>used)                     | Automatic   | 700 in Neutral, 650 in Drive  |  |  |  |
|   | _ <u> </u>  |   |  |  |  |
| Intake manifold hi<br>or water thermost | eat control (exhaust<br>atic or fixed)                  | Water   |  |  |  |
| Air cleaner type                        |   | Single Snorkel, Replaceable Paper Element                               |  |  |  |
| Fuel filter (type/lo                    | cation)   | Replaceable Stainless Steel (With Paper Element) Located Near Fuel Tank |  |  |  |
|   | Type (eles, or mech.)                                   | Electric  |  |  |  |
| P1                                      | Location (eng., tank)                                   | Fuel Tank   |  |  |  |
| Fuel<br>pump                            | Press. range kPa (psi)                                  | Pressure Depends On Flow Rate And System Voltage                        |  |  |  |
|   | Flow rate at regulated pressure (L (gal)/hr @ kPa (psi) | 62.4 @ 350 (16.51 <b>@</b> 50.8)  |  |  |  |
| <del></del> _                           | Kre (ps/)/  | 02.4 @ 350 (16.51 @ 50.8)   |  |  |  |
| Fuel Tank                               |   |   |  |  |  |
| Capacity refill L (gi                   | iflons)   | 58.7 (15.5)   |  |  |  |
| Location (describe                      | )   | Rear Center   |  |  |  |
| Attachment                              |   | Underbody Strap   |  |  |  |
| Material & Mass ko                      | (weight (bs.)   | Steel 8.579 (18.9)  |  |  |  |
| Filler<br>Pipe                          | Location & materia!                                     | Left Rear Quarter, Steel  |  |  |  |
| · <del>· ·</del>                        | Connection to tank                                      | Solder  |  |  |  |
| uel line (material)                     |   | Steel   |  |  |  |
| uel hose (materia                       | )   | Rubber  |  |  |  |
| Aeturo line (materia                    | 1)  | Steel   |  |  |  |
| Vapor line (materia                     | )   | Steel   |  |  |  |
| Extended                                | Opt., n.a.  | Not Available   |  |  |  |
| ange                                    | Capacity L (gallons)                                    |   |  |  |  |
|   | Location & material                                     |   |  |  |  |
|   | Attachment  |   |  |  |  |
|   | Opt, n.a.   | Not Available   |  |  |  |
|   | Capacity L (gallons)                                    |   |  |  |  |
| wxliary                                 | Location & material                                     |   |  |  |  |
| lank -                                  | Attachment  | •   |  |  |  |
| •                                       | Sictr switch or valve                                   | *   |  |  |  |
| •                                       | Separate fill   |   |  |  |  |

| Vehicle Line | CAM  | ARO    |       |            |  |
|--------------|------|--------|-------|------------|--|
| Model Year   | 1991 | issued | 12-89 | Revised(*) |  |

METRIC (U.S. Customary)

Engine Description Engine Code 5.0 LITER V8 (305 CID)
ELECTRONIC FUEL INJECTION RPO L03

| Induction type: car                     |  |   |  |  |  |
|---|--|---|--|--|--|
| Manufacturer  Carburator no. of barrais |  | Fuel Injection  |  |  |  |
|   |  | AC/Rochester Products   |  |  |  |
| Carburator no. of                       | berreis  | None .  |  |  |  |
| Idle A/F mix.                           |  | Preset - No Adjustment Provided   |  |  |  |
|   | Point of inj. (no.)                                      | Fuel Injection At Throttle Body (2)                                     |  |  |  |
| iel<br>jection                          | Constant, pulse, flow                                    | Pulse   |  |  |  |
|   | Control (elec., mech.)                                   | Electronic  |  |  |  |
| ····                                    | Sys. press, kPa (psi)                                    | 76 (11.0)   |  |  |  |
| die spdrpm                              | Manual   |   |  |  |  |
| (spec. neutral)<br>or drive and         |  |   |  |  |  |
| propane if<br>used)                     | Automatic  |   |  |  |  |
| 18407                                   |  |   |  |  |  |
| Intake manifold he<br>or water thermost | at control (exhaust                                      |   |  |  |  |
| DI WELET (NOTHIOSE                      | BUC OF HIXEO)  | Exhaust   |  |  |  |
| Air cleaner type                        | 1  | Replaceable Paper Element, Single Snorkel                               |  |  |  |
| uel filter (type/location)              |  | Replaceable Stainless Steel (With Paper Element) Located Near Fuel Tank |  |  |  |
|   | Type (elec. or mech.)                                    | Electric  |  |  |  |
| Fuel .                                  | Location (eng., tank)                                    | Fuel Tank   |  |  |  |
| pump                                    | Press. range kPa (psi)                                   | Pressure Depends On Flow Rate And System Voltage                        |  |  |  |
|   | Flow rate at regulated pressure (L (gal)/hr @ kPa (psi)) | 113 @ 83 (29.84 @ 12.0)   |  |  |  |
|   |  |   |  |  |  |
| Fuel Tank                               |  |   |  |  |  |
| Capacity refill L (ga                   | illons)  | 58.7 (15.5)   |  |  |  |
| Location (describe                      | )  | Rear Center   |  |  |  |
| Attachment                              |  | Underbody Strap   |  |  |  |
| Material & Mass kg                      | (weight lbs.)  | Steel 8.579 (18.9)  |  |  |  |
| Filler                                  | Location & material                                      | Left Rear Quarter, Steel  |  |  |  |
| oipe<br>                                | Connection to tank                                       | Solder  |  |  |  |
| uel нne (material)                      |  | Steel   |  |  |  |
| uel hose (material                      | )  | Rubber  |  |  |  |
| Return line (materia                    | al)  | Steel   |  |  |  |
| Vapor line (materia                     | 1)   | Steel   |  |  |  |
|   | Opt., n.a.   | Not Available   |  |  |  |
| xtended<br>ange                         | Capacity L (gallons)                                     | •   |  |  |  |
| ank                                     | Location & material                                      | •   |  |  |  |
|   | Attachment   | •   |  |  |  |
|   | Opt., n.a.   | Not Available   |  |  |  |
|   | Capacity L (galions)                                     | •   |  |  |  |
| Auxiliary                               | Location & material                                      | •   |  |  |  |
| tank                                    | Attachment   |   |  |  |  |
|   | Sictr switch or valve                                    | <b>A</b>  |  |  |  |
|   |  |   |  |  |  |

Separate fill

| Vehicle Line | CAN  |        |       |            |  |
|--------------|------|--------|-------|------------|--|
| Model Year   | 1991 | issued | 12-89 | Revised(*) |  |

### **METRIC (U.S. Customary)**

Engine Description
Engine Code

5.0 LITER V8 (305 CID)
TUNED PORT FUEL INJECTION RPO LB9

| Induction type: carb                            |  |  |  |  |
|---|--|--|--|--|
| injection system, et                            |  | Fuel Injection                                   |  |  |
| Manufacturer Carburetor no. of barrels          |  | AC/Rochester Products                            |  |  |
|   |  | None   |  |  |
| idie A/F mix.                                   |  | Preset - No Adjustment Provided                  |  |  |
| Fuel<br>Injection                               | Point of inj. (no.)  | Fuel Injection At Inlet Ports (8)                |  |  |
|   | Constant, pulse, flow  | Pulse  |  |  |
| Injacoou  | Control (elec., mech.)   | Electronic                                       |  |  |
|   | Sys. press. kPa (psi)  | 300 (44)   |  |  |
|   | Manual   |  |  |  |
| idie spdrpm<br>(spec. neutral                   |  |  |  |  |
| or drive and<br>propane if                      | Automatic  |  |  |  |
| used)   |  |  |  |  |
| Intake manifold hea                             |  |  |  |  |
| or water thermostat                             | CC Of fixed)   | Water  |  |  |
| Air cleaner type                                |  | Replaceable Dual Paper Elements                  |  |  |
| Fuel filter (type/loca                          | et filter (type/location) Replaceable Stainless Steel (With Paper Element) Located Near Fuel Tai |  |  |  |
| •   | Type (elec. or mech.)  | Electric   |  |  |
| Enal  | Location (eng., tank)  | Fuel Tank  |  |  |
| Fuel<br>oump                                    | Press, range kPa (psi)   | Pressure Depends On Flow Rate And System Voltage |  |  |
|   | Flow rate at regulated pressure (L (gal)/hr @ kPa (psi))   | 93.3 @ 350 (24.65 @ 50.8)                        |  |  |
| Fuel Tank                                       |  |  |  |  |
| Capacity refill L (gal                          | lons)  | 58.7 (15.5)                                      |  |  |
| Location (describs)                             |  | Rear Center                                      |  |  |
| Attachment                                      |  | Underbody Strap                                  |  |  |
| Material & Mass kg (                            | (weight lbs.)  | Steel 8.579 (18.9)                               |  |  |
| Filler  | Location & material  | Left Rear Quarter, Steel                         |  |  |
| pipe  | Connection to tank   | Solder   |  |  |
| Fuel line (material)                            | Commenced to tank  | Stee!  |  |  |
| Fuel hose (material)                            |  | Rubber   |  |  |
|   |  | Steel  |  |  |
| Return line (material)<br>Vapor line (material) | · · · · · · · · · · · · · · · · · · ·  | Steel  |  |  |
| - apar mis fameter (ei)                         | Opt., n.a.   | Not Available                                    |  |  |
| Extended<br>ange                                | · · · · · · · · · · · · · · · · · · ·  | 140f WASHING                                     |  |  |
| ank .   | Capacity L (gallons)   |  |  |  |
| •   | Location & material  | •  |  |  |
|   | Attachment   |  |  |  |
|   | Opt., n.a.   | Not Available                                    |  |  |
|   | Capacity L (gallons)   |  |  |  |
| Auxiliary<br>tank                               | Location & material  |  |  |  |
|   | Attachment   |  |  |  |
|   | Sictr switch or valve  | •  |  |  |

Separate fill

| Vehicle Line | CAMARO |        |       | ·          |  |
|--------------|--------|--------|-------|------------|--|
| Model Year _ | 1991   | Issued | 12-89 | Revised(*) |  |

METRIC (U.S. Customary)

Engine Description Engine Code 5.7 LITER V8 (350 CID)
TUNED PORT FUEL INJECTION RPO L98

| Induction type: carburetor, fuel<br>injection system, etc. |   | •   |  |  |  |  |
|--|---|---|--|--|--|--|
| myseuen system, t  |   | TPI - Tuned Port Fuel Injection   |  |  |  |  |
| Manufacturer<br>Carburetor no. of barrels                  |   | AC/Rochester Products None  |  |  |  |  |
|  |   |   |  |  |  |  |
| Fuel<br>Injection  | Point of inj. (no.)                                     | Fuel Injection At Inlet Ports (8)                                       |  |  |  |  |
|  | Constant, pulse, flow                                   | Pulse   |  |  |  |  |
| anjection:   | Control (elec., mech.)                                  | Electronic - On Board Computer  |  |  |  |  |
|  | Sys. press. kPa (psi)                                   | 300 (43.5)  |  |  |  |  |
| idle end   | Manual  | ••  |  |  |  |  |
| die spdrpm<br>spec. neutral                                |   | •   |  |  |  |  |
| propane if   | Automatic   |   |  |  |  |  |
| used)  |   |   |  |  |  |  |
| ntake manifold he<br>or water thermost                     | at control (exhaust<br>atic or fixed)                   | Water, Thermostat   |  |  |  |  |
| Air cleaner type   |   | Replaceable Dual Paper Element  |  |  |  |  |
| Fuel filter (type/location)                                |   | Replaceable Stainless Steel (With Paper Element) Located Near Fuel Tank |  |  |  |  |
| -  | Type (elec. or mech.)                                   | Electric  |  |  |  |  |
| •  | Location (eng., tank)                                   | Fuel Tank   |  |  |  |  |
| Fuel<br>pump   | Press. range kPa (psi)                                  | Pressure Depends On Flow Rate And System Voltage                        |  |  |  |  |
|  | Flow rate at regulated pressure (L (gal)/hr & kPa (psi) | 93.3 @ 350 (24.65 @ 50.8)   |  |  |  |  |
| Fuel Tank  |   |   |  |  |  |  |
| Capacity refill L (g                                       | aliens)   | 58.7 (15.5)   |  |  |  |  |
| Location (describe   |   | Rear Center   |  |  |  |  |
| Attachment   | <u> </u>  | Underbody Strap   |  |  |  |  |
| Material & Mass kg   | (weight (bs.)   | Steel 8.579 (18.9)  |  |  |  |  |
| Filler   | Location & material                                     | Left Rear Quarter, Steel  |  |  |  |  |
| pipe   | Connection to tank                                      | Solder  |  |  |  |  |
| Fuel line (material)                                       |   | Steel   |  |  |  |  |
| Fuel hose (materia   |   | Rubber  |  |  |  |  |
| Return line (materi  | <del>·                                      </del>      | Steel   |  |  |  |  |
| Vapor line (materia  | ··· · · · · · · · · · · · · · · · · ·                   | Steel   |  |  |  |  |
|  | Opt., n.a.  | Not Available   |  |  |  |  |
| Extended<br>range  | Capacity L (gallons)                                    | ***   |  |  |  |  |
| tank   | Location & material                                     |   |  |  |  |  |
|  | Attachment  | •   |  |  |  |  |
|  | Opt., n.a.  | Not Available   |  |  |  |  |
|  | Capacity L (gallons)                                    | я   |  |  |  |  |
| Auxitiary  | Location & material                                     | •   |  |  |  |  |
| tank   | Attachment  |   |  |  |  |  |
|  |   | •   |  |  |  |  |
|  | Sictr switch or valve                                   | i   |  |  |  |  |

 Vehicle Line
 CAMARO

 Model Year
 1991
 Issued
 12-89
 Revised(\*)
 4-90

METRIC (U.S. Customary)

Engine Description
Engine Code

3.1 LITER V6 (191 CID)
MULTI-PORT FUEL INJECTION RPO LHO

| Vehicle                                       | <u>Emission</u>  | Control  | AUTOMATIC                          | MANUAL                                |
|---|--|--|------------------------------------|---------------------------------------|
|   | Type (air injer<br>modifications                         | ction, engine<br>s, other)                               | Computer Command Control           |                                       |
|   |  | Pump or pulse  | Pump                               |                                       |
|   | A:-  | Driven by  | Belt                               |                                       |
| Air<br>Injection                              |  | Air distribution<br>(head, manifold,<br>etc.,)           | Exhaust Manifold                   | Catalytic Converter                   |
|   | :  | Point of entry   | Exhaust Manifold                   | Catalytic Converter                   |
|   | Exhaust<br>Gas<br>Recircu-                               | Type (controlled flow, open orifice, other)              | ECM Controlled                     |                                       |
| chaust  | lation   | Exhaust source   | Exhaust Manifold                   | :                                     |
| nission<br>entrol                             |  | Point of exh.inj.<br>(spacer, carb.,<br>manifold, other) | Inlet Manifold                     |                                       |
|   |  | Type   | Single Bed, Oxidizing & Reducing   | Dual Bed Oxidizing & Reducing         |
|   |  | Number of  | 1                                  |                                       |
|   |  | Location(s)  | Beneath RF Underbody               |                                       |
|   | Catalytic<br>Converter                                   | Volume L (cu.in)   | 2.78 (170)                         | <u> </u>                              |
|   | 1  | Substrate type   | Monolith                           |                                       |
|   |  | Nobia metal type   | Platinum (Pt), Rhodium (Rh)        | Plat.(Pt), Palad.(Pd), Rho.(Rh)       |
|   |  | Noble metal concentration (g/cu. cm.)                    | 0.000838                           | 0.001082                              |
| Type (ventilat<br>atmosphere,<br>system, othe |  | induction  | Induction System                   |                                       |
| ankcase<br>mission<br>ontrol                  | Energy source<br>vacuum, carbo                           |  | Manifold Vacuum                    |                                       |
|   | Discharges to<br>manifold, oth                           | o (intake<br>er)   | Inlet Manifold                     |                                       |
|   | Air init(breath  | er cap,other)  | Air Inlet Duct                     |                                       |
| vapora-                                       | Vapor vented (crankcase,                                 | to Fuel tank   | Canister                           |                                       |
| nission<br>ontro!                             | canister,othe  | r) Carburetor  |                                    |                                       |
|   | Vapor storage  | provision  | Canister                           | · · · · · · · · · · · · · · · · · · · |
| ectron-                                       | Closed loop (  | <u> </u>   | Yes                                |                                       |
| ystem   | Open loop (ye  | s/no)  | No                                 |                                       |
| ngine -                                       | - Exhaust  | System   |                                    |                                       |
| rpe (single, :<br>ual, other)                 | single with cross  | s-aver,  | Single With Dual Tallpipes         | · · · · · · · · · · · · · · · · · · · |
| raight thru,                                  | type (reverse flo<br>separate resona<br>as kg (weight lb | tor)   | 1, Reverse Flow                    |                                       |
| sonator no                                    | . & type   |  | None                               |                                       |
| haust   | Branch o.d.,   | wall thickness   | (a)                                |                                       |
| e<br>navet                                    | Main o.d., wa  | II thickness   | (b)                                |                                       |
|   | Mati. & Mass   | kg (wght.lbs.)   | See Notes 4.53 (10.0)              |                                       |
| er-<br>diate                                  | o.d. & wall thi  | ckness   | Aluminum Coated Steel              |                                       |
| POINTE  | Matl. & Mass   | kg (wght.lbs.)   | 57.15 x 1.09 mm (2.25 x 0.04 in.)  |                                       |
| il  | o.d. & wall thi  | ckness   | Aluminum Coated Steel              |                                       |
|   | Matt. & Mass   |  | Aluminum Coated Steel, 3.231 (7.1) |                                       |

Vehicle Line CAMARO
Model Year 1991 Iss

METRIC (U.S. Customary)
SUPPLEMENTAL PAGE

| 1lssued | 12-89 | Revised(*) |  |
|---------|-------|------------|--|

#### NOTES:

(a) Left Hand/Right Hand Branch - Stainless Steel Laminated; 50.8 x 0.76 Outer Tube, With 0.76 Thick Stainless Steel Inner Tube.

- (b) Stainless Steel Larninated; 57.15 x 0.76 Outer Tube With Stainless Steel Inner Tube 0.76 Thick.
- Muffler And Tailpipe Unit 7.62 (16.8).

| Vehicle Line | CAM  | ARO    |       |            |      |  |
|--------------|------|--------|-------|------------|------|--|
| Model Year   | 1991 | issued | 12-89 | Revised(*) | 4-90 |  |

### METRIC (U.S. Customary)

Engine Description Engine Code 5.0 LITER V8 (305 CID)
ELECTRONIC FUEL INJECTION RPO L03

|                               | Type (air inje<br>modification                           | ction, engine<br>s, other)                               | Air Injection W/Computer Command Control    |  |  |
|-------------------------------|--|--|---|--|--|
|                               |  | Pump or pulse  | Pump Vane                                   |  |  |
| _                             |  | Driven by  | Serpentine Belt                             |  |  |
|                               | Air<br>Injection   | Air distribution<br>(head, manifold,<br>etc.,)           | Exhaust Manifold And Catalytic Converter    |  |  |
|                               |  | Point of entry   | Exhaust Manifold                            |  |  |
|                               | Exhaust<br>Gas   | Type (controlled flow, open orifice, other)              | Back Pressure Modulated                     |  |  |
|                               | Recircu-<br>lation                                       | Exhaust source   | Manifold Exhaust Crossover                  |  |  |
| thaust<br>mission<br>ontrol   |  | Point of exh.inj.<br>(spacer, carb.,<br>manifold, other) | Inlet Manifold                              |  |  |
|                               |  | Type   | Dual Bed (Oxidizing And Reducing)           |  |  |
|                               | 1  | Number of  | One   |  |  |
|                               |  | Location(s)  | Beneath RF Underbody                        |  |  |
|                               | Catalytic<br>Converter                                   | Volume L (cu.in)   | 2.78 (170)                                  |  |  |
|                               |  | Substrate type   | Monolith                                    |  |  |
|                               |  | Noble metal type   | Platinum (Pt), Palladium (Pd), Rhodium (Rh) |  |  |
|                               |  | Noble metal concentration (g/cu. cm.)                    |   |  |  |
|                               | Type (ventilates to atmosphere, induction system, other) |  | Induction System                            |  |  |
| rankcase<br>mission<br>ontrol | Energy source (manifold vacuum, carburetor, other)       |  | Manifold Vacuum                             |  |  |
|                               | Discharges to (intake manifold, other)                   |  | Throttle Body                               |  |  |
|                               | Air init(breather cap.other)                             |  | Air Cleaner                                 |  |  |
| vapora-                       | Vapor vented   | to Fuel tank   | Canister                                    |  |  |
| mission                       | canister,othe  | er) Carburetor   | Canister                                    |  |  |
| Control                       | Vapor storag   | e provision  | Canister                                    |  |  |
| ectron-                       | Closed loop (yes/no)                                     |  | Yes   |  |  |
| ystem                         | tem Open loop (yes/no)                                   |  | No  |  |  |
| ngine -                       | - Exhaust  | System   |   |  |  |
| ype (single, :<br>ual, other) | single with cros   | s-over,  | Single With Dual Tailpipes                  |  |  |

dual, other)

Single With Dual Talipipes

Muffler no. & type (reverse flow, straight thru, separate resonator)
Material & Mass kg (weight lbs.)

Resonator no. & type

None

Exhaust pipe

Branch o.d., wall thickness
(b)

SEE ATTACHED NOTES

METRIC (U.S. Customary)
SUPPLEMENTAL PAGE

| Vehicle Line | CAM  | ARO    |       |            |  |
|--------------|------|--------|-------|------------|--|
| Model Year   | 1991 | lasued | 12-89 | Revised(*) |  |

#### NOTES:

- (a) Left Hand/Right Hand Branch Stainless Steel Laminated; 50.8 x 0.76 Outer Tube,
   With 0.76 Thick Stainless Steel Inner Tube.
- (b) Stainless Steel Laminated; 57.15 x 0.76 Outer Tube With Stainless Steel Inner Tube 0.76 Thick.
- \* Muffler And Tailpipe Unit 8.732 (19.3).

| Vehicle Line CAMAR |      | IARO   |       |            |  |
|--------------------|------|--------|-------|------------|--|
| Model Year         | 1991 | issued | 12-89 | Revised(*) |  |

### METRIC (U.S. Customary)

Engine Description Engine Code

| <del></del>                       |  |
|-----------------------------------|--|
| 5.0 LITER V8 (305 CID)            |  |
| TUNED PORT FUEL INJECTION RPO LB9 |  |

|                                | Type (air inje   | ction, engine  | Air Interview 1810   | <del></del>                            |
|--------------------------------|--|--|--|--|
|                                | modification   | S, other) Pump or pulse                                  | Air Injection W/Computer Command Control   |  |
|                                | 1  | Driven by  | Air Pump<br>Belt   | ······································ |
|                                | Air<br>injection   | Air distribution   |  |  |
|                                | mjecuon  | (head, manifold,<br>etc.,)                               | Exhaust Manifold And Catalytic Converter   |  |
|                                |  | Point of entry   | Exhaust Manifold   | •                                      |
|                                | Exhaust<br>Gas<br>Recircu-                                 | Type (controlled<br>flow, open<br>orifice, other)        | Back Pressure Modulated Controlled Flow  | · · · · · · · · · · · · · · · · · · ·  |
| Exhaust                        | lation   | Exhaust source   | Manifold   |  |
| Emission<br>Control            |  | Point of exh.inj.<br>(spacer, carb.,<br>manifold, other) | Inlet Manifold   | •                                      |
|                                |  | Type   | Dual Bed, Oxidizing & Reducing   |  |
|                                |  | Number of  | 1  | 2                                      |
|                                |  |  |  | •                                      |
|                                | 1  | Location(s)  | Beneath RF Underbody   |  |
|                                | Catalytic Converter  | Volume L (cu.in)   | 2.78 (170)   |  |
|                                |  | Substrate type   | Monolith   |  |
|                                |  | Noble metal type   | Platinum (Pt), Palladium (Pd), Rhodium (Rh)  |  |
|                                |  | Nobie metal  | The state of the s |  |
|                                |  | concentration<br>(g/cu. cm.)                             | 0.001096   | · · · · · · · · · · · · · · · · · · ·  |
|                                | Type (ventilat<br>atmosphere,<br>system, other             | Induction  | Induction System   |  |
| rankcase<br>mission<br>control | Energy source<br>vacuum, carb                              |  | Manifold Vacuum  |  |
|                                | Discharges to<br>manifold, oth                             |  | Intake Manifold  |  |
|                                | Air inlt(breath  | er cap,other)  | Throttle Body  |  |
| vapora-                        | Vapor vented   | to Fuel tank   | Canister   |  |
| ve<br>mission                  | (crankcase,<br>canister,other                              | r) Carburator  |  |  |
| ontrol                         | Vapor storage  | provision  | Canister   |  |
| lectron-                       | Clased loop ()   | /es/no)  | Yes  |  |
| ystem                          | Open loop (ye  | \$/no)   | No   | -                                      |
| ngine -                        | - Exhaust !  | System   | Single Converter (Without N10)   | Dual Converters (With N10)             |
| ype (single,<br>ual, other)    | single with cross  | -over,   | Single With Dual Tailpipes   | Jones (197                             |
| vaignt thru,                   | type (reverse flo<br>separate resona<br>iss kg (weight lb) | tor)   | 1, Reverse Flow  |  |
| esonator no                    | . & type   |  | None   |  |
| uhawat                         | Branch o.d., w   | vall thickness   | (a)  | (c)                                    |
| xhaust<br>pe                   | Main o.d., wal   | thickness  | (b)  | (d)                                    |
|                                | Mati. & Mass I   | rg (wght.lbs.)   | 4.07 (9.0)   | 15.68 (34.6)                           |
| ter-                           | o.d. & wall this   | ckness   | 57.15 x 1.14mm (2.25 x .045 in.)   | 69.85 x 1.40mm (2.75 x 0.05 in.)       |
| rediate                        |  |  | ,  |  |

MatL & Mass kg (wght.fbs.)

Mati. & Mass kg (wght.lbs.)

o.d. & wall thickness

**Aluminum Coated Steet** 

Aluminum Coated Steel

63.5 x 1.07 mm (2.25 x .04 in.)

<sup>\*</sup> Muffler & tailpipe unit 8.845 (19.5). (SEE FOOTNOTES ON PAGE 7.5).

Vehicle Line CAMARO

Model Year 1991 Issued 12-89 Revised(\*)

METRIC (U.S. Customary)
SUPPLEMENTAL PAGE

NOTE: The Exhaust Pipe Has Two Converters In Each Branch Of The Pipe.

<sup>(</sup>a) Larminated - Stainless Steel Outer Pipe, 63.5 x 1.016 (2.5 x 0.04), Steel Inner Pipe.

<sup>(</sup>b) Laminated - Stainless Steel Outer Pipe, 76.2 x 1.016 (3.0 x 0.04), Steel Inner Pipe.

<sup>(</sup>c) 57.15 x 1.37 Thickwall Stainless Steel.

<sup>(</sup>d) 63.5 x 1.37 Thickwall Stainless Steel.
W-Tube 69.85 x 1.37 Thickwall Stainless Steel.

| Vehicle Line | CAN  | CAMARO |       |            |  |  |
|--------------|------|--------|-------|------------|--|--|
| Model Year   | 1991 | Issued | 12-89 | Revised(*) |  |  |

### METRIC (U.S. Customary)

**Engine Description Engine Code** 

5.7 LITER V8 (350 CID) TUNED PORT FUEL INJECTION RPO L98

#### Vehicle Emission Control

|  | Type (air injections modifications                           | tion, engli<br>, other)                        | ne .                               | Air Injection W/Computer Command Control    |  |  |
|--|--|--|------------------------------------|---|--|--|
|  |  | Pumpo  | rpulse                             | Air Pump                                    |  |  |
| xhaust<br>mission<br>control                       |  | Driven   | by                                 | Bett  |  |  |
|  | Air<br>injection   | Air distribution<br>(head, manifold,<br>etc.,) |                                    | Exhaust Manifold And Catalytic Converter    |  |  |
|  |  | Point of                                       | fentry                             | Exhaust Manifold                            |  |  |
|  | Exhaust<br>Gas   | Type (or<br>flow, or<br>prifice,               | ontrolled<br>pen<br>other)         | Back Pressure Modulated Controlled Flow     |  |  |
|  | Recircu-<br>lation   | Exhaus   | t source                           | Manifold · .                                |  |  |
|  |  | (spacer,                                       | fexh.inj,<br>, carb.,<br>d, other) | Inlet Manifold                              |  |  |
|  |  | Туре   |                                    | Dual Bed, Oxidizing & Reducing              |  |  |
|  |  | Number of                                      |                                    | 2   |  |  |
|  | Catalysia  | Location(s)                                    |                                    | Beneath RF Underbody                        |  |  |
| v  | Catalytic<br>Converter                                       | Volume   | L (cu.in))                         | 2.78 (170)                                  |  |  |
|  |  | Substrate type                                 |                                    | Monolith                                    |  |  |
|  |  | Nobien   | netal type                         | Platinum (Pt), Palladium (Pd), Rhodium (Rh) |  |  |
|  |  | Noble metal concentration (g/cu. cm.)          |                                    | 0.001096                                    |  |  |
|  | Type (ventilates to atmosphere, induction system, other)     |  |                                    | Induction System                            |  |  |
| rankcase<br>mission<br>ontrol                      | Energy source (manifold vacuum, carburetor, other)           |  |                                    | Manifold Vacuum                             |  |  |
|  | Discharges to (intake manifold, other)                       |  |                                    | Intake Manifold                             |  |  |
| _  | Air init(breather cap.other)                                 |  | ner)                               | Throttle Body                               |  |  |
| vapora-  | Vapor vented   | to T   | Fuel tank                          | Canister                                    |  |  |
| ve<br>mission                                      | (crankcase,<br>canister,other                                | <u>)                                    </u>   | Carburetor                         |   |  |  |
| Control  | Vapor storage  | provision                                      |                                    | Canister                                    |  |  |
| lectron-   | Closed loop (yes/no)   |  |                                    | Yes   |  |  |
| ystem  | Open loop (yes/no)   |  |                                    | No  |  |  |
| Engine -   | - Exhaust :  | Systen   | n                                  | Dual Converters (With N10)                  |  |  |
| Type (single, single with cross-over, dual, other) |  |  |                                    | Single With Dual Tailpipes                  |  |  |
| ttraioht thru.                                     | type (reverse flo<br>, separate resona<br>ass kg (weight lb: | tori   |                                    | 1, Reverse Flow                             |  |  |
|  |  |  |                                    |   |  |  |

(a) 57.15 x 1.37 Thickwall Stainless Steel.

Branch o.d., wall thickness

Mati. & Mass kg (wght.fbs.)

Mati. & Mass kg (wght.ibs.)

Main o.d., wall thickness

o.d. & wall thickness

o.d. & wall thickness Mati. & Mass kg (wght.tbs.)

63.5 x 1.37 Thickwall Stainless Steet. W-Tube 69.85 x 1.37 Thickwall Stainless Steet.

15.68 (34.6)

None

(a)

(b)

Muffier & Tailpipe Unit 8.845 (19.5).

Resonator no. & type

Exhaust pipe

Inter-mediate pipe

Taif

69.85 x 1.40 mm (2.75 x 0.05 in.)

63.5 x 1.07 mm (2.25 x .04 in.)

**Aluminum Coated Steel** 

**Aluminum Coated Steel** 

| Vehicle Line | CAN  | IARO   |       |            |  |
|--------------|------|--------|-------|------------|--|
| Model Year _ | 1991 | Issued | 12-89 | Revised(*) |  |

### METRIC (U.S. Customary)

**Engine Description Engine Code** 

3.1 LITER V6 (191 CID)

MULTI-PORT FUEL INJECTION RPO LHO

Transmissions/Transaxle (Std., Opt., N.A.)

| Transmissione Transaxic (Sta.,         | Opt., N.A.)   |  |
|--|---------------|--|
| Manual 3-speed (manufacturer/country)  | Not Available |  |
| Manual 4-speed (manufacturer/country)  | Not Available |  |
| Manual 5-speed (manufacturer/country)  | Standard      |  |
| Automatic (manufacturer/country)       | Optional      |  |
| Auto. overdrive (manufacturer/country) | Optional      |  |
|  |               |  |

| <u>Manual</u>            | Transmission/Transaxle    | (MBI)             |  |  |
|--------------------------|---------------------------|-------------------|--|--|
| Number of forward speeds |                           | 5                 |  |  |
|                          | 161                       | 4.03              |  |  |
|                          | Znd                       | 2.37              |  |  |
| Gear                     | 3rd                       | 1.50              |  |  |
| falios                   | 4th                       | 1.00              |  |  |
|                          | 5th                       | 0.76              |  |  |
|                          | Reverse                   | 3.76              |  |  |
| Synchronou               | s meshing (specify gears) | All Forward Gears |  |  |
| Shift lever l            | ocation                   | Floor             |  |  |
| Trans. case              | mat'l, & mass kg (lbs)*   | Aluminum          |  |  |
| Lubricant                | Capacity L (pt.)          | 2.8 (5.9)         |  |  |
|                          | Type recommended          | Dexron II         |  |  |
|                          |                           |                   |  |  |
|                          |                           |                   |  |  |

|   | (Manual Transr   | masion    |   |  |  |
|---|--|-----------|---|--|--|
| Clutch man                                    | nufacturer   |           | Belleville .  |  |  |
| Clutch type (dry, wet; single, multiple disc) |  | ole .     | Dry Disc  |  |  |
| Linkape (h                                    | yd., cable, rod, lever,oth   | er)       | Hydraulic   |  |  |
| Max. pedal<br>spring lead                     | l effort (nom.   | Depressed | 130   |  |  |
| Spring icao                                   | , i i (i (i (i i i i i i i i i i i i i i   | Released  |   |  |  |
| Assist (spri                                  | ing, power/percent, nomi   | inal)     | None  |  |  |
| Type press                                    | ure plate springs  |           | Diaphragm   |  |  |
| Total spring load (nominal) N (lbs.)          |  |           | 5750 (1293)   |  |  |
|   | Facing mfgr. & matt. coding  |           | Valeo/F202  |  |  |
|   | Facing matl. & construction  |           | Non-Asbestos  |  |  |
|   | Rivets per facing  |           | 18  |  |  |
|   | Outside x inside dia. (nom.)   |           | 232.0 x 155.0 mm (9.125 x 6.125 in.)                              |  |  |
| Clutch  | Total eff.area sq cm(sq in)  |           | 234.0 (36.28)   |  |  |
| facing  | Thickness (pressure plate side/fly wheel side)  Rivet depth (pressure plate side/fly wheel side) |           | 3.2/3.2   |  |  |
|   |  |           | 1.1 mm (.043 in.)   |  |  |
|   | Engagement cushio  | n method  | Driven Plate Wave Spoke Springs                                   |  |  |
| Release be                                    | aring type & method lub.   |           | Self Centering Angular Contact Ball Bearing Pre-Packed And Sealed |  |  |
| Torsional d<br>hysteresis                     | lamping method, aprings,   |           | Coil Springs With Non-Metal Friction Control                      |  |  |

<sup>\*</sup> Includes shift linkage, lubricant, and clutch housing. If other specify,

| <b>MVMA</b> | <b>Specifications</b> | ; |
|-------------|-----------------------|---|
|-------------|-----------------------|---|

| Vehicle Line | CAMA! | RO     |       |            |  |
|--------------|-------|--------|-------|------------|--|
| Model Year   | 1991  | Issued | 12-89 | Revised(*) |  |

### METRIC (U.S. Customary)

Engine Description
Engine Code

5.0 LITER V8 (305 CID)
ELECTRONIC FUEL INJECTION RPO L03

Transmissions/Transaxle (Std., Opt., N.A.)

| Transfillosionos Transaxio (otal)      | prij marij    |  |
|--|---------------|--|
| Manual 3-speed (manufacturer/country)  | Not Available |  |
| Manual 4-speed (manufacturer/country)  | Not Available |  |
| Manual 5-speed (manufacturer/country)  | Standard      |  |
| Automatic (manufacturer/country)       | Optional      |  |
| Auto. overdrive (manufacturer/country) | Optional      |  |
|  |               |  |

| Number of forward speed  1st 2nd  Gear area of the state | 18           | 5<br>2.95<br>1.94<br>1.34 |      |  |  |
|---|--------------|---------------------------|------|--|--|
| Gear 3rd ratios 4th   |              | 1.94<br>1.34              |      |  |  |
| Gear 3rd ratios 4th   |              | 1.34                      |      |  |  |
| ratios 4th  |              |                           |      |  |  |
| 4th   |              |                           | 1.34 |  |  |
| 5th   |              | 1.00                      |      |  |  |
|   |              | 0.63                      |      |  |  |
| Reverse   |              | 2.76                      |      |  |  |
| Synchronous meshing (s;   | ecify gears) | All Forward Gears         |      |  |  |
| Shift lever location  |              | Floor                     |      |  |  |
| Trans, case mat'i. & mass   | kg (lbs)*    | Aluminum                  |      |  |  |
| Capacity  | L (pt.)      | 2.8 (5.9)                 |      |  |  |
| Lubricant Type reco   | mmended      | Dexron II                 |      |  |  |

#### Clutch (Manual Transmission)

| Clutch man                                       | ufacturer  |           | Betleville  |  |  |
|--|--|-----------|---|--|--|
| Clutch type (dry, wet; single, multiple disc)    |  | ple       | Dry Disc  |  |  |
| Linkage (h)                                      | yd., cable, rod, lever,oth                       | 107)      | Hydraulic   |  |  |
|  | effort (nom.                                     | Depressed | 150   |  |  |
| spring load                                      | ) it (198.)                                      | Released  |   |  |  |
| Assist (spri                                     | ing, power/percent, non                          | inal)     | None  |  |  |
| Type press                                       | ure plate springs                                |           | Diaphragm   |  |  |
| Total spring load (nominal) N (lbs.)             |  |           | 7750 (1742)   |  |  |
|  | Facing mfgr. & matl. coding                      |           | Valeo/F202  |  |  |
|  | Facing matt. & construction                      |           | Non-Asbestos  |  |  |
|  | Rivets per facing                                |           | 18  |  |  |
| •  | Outside xinside dia. (nom.)                      |           | 254.0 x 165.0 mm (10.0 x 6.5 in.)                                 |  |  |
| Clutch   | Total off.area sq cm(sq in)                      |           | 293.0 (45.43)   |  |  |
| facing   | Thickness (pressure plate side/fly wheel side)   |           | 3.45/3.45   |  |  |
|  | Rivet depth (pressure plate aids/fly wheel side) |           | 1.1 mm (.043 in.)   |  |  |
| •  | Engagement cushi                                 | on method | Driven Plate Wave Spoke Springs                                   |  |  |
| Release be                                       | aring type & method lub                          | ),        | Self Centering Angular Contact Ball Bearing Pre-Packed And Sealed |  |  |
| Torsional damping method, springs,<br>hysteresis |  | 3,        | Coll Springs With Non-Metal Friction Control                      |  |  |

<sup>\*</sup>Includes shift linkage, lubricant, and clutch housing. If other specify.

| Vehicle Line | CAM/ | ARO    |       |            |  |
|--------------|------|--------|-------|------------|--|
| Model Year   | 1991 | Issued | 12-89 | Revised(*) |  |

### METRIC (U.S. Customary)

Engine Description Engine Code 5.0 LITER V8 (305 CID)
TUNED PORT FUEL INJECTION RPO LB9

Transmissions/Transaxle (Std., Opt., N.A.)

| Transmissions/Transaxie (Sto., O       | Plog 14.M.)   |  |
|--|---------------|--|
| Manual 3-speed (manufacturer/country)  | Not Available |  |
| Manual 4-speed (manufacturer/country)  | Not Available |  |
| Manual 5-speed (manufacturer/country)  | Standard      |  |
| Automatic (manufacturer/country)       | Optional      |  |
| Auto. overdrive (manufacturer/country) | Optional      |  |
| <u> </u>                               |               |  |

| Sumber of forward speeds   5   5   5  | Manual        | Transmission/Transaxie     | (M39)             | (MK6)                                  |  |
|---|---------------|----------------------------|-------------------|--|--|
| 2nd   1.94   1.94   1.94  | Number of     | forward speeds             | 5                 | 5                                      |  |
| Sear   1.34   1.34   1.34   1.34   1.34   1.34   1.34   1.34   1.34   1.30 |               | 181                        | 2.95              | 2.75                                   |  |
| ### ### ##############################  |               | 2nd                        | 1.94              | 1.94                                   |  |
| 4th   |               | 3rd                        | 1.34              | 1.34                                   |  |
| Reverse 2.76 2.76  Synchronous meshing (specify gears) All Forward Gears  Shift lever location Floor  Frans. case mat'l. & mass kg (!bs)* Aluminum  Capacity L (pt.) 2.8 (5.9)  | atios         | 4th                        | 1.00              | 1.00                                   |  |
| Synchronous meshing (specify gears)  All Forward Gears  Shift lever location  Floor  Frans. case mat'l. & mass kg (!bs)*  Capacity L (pt.)  Capacity L (pt.)  2.8 (5.9)   |               | 5th                        | 0.63              | 0.73                                   |  |
| Shift lever location Floor  Frans. case mat'l. & mass kg (lbs)" Aluminum  Capacity L (pt.) 2.8 (5.9)  |               | Reverse                    | 2.76              | 2.76                                   |  |
| Frans. case mat'l. & mass kg (tbs)" Aluminum  Capacity L (pt.) 2.8 (5.9)  | Synchrono     | us meshing (specify gears) | All Forward Gears |  |  |
| Lubricant Capacity L (pt.) 2.8 (5.9)  | Shift lever i | location                   | Floor             |  |  |
| Lubricant   | rans, case    | mat'l. & mass kg (!bs)"    | Aluminum          |  |  |
|   |               | Capacity L (pt.)           | 2.8 (5.9)         |  |  |
|   | Lubricant     | Type recommended           | Dexron II         | ······································ |  |
|   |               |                            | 1                 |  |  |
|   |               | 1                          |                   |  |  |

#### Clutch (Manual Transmission)

| Clutch man                | ufacturer  |              | Belleville  |  |
|---------------------------|--|--------------|---|--|
| Clutch typi<br>disc)      | e (dry, wet; single, multip                              | ole .        | Dry Disc  |  |
| Linkage (hy               | yd., cable, rod, lever,oth                               | er)          | Hydraulic   |  |
| Max. pedal<br>apring load | effort (nom.   | Depressed    | 150   |  |
| apring load               | ) N (188.)   | Released     |   |  |
| Assist (spri              | ing, power/percent, nom                                  | inal)        | None  |  |
| Type press                | ure plate springs  |              | Diaphragm   |  |
| Total sprin               | g toad (nominal) N (lbs.)                                |              | 7750 (1742)   |  |
| Facing mfgr. &            | Facing mfgr. & mat                                       | l. coding    | Valeo/F202  |  |
|                           | Facing mati. & construction                              |              | Non-Asbestos  |  |
|                           | Rivets per facing  |              | 18  |  |
|                           | Outside x inside dis. (nom.) Total eff.area sq cm(sq in) |              | 267.0 x 165.0 mm (10.5 x 6.5 in.)                                 |  |
| Clutch<br>facing          |  |              | 346.0 (53.6)  |  |
| vacing .                  | Thickness (pressur<br>side/fly wheel side                | e piate<br>) | 3.45/3.45   |  |
|                           | Rivet depth (pressure plate side/fly wheel side)         |              | 1.1 mm (.043 in.)   |  |
|                           | Engagement cushion method                                |              | Driven Plate Wave Spoke Springs                                   |  |
| Release be                | raring type & method lub                                 |              | Self Centering Angular Contact Ball Bearing Pre-Packed And Sealed |  |
| Torsional d<br>hysteresis | samping method, springs                                  | i,           | Coll Springs With Non-Metal Friction Control                      |  |

 $<sup>\</sup>mbox{\ensuremath{^{\circ}}}$  includes shift linkage, lubricant, and clutch housing. If other specify,

| Vehicle Line | CAM  | ARO    |       |            |  |
|--------------|------|--------|-------|------------|--|
| Model Year   | 1991 | issued | 12-89 | Revised(*) |  |

| METRIC                                  | (U.S. Customar                                  | y)             |                                   |
|---|---|----------------|-----------------------------------|
| Engine Description                      |   |                | 5.7 LITER V8 (305 CID)            |
| Engine Co                               | -   |                | TUNED PORT FUEL INJECTION RPO L98 |
|   |   |                | TOTAL DITTO LE INCLOTION IN O LOS |
| Transmi                                 | ssions/Transaxi                                 | e (Std., Opt., | N.A.)                             |
| Manual 3-spe                            | ed (manufacturer/countr                         | y)             | Not Available ·                   |
| Manual 4-spe                            | ed (manufacturer/countr                         | y)             | •                                 |
| Manual 5-spe                            | ed (manufacturer/countr                         | n              |                                   |
| Automatic (ma                           | anufacturer/country)                            |                | Standard                          |
| Auto. overdri                           | ve (manufacturer/country)                       | )              | Standard                          |
|   |   |                |                                   |
| Manual 1                                | Transmission/Tr                                 | ansaxie        | (NOT AVAILABLE)                   |
| Number of fo                            | rward speeds                                    |                |                                   |
|   | 1st   |                |                                   |
|   | 2nd   | <del></del>    |                                   |
| Gear<br>ratios                          | 3rd   |                |                                   |
|   | 4th   | <del></del>    |                                   |
|   | 5th   |                |                                   |
|   | Reverse   |                |                                   |
| Synchronous                             | meshing (specify gears)                         | <u> </u>       |                                   |
| Shift lever los                         | ation   |                |                                   |
| Trans. case m                           | at'i. & mass kg (ibs)*                          |                |                                   |
| Lubricant                               | Capacity L (pt.)                                |                |                                   |
|   | Type recommended                                |                |                                   |
|   |   | ·              |                                   |
| Clutch (N                               | Manual Transmis                                 | ssion)         | (NOT AVAILABLE)                   |
| Clutch manuf                            | acturer   |                |                                   |
| Clutch type (d                          | fry, wet; single, multiple                      | _              |                                   |
| Linkage (hyd.                           | , cable, rod, lever,other)                      |                |                                   |
| Max. pedal ef                           | fort (nom.                                      | Depressed      |                                   |
| spring load) N                          | (108.)  | Released       |                                   |
| Assist (spring, power/percent, nominal) |   | 1              |                                   |
| Type pressure plate springs             |   |                |                                   |
| Total spring load (nominal) N (lbs.)    |   |                |                                   |
|   | Facing mfgr. & mati. coding                     |                |                                   |
|   | Facing matl. & construction                     |                |                                   |
|   | Rivets per facing                               |                |                                   |
|   | Outside x inside dia. (nom.)                    |                |                                   |
| Clutch                                  | Total off.erea(sq cm sq in)                     |                |                                   |
| facing                                  | Thickness (pressure pla<br>side/fly wheel side) | ato .          |                                   |
|   | Rivet depth (pressure p<br>side/fly wheel side) | late           |                                   |
|   | Engagement cushion method                       |                |                                   |

Release bearing type & method lub. Torsional damping method, aprings, hysteresis

 $<sup>^{*}</sup>$  includes shift linkage, lubricant, and clutch housing. If other specify,

Vehicle Line **CAMARO** issued Model Year 1991 12-89 Revised(\*)

**METRIC (U.S. Customary)** 

**Engine Description** Engine Code

3.1 LITER V6 (191 CID) MULTI-PORT FUEL INJECTION RPO LHO

| Engine cooc   |  | MOETIFFORT FOELINGECTION AFO ENO                               |
|---|--|--|
| Automatic   | Transmission/Transax   | de   |
| Trade Name  |  | 700-R4   |
| Type and special  | feztures (describe)  | 4-Speed Automatic Torque Converter with Clutch                 |
| <del></del>   | Location (column, floor, other)                              | On Floor Console   |
| Gear<br>selector  | Ltr./No. designation<br>(e.g. PRND21)                        | P-R-N- D -D-2-1  |
|   | Shift interlock (yes, no, describe)                          |  |
| •   | 181  | 3.06   |
| _   | 2nd  | 1.63   |
| Gear<br>ratios  | 3rd  | 1.00*  |
|   | 4th  | 0.70*  |
|   | Reverse  | 2.29   |
| Max. upshift spec<br>[km/h (mph)]                           | ed – drive range   | 1-2 = 81 (38), 2-3 = 111 (69)                                  |
| Max. kickdown s<br>[km/h (mph)]                             | peed - drive range   | 3-2 = 105 (65), 2-1 = 50 (31)                                  |
| Min. overdrive sp   | eed (km/h (mph))   | 72 (45)  |
|   | Number of elements   | 3  |
|   | Max. ratio at stall  | 2.15   |
| Torque<br>converter   | Type of cooling (air, liquid)                                | Liquid   |
|   | Nominal diameter   | 245 (9.65)   |
|   | Capacity factor "K"  | 1.60   |
| Lubalanas   | Capacity (refill L(pt.))                                     | 4.5 (9.5)  |
| Lubricant   | Type recommended   | GM Dexron II   |
| Oil cooler (std., o<br>external, air, liqui                 | pt., N.A., internal,<br>d)                                   | Stendard, Integral With Radiator                               |
| Trans. mass [kg(lbs)] & case mati.**                        |  | Aluminum, 71.7 (158.1)   |
| All Wheel   | 4 Wheel Drive  | * Torque Converter Clutch in 3rd & 4th Gears. (NOT APPLICABLE) |
| Desc. & type (par<br>2/4 shift while m<br>chain/gear, etc.) | t-time, full-time,<br>oving, mech., elect.,                  |  |
|   | Manufacturer and model                                       |  |
| Transfer<br>case  | Type and location  |  |
| Low-range gear  | ratio  |  |
| System disconne   |  |  |
| Center<br>differential                                      | Type (bevel, planetary, w or w/o viscous bias, torsen, etc.) |  |

Torque split(% frt/rear)

<sup>\*</sup>Input speed / square root of torque.
\*\*\*\*Dry weight including torque converter. If other, specify.

| Vehicle Une | CAM  | ARO    |       |            |  |
|-------------|------|--------|-------|------------|--|
| Model Year  | 1991 | Issued | 12-89 | Revised(*) |  |

# METRIC (U.S. Customary)

**Engine Description Engine Code** 

|                              |        | <br> |
|------------------------------|--------|------|
| E O LETED MO (OAR OLD)       |        | <br> |
| 5.0 LITER V8 (305 CID)       |        |      |
| • •                          |        |      |
| ELECTRONIC FUEL INJECTION RP | ∩ I ∩2 |      |
| LEFF HOUSE LAFF HAPPOHOLE MA | O 1113 |      |

| Automatic  | Transmission/Transax   | le (See Power Teams for Transmission Usage)             |               |
|--|--|---|---------------|
| Trade Name   |  | '700-R4'  | '200-4R'      |
| Type and specia  | ul features (describe)                                       | 4-Speed Automatic Torque Converter With Planetary Gears |               |
|  | Location (column, floor, other)                              | Steering Column   |               |
| Gear<br>selector   | Ltr./No. designation<br>(e.g. PRND21)                        | P-R-N- D -D-2-1   |               |
|  | Shift interlock (yes, no, describe)                          |   |               |
|  | 1st  | 306   | 2.74          |
| _  | 2nd  | 1.63*   | 1.57          |
| Gear<br>ratios   | 3rd  | 1.00*   | 1.00*         |
|  | 4th  | 0.70*   | 0.67*         |
|  | Reverse  | 2.29  | 2.07          |
| Max. upshift spe   | red - drive range  | 1-2 = 60 (37.5)   |               |
| km/h (mph)   |  | 2-3 = 108 (67)  | Not Available |
| Max. kickdown speed – drive range<br>km/h (mph)            |  | 3-2 = 100 (62)  |               |
|  |  | 2-1 = 45 (28)   | n             |
| Min. overdrive speed km/h (mph)                            |  | 67 (41.5)   | M             |
|  | Number of elements   | 3   |               |
|  | Max. ratio at stall  | 5.8:1   | Not Available |
| Torque<br>Converter  | Type of cooling (air, liquid)                                | Liquid  |               |
|  | Nominal diameter   | 298 (11.75)   |               |
|  | Capacity factor *K**   |   |               |
|  | Capacity refill L (pt.)                                      | 3.0 (6.3)   |               |
| Lubricant  | Type recommended   | Dexron II   |               |
| Oil cooler (std., c<br>external, air, liqu                 | ppt., N.A., internal,<br>id)                                 | Standard, Integral With Radiator                        |               |
| Trans. mass kg (l  | bs) & case mat!. **  | Aluminum  | <del></del>   |
| -  | / 4 Wheel Drive  | (NOT AVAILABLE)   | :             |
| Desc. & type (pa<br>2/4 shift while n<br>chain/gear, etc.) | rt-time, full-time,<br>noving, mech., elect.,                |   |               |
|  | Manufacturer and model                                       |   |               |
| Transfer<br>case   | Type and location  |   |               |
| Low-range gear   | ratio  | <del>-   </del>   |               |
| System disconn   | <del></del>  |   |               |
| Center<br>differential                                     | Type (bevel, planetary, w of w/o viscous bias, torsen, etc.) |   |               |
|  | Torque split(% frt/rear)                                     | <u> </u>  |               |

<sup>\*</sup>Input speed / square root of torque,
\*\*Dry weight including torque converter. If other, specify.

CAMARO Vehicle Line

Model Year 1991 beuzel

12-69

Revised(\*)

METRIC (U.S. Customary)

Engine Description **Engine Code** 

5.0 LITER V8 (305 CID)

TUNED PORT FUEL INJECTION RPO LB9

Automatic Transmission/Transaxie

| Trade Name                               |  |  |
|--|--|--|
|  | <del></del>  | 700-R4   |
| Type and specie                          | al features (describe)                                       | 4-Speed Automatic Torque Converter With Clutch                 |
| -  | Location (column, floor, other)                              | Floor Console  |
| 3ear<br>selector                         | Ltr./No. designation<br>(e.g. PRND21)                        | P-R-N- D -D-2-1  |
|  | Shift interlock (yes,<br>no, describe)                       |  |
|  | 1st  | 3.06   |
| Gear                                     | 2nd  | 1.63   |
| ratios                                   | 3rd  | 1.00°  |
|  | 4th  | 0.70*  |
|  | Reverse  | 2.29   |
| Max. upshift sp<br>(km/h (mph))          | eed - drive range  | 1-2 = 86 (41), 2-3 = 122 (76)                                  |
| Max. kickdown<br>[km/h (mph)]<br>-       | speed - drive range  | 3-2 = 116 (72). 2-1 = 63 (39)                                  |
| Min, overdrive s                         | speed [km/h (mph)]   | 66 (41)  |
|  | Number of elements   | 3  |
|  | Max. ratio at stall  | 2.15   |
| Torque<br>converter                      | Type of cooling (air, Riquid)                                | Liquid   |
|  | Nominal diameter   | 298 (11.75)  |
|  | Capacity factor "K"  | 115  |
| Lubrianna                                | Capacity (refill L(pt.))                                     | 4.7 (10.0)   |
| Lubricant                                | Type recommended   | GM Dexron It   |
| Oil cooler (std.,<br>external, air, ligi | opt., N.A., internal,<br>uid)                                | Standard Integral With Radiator                                |
| Trans. mass [kgi                         | (ibs)] & case mati.™   | Aluminum, 74.2 (163.5)   |
| All Wheel                                | / 4 Wheel Drive  | * Torque Converter Clutch in 3rd & 4th Gears. (NOT APPLICABLE) |
| Desc. & type (pa                         | art-time, full-time,<br>moving, mech., elect.,               |  |
|  | Manufacturer and model                                       |  |
| Transfer<br>case                         | Type and location  |  |
| Low-range gear                           | ratio  |  |
| System disconn                           | ect (describe)   |  |
| Center<br>differential                   | Type (bevs!, planetary, w or w/o viscous bias, torsen, etc.) |  |
|  |  |  |

<sup>\*</sup> Input speed / square root of torque.

\*\* Dry weight including torque converter, if other, specify.

| Vehicle Line | CAMARO |        |       |            |  |
|--------------|--------|--------|-------|------------|--|
| Model Year   | 1991   | issued | 12-89 | Revised(*) |  |

#### METRIC (U.S. Customary)

**Engine Description Engine Code** 

|                                   | _ |   |
|-----------------------------------|---|---|
| 5.7 LITER V8 (350 CID)            |   | • |
| TUNED PORT FUEL INJECTION RPO L98 |   |   |

#### Automatic Transmission/Transaxle Trade Name 700-R4 Type and special features (describe) 4-Speed Automatic Torque Converter with Clutch Location (column, floor, other) Floor Console Gear selector Ltr./No. designation (e.g. PRND21) P-R-N- D -D-2-1 Shift interlock (yes, no, describe) 151 3.06 1.63 2nd Gear ratios 3rd 1.00\* 0.70\* 4th Reversé 2.29 Max. upshift speed - drive range [km/h (mph)] 1-2 = 63 (39), 2-3 = 125 (78) 3-4 = 197 (125) Max. kickdown speed – drive range [km/h (mph)] 3-2 = 104 (65), 2-1 = 57 (35) Min. overdrive speed (km/h (mph)) 65 (41) Number of elements 3 Max. ratio at stall 1.91 Type of cooling (air, bould) Torque converter Liquid 298 (11.75) Nominal diameter Capacity factor "K" 100 4.7 (10.0) Capacity (refill L(pt.)) Lubricant Type recommended GM Dexron II Oil cooler (std., opt., N.A., internal, external, air, liquid) Standard Integral With Radiator Trans. mass [kg(lbs)] & case matl.\*\* Aluminum, 74.2 (163.5) \* Torque Converter Clutch in 3rd & 4th Gears. All Wheel / 4 Wheel Drive (NOT APPLICABLE) Desc. & type (part-time, full-time, 2/4 shift while moving, mech., elect., chain/gear, etc.) Manufacturer and model Transfer Type and location Low-range gear ratio System disconnect (describe) Type (bevel, planetary, w or w/o viscous bias, torsen, etc.) Center differential Torque split(% frt/rear)

input speed / square root of torque.
 Dry weight including torque converter. If other, specify.

| MVMA Specifications           |                         |                         | Vehicle Line                                    | CAM                                   | ARO                                   |          |               |   |  |
|-------------------------------|-------------------------|-------------------------|---|---------------------------------------|---------------------------------------|----------|---------------|---|--|
|                               |                         |                         | Model Year _                                    | 1991                                  | lasued                                | 12-89    | Revised(*)    |   |  |
| METRIC                        | (U.S.                   | Customary)              |   |                                       |                                       |          |               |   |  |
| Engine De                     | scripti                 | on                      | 3.1 LITER V8 (191                               | CID)                                  |                                       |          |               |   |  |
| Engine Co                     | de                      |                         | MULTI-PORT FUI                                  | •                                     | ON RPO LHO                            | <b>o</b> |               |   |  |
| Axle Rat                      | io an                   | d Tooth Combinations    | AUTOMATIC - MI                                  | <br>D8                                |                                       |          | MANUAL - MB1  |   |  |
| Axle ratio (or                |                         |                         | 3.23 (2.26)                                     |                                       | · · · · · · · · · · · · · · · · · · · |          | 3.42 (2.60)   |   |  |
| Ring gear o.d                 | ·                       |                         | 7.625 in.                                       |                                       |                                       |          | 7.625 In.     |   |  |
| No. of                        | Pinio                   | n                       | 13  |                                       |                                       |          | 12            | _ |  |
| teeth                         | Ring                    | gear                    | 42  |                                       |                                       |          | 41            |   |  |
|                               |                         |                         |   |                                       |                                       |          | <del>-:</del> |   |  |
| Rear Ax                       | <u>le Un</u>            | lt                      |   |                                       |                                       |          |               |   |  |
| Description                   |                         |                         | Salisbury/Beam Ho                               | using                                 |                                       |          |               |   |  |
| Limited slip o                | ifferent                | ial (type)              | Not Applicable                                  |                                       |                                       |          | <u> </u>      |   |  |
| Drive pinion                  |                         | Туре                    | Hypoid  |                                       |                                       |          |               |   |  |
|                               |                         | Offset                  | 1.50  |                                       |                                       |          |               |   |  |
| No. of differe                | ntial pin               | ions                    | 2   |                                       |                                       |          |               |   |  |
| Pinion/<br>differential       | Adjustment (shim, etc.) |                         | Shim  |                                       |                                       |          |               |   |  |
|                               |                         | Bearing adjustment      | Shim  |                                       |                                       |          |               |   |  |
| Driving whee                  | l bearing               | (type)                  | Cylindrical Roller Direct On Shafts, Drawn Cup  |                                       |                                       |          |               |   |  |
| Lubricant                     | Capa                    | city L (pt.)            | 1.66  |                                       |                                       |          |               |   |  |
|                               | Type                    | recommended             | GL-5 Gear Lubricant                             |                                       |                                       |          |               |   |  |
|                               |                         |                         |   |                                       |                                       |          |               |   |  |
|                               |                         |                         |   |                                       | <del></del>                           |          |               |   |  |
| Propelle                      | r Sha                   | ift – Rear Wheel Drive  |   |                                       |                                       |          |               |   |  |
| Manufacturer<br>Type (straigh | ?                       |                         | Saginaw Division                                |                                       |                                       |          |               |   |  |
| internal-exte                 | rnai dam                | per, etc.)              | Straight Tube W/Internal Damper                 |                                       |                                       |          |               |   |  |
| Outer                         | Manu                    | al 3-speed transmission | Not Applicable                                  |                                       |                                       |          |               |   |  |
| diam. x<br>length*x           | Manu                    | al 4-speed transmission | Not Applicable                                  |                                       |                                       |          |               |   |  |
| wall<br>thickness             | Manu                    | al 5-speed transmission | 83.5* x 1057 x 1.65 mm (2.5* x 41.6 x .065 in.) |                                       |                                       |          |               |   |  |
| iniekass.                     | Overd                   | irive -                 | Not Available                                   |                                       |                                       |          |               |   |  |
| <del></del>                   | Autor                   | natic transmission      | 63.5* x 1057 x 1.65                             | mm (2.5*                              | x 41.6 x .065                         | in.)     |               |   |  |
| Inter-<br>mediate             | Type                    | (plain, anti-friction)  | Not Applicable                                  |                                       |                                       |          |               |   |  |
| bearing                       | Lub. (                  | fitting, prepack)       | Not Applicable                                  |                                       |                                       |          | ·             |   |  |
| Slip                          | Туре                    |                         | Splined   | · · · · · · · · · · · · · · · · · · · |                                       |          |               |   |  |
| yoke                          | Numb                    | per of teeth            | 27  |                                       |                                       |          |               |   |  |
|                               |                         |                         | 29 84 mm /1 174 in                              | 1                                     |                                       |          |               |   |  |

Make and mfg. no.

Rr. attach(u-bolt,clamp,etc)

Type (plain, anti-friction)

Lubrication (fitting, prepack)

Number used

Type (ball and trunnion, cross)

Bearing

Drive taken through (torque tube, arms or springs)

Torque taken through (torque tube, arms or aprings)

Front

2

Cross Strap & Bolts

Anti-Friction

Prepacked

Propeller Shaft Assembly

Torque Arm Assembly

Saginaw Division

Saginaw Division

Universal joints

<sup>\*</sup> Centerline to centerline of universal joints, or to centerline of attachment.

<sup>\* 70</sup>mm (2.75 in) Dia. Aluminum Shaft Replaces Base Steel Shaft Where Necessary For Weight Reduction.

| MVM                 | A Specifications                              | Vehicle Line | CAN   | 1ARO       |               | ·           |                                       |             |  |
|---------------------|---|--------------|---|------------|---------------|-------------|---------------------------------------|-------------|--|
|                     | •   | Model Year   | 1991  | issued     | 12-89         | Revised(*)  |                                       |             |  |
| METRIC              | (U.S. Customary)                              |              |   |            |               |             |                                       |             |  |
| Engine De           | sscription                                    |              | 5.0 LITER V8 (305                               | CID)       |               |             |                                       |             |  |
| Engine Co           | ode   |              | THROTTLE BODY                                   | INJECTIO   | N RPO L03     |             |                                       |             |  |
| Axle Ra             | tio and Tooth Combin                          | ations       | AUTOMATIC - ME                                  | )B         |               |             | MANUAL - M39                          |             |  |
|                     | r overall top gear ratio)                     |              | 2.73 (1.91)                                     |            |               | ·           | 3.08 (1.94)                           |             |  |
| Ring gear o.        | d.  |              | 7.625   |            |               |             | 7.625                                 | <del></del> |  |
| No. of<br>teeth     | Pinion  |              | 15  |            |               |             | 13                                    |             |  |
|                     | Ring gear                                     |              | 41  | ·          |               |             | 40                                    |             |  |
| Rear Ax             | ria linit                                     |              |   |            |               |             |                                       |             |  |
| Description         | UB OTHE                                       |              | Salisbury/Beam Hor                              | voina      |               |             |                                       |             |  |
| <del></del>         | differential (type)                           |              | Not Applicable                                  | using      |               |             |                                       |             |  |
|                     | Type  |              | Hypoid  |            |               |             |                                       |             |  |
| Drive pinion        | Offset  |              | 1.50  |            | ···-          |             |                                       |             |  |
| No. of differ       | ential pinions                                | -            | 2   |            | <del> </del>  |             | · · · · · · · · · · · · · · · · · · · |             |  |
| Pinion/             | Adjustment (shim, etc.)                       |              | Shim  |            |               |             |                                       |             |  |
| differential        | Bearing adjustment                            |              | Shim  |            |               |             |                                       |             |  |
| Driving when        | el bearing (type)                             |              | Cylindrical Roller Di                           | rect On St | afts, Drawn C | up          |                                       |             |  |
| Lubiana             | Capacity L (pt.)                              |              | 1.66  |            |               |             |                                       |             |  |
| Lubricant           | Type recommended                              |              | GL-5 Gear Lubricar                              | nt         |               |             |                                       |             |  |
|                     | ·   |              | <u> </u>  |            | <u> </u>      | -           |                                       |             |  |
|                     |   |              |   |            |               |             |                                       |             |  |
| Propelle            | er Shaft – Rear Wheel                         | Drive        |   |            |               |             | ,                                     |             |  |
| Manu: acture        | r   |              | Saginaw Division                                |            |               |             |                                       |             |  |
| internal-exte       | nt tube, tube-in-tube,<br>ornal damper, etc.) |              | Straight Tube W/Internal Damper                 |            |               |             |                                       |             |  |
| Outer               | Manual 3-speed transmission                   |              | Not Applicable                                  |            |               |             |                                       |             |  |
| diam. x<br>length*x | Manual 4-speed transmission                   | _            | Not Applicable                                  |            |               |             |                                       |             |  |
| wall<br>thickness   | Manual 5-speed transmission                   |              | 63.5* x 1057 x 1.65 mm (2.5* x 41.6 x .065 in.) |            |               |             |                                       |             |  |
| LINCKHUSS           | Overdrive                                     |              | Not Available                                   |            |               |             |                                       |             |  |
|                     | Automatic transmission                        |              | 63.5* x 1057 x 1.65 mm (2.5* x 41.6 x .065 in.) |            |               |             |                                       |             |  |
| inter-<br>mediate   | Type (plain, anti-friction)                   |              | Not Applicable                                  |            |               |             |                                       |             |  |
| bearing             | Lub. (fitting, prepack)                       |              | Not Applicable                                  |            |               |             |                                       |             |  |
| Slip                | Туре  |              | Splined   |            |               |             |                                       |             |  |
| yoke                | Number of teeth                               |              | 27  |            |               |             |                                       |             |  |
|                     | Spline o.d.                                   |              | 29.84 mm (1.174 in.)                            |            |               |             |                                       |             |  |
|                     | Make and mfg. no.                             | Front        | Saginaw Division                                |            |               |             |                                       |             |  |
|                     | WELD END ON B. 115.                           | Rear         | Saginaw Division                                |            |               |             |                                       |             |  |
|                     | Numberused                                    |              | 2   |            |               |             |                                       |             |  |
| Universal           | Type (ball and trunnion, cross)               | •            | Cross   |            |               | •           |                                       |             |  |
| joints              | Ar. attach(u-bolt,clamp,etc)                  | <del>-</del> | Strap & Bolts                                   |            |               | <del></del> | <del></del>                           |             |  |
|                     | Type (plain, anti-friction)                   |              | Camp a Dolla                                    |            |               |             |                                       |             |  |

Lubrication (fitting, prepack) Anti-Friction

Prepacked

Propeller Shaft Assembly

Torque Arm Assembly

Drive taken through (torque tube, arms or springs)

Torque taken through (torque tube, arms or springs)

<sup>\*</sup> Centerline to centerline of universal joints, or to centerline of attachment.

<sup>\* 70</sup>mm (2.75 in) Dia. Aluminum Shaft Replaces Base Steel Shaft Where Necessary For Weight Reduction.

| <b>MVMA</b> | <b>Specifications</b> |
|-------------|-----------------------|
|-------------|-----------------------|

| Vehicle Line | CAM  | ARO    |       |            |  |
|--------------|------|--------|-------|------------|--|
| Model Year   | 1991 | Issued | 12-89 | Revised(*) |  |

X

### **METRIC (U.S. Customary)**

| Engine | Description |
|--------|-------------|
| Engine | Code        |

|                                      | <br> |
|--------------------------------------|------|
| 5.0 LITER V8 (305 CID)               |      |
| THINED PORT FILE! INJECTION SPO I BO |      |

| Axie R       | etio and Tooth Combinations | MANUAL - M39 | MANUAL - MK6 |             |  |
|--------------|-----------------------------|--------------|--------------|-------------|--|
| Axle ratio ( | pr overall top gear ratio)  | 2.73 (1.91)  | 3.08 (1.94)  | 3.42 (2.50) |  |
| Ring gear o  | o.d.                        | 7.625        | 7.625        | 7.625       |  |
| No. of       | Pinion                      | 15           | 13           | 12          |  |
| teeth        | Ring gear                   | 41           | 40           | 41          |  |

### Rear Axle Unit

| Description    |                         | Salisbury/Beam Housing                         |
|----------------|-------------------------|--|
| Limited slip o | differential (type)     | Cone Clutch                                    |
|                | Туре                    | Hypold   |
| Drive pinion   | Offset                  | 1.50   |
| No. of differ  | ential pinions          | 2  |
| Pinion/        | Adjustment (shim, etc.) | Shirm  |
| differential   | Bearing adjustment      | Shim   |
| Driving whee   | el bearing (type)       | Cylindrical Roller Direct On Shafts, Drawn Cup |
|                | Capacity L (pt.)        | 1.56   |
| Lubricant      | Type recommended        | GL-5 Gear Lubricant                            |

### Propeller Shaft - Rear Wheel Drive

| Manufacture  |                             | - 4b.a                                 |       | Saginaw Division                                |  |  |  |
|--|-----------------------------|--|-------|---|--|--|--|
| Type (straight tube, tube-in-tube, internal-external damper, etc.) |                             |  |       | Straight Tube W/Internal Damper                 |  |  |  |
| <b>.</b>   | Manual 3-speed transmission |  |       | Not Applicable                                  |  |  |  |
| Outer<br>diam. x   | Manual 4-1                  | speed transmission                     | •     | Not Applicable                                  |  |  |  |
| length" x<br>Wall  | Manual 5-s                  | speed transmission                     |       | 63.5* x 1057 x 1.65 mm (2.5* x 41.6 x .065 in.) |  |  |  |
| thickness  | Overdrive                   |  |       | Not Available                                   |  |  |  |
|  | Automatic                   | transmission                           |       | 63.5* x 1057 x 1.65 mm (2.5* x 41.6 x .065 in.) |  |  |  |
| Inter-   | Type (plain                 | , anti-friction)                       |       | Not Applicable                                  |  |  |  |
| mediate<br>bearing   | Lub. (fittin                | g. prepack)                            |       | Not Applicable                                  |  |  |  |
| Ar-  | Туре                        |  |       | Splined   |  |  |  |
| Slip<br>yoke   | Number of                   | teeth                                  |       | 27  |  |  |  |
|  | Spline o.d.                 |  |       | 29.84 mm (1.174 in.)                            |  |  |  |
|  | Make and                    | -1                                     | Front | Saginaw Division                                |  |  |  |
|  | Make and                    | mrg. no.                               | Rear  | Saginaw Division                                |  |  |  |
|  | Numberus                    | ed                                     |       | 2   |  |  |  |
| Universal  | Type (ball a<br>cross)      | and trunnion,                          |       | Cross   |  |  |  |
| joints   | Rr. attach(                 | u-bolt,clamp,etc)                      |       | Strap & Bolts                                   |  |  |  |
|  |                             | Type (plain,<br>anti-friction)         |       | Anti-Friction                                   |  |  |  |
|  | Searing                     | Bearing Lubrication (fitting, prepack) |       | Prepacked                                       |  |  |  |
| Drive taken s<br>arms or aprir                                     | through (torqu<br>ngs)      | s tube,                                |       | Propeller Shaft Assembly                        |  |  |  |
| Torque taken through (torque tube,<br>arms or springs)             |                             |  |       | Torque Arm Assembly                             |  |  |  |

<sup>\*</sup> Centerline to centerline of universal joints, or to centerline of attachment.

<sup>\* 70</sup>mm (2.75 in) Dia. Aluminum Shaft Replaces Base Steel Shaft Where Necessary For Weight Reduction.

| MVMA  | /MA Specifications  Vehicle Line CAMARO  Model Year 1991 Issued 12-89 Revised(*) |                                   |        |   |                |               |               |  |             |  |
|---|--|-----------------------------------|--------|---|----------------|---------------|---------------|--|-------------|--|
| METRIC (U.S. Customary)                             |  |                                   |        | MIOOEI 16E                                      | 1851           |               | 12-69         | Revised(*)   |             |  |
| Engine De   | -  | 1                                 |        | 5.7 LITER V8 (350<br>TUNED PORT FUE             | · <del>-</del> | ION RPO L98   | 3             |  |             |  |
| Axle Rat  | io and   | Tooth Combin                      | ations |   |                |               |               |  |             |  |
| Axle ratio (or o                                    | overall top  | gear ratio)                       |        | 3.23 (2.26)                                     |                |               |               |  |             |  |
| Ring gear o.d.                                      |  |                                   |        | 7.625   |                |               |               |  |             |  |
| No. of<br>teeth                                     | Pinion   |                                   |        | 13  |                |               |               |  |             |  |
|   | Ring ge  | A.F                               |        | 42  |                |               |               |  |             |  |
| Rear Axi  | e Unit   |                                   |        |   |                |               |               |  |             |  |
| Description   |  |                                   |        | Salisbury/Beam Hou                              | ısing          |               |               | · <del>-</del> . · · · · · · · · · · · · · · · · · · · |             |  |
| Limited slip d                                      | ifferential  | (type)                            |        | Cone Clutch                                     |                |               |               |  | -           |  |
| Drive pinion  | Ŀ  | Гуре                              |        | Hypoid  |                |               |               |  |             |  |
|   |  | Offset                            |        | 1.50  | ·              |               |               |  |             |  |
| No. of differe                                      | ntial pinio  | 18                                |        | 2   |                |               |               |  |             |  |
| Pinion/<br>differential                             | 14   | Adjustment (shim, etc.)           |        | Shim  |                |               |               |  |             |  |
|   |  | Bearing adjustment                |        | Shim  |                |               |               |  |             |  |
| Driving wheel                                       | T  | <del> </del>                      |        | Cylindrical Roller Dir                          | ect On Sh      | atts, Drawn C | up            | · -  | <del></del> |  |
| Lubricant   | Capacit  |                                   |        | 1.66  |                |               |               | · · · · · · · · · · · · · · · · · · ·                  | <del></del> |  |
|   | Type rei   | commended                         |        | GL-5 Gear Lubricant                             |                |               |               |  |             |  |
|   |  |                                   |        | <del> </del>                                    |                |               | · <del></del> |  |             |  |
|   |  |                                   |        | <u> </u>  |                |               |               | <del> </del>   | <del></del> |  |
| Propelle  | r Shaft  | - Rear Wheel                      | Drive  |   |                |               |               |  |             |  |
| Manufacturer  |  | 11001 111100                      | 0      | Saginaw Division                                |                |               |               |  |             |  |
| Type (straight internal-exter                       | tube, tube<br>na! dampe  | e-in-tube,<br>r. etc.)            |        | Straight Tube W/Internal Damper                 |                |               |               |  |             |  |
| · · · · · · · · · · · · · · · · · · ·               | 1  | 3-speed transmission              |        | Not Applicable                                  |                |               |               |  |             |  |
| Outer<br>diam, x                                    | Manual-  | 4-speed transmission              |        | Not Applicable                                  |                |               |               |  |             |  |
| length" x<br>wall                                   | Manual.  | 5-speed transmission              |        | 63.5° x 1057 x 1.65 mm (2.5° x 41.6 x .065 in.) |                |               |               |  |             |  |
| thickness   | Overdris   | ve                                |        | Not Available                                   |                |               |               |  |             |  |
|   | Automa   | tic transmission                  |        | 83.5° x 1057 x 1.65 mm (2.5° x 41.6 x .065 in.) |                |               |               |  |             |  |
| inter-<br>mediate                                   | Type (pl   | ain, anti-friction)               |        | Not Applicable                                  |                |               |               |  |             |  |
| bearing   | Lub. (fit  | ting, prepack)                    |        | Not Applicable                                  |                |               |               |  |             |  |
| Slip  | Type   |                                   |        | Splined   |                |               |               |  |             |  |
| yoke  | Number   | of teeth                          |        | 27  |                |               |               |  |             |  |
|   | Spline o   | .d                                |        | 29.84 mm (1.174 in.)                            |                |               |               |  |             |  |
|   | Make an  | id mfg. no.                       | Front  | Saginaw Division                                |                |               |               |  |             |  |
|   |  |                                   | Rear   | Saginaw Division                                |                |               |               |  |             |  |
|   | Number   | used                              |        | 2   |                |               |               |  |             |  |
| Universal<br>joints                                 | Type (ba<br>cross)   | Ill and trunnion,                 |        | Cross   |                |               |               |  |             |  |
|   | Rr. attac  | h(u-bolt,clamp,etc)               |        | Strap & Bolts                                   |                |               |               |  |             |  |
|   |  | Type (plain,<br>anti-friction)    |        | Anti-Friction                                   |                |               |               |  |             |  |
|   | Searing  | Lubrication<br>(fitting, prepack) |        | Prepacked                                       |                |               |               |  |             |  |
| Drive taken th<br>arms or spring                    | rough (tor<br>s)   | que tube,                         |        | Propeller Shaft Asse                            | mbly           |               | · <u> </u>    |  |             |  |
| Torque taken through (torque tube, arms or springs) |  |                                   |        |   |                |               |               |  |             |  |

Torque Arm Assembly

<sup>\*</sup> Centerline to centerline of universal joints, or to centerline of attachment.

<sup>\* 70</sup>mm (2.75 in) Dia. Aluminum Shaft Replaces Base Steel Shaft Where Necessary For Weight Reduction.

| 8.81/4.4.4                               | C-               |  | Vehicle Line CAMARO   |  |  |  |  |  |
|--|------------------|--|---|--|--|--|--|--|
| MVMA                                     | 9þ               | ecifications                                     | Model Year 1991 Issued 12-89 Revised(*)                                     |  |  |  |  |  |
| METRIC (                                 | U.S.             | Customary)                                       |   |  |  |  |  |  |
| Body Type                                | \nd/C            | )r   | ALL   |  |  |  |  |  |
| Engine Disp                              | lacer            | nent   |   |  |  |  |  |  |
| Suspensi                                 | on -             | General Including                                | Electronic Controls   |  |  |  |  |  |
|  | Std              | /opt./not avail.                                 | Not Applicable  |  |  |  |  |  |
|  | Mar              | ual/automatic control                            |   |  |  |  |  |  |
| ,  | Typ              | e (air/hydraulic)                                | • • • • • • • • • • • • • • • • • • •                                       |  |  |  |  |  |
| Car<br>teveting                          | Pnn              | Ary/assist spring                                |   |  |  |  |  |  |
|  | Rea              | r only/4 wheel leveling                          |   |  |  |  |  |  |
|  | Sing             | le/dual rate spring                              |   |  |  |  |  |  |
|  | Sing             | le/dual ride heights                             |   |  |  |  |  |  |
|  | Pro              | rision for jacking                               | Jacking Provisions On Rocker Panels   |  |  |  |  |  |
|  | _                | derd/option/not avail.                           | Not Applicable  |  |  |  |  |  |
|  | $\overline{}$    | ual/automatic control                            | •   |  |  |  |  |  |
|  |                  | nber of damping rates                            |   |  |  |  |  |  |
| Shock<br>absorber<br>damping<br>controls |                  | e of actuation (manual/<br>tric motor/air, etc.) | *   |  |  |  |  |  |
| contrats                                 | :                | Lateral acceleration                             | 7   |  |  |  |  |  |
|  | i                | Deceleration                                     |   |  |  |  |  |  |
|  | •                | Acceleration                                     | *   |  |  |  |  |  |
| <del></del>                              | •                | Road surface                                     | •   |  |  |  |  |  |
| Shock                                    | Тур              | <u> </u>   | Direct, Double Acting. Hydraulic  |  |  |  |  |  |
| absorber<br>(front &                     | Mai              | K+   | Delco   |  |  |  |  |  |
| fear)                                    | Pist             | on diameter                                      | 32mm V-6; 35mm V-8 Front/ 25mm RS & Base Z28; 32mm Z28, Rear                |  |  |  |  |  |
|  | Roc              | l diameter                                       | 25mm Front; 12.5mm Rear   |  |  |  |  |  |
| Suspensi                                 | on -             | - Front  |   |  |  |  |  |  |
| Type and desc                            | iption           |  | Independent W/Coil Springs, Modified MacPherson Strut                       |  |  |  |  |  |
|  | Full             | jounce   | 75.0mm RS; 57.0mm RS W/16" Tire, Z28  |  |  |  |  |  |
| Travel*                                  | Full             | rebound  | 104.0 mm (4.90 in)  |  |  |  |  |  |
|  | Тур              | e,(coil,leaf,other&matl)                         | Coil, Steel   |  |  |  |  |  |
|  | Inst             | lators (type & mati)                             | Rubber (Top)  |  |  |  |  |  |
| Spring                                   |                  | (coil design height                              | 260 x 103.0; 2490 x 15 mm   |  |  |  |  |  |
|  | & i. c           | 1.)  | (10.2 x 4.06; 98 x .59 in)  |  |  |  |  |  |
|  | Spr              | ing rate N/mm (lb./in.)                          | 64 N/mm RS & Base Z28: 96 N/mm Z28  |  |  |  |  |  |
|  | Rat              | e C wheel N/mm (lb./in)                          | Spring Rate x (2.455)   |  |  |  |  |  |
| P4-6'4                                   | Тур              | e (link,inkless,frmless)                         | Link  |  |  |  |  |  |
| Stabilizer                               | Mat              | eria! & bar diameter                             | 30mm Solid, RS; 34mm Hollow, Base Z28 & 16" Tire RS, 35mm Hollow Z28; Steel |  |  |  |  |  |
| Suspensi                                 | on -             | Rear   |   |  |  |  |  |  |
| Type and desc                            | iption           |  | Salisbury Axie W/Torque Arm, ICA, Track Bar, Coil Springs                   |  |  |  |  |  |
| Travel*                                  | Full             | jounce   | 87.0 mm (3.4 in.)   |  |  |  |  |  |
| 118A61.                                  | Full             | rebound  | 118.0 mm (4.6 in.)  |  |  |  |  |  |
|  | Тур              | e(coil,leaf,other&matl)                          | Coil-Steel  |  |  |  |  |  |
|  | Size             | (length x width, soil<br>ign height & i.d.)      | 254.0 x 102.6; 2709 x 12.0 mm<br>(10 x 4.03; 27.9 x .472 in)                |  |  |  |  |  |
| Spring                                   | Spr              | ing rate N/mm (lb/in)                            | 18/25 Variable Coil (103.0) RS; 23.0 (131.5) Z28 & F-41 Base                |  |  |  |  |  |
|  | _                | • • wheel N/mm (lb/in)                           | 0.96 x Spring Rate  |  |  |  |  |  |
|  | -                | lators(type & material)                          | Rubber isolated   |  |  |  |  |  |
|  | If No. of leaves |  | Not Applicable  |  |  |  |  |  |

Shackle(comp or tens)

Type(link.tnkless,frmless)

Material & bar diameter

Track bar (type)

Stabilizer

"U" Section W/Rubber Bushings

18mm RS, 21mm RS W/16" Tire & Base Z28, 23mm Z28; Steel

Link

<sup>\*</sup> Define load condition:

#### **MVMA Specifications** Vehicle Line **CAMARO** Model Year 1991 Issued 12-89 Revised(\*) **METRIC (U.S. Customary)** Body Type And/Or SPORT COUPE **Z**28 **Engine Displacement** Brakes - Service Single Caliper; Disc Front, Duo-Servo Drum Rear Description Disc Optional Front/Rear (RPO J65) Manufacturer and brake type (std., opt., n.a.) Front (disc or drum) Rear (disc or drum) Drum; Disc Optional For IROC-Z Valving type(prop, delay, metering, other) Proportioning, Faiture Warning Power brake (std., opt., n.a.) Standard Booster type(rmt,intgrl,vac.,hyd.,etc.) Tandem Vacuum Source (inline, pump, etc.) Inline Vacuum Reservoir (valume cu. in.) None Pump-type Traction Control Operational speed range Type engine intervention Front/rear (std., opt., n.a) Manufacturer Type (electronic, mech.) Anti-lock device Number sensors or circuits No. anti-lock hyd. circuits integral or add-on system Yaw control (yes, no) Hydraulic power source Effective area sq. cm. (sq. in.)\* 615.5 (95.4) Total Gross Lng area sq. cm. (sq. in.)\*\*(F/A) 691.6 (107.2) Total Swept erea sq. cm. (sq. in.) \*\*\*(F/R) 1985.1 (307.7) Total F/267.0 mm (10.5 in.), R/296.0 mm (11.65 in.) Outer working diameter Inner working diameter F/R F/171.5 mm (6.75 in.), R/211.0 mm (8.31 in.) Rotor Thickness F/26.2 mm (1.03 in.), R/20.0 mm (0.79 in.) Matl & type (vented/sld) Cast Iron, Vented F/R F/R Diameter & width 241.0 mm (9.5 in.), 50.8 mm (2.0 in.) F/R Drum Type and material F/R Cast Iron Finned (Aluminum For Selected Applications) Wheel cylinder bore F/R F/64 mm (2.5 in.); R/19 mm (0.75 in.) Drum; 40.5 mm (1.6 in.) Disc Master cylinder Bore/stroke F/A Bore: 24.0 mm (0.94 in.) Pedal arc ratio 3.25:1 Line pressure at 445 N (100 lb.) pedal toad kPa (psi) F/B Self-Adjusting/Self-Adjusting Lining clearance

| Lining clearance F/R |       |                       | F/R             | Self-Adjusting/Self-Adjusting                          |  |  |  |
|----------------------|-------|-----------------------|-----------------|--|--|--|--|
|                      |       | Bond                  | ed or riveted   | Riveted; 8   |  |  |  |
|                      | 1     | Rivet                 | Size "          | 5.3 x 7.92 mm (.210 x .312 in.)                        |  |  |  |
|                      |       | Manu                  | facturer        | Bendix   |  |  |  |
|                      | Front | Lining                | code ****       | 7161A  | 7161A                                      |  |  |
|                      | wheel | Material              |                 | Serni-Metallic   |  |  |  |
|                      |       | ****                  | Pri.or out-bro  | 125.0 x 48.4 x 11.04 mm (4.92                          | x 1.91 x 0.435 in.)                        |  |  |
|                      |       | Size                  | Sec. or in-brd  | 125.0 x 48.4 x 10.55 mm (4.92                          | x 1.91 x 0.415 in.)                        |  |  |
| Brake                |       | Shoe thcknss.(no Ing) |                 | O/B3.42 mm (0.135 in.); IB 4.85 mm (0.191 in.)         |  |  |  |
| lining               |       | Bonded or riveted     |                 | Riveted 10 Primary, 12 Secondary (Drum); Molded (Disc) |  |  |  |
|                      | 1     | Manufacturer          |                 | Inland   |  |  |  |
|                      | Rear  | Lining code           |                 | IN 4035/4050   | HB33                                       |  |  |
|                      | wheel | Mater                 | ial             |  |  |  |  |
|                      | Ì     | ****                  | Pri. or out-brd | 192.5x50.8x4.98 (7.58 x 2.0 x 0.                       | .196)/125.0x48.4x11.04 (4.92x1.91x0.435)   |  |  |
|                      |       | Size                  | Sec. or in-brd  |  | 266)/125.0x48.4x10.55 (4.92x1.91x0.415)    |  |  |
|                      | 1     | Shoet                 | hcknss (no ing) |  | OB/4.0 mm (0.16 in.), iB/5.5 mm (0.21 in.) |  |  |

<sup>\*</sup> Excludes rivet holes, grooves, chamfers, etc. Plactudes rivet holes, grooves, chamfers, etc.
\*\*\*Total swept area for four brakes. (Drum brake: Widest lining contact width for each brake x its contact circum.)
(Disc brake: Square of Outer Working Dia. > Square of inner Working Dia. X P/2 for each brake.)
\*\*\*Size for drum brakes includes length x width x thickness.
\*\*\*Manufacturer I.D., catalog for formulation designation and coefficient of friction classification.

**METRIC (U.S. Customary)** 

Body Type And/Or Engine Displacement

| Vehicle Line | CAM. | ARO    |       |            |  |
|--------------|------|--------|-------|------------|--|
| Model Year   | 1991 | Issued | 12-89 | Revised(*) |  |

HEAVY DUTY (OPTIONAL RPO 1LE)

| Brakes -  | Servic                     | 6          |                                       |  |   |  |  |  |
|---|----------------------------|------------|---------------------------------------|--|---|--|--|--|
| Description                                       |                            |            |                                       |  | Front & Rear H/D Disc Brakes (Optional RPO 1LE)                 |  |  |  |
| Manufacturer                                      |                            | Front      | (disc or drum)                        |  | Disc .  |  |  |  |
| brake type (std., opt., n.s.) Rear (disc or drum) |                            |            | Disc                                  |  |   |  |  |  |
| Valving type(prop,delay,metering,other)           |                            |            | Remote Proportioning Front/Rear Split |  |   |  |  |  |
| Power brake (std., opt., n.e.)                    |                            |            | ·                                     |  | Standard  |  |  |  |
| Booster type(r                                    | mt,intgri,v                | ac., hyd., | etc.)                                 |  | 200 mm (7.87 in.) Tandem Vacuum                                 |  |  |  |
|   | Source (i                  | nline, pur | np, etc.)                             |  | Engine  |  |  |  |
| Vacuum  | Reservoi                   | r (volume  | cu. in.)                              | Î  | Not Applicable  |  |  |  |
|   | Pump-ty                    | pe         |                                       |  |   |  |  |  |
| Traction  | Operation                  | nal speed  | i range                               |  | •   |  |  |  |
| Control   | Type engine intervention   |            |                                       |  | •   |  |  |  |
|   | Front/rea                  | r (std., o | pt., n.a)                             |  | •   |  |  |  |
|   | Manutac                    | turer      |                                       |  | •   |  |  |  |
|   | Type (ele                  | ctronic, r | mech.)                                |  |   |  |  |  |
| Anti-lock   | Number                     | ensors c   | or circuits                           |  | •   |  |  |  |
| device  | No. anti-                  | tock hyd   | . circuits                            |  |   |  |  |  |
|   | Integral                   | radd-or    | system i                              |  | •   |  |  |  |
|   | Yaw cont                   | rol (yes,  | no)                                   |  | h   |  |  |  |
|   | Hydrauli                   | c power a  | source                                |  | •   |  |  |  |
| Effective area                                    | sq. cm. (sc                | . m.)°     |                                       |  | 717 (111.1)   |  |  |  |
| Gross Lng are:                                    | sq. cm. (s                 | g. in.)^{F | <sup>7</sup> /R)                      |  | 792 (122.9)   |  |  |  |
| Swept area so                                     | . cm. (sq. ii              | .)(F/A     | )                                     |  | 2980.74 (462.02)  |  |  |  |
|   | Outer working diameter F/R |            | F/R                                   | F 301.25 mm (11.86 in.) R 296.0 mm (11.65 in.) |   |  |  |  |
| Rotor   | Inner working diameter : F |            | F/A                                   | F 197.40 mm (7.77 in.) R 211.0 mm (8.31 in.)   |   |  |  |  |
| notor   | Thicknes                   | 18         |                                       | F/A  | F 26.20 mm (1.03 in.) R 20.0 (0.79 in.)                         |  |  |  |
|   | Mati & ty                  | pe (vente  | d/sld)                                | F/A  | Cast Iron Vented  |  |  |  |
| Drum  | Diamete                    | & width    |                                       | F/A  | Not Applicable  |  |  |  |
|   | Type and                   | material   | l                                     | F/R  | ,   |  |  |  |
| Wheel cylinde                                     | r bore                     | _          |                                       |  | F 2 x 38 mm (1.50 in.) R 40.5 mm (1.59 in.)                     |  |  |  |
| Master cylinde                                    | <b>9</b> 7                 | Bore       | /stroke                               | F/A  | 24.0 mm (0.94 in.)  |  |  |  |
| Pedal arc ratio                                   |                            |            |                                       |  | 3.25:1  |  |  |  |
| Line pressure<br>load kPa (psi)                   | a1 445 N (1                | 00 lb.) pe | rdal                                  |  | ••  |  |  |  |
| Lining clearan                                    | ce                         |            |                                       | F/R  | Self-Adjusting  |  |  |  |
| _   |                            | Bonde      | d or riveted                          |  | integrally Molded   |  |  |  |
|   |                            | Rivets     | ize                                   |  | Not Available   |  |  |  |
|   | ,                          | Manufa     | acturer                               |  | Japan Brake industries  |  |  |  |
|   | Front                      | Lining     | code                                  |  | CP26  |  |  |  |
|   | wheel                      | Materia    | n1                                    |  | Semi-Metallic   |  |  |  |
|   |                            | I          | Pri.or out-brd                        |  | 53.2 sq. cm. x 9.5 mm (8.25 sq. in. x .37 in.) Area x Thickness |  |  |  |
| Brake   | i                          | Size       | Size Sec. or In-brd                   |  | 53.2 sq. cm. x 9.5 mm (8.25 sq. in. x .37 in.) Area x Thickness |  |  |  |
|   |                            | Shoe t     | hcknss.(no Ing)                       |  | IB 6.0mm (.24 in.) OB 6.0 mm (.24 in.)                          |  |  |  |
| lining  |                            | Bonde      | d or riveted                          |  | Integrally Molded   |  |  |  |
|   | 1                          | Manufa     | ecturer                               |  | Japan Brake Industries  |  |  |  |
|   | Rear                       | Lining     | code                                  |  | HB33  |  |  |  |
|   | wheel                      | Materia    | n1                                    |  | Semi-Metallic   |  |  |  |
|   |                            |            | Pri. or out-brd                       |  | 28.4 sq. cm. x 8.2 mm (4.4 sq. in. x .32 in.) Area x Thickness  |  |  |  |
|   | !                          | Size       | Sec. or in-brd                        |  | 28.4 sq. cm. x 8.2 mm (4.4 sq. in. x ,32 in.) Area x Thickness  |  |  |  |
|   | !                          |            | hcknas (no Ing)                       |  | IB 5.5 mm (.21 in.) OB 4.0 mm (.16 in.)                         |  |  |  |
| Cupa (sickuss (so mill)                           |                            |            | ()                                    |  | 1 =   |  |  |  |

Excludes rivet holes, grooves, chamfers, etc.
 Includes rivet holes, grooves, chamfers, etc.
 Total swept area for four brakes. (Drum brake: Widest lining contact width for each brake xits contact circum.)
 (Disc brake: Square of Outer Working Dis. - Square of inner Working Dis. X Pt/2 for each brake.)
 Size for drum brakes includes length x width x thickness.
 Manufacturer I.D., catalog for formulation designation and coefficient of friction classification.

| Vehicle Line | CAM  | ARO    |       |            |      |
|--------------|------|--------|-------|------------|------|
| Model Year   | 1991 | Issued | 12-89 | Revised(*) | <br> |

### METRIC (U.S. Customary)

| Body T | уре | And/Or    |  |
|--------|-----|-----------|--|
| Engine | Dis | placement |  |

| SPORT COUPE | <b>Z</b> 28 |  |
|-------------|-------------|--|

|          | Size (load rang                                   | e, ply)           | P215/65R-15                               | P215/65R-15 (+) |  |
|----------|---|-------------------|---|-----------------|--|
|          | Type (bias, rad                                   | ial, etc.)        | Steel Belted Radial                       |                 |  |
| Tires    | Inflation pres-<br>sure (cold) for<br>fecommended |                   | 205 (30)                                  | 240 (35)        |  |
|          | max. vehicle<br>load                              | Rear<br>kPa (psi) | 205 (30)                                  | 240 (35)        |  |
|          | Rev/mile-at 7                                     | km/h(45mph)       | 498                                       | 505             |  |
|          | Type & materia                                    | ı)                | Cast Aluminum                             |                 |  |
|          | Rim (size & ftai                                  | nge type)         | 15 x 7                                    |                 |  |
| Vheels   | Wheeloffset                                       |                   | 8.0                                       |                 |  |
| A DAG 19 |   | Type(bolt,stud)   | Stud                                      |                 |  |
|          | Attachment  | Circle diameter   | 120.7 mm (4.75 in.)                       |                 |  |
|          |   | Number & size     | 5-M12 x 1.5 - 6H-thd. (Metric)            |                 |  |
| Spare    | Tire and wheel                                    | _                 | 15x4T125/70D15 (Except With G80 Axle)     |                 |  |
|          | Storage position location (description)           |                   | Vertically Adjacent To R.H. Quarter Panel |                 |  |

Tires And Wheels (Optional)

| Tire size (load range, ply)   | P245/50ZR16 * (+)  |  |  |  |
|---|--|--|--|--|
| Type (bias, radial, steel, nylon, etc.)   | Steel Betted Radial  |  |  |  |
| Wheel (type & material)   | Cast Aluminum  |  |  |  |
| Rim (size, flange type and offset)  | 16 x 8, Front: 0, Rear: 16   |  |  |  |
| Tire size (load range, ply)   |  |  |  |  |
| Type (bias, radial, steel, nylon, etc.)   |  |  |  |  |
| Wheel (type & material)   |  |  |  |  |
| Rim (size, flange type and offset)  |  |  |  |  |
| Tire size (load range, ply)   |  |  |  |  |
| Type (bias, radial, steel, nylon, etc.)   |  |  |  |  |
| Wheel (type & material)   |  |  |  |  |
| Rim (size, flange type and offset)  |  |  |  |  |
| Tire size (load range, ply)   |  |  |  |  |
| Type (bias, radial, steel, nylon, etc.)   |  |  |  |  |
| Wheel (type & material)   |  |  |  |  |
| Rim (size, flange type and offset)  |  |  |  |  |
| Spare tire and wheel size   |  |  |  |  |
| (if configuration is different than<br>road tire or wheel, describe optional<br>spare tire and/or wheel location &<br>storage position) | I, describe optional I 14x5; P195/75D14 (Inflatable) Used With G80 Axle And 15 Road Tire |  |  |  |

Brakes - Parking

|  |  | Hand Lever Application - Push Button Release - Self-Adjusting |  |  |
|--|--|---|--|--|
|  |  | Right Side Of Floor Console                                   |  |  |
| If separate<br>from<br>service<br>brakes | Type(internal or external)               | ••  |  |  |
|  | Drum diameter                            |   |  |  |
|  | Lining size (length x width x thickness) |   |  |  |

<sup>(\*)</sup> Directional Tread. (+) Non "All Season" Tires.

| Vehicle Line | CAN  | IARO   |       |            |  |
|--------------|------|--------|-------|------------|--|
| Model Year   | 1991 | issued | 12-89 | Revised(*) |  |

| Body Type And/Or           |
|----------------------------|
| <b>Engine Displacement</b> |

|             |  |             | <del></del> |
|-------------|--|-------------|-------------|
| SPORT COUPE |  | <u>72</u> 8 |             |

| Steering                    |   |                               |                | New Assettable                         |              |              |
|-----------------------------|---|-------------------------------|----------------|--|--------------|--------------|
| Manual (std., opt., n.a.)   |   |                               |                | Not Available                          |              | <u> </u>     |
| Power (std.,                | opt., n.a.)                               | <del>,</del>                  |                | Standard                               |              |              |
| Adjustable<br>steering wh   | es!/                                      | Type                          |                | Titt - 5 Position                      |              |              |
| column (tilt,<br>telescope, |   | Manufact                      | turer          | Saginaw Division                       | . <u> </u>   |              |
| other)                      |   | (atd., opt                    | ., n.a.)       | Standard                               |              | <del> </del> |
| Wheel diameter **           |   | Manual                        |                | Not Available                          |              |              |
| (WP) SAE J                  | 100                                       | Power                         |                | 368 mm (14.5 in.)                      | <del></del>  |              |
| •                           | Out-                                      | Wall to w                     | rafi (L & r.)  | 12.59 (41.3)                           | 12.95 (42.5) |              |
| Turning<br>diameter         | front                                     |                               |                | 11.73 (38.5)                           | 12.28 (40.3) |              |
| m (ft)                      | in-<br>side                               | Wall to w                     | nati (i. & r.) | Not Available                          |              |              |
|                             | rear                                      | Curb to c                     | urb (l. & r.)  | •                                      | <u>-</u> .   |              |
| Scrub Radius *              |   |                               | В              |  |              |              |
|                             |   | Type                          |                | FI .                                   |              |              |
|                             |   | Manufact                      | turer          | <b>"</b>                               |              |              |
| Manual                      | Gear                                      |                               | Gear           | •                                      |              |              |
|                             | 1   | Ratios                        | Overall        |  |              |              |
|                             | No. whe                                   | No. wheel turns(stop to stop) |                |  |              |              |
|                             | Type (co                                  | axial,elec.h                  | ryd.,etc.)     | Hydraulic                              |              |              |
|                             | Manufac                                   | ifacturer                     |                | Saginaw Division                       |              |              |
|                             |   | Туре                          |                | Recirculating Ball                     |              |              |
| Power                       | Gear                                      | Gear                          |                | 14:1                                   | 12.7:1       |              |
|                             | }   | Ratios                        | Overall        | 15.4:1                                 | 14:1         |              |
|                             | Pump (d                                   | (drive)                       |                | Belt                                   |              |              |
|                             | No. whe                                   | to, wheel turns(stop to stop) |                | 2.57                                   | 2.14         | <u>-</u>     |
|                             | Type                                      |                               |                | Parallelogram                          | · · ·        |              |
| Linkage                     | Location (front or rear of wheels, other) |                               | BAT            | Front                                  |              |              |
|                             | 7 04                                      |                               |                | 2                                      |              |              |
|                             | <del> </del>                              | (and or tw                    |                | Not Available                          |              |              |
| <b>2</b> 4444               | inclinatio                                | on at cambe                   | er (oeg.)      | Ball Stud                              |              | ·····        |
| Steering<br>axis            | Bear-                                     | Upper                         |                | Ball Stud                              |              |              |
|                             | ings<br>(type)                            | Lower                         |                |  | <del></del>  |              |
|                             | <u> </u>                                  | Thrust                        |                | Steering Knuckle With Spherical Joints |              |              |

<sup>\*</sup>The horizontal distance in the front elevation between wheel centerline and kingpin (ball joint) axis at ground. 

See Page 22.

| MVMA Specifications             |   | .0401.0                        | Model Year 1991 Issued 12-89 Revised(*)                              |  |  |  |
|---------------------------------|---|--------------------------------|--|--|--|--|
| METRIC (                        | U.S. Custo  | omary)                         | 10000 1000 1001 1001 1001 1001 1001 10                               |  |  |  |
| lody Type A<br>Engine Displ     |   |                                | ALL  |  |  |  |
| Wheel All                       | anment  |                                |  |  |  |  |
|                                 |   | Caster (deg.)                  | 5.0 (+/-) .5   |  |  |  |
| Service<br>checking             |   | Camber (deg.)                  | 0.3 (+/-) .5   |  |  |  |
|                                 | Toe-in outside  |                                |  |  |  |  |
| ont<br>heel at                  | <b>—</b>  | track - mm (in.)               | ( 0.0 (+/-) 0.2  |  |  |  |
| rb mass<br>rL)                  | Service<br>reset*   | Caster (deg.)                  |  |  |  |  |
| ,                               | 10301   | Toe-in - mm(in.)               | •  |  |  |  |
|                                 |   | Caster (deg.)                  | •  |  |  |  |
|                                 | Periodic<br>M.V. in-  | Camber (deg.)                  | •  |  |  |  |
|                                 | spection  | Toe-in - mm(in.)               | •  |  |  |  |
|                                 | Can day   | Camber (deg.)                  | Not Applicable   |  |  |  |
| BAT                             | Service<br>checking   | Toe-in outside                 |  |  |  |  |
| heelat<br>irb mass              | Service   | track - mm (in.) Camber (deg.) | 9  |  |  |  |
| n.)                             | reset*  | Toe-in-mm(in.)                 | n  |  |  |  |
|                                 | Periodic  | Camber (deg.)                  | *  |  |  |  |
|                                 | M.V. in-<br>spection Toe-in - mm(in.)                                 |                                | п  |  |  |  |
| ndicates pre-                   | set, adjustable,  | trend set or other.            | # Same Caster, Camber & Toe Alignment For Sport Coupe                |  |  |  |
|                                 | •   |                                | # IDOC 7 At Cheek Penet And Inconsion                                |  |  |  |
| eed-                            | ectrical - Instruments and Equipm  Type (analog, digital, std., opt.) |                                | ment   |  |  |  |
| neter                           |   | er (std., opt.,                |  |  |  |  |
|                                 | Std., opt., not avail.  |                                |  |  |  |  |
|                                 | Type - St   | econdary,<br>pto-electronic    |  |  |  |  |
| ead-up<br>splay                 | Speedomete  |                                |  |  |  |  |
| ,                               |   | . indicators -                 |  |  |  |  |
|                                 | Turn signals,<br>low fuel, che  | high beam,                     |  |  |  |  |
|                                 | Brightness<br>control   | Day/night<br>mode, adj.        |  |  |  |  |
| GR maintenan                    | ce indicator  |                                | Not Available  |  |  |  |
| harge                           | Type  |                                | Electric Gauge   |  |  |  |
| dicator                         | Warning dev   | ice (light,                    | Not Available  |  |  |  |
| mperature                       | Турв  |                                | Electric Gauge   |  |  |  |
| dicator                         | Warning dev   | ice                            | Not Available  |  |  |  |
| il<br>essure                    | Type  |                                | Electric Gauge   |  |  |  |
| dicator                         | Warning dev   | ice                            | Not Available  |  |  |  |
| rel<br>dicator                  | Туре  |                                | Electric Gauge With Pointer  |  |  |  |
|                                 | Warning dev   | *                              | Not Available Two Speed-Manual Control-Fluidic Atlas Arm)            |  |  |  |
| ind-                            | Type (stands  |                                | Two Speed-Manual Control-Fluidic (Wet Arm) Intermittent              |  |  |  |
| ing-<br>rield<br>iper           | Type (option<br>Blade length  |                                | 454.4 mm (18 in.)  |  |  |  |
|                                 |   | sq cm (sq in)                  | 5792 (898.0)   |  |  |  |
|                                 | Type (standa  |                                | Manual Control   |  |  |  |
| ind-<br>ield                    | Type (option  |                                | Not Available  |  |  |  |
| sher                            | Fluid level in  |                                |  |  |  |  |
| ar window wi<br>d., opt., n.a.) | per, wiper/was  | her                            | •  |  |  |  |
| 000                             | Туре  |                                | Vibrator   |  |  |  |
| orn                             | Numberuse   | d .                            | 2  |  |  |  |
|                                 |   | •                              | Tachometer Standard.   |  |  |  |
| ther                            |   |                                | Upshift Telltale On Manual Transmission.                             |  |  |  |
| Other                           |   |                                | Check Engine, Headlamp High Beam, Turn Signals, Brake Warning Light, |  |  |  |
|                                 |   |                                | Fasten Seat Belts, Security, SIR                                     |  |  |  |

Vehicle Line CAMARO

Model Year 1991 Issued 12-89 Revised(\*)

### **METRIC (U.S. Customary)**

| Engine | Description |
|--------|-------------|
| Engine | Code        |

3.1 LITER V6 (191 CID)
MULTI-PORT FUEL INJECTION RPO LHO

Electricai - Supply System

|            | Manufacturer               | Delco Remy                                    |  |  |
|------------|----------------------------|---|--|--|
| •.         | Model, std., (opt.)        | 75-525  |  |  |
|            | Vottage                    | 12  |  |  |
| Battery    | Amps at 0 deg F cold crnk  | 525   |  |  |
|            | Minutes-reserve capacity   | 90  |  |  |
|            | Amps/hrs 20 hr. rate       |   |  |  |
|            | Location                   | Engine Compartment Left Front                 |  |  |
|            | Manufacturer               | Delco Remy                                    |  |  |
|            | Rating(idle/max rpm drive) | 100 Amps (36 Amps At Idle)                    |  |  |
| Alternator | Ratio (alt. crank/rev.)    | 2.75:1  |  |  |
|            | Output at idle (rpm, park) |   |  |  |
|            | Optional (type & rating)   | None  |  |  |
| Regulator  | Type                       | Micro Circuit Units, Integral With Alternator |  |  |

Electrical - Starting System

|       | Manufacturer                         | Deico Remy              |  |  |
|-------|--------------------------------------|-------------------------|--|--|
| Motor | Curr.dr29 (-20) deg C(F)             | 325                     |  |  |
|       | Power rating kw (hp)                 | 1.4 (1.9)               |  |  |
| Motor | Engagement type                      | Positive Shift Solenoid |  |  |
| drive | Pinion engages<br>from (front, rear) | Rear                    |  |  |

Electrical - Ignition System

| _             | Electronic              | (std, opt,n.a.)           | Standard              |  |
|---------------|-------------------------|---------------------------|-----------------------|--|
| Туре          | Other (specify)         |                           | High Energy Ignition  |  |
|               | Manufacturer            |                           | Delco Remy            |  |
| e.u           | Mode!                   |                           | Separate              | ***                                    |
| Coil          | Current                 | Engine stopped-A          | 0                     | ······································ |
|               | Current                 | Engine idling - A         | 5.5 max.              |  |
|               | Manufactu               | rer                       | AC/Rochester Products |  |
|               | Mode:                   |                           | R43TS                 |  |
|               | Thread (mi              | m)                        | 14 x 1.25             |  |
| Spark<br>plug | Tightening<br>Newton mi | torque<br>eters (lb. ft.) | 9-20 (7-15)           |  |
|               | Gap                     |                           | 1.14mm (.045 in.)     |  |
|               | Number pe               | r cylinder                | 1                     |  |
| Distributes   | Manufactu               | rer                       | Delco Remy            |  |
| Distributor   | Model                   |                           | 10455016              |  |

Electrical - Suppression

Internal Alternator Capacitor, Non-Metallic High-Tension Ignition Cables,
Resistor Spark Plugs, Ignition Coil By-Pass Capacitor, Internal AC Blower

Locations & type
Motor By-Pass Capacitor & A/C Compression Diode, With Radio Provisions;
Engine To Dash Panel Ground Strap, And On "Heater Only" Blower Motors And
Coax Capacitor.

#### Vehicle Line **CAMARO MVMA** Specifications Model Year 1991 Issued 12-89 Revised(\*) **METRIC (U.S. Customary) Engine Description** 5.0 LITER V8 (305 CID) **Engine Code** ELECTRONIC FUEL INJECTION RPO LO3 Electrical - Supply System Manufacturer Delco Remy 75.525 (Man.) Model, std., (opt.) 75-570 (Auto.) 12 Voltage 525 Base Battery Amps at 0 deg F cold crnk Minutes-reserve capacity **90 Base** Amps/hrs. - 20 hr. rate Location **Engine Compartment** Manufacturer Delco Remy 100 Amps (36 Amps At Idle) Rating (idle/max. rpm) Alternator Ratio (alt. crank/rev.) Output at idle (rpm, park) Optional (type & rating) Micro Circuit Units, Integral With Alternator Regulator Electrical - Starting System Manufacturer Delco Remy -29 (-20) deg C(F) Motor Curr.dr. 420 2.3 (3.1) Power rating kw (hp) Positive Shift Solenoid Engagement type Motor drive Pinion engages from (front, rear) Rear Electrical - Ignition System Electronic (std, opt,n.a.) Type Other (specify) High Energy Ignition, (H.E.I.) Manufacturer Delco Remy Model Separate

|                   | Engine (dling – A                            |              |
|-------------------|--|--------------|
|                   | Manufacturer                                 | AC           |
|                   | Model  | R45TS        |
| Pa sals           | Thread (mm)                                  | 14 x 1.25    |
| Spark<br>plug     | Tightening torque<br>Newton meters (ib. ft.) | 9-20 (7-15)  |
|                   | Gap  | 0.89 (0.035) |
|                   | Number per cylinder                          | 1            |
| <b>B</b> 1-4-15 4 | Manufacturer                                 | Delco Remy   |
| Distributor       | Model  | 1103460      |

Internal Alternator Capacitor, Non-Metallic High-Tension Ignition Cables,
Resistor Spark Plugs, Ignition Coil By-Pass Capacitor, Internal AC Blower
Locations & type
Motor By-Pass Capacitor & A/C Compression Diode, With Radio Provisions;
Hood Grounding Clip, Engine To Dash Panel Ground Strap, Fuse Block
Capacitor And On "Heater Only" Blower Motors And Coax Capacitor.

Coit

Engine stopped-A

| MVMA Specifications        |  |                    | Vehicle Line<br>Model Year        | 1991                                   | IARO<br>Issued  | 12-89 | Revised(*)                            |  |  |
|----------------------------|--|--------------------|-----------------------------------|--|-----------------|-------|---------------------------------------|--|--|
| METRIC (                   | J.S. Cust                                  | lomary)            |                                   | -                                      |                 |       |                                       |  |  |
| Engine Desc<br>Engine Code | •  |                    | 5.0 LITER V8 (34<br>TUNED PORT FU | -                                      | TON RPO LE      | 39    |                                       |  |  |
| Electrical                 | - Supply                                   | Svstem             |                                   |  |                 | •     |                                       |  |  |
|                            | Manufactu                                  |                    | Delco Remy                        |  |                 |       |                                       |  |  |
|                            | Model, std., (opt.)                        |                    |                                   | -570 (Auto                             | 0.)             | -     | <del></del>                           |  |  |
| Battery                    | Voltage                                    |                    | 12                                |  | <u></u>         |       |                                       |  |  |
|                            |  | deg F cold crnk    | 525 (a), 570 (b)                  |  | <del></del>     |       | · · · · · · · · · · · · · · · · · · · |  |  |
|                            |  | eserve capacity    | 75 (a), 90 (b)                    |  |                 |       |                                       |  |  |
|                            |  | + 20 hr. rate      |                                   |  |                 |       |                                       |  |  |
|                            | Location                                   |                    | Engine Compartme                  | nt Right Fr                            | ront            |       |                                       |  |  |
|                            | Manufactu                                  | ret                | Delco Remy                        |  |                 |       |                                       |  |  |
|                            | Rating (idle/max.rpm)                      |                    | 105 Amps (42 Amps At Idle)        |  |                 |       |                                       |  |  |
| Alternator                 | Ratio (aft. crank/rev.)                    |                    | 3.14:1                            |  |                 |       |                                       |  |  |
| •                          | Output at idle (rpm, park)                 |                    |                                   |  |                 |       |                                       |  |  |
|                            | Optional (type & rating)                   |                    | None                              | -                                      |                 |       |                                       |  |  |
| Regulator                  | Type                                       |                    | Micro Circuit Units,              | Integral W                             | fith Alternator |       |                                       |  |  |
| Floatrical                 | Ctortin                                    | a Cyctom           |                                   |  |                 |       | . <del></del>                         |  |  |
| Electrical                 | 1  |                    | Balan Barry                       |  |                 |       |                                       |  |  |
|                            | Manufacturer                               |                    | Deico Remy                        |  |                 |       |                                       |  |  |
| Motor                      | Curr.dr.                                   | -29 (-20) deg C(F) | 305                               |  |                 |       |                                       |  |  |
| •                          | Power ratio                                |                    | 1.9 (2.5)                         |  |                 |       |                                       |  |  |
| Motor                      | Engageme                                   |                    | Positive Shift Solenoid           |  |                 |       |                                       |  |  |
| drive                      | drive Pinion engages<br>from (front, rear) |                    | Rear                              |  |                 |       |                                       |  |  |
| Electrical                 | – Ianitio                                  | n Svstem           |                                   |  |                 |       |                                       |  |  |
| ,                          | 1  | (std, opt,n.a.)    |                                   |  |                 |       |                                       |  |  |
| Туре                       | Other (spe                                 |                    | High Energy Ignition, (H.E.I.)    |  |                 |       |                                       |  |  |
|                            | Manufactu                                  | • •                | Delco Remy                        |  |                 |       |                                       |  |  |
|                            | Model                                      | <del></del>        | Remote Mounted                    |  |                 |       |                                       |  |  |
| Coil                       |  | Engine stopped-A   | 0.5                               |  | ****            |       |                                       |  |  |
|                            | Current                                    | Engine idling - A  | 1.0                               |  | <del></del>     |       | <del></del>                           |  |  |
|                            | Manufactu                                  |                    | AC                                | ······································ |                 |       |                                       |  |  |
|                            | Model                                      |                    | R45TS                             |  |                 |       |                                       |  |  |
|                            | Thread (mi                                 | m)                 | M14 x 1.25 SAE                    |  |                 |       |                                       |  |  |
| Spark<br>plug              | Tightening                                 |                    |                                   |  |                 |       | *                                     |  |  |
| F                          | Newton m                                   | eters (Ib. ft.)    | 9-20 (7-15)                       |  |                 |       | •                                     |  |  |
|                            | Gap  |                    | 0.89 (0.035")                     | ··········                             |                 |       |                                       |  |  |
|                            |  |                    | 1 1 /                             |  |                 |       |                                       |  |  |

Electrical – Suppression

Internal Alternator Capacitor, Non-Metallic High-Tension Ignition Cables,
Resistor Spark Plugs, Ignition Coil By-Pass Capacitor, Internal AC Blower
Motor By-Pass Capacitor & A/C Compression Diode, With Radio Provisions;
Engine To Dash Panel Ground Strap, Fuse Block Capacitor And On "Heater

Delco Remy

1103698

Only" Blower Motors And Coax Capacitor.

Distributor

Number per cylinder Manufacturer

Model

| мума  | VMA Specifications                         |                           | Vehicle Line                   | CAN          | MARO          |                                       |  |  |  |
|---|--|---------------------------|--------------------------------|--------------|---------------|---------------------------------------|--|--|--|
| INIVINIA Specifications                       |  |                           | Model Year                     | 1991         | Issued        | 12-89                                 | Revised(*)                             |  |  |
| METRIC  | (U.S. Cus                                  | tomary)                   | _                              |              |               |                                       |  |  |  |
| Engine Des                                    | cription                                   |                           | 5.7 LITER V8 (3                | 50 CID)      |               | ·                                     |  |  |  |
| Engine Cod                                    | le <sup>'</sup>                            |                           | TUNED PORT FU                  | -            | ION RPO LE    | 8                                     | •                                      |  |  |
| Electrical                                    | - Supply                                   | / System                  | <u> </u>                       |              | <del></del>   | - 12 - 11 - 12 - 12 - 12              |  |  |  |
| Manufacturer .                                |  | Delco Remy                | <u> </u>                       |              |               |                                       |  |  |  |
|   | Model, std., (opt.)                        |                           | 75 - 630                       |              |               |                                       |  |  |  |
|   | Voltage                                    |                           | 12                             |              |               |                                       |  |  |  |
| Battery                                       | Amps at 0                                  | deg F cold crnk           | 630                            |              |               | •                                     |  |  |  |
|   | Minutes-r                                  | eserve capacity           | 90                             |              |               |                                       |  |  |  |
|   |  | - 20 hr. rate             | -                              |              |               |                                       |  |  |  |
| <u>-                                     </u> | Location                                   | <del>"</del>              | Engine Compartme               | nt Right Fr  | ont           |                                       | * ***                                  |  |  |
|   | Manufactu                                  | Irer                      | Delco Remy                     |              |               |                                       |  |  |  |
|   | Rating (idle/max.rpm)                      |                           | 105 Amps (42 Amp               | s At Idle)   |               |                                       |  |  |  |
| Alternator                                    | Ratio (art. (                              | orank/rev.)               | 3.14:1                         |              | <del></del>   |                                       |  |  |  |
| -   | Output at idle (rpm, park)                 |                           |                                |              |               |                                       |  |  |  |
|   | Optional (t                                | ype & rating)             | None                           |              |               |                                       | ************************************** |  |  |
| Regulator                                     | Туре                                       |                           | Micro Circuit Units,           | Integral Wi  | th Alternator | · · · · · · · · · · · · · · · · · · · |  |  |  |
| Electrical                                    | - Startin                                  | g System                  | Delco Remy                     |              |               |                                       |  |  |  |
| Motor   | Curr.dr.                                   | -29 (-20) deg C(F)        | 305                            | <del> </del> |               |                                       |  |  |  |
|   | Power ratio                                |                           | 2.3 (3.1)                      |              |               |                                       |  |  |  |
|   | Engageme                                   |                           | Positive Shift Solenoid        |              |               |                                       |  |  |  |
| Motor<br>drive                                | Pinion enga<br>from (front                 | lges                      | Rear                           | <i>,</i> ,,  |               |                                       |  |  |  |
| Electrical                                    | - Ignition                                 | n System                  |                                |              |               |                                       |  |  |  |
| Time  | Electronic (std, opt,n.a.) Other (specify) |                           |                                |              |               |                                       |  |  |  |
| Туре  |  |                           | High Energy Ignition, (H.E.I.) |              |               |                                       |  |  |  |
|   | Manufactu                                  | rer                       | Delco Remy                     |              |               |                                       |  |  |  |
| Call  | Model                                      |                           | Remote Mounted                 |              |               |                                       |  |  |  |
| Coil  |  | Engine stopped-A          | 0.5                            |              |               |                                       |  |  |  |
|   | Current                                    | Engine idling - A         | 1.0                            |              |               | ····                                  |  |  |  |
|   | Manufactur                                 | rer                       | AC                             |              |               |                                       |  |  |  |
|   | Model                                      |                           | R45TS                          |              |               |                                       |  |  |  |
|   | Thread (mn                                 | n)                        | M14 x 1.25 SAE                 |              |               |                                       |  |  |  |
| Spark<br>plug                                 | Tightening<br>Newton me                    | torque<br>iters (lb. ft.) | 9-20 (7-15)                    |              |               |                                       |  |  |  |
|   | Gap  |                           | 0.89 (0.035")                  |              | •             |                                       |  |  |  |
|   | Number pe                                  | rcylinder                 | 1                              |              |               |                                       | 7                                      |  |  |
| <b>D</b> 1-4-15                               | Manufactur                                 | rer                       | Delco Remy                     |              |               |                                       |  |  |  |
| Distributor                                   | Model                                      |                           | 1103698                        |              |               |                                       |  |  |  |

MVMA-91

Locations & type

Electrical - Suppression

Internal Alternator Capacitor, Non-Metallic High-Tension Ignition Cables, Resistor Spark Plugs, Ignition Coll By-Pass Capacitor, Internal AC Blower Motor By-Pass Capacitor & A/C Compression Diode, With Radio Provisions;

Hood Grounding Clip, Engine To Dash Panel Ground Strap, Fuse Block Capacitor And On "Heater Only" Blower Motors And Coax Capacitor.

| MVMA Specifications                                    |  | Vehicle Line | CAM   | ARO           |              |              |                   |             |
|--|--|--------------|---|---------------|--------------|--------------|-------------------|-------------|
|  |  |              | Model Year  | 1991          | lssued_      | 12-89        | Revised(*)        |             |
| METRIC   | U.S. Customary                                   | )            |   |               |              |              |                   |             |
| Body Type  |  |              | ALL   |               |              |              |                   |             |
| Body   |  |              |   |               |              |              |                   |             |
| Structure  |  |              | Full Unitized Steel C<br>Body Panels Welde<br>Crossmember, Doo                                | d To Form     | Body Shell.  | Bolt-In Fron | •                 |             |
| Bumper System<br>Front – Rear                          |  |              | Body Color Soft Fascia, Honeycomb Absorber And Heavy Gauge Reinforcement Used Front And Rear. |               |              |              |                   |             |
| Anti-Corrosion Treatment                               |  |              | Galvanized Metals,<br>Resistant Materials   |               |              | Coating And  | d Other Corrosion |             |
| Body -   | Miscellaneous Int                                | formation    | <u> </u>  |               | <del></del>  | <del></del>  |                   |             |
|  | sh (lacquer, enamel, other)                      |              | High Solids Acrylic I   | Enamel Bas    | se Coat/Clea | r Coat       |                   |             |
|  | Material & mass                                  |              | Steel   |               |              |              | <del></del> -     | <del></del> |
|  | Hinge location (front, rear                      | )            | Rear  |               |              |              |                   |             |
| Hood   | Type (counterbalance, pro                        | p)           | Gas Strut Assist  |               |              |              |                   |             |
|  | Release control (int., ext.)                     |              | Internal  |               |              |              |                   |             |
|  | Material & mass                                  |              | Steel   |               |              |              |                   |             |
| Trunk  | Type (counterbalance, oth                        | er)          | Convertible Only (a)  | }             |              |              |                   |             |
| HC   | internal release control<br>(elec., mech., n.a.) |              | Convertible Only. N   | fechanical    | Release      | -            |                   |             |
|  | Material & mass                                  |              | Glass/Steel   |               |              |              |                   |             |
| Hatch-   | Type (counterbalance, oth                        | er)          | Dual Gas Struts - E   | lectric Final | Closure Sta  | ndard        |                   |             |
| Internal release control<br>(elec., mech., n.a.)       |  |              | Electric Release Op   | tional        |              | <u> </u>     | <del></del>       |             |
|  | Material & mass                                  |              | Not Applicable  |               |              |              | •                 |             |
| Tallanda   | Type (drop, lift, door)                          |              | •   |               | ·<br>        |              |                   |             |
| Tailgate Internal release control (elec., mech., n.a.) |  | <del></del>  | •   |               | <u> </u>     |              |                   |             |
| Vent windo   | w control (crank,                                | Front        | Not Available   |               | <del></del>  |              |                   |             |
| friction, pive   | ot, power)                                       | Rear         | •   |               |              |              | · ·               | <del></del> |
| Window reg   |  | Front        | Sector Drive  |               |              |              |                   |             |
| (cable, tape,<br>etc.)                                 | TIEX, CRIVE,                                     | Rear         | Sector Drive  |               |              |              |                   |             |
| East aus his   |  | Front        | Bucket Molded Foa   | m Pad         |              |              |                   |             |
| Seat cushio<br>(e.g., 60/40,                           | n type<br>bucket,<br>, foam, etc.)               | Rear         | •   |               |              |              |                   |             |
| Jenen, Wire  | , rodin, etc.)                                   | 3rd seat     |   |               |              |              |                   |             |
| Cast ha-h 4  |  | Front        | Reclining Bucket Mo   | olded Foan    | n Pad        |              |                   |             |
| Seat back ty<br>(e.g., 60/40,                          | bucket,  | Rear         | Folding Bench. Spl  | it Back Opt   | tional Molde | Foam Pad     |                   |             |
| oenan, wire.   | , foam, etc.)                                    | 3rd seat     |   |               |              |              |                   |             |

(a) Convertible Folding Top Manual Standard, No Power Option

| Vehicle Line | CAM  | IARO   |       |            |  |
|--------------|------|--------|-------|------------|--|
| Model Year   | 1991 | Issued | 12-89 | Revised(*) |  |

METRIC (U.S. Customary)

| Rock | Type |
|------|------|

| A F E |  |
|-------|--|
|       |  |

| Seating Posit                                       | ion  |                | Left                           | Center | Right               |  |  |
|---|--|----------------|--------------------------------|--------|---------------------|--|--|
|   | Type & description (tap & shoulder belt, tap belt,                 | First<br>seat  | Lap and Shoulder Belt          |        | Lap & Shoulder Belt |  |  |
| Active  | etc.)  | Second<br>seat | Lap & Shoulder Belt            |        | Lap & Shoulder Belt |  |  |
|   | Standard/<br>optional  | Third<br>seat  |                                |        |                     |  |  |
| Type & description (air bag, motorized-             |  | First<br>seat  |                                |        |                     |  |  |
| Passive   | 2-point belt,<br>fixed belt, knee<br>boister, manual-<br>lap belt) | Second<br>seat | 1                              |        |                     |  |  |
|   | Standard/<br>optional  | Third seat     |                                | ,      |                     |  |  |
| Glass   | <u> </u>   | SAE<br>Ref No  | COUPE                          |        | CONVERTIBLE         |  |  |
| Mindshield gl<br>surface area s<br>n.)              | ass exposed<br>q. cm. (sq.   | \$1            | 9000.4 (1395.0)                |        |                     |  |  |
| Side glass exp<br>area sq. cm. (s<br>total 2- aides | oosed surface<br>iq. in.) =  | 52             | 6519.8 (1010.6)                |        |                     |  |  |
| Backlight glas<br>surface area s<br>sq. in.)        | ss exposed<br>q. cm.   | \$3            | 6232.0 (966.0) 3844.1 (598.8)  |        |                     |  |  |
| Total glass ex<br>trea sq. cm. (s                   | posed surface<br>iq. in.)  | 54             | 21752.2 (3371.6)               |        | 19364.3 (3001.4)    |  |  |
| Windshield gl                                       | ass (type)   |                | Curved - Laminated Plate       |        |                     |  |  |
| Side glass (ty)                                     | pe)  |                | Curved - Tempered Plate        |        |                     |  |  |
| Backlight glas                                      | ss (type)  |                | Curved - Tempered Plate Vinyl  |        |                     |  |  |
| Headlam   | ps   |                |                                |        |                     |  |  |
|   | sealed beam,<br>sceable bulb, etc.                                 |                | Sealed Beam - Four Lamp System | n      |                     |  |  |
| Shape   |  |                | Rectangular                    |        |                     |  |  |
| Lo-beam type<br>PC1, etc.)                          | (2A1, 2B1,   |                | 2A                             |        |                     |  |  |
| Quantity  |  | 2              |                                |        |                     |  |  |
| Hi-beam type<br>2C1, etc.)                          | (1A1, 2A1, 1C1,  |                | 1 <b>A</b>                     |        |                     |  |  |
| Quantity  |  |                |                                |        |                     |  |  |
| rame  |  |                |                                |        |                     |  |  |
| ype and desc  | cription (separate<br>d frame, partially-                          | ٠              |                                |        |                     |  |  |

Vehicle Line CAMARO

Model Year 1991 Issued 12-89 Revised(\*)

METRIC (U.S. Customary)

| _    |      |
|------|------|
| D-4. | T    |
| DOOY | TVDe |
|      |      |

|      | <br> | <br> | <br>4 |
|------|------|------|-------|
|      |      |      |       |
|      |      |      |       |
| ALL  |      |      |       |
| ΔI I |      |      |       |
|      |      |      |       |
|      |      |      |       |
|      |      |      |       |

| Clock (digital, a |   | Optional Manual Control  |  |  |
|-------------------|---|--|--|--|
|                   |   | [ Optional – Manual Control  |  |  |
| ^                 | nalog)  | Digital, In Radio  |  |  |
| Compass / ther    | mometer   | Not Available  |  |  |
| Console (floor,   | overhead)   | Floor Standard, Overhead Not Available   |  |  |
| Defroster, elec   | . backlight                                       | Optional (Not Availabe On Convertible)   |  |  |
|                   | Diagnostic monitor<br>(integrated, individual)    | Not Available  |  |  |
|                   | Instrument cluster<br>(kst instruments)           | Tachometer, Speedometer, Trip Odometer, Fuel, Oll Pressure*, Temp, Volt, Seat Belt Warning, Engine Warning, Inflatable Restraint Warning |  |  |
|                   | Keyless entry                                     | Not Available  |  |  |
| Electronic        | Tripminder (avg. spd. fuel)                       |  |  |  |
|                   | Voice stert (list items)                          | •  |  |  |
|                   | Other   | · .  |  |  |
|                   |   |  |  |  |
| Fuel door lock (  | remote, key, electric)                            | Not Available  |  |  |
|                   | Auto head on/off delay,<br>dimming                | •  |  |  |
|                   | Cornering   | **   |  |  |
|                   | Courtesy (map, reading)                           | Standard (Under Dash); Dual Lighted Mirror OptStd. On Convt.   |  |  |
|                   | Door lock, ignition                               | Not Available  |  |  |
|                   | Engine compartment                                | Standard   |  |  |
| Lamps             | Fog   | Standard ZR8, Not Available On Sport Coupe   |  |  |
|                   | Glove compartment                                 | Standard (Compartment in Floor Console)  |  |  |
|                   | Trunk   | Standard   |  |  |
|                   | filuminated entry system (list lamps, activation) | Not Available  |  |  |
|                   | Other   |  |  |  |
|                   |   |  |  |  |
|                   | Day / night (auto, man.)                          | Standard - Manual  |  |  |
| Mirrors           | L.H. (remote, pwr., heated)                       | Remote Standard, Power Optional - Not Heated.  |  |  |
| MILLOLE.          | R.H.(convex, rmt, pwr, htd)                       | Manual Standard, Power Optional. Both Convex - Not Heated.   |  |  |
|                   | Visor vanity (RH/LH illum.)                       | RH, Non-Illuminated: NA Sport Coupe; Std. Z28  |  |  |

### Radio Options:

<sup>\*</sup> Full Gauge Package Standard.

Vehicle Line CAMARO

Model Year 1991 Issued 12-89 Revised(\*)

METRIC (U.S. Customary)

| Engine | Description |
|--------|-------------|
| Engine | Code        |

|     | <br> |  |
|-----|------|--|
|     |      |  |
|     |      |  |
| ALL |      |  |
| ,   |      |  |
|     |      |  |

|                              | Deck kd(release, pull down)                 |   | Opt Electric, Door Locks And Rear Hatch Release   |  |  |
|------------------------------|---|---|---|--|--|
|                              | Door locks (manual, auto., describe system) |   | Manual - Standard   |  |  |
|                              |   |   | Electric - Optional   |  |  |
|                              |   | 2-4-6 way, etc.   | Optional 6-Way Power Driver's Seat  |  |  |
|                              |   | Rectining(R.H., L.H.)   | Reclining Both Front Seats  |  |  |
| Power                        |   | Memory (R.H., L.H.,<br>preset, recline)   | Not Available   |  |  |
|                              | Seats                                       | Support (tumber, hip, thigh, etc.)  |   |  |  |
|                              |   | Heated (R.H., L.H.,<br>other)   |   |  |  |
|                              | Side wit                                    | ndows   | Optional  |  |  |
|                              | Vent wit                                    |   | Not Available   |  |  |
|                              | Rear wi                                     | ndows   | •   |  |  |
|                              |   | l (location, whip,<br>d, power)   | R. F. Fender Fixed Mast Standard  |  |  |
|                              | Stan.                                       |   | AM/FM Stereo W/Seek, Scan & Digital Clock   |  |  |
| Radio<br>systems -           | Opt.  | AM, FM, stereo, tape, compact disc, graphic equalizer, theft determent, radio prep package, headphone jacks, etc. | Electronically Tuned AM/FM Stereo Radio W/Seek-Scan, Stereo Cassette Tape W/Search And Repeat, And Digital Clock W/Extended Range Sound System.  Delco/Bose Gold Series Electronically Tuned AM/FM Stereo Radio W/Seek-Scan, Stereo Cassette Tape And Digital Clock W/Extended Range Sound System.  Electronically Tuned AM/FM Stereo Radio W/Seek-Scan, Compact Disc Player And Digital Clock W/Extended Range Sound System. |  |  |
|                              | Speaker (number, location)                  |   | Four-Two In Instrument Panel, Two In Roof Sail Pan Convertible in Quarter Sidewalls   |  |  |
| oof: open ai<br>liding, 'T') | or fixed (1                                 | llip-up,  | "T" Type, Optional  |  |  |
| seed contro                  | device                                      |   | Cruise Control, Optional  |  |  |
| eed warn.                    | sev. (light,                                | buzzer, etc.)   | Not Available   |  |  |
| chometer (1                  | pm)   |   | Standard  |  |  |
| elephone sy                  | stem (desc                                  | aibe)   | Not Available   |  |  |
| haft deterre                 | eft deterrent system                        |   | Lock Mounted On Steering Column; Locks Steering Wheel, Transmission,  |  |  |

o Trailer Towing

|                                   | · · · · · · · · · · · · · · · · · · · |  |
|-----------------------------------|---------------------------------------|--|
| Towing capable                    | Yes / No                              |  |
| Engine/transmission/axte          | Std / Opt                             |  |
| Tow class (I, II, III)*           | Std / Opt                             |  |
| Max. gross trailer<br>wgt. (ibs.) | Std / Opt                             |  |
| Max. trailer tongue load (lbs.)   | Std / Opt                             |  |
| Towing package available          | Yes / No                              |  |

Class I = 2,000 tbs.

Class II - 3,500 lbs.

Class III - 5,000 lbs.

Vehicle Line CAMARO

Model Year 1991 Issued 12-89 Revised(\*) 4-90

**METRIC (U.S. Customary)** 

**Vehicle Dimensions** 

See Key Sheets for definitions

All dimensions to ground are for comparative purposes only. Dimensions are to be shown for all base body models of each vehicle line. SAE Ref. no, refers to the definition published in SAE Recommended Practice J1100 'Motor Vahicle Dimensions,' unless otherwise specified.

| Body Type   |  | ALL   |
|---|--|---|
| Width   | SAE Ref. N   | do.   |
| Tread (front)   | W101   | 1525 (80.0)   |
| Tread (rear)  | W102   | 1548 (60.9)   |
| Vehicle width   | W103   | 1840 (72.4)   |
| Body width at Sg RP (front)   | W117   | 1830 (72.0)   |
| Vehicle width (front doors open)  | W120   | 3939 (155.1)  |
| Vehicle width (rear doors open)   | W121   |   |
| Tumble-home (deg.)  | W122   | 31.5  |
| Outside mirror width  | W410   | 1849 (72.8)   |
| Length  |  |   |
| Wheelbase   | L101   | 2566 (101.0)  |
| Vehicle length  | L 103  | 4891 (192.6)  |
| Overhang (front)  | L104   | 1192 (46.9)   |
| Overhang (rear)   | L105   | 1133 (44.6)   |
| Upper structure length  | L123   | 2669 (105.1)  |
| Rear wheel C/L 'X' coordinate   | L127   | 4138 (163.0)  |
|   |  |   |
| Height **   |  |   |
| <del>-,, -, </del>  | PD1,2,2  | 2-2 **  |
| Passenger distribution (front/rear)   | PD1,2,2  | 2-2 **  |
| Passenger distribution (front/rear) Trunk/cargo load  | PD1,2,2  | 2-2   |
| Passenger distribution (front/rear) Trunk/cargo load Vehicle height   |  | **  |
| Passenger distribution (front/rear) Trunk/cargo load Vehicle height Cowl point to ground  | H101   | 1279 (50.4)   |
| Passenger distribution (front/rear) Trunk/cargo load Vehicle height Cowl point to ground Deck point to ground   | H101   | 1279 (50.4)<br>904 (35.6)   |
| Passenger distribution (front/rear) Trunk/cergo load Vehicle height Cowl point to ground Deck point to ground Rocker panel-front to ground  | H101<br>H114<br>H138   | 1279 (50.4)<br>904 (35.6)<br>915 (36.0)   |
| Height **  Passenger distribution (front/rear)  Trunk/cargo load  Vehicle height  Cowl point to ground  Deck point to ground  Rocker panel-front to ground  Rocker panel-rear to ground  Windshield slope angle (deg.)  | H101<br>H114<br>H138<br>H112   | 1279 (50.4)<br>904 (35.6)<br>915 (36.0)<br>210 (8.3)  |
| Passenger distribution (front/rear)  Trunk/cergo load  Vehicle height  Cowl point to ground  Deck point to ground  Rocker panel-front to ground  Rocker panel-rear to ground  | H101<br>H114<br>H138<br>H112<br>H111   | 1279 (50.4)<br>904 (35.6)<br>915 (36.0)<br>210 (8.3)<br>197 (7.8)   |
| Passenger distribution (front/rear)  Trunk/cargo load  Vehicle height  Cowl point to ground  Deck point to ground  Rocker panel-front to ground  Rocker panel-rear to ground  Windshield slope angle (deg.)  Backlight slope angle (deg.)   | H101<br>H114<br>H138<br>H112<br>H111<br>H122   | 1279 (50.4)<br>904 (35.6)<br>915 (36.0)<br>210 (8.3)<br>197 (7.8)<br>62.0                                     |
| Passenger distribution (front/rear)  Trunk/cargo load  Vehicle height  Cowl point to ground  Deck point to ground  Rocker panel-front to ground  Rocker panel-rear to ground  Windshield slope angle (deg.)  Backhight slope angle (deg.)   | H101<br>H114<br>H138<br>H112<br>H111<br>H122   | 1279 (50.4) 904 (35.6) 915 (36.0) 210 (8.3) 197 (7.8) 62.0 71.0   |
| Passenger distribution (front/rear)  Trunk/cargo load  Vehicle height  Cowl point to ground  Deck point to ground  Rocker panel-front to ground  Rocker panel-rear to ground  Windshield slope angle (deg.)  Backlight slope angle (deg.)   | H101<br>H114<br>H138<br>H112<br>H111<br>H122<br>H121   | 1279 (50.4)<br>904 (35.6)<br>915 (36.0)<br>210 (8.3)<br>197 (7.8)<br>62.0                                     |
| Passenger distribution (front/rear)  Trunk/cargo load  Vehicle height  Cowl point to ground  Deck point to ground  Rocker panel-front to ground  Rocker panel-rear to ground  Windshield slope angle (deg.)  Backlight slope angle (deg.)  Ground Clearance **  Front bumper to ground  Bumper to ground  Bumper to ground  | H101<br>H114<br>H138<br>H112<br>H111<br>H122<br>H121   | 1279 (50.4) 904 (35.6) 915 (36.0) 210 (8.3) 197 (7.8) 62.0 71.0   |
| Passenger distribution (front/rear)  Trunk/cargo load  Vehicle height  Cowl point to ground  Deck point to ground  Rocker panel-front to ground  Rocker panel-rear to ground  Windshield slope angle (deg.)  Backlight slope angle (deg.)  Ground Clearance   | H101<br>H114<br>H138<br>H112<br>H111<br>H122<br>H121<br>H102<br>H104                                 | 1279 (50.4) 904 (35.6) 915 (36.0) 210 (8.3) 197 (7.8) 62.0 71.0   |
| Passenger distribution (front/rear)  Trunk/cargo load  Vehicle height  Cowl point to ground  Deck point to ground  Rocker panel-front to ground  Windshield slope angle (deg.)  Backlight slope angle (deg.)  Ground Clearance  Front bumper to ground  Bumper to ground  Bumper to ground front at curb mass (wt.)  Bumper to ground rear at curb mass (wt.)                 | H101<br>H114<br>H138<br>H112<br>H111<br>H122<br>H121<br>H104<br>H103                                 | 1279 (50.4) 904 (35.6) 915 (36.0) 210 (8.3) 197 (7.8) 62.0 71.0   |
| Passenger distribution (front/rear)  Trunk/cargo load  Vehicle height  Cowl point to ground  Deck point to ground  Rocker panel-front to ground  Windshield slope angle (deg.)  Backlight slope angle (deg.)  Front bumper to ground  Bumper to ground  Bumper to ground front at curb mass (wt.)  Bumper to ground rear at curb mass (wt.)  Angle of approach (deg.)         | H101<br>H114<br>H138<br>H112<br>H111<br>H122<br>H121<br>H102<br>H104<br>H103                         | 1279 (50.4) 904 (35.6) 915 (36.0) 210 (8.3) 197 (7.8) 62.0 71.0  347 (13.7) 329 (13.0) 359 (14.1)             |
| Passenger distribution (front/rear)  Trunk/cargo load  Vehicle height  Cowl point to ground  Deck point to ground  Rocker panel-front to ground  Mindshield slope angle (deg.)  Backlight slope angle (deg.)  Ground Clearance  Front bumper to ground  Rear bumper to ground  Bumper to ground front at curb mass (wt.)  Angle of approach (deg.)  Angle of departure (deg.) | H101<br>H114<br>H138<br>H112<br>H111<br>H122<br>H121<br>H102<br>H104<br>H103                         | 1279 (50.4) 904 (35.6) 915 (36.0) 210 (8.3) 197 (7.8) 62.0 71.0  347 (13.7) 329 (13.0) 359 (14.1)  344 (13.5) |
| Passenger distribution (front/rear)  Trunk/cargo load  Vehicle height  Cowl point to ground  Deck point to ground  Rocker panel-front to ground  Mindshield slope angle (deg.)  Backlight slope angle (deg.)  Front bumper to ground  Bumper to ground front at curb mass (wt.)  Bumper to ground rear  | H101<br>H114<br>H138<br>H112<br>H111<br>H122<br>H121<br>H102<br>H104<br>H103<br>H105<br>H106<br>H107 | 1279 (50.4) 904 (35.6) 915 (36.0) 210 (8.3) 197 (7.8) 62.0 71.0  347 (13.7) 329 (13.0) 359 (14.1)  344 (13.5) |

<sup>\*\*</sup> All Vehicle Height And Ground Clearance Are Made Using EPA Loaded Vehicle Weight, Loading Conditions.

EPA Loaded Vehicle Weight is the Base Vehicle Weight Plus All Coolant and Fluids Necessary For Operation Plus 100% Of The Fuel Capacity, Plus The Weight Of All Options And Accessories Which Weigh Three Pounds Or More And Which Are Sold On At Least 33% Of The Car Line, Plus Two Occupants.

All linear dimensions are in millimeters (inches).

Location of min. run. grd. clear.

Front Crossmember

Vehicle Line **CAMARO** Model Year 1991 Issued 12-89 Revised(\*) 4-90

METRIC (U.S. Customary)

**Vehicle Dimensions** 

See Key Sheets for Definitions

**Body Type** 

ALL.

| Front Compartment                        | SAE Ref. | No.   |
|--|----------|---|
| SpRP front, 'X' coordinate               | L31      | 3050 (124.0)                                |
| Effective head room                      | H61      | 940 (37.0) Coupes, 942 (37.1) Convertible   |
| Max. eff. leg room (accelerator)         | L34      | 1092 (43.0) Coupes, 1089 (42.9) Convertible |
| SgRP to heel point                       | H30      | 181 (7.1)                                   |
| SgRP to heel point                       | L53      | 911 (35.9)                                  |
| Back angle (deg.)                        | L40      | 26.5  |
| Hip angle (deg.)                         | L42      | 98.0  |
| Knee angle (deg.)                        | L44      | 133.0                                       |
| Foot angle (deg.)                        | L48      | 87.0  |
| Design H-point front travel              | L17      | 192 (7.6)                                   |
| Normal driving & riding seat track trvl. | L23      | 171 (6.7)                                   |
| Shoulder room                            | W3       | 1469 (57.8) Coupes, 1488 (58.6) Convertible |
| Hip room                                 | W5       | 1428 (56.2) Coupes. 1342 (52.8) Convertible |
| Upper body opening to ground             | H50      |   |
| Steering wheel maximum diameter          | W9       | 368 (14.5)                                  |
| Steering wheel angle (deg.)              | H18      | 18.0  |
| Accel, heel pt. to steer, whil cntr      | L11      | Not Available                               |
| Accel, heelpt, to steer, whil, ontr      | H17      |   |
| Undepressed floor covering thickness     | H67      | 16 (0.6)                                    |

| o Rear Compartment           |     | Front Compartment Int. Dim. Are Measured With The Seating Ref. Pt.  (SgRP) mm Forward And mm Upward of Rearmost Position. |
|------------------------------|-----|---|
| SgRP point couple distance   | L50 | 668 (26.3)  |
| Effective head room          | H63 | 905 (35.6) Coupes, 918 (36.1) Convertible   |
| Min. effective leg room      | Ł51 | 733 (28.9) Coupes, 719 (28.3) Convertible   |
| SgRP (second to heel)        | H31 | 183 (7.2)   |
| Knee clearance               | L48 | -15 (-0.6)  |
| Shoulder room                | W4  | 1430 (56.3) Coupes, 1222 (48.1) Convertible   |
| Hip room                     | W6  | 1087 (42.8) Coupes, 1116 (43.9) Convertible   |
| Upper body opening to ground | H51 |   |
| Back angle (deg.)            | L41 | 28.0  |
| Hip angle (deg.)             | L43 | 68.0  |
| Knee angle (deg.)            | L45 | 66.5  |
| Foot angle (deg.)            | 147 | 116.5   |

### Luggage Compartment

Depressed floor covering thickness

|    | Usable luggage capacity L (cu. ft.) | V1   | 350 (12.4) | 132 (5.2) Convertible | - |
|----|-------------------------------------|------|------------|-----------------------|---|
| ** | Liftover height                     | H195 | 881 (34.7) |                       | _ |

18 (0.7)

Interior Volumes (EPA Classification)

| Vehicle class                   | Sub-Compact | _ |
|---------------------------------|-------------|---|
| Interior volume index (cu. ft.) | 96.6        | _ |
| Trunk / cargo index (cu. ft.)   | 12.4        | _ |

All Linear Dimensions Are in Millimeters (Inches).

<sup>\*</sup> See page 14. \*\* includes passenger and trunk / cargo index - see definition page 32.

<sup>\*\*\*</sup> EPA Loaded Vehicle Weight, Loading Conditions

| MAYAMA Considerations   | Ve              | hide Line          | CAM         | ARO                                   |       |  |             |
|---|-----------------|--------------------|-------------|---------------------------------------|-------|--|-------------|
| MVMA Specifications   | Me              | odel Year _        | 1991        | lssued                                | 12-89 | Revised(*)                             |             |
| METRIC (U.S. Customary) Vehicle Dimensions See Ke             | ey Sheets for I | <b>Definitions</b> |             |                                       |       |  |             |
| Body Type   |                 | ALL                |             |                                       |       |  |             |
| Station Wagon - Third Seat                                    | SAE Ref.        | No.                | (NOT API    | PLICABLE)                             |       |  |             |
| Seat facing direction   | SD1             |                    |             |                                       | •     |  |             |
| SgRP couple distance  | L85             |                    |             |                                       |       |  |             |
| Shouldersoom  | W85             |                    |             |                                       | ·     |  |             |
| Hip Room  | Was             |                    |             |                                       |       |  |             |
| Effective leg room  | Lee             |                    |             |                                       |       |  |             |
| Effective head room   | Has             |                    |             |                                       |       |  |             |
| SgRP to heel point  | H87             |                    |             |                                       |       |  |             |
| Knee clearance  | L87             |                    |             |                                       |       |  |             |
| Back angle  | Laa             |                    |             |                                       |       |  |             |
| Hip angle   | LES             |                    |             |                                       |       |  |             |
| Knee angle  | L90             |                    |             | •                                     |       |  |             |
| Foot angle  | L91             |                    |             |                                       |       |  |             |
| Station Wagon - Cargo Space                                   |                 |                    | (NOT API    | PLICABLE)                             |       |  |             |
| Cargo length (open front)                                     | L200            |                    | THO I ALL   | LIONDEL!                              |       | <u> </u>                               |             |
| Cargo length (open second)                                    | L201            |                    |             | · · · · · · · · · · · · · · · · · · · |       |  |             |
| Cargo length (closed front)                                   | L202            |                    |             |                                       | ·     |  |             |
| Cargo length (closed second)                                  | L203            |                    |             |                                       |       |  | <del></del> |
| Cargo length at belt (front)                                  | L204            |                    | <del></del> |                                       |       | <del></del>                            |             |
| Cargo length at belt (second)                                 | L205            |                    |             |                                       | ···   |  |             |
| Cargo width (wheelhouse)                                      | W201            |                    |             |                                       |       |  | <del></del> |
| Rear opening width at floor                                   | W203            |                    |             |                                       |       |  |             |
| Opening width at belt   | W204            |                    |             |                                       |       | ······································ |             |
| Min. rear opening width above belt                            | W205            |                    | ·- ·        |                                       |       |  |             |
| Cargo height  | H201            |                    |             |                                       |       | · · · · · · · · · · · · · · · · · · ·  |             |
| Rear opening height   | H202            |                    |             |                                       |       | ·                                      |             |
| Failgate to ground height                                     | H250            |                    | <del></del> |                                       |       |  |             |
| Front seat back to load floor height                          | H197            |                    |             |                                       |       |  |             |
| Cargo volume index cu. m (cu. ft.)                            | V2              |                    |             |                                       |       |  |             |
| Midden cargo vol. index cu. m (cu. ft.)                       | V4              |                    |             |                                       |       |  |             |
| Cargo volume index-rear of 2-seat                             | V10             |                    | <del></del> | <del></del>                           |       |  |             |
|   |                 |                    |             |                                       |       |  |             |
| Hatchback - Cargo Space Cargo length at front seatback height | L208            | 895 (35.2)         |             |                                       |       |  |             |
| Amido mudiu at maint seetbeck usidut                          | 1 200           | 355 (35.2)         |             |                                       |       |  |             |

| Cargo length at front seatback height   | L208 | 895 (35.2)  |
|---|------|-------------|
| Cargo length at floor (front)           | L209 | 1556 (61.3) |
| Cargo length at second seatback height  | L210 | 610 (24.0)  |
| Cargo length at floor (second)          | L211 | 845 (33.3)  |
| Front seatback to load floor height     | H197 | 355 (14.0)  |
| Second seatback to load floor height    | H198 | 242 (9.5)   |
| Cargo volume index cu. m (cu. ft.)      | V3   | 879 (31.0)  |
| Hidden cargo vol. index cu. m (cu. ft.) | V4   |             |
| Cargo volume index-rear of 2-seat       | V11  | 350 (12.4)  |

<sup>\*</sup> EPA Loaded Vehicle Weight, Loading Conditions

All Linear Dimensions Are in Millimeters (inches).

| Vehicie Line | CAM  | IARO   | _     |            |    |
|--------------|------|--------|-------|------------|----|
| Model Year _ | 1991 | Issued | 12-89 | Revised(*) | •• |

| Body Type | ALL         |  | <del></del> |  |
|-----------|-------------|--|-------------|--|
| •         | <del></del> |  |             |  |

| Fiducial Mar<br>Number    | ·k    | Define Coordinate Location  |
|---------------------------|-------|---|
|                           |       | X ~ Fiducial Mark To Vertical Zero Grid Line - Front Measured Horizontally, From The Zero Grid Line To The Front Fiducial Mark Located On Top Of The Front Seat Adjuster Mounting Bolt. |
| Front                     |       | Y - Fiducial Mark To Centerline Of Car - Front, Width Measurement Made From Centerline Car To Fiducial Mark Located On Top Of The Front Seat Adjuster Mounting Bolt.                    |
|                           |       | Z - Fiducial Mark To Hortzontal Zero Grid Line - Front, Measured Vertically From Zero Grid Line To<br>Front Fiducial Mark Located On Top Of The Front Seat Adjuster Mounting Bolt.      |
|                           |       | X - Fiducial Mark To Vertical Zero Grid Line - Rear, Measured Hortzontally From The Zero Grid Line To Rear Fiducial Mark Located On The Rail (Compartment Pan - Longitudinal).          |
| Rear                      |       | X - Fiducial Mark To Centerline Of Car - Rear, Width Measurement Made From Centerline Of Car To Fiducial Mark Located On The Rail (Compartment Pan - Longitudinal).                     |
|                           |       | Z - Fiducial Mark To Horizontal Zero Grid Line - Rear, Measured Vertically From The Zero Grid Line to Rear Fiducial Mark Located On The Rail (Compartment Pan - Longitudinal).          |
| iducial<br>fark<br>lumber |       |   |
|                           | W21*  | 540 (21.3)  |
|                           | L54"  | 686 (27.1)°   |
| ont                       | H81"  | -32 (-1.3) <b>*</b>   |
| **                        | H181* | 296 (11.7)  |
|                           | H163* | 284 (11.2)  |
|                           | W22*  | 548 (21.6)  |
| j                         | L85"  | 2815 (110.8)*   |
| DAT                       | H62*  | 96 (3.8)#   |
| **                        | H162* | 417 (16.4)  |
| -                         | H164* | 407 (16.0)  |
|                           |       | * Vertical Base Grid 2000 mm Line   |

<sup>\*</sup> Reference - SAE Recommended Practice, J182, Motor Vehicle Fiducial Marks.

<sup>\*\*</sup> EPA Loaded Vehicle Weight, Loading Conditions. All Linear Dimensions Are in Millimeters (inches).

## $\circ \textbf{MVMA Specifications}$

Vehicle Line CAMARO

Model Year 1991

91 Issued

12-89

Revised(\*)

4-90

**METRIC (U.S. Customary)** 

|  |              | VEHICL         | E MASS       | (weight)   |  | % PASS       | MASS    | DISTRIE      | UTION    |
|--|--------------|----------------|--------------|--|--|--------------|---------|--------------|----------|
| ,                                      | CURB         | MASS, kg. (I   | b.)*         | SHIPPING<br>MASS<br>kg (lb)                      |  | PASS II      | N FRONT | PASS II      | NREAR    |
| Code Model Front Rear                  |              | Total          | Kg (ID)      | ETWC™<br>Code                                    | Front  | Rear         | Front   | Rear         |          |
| CAMARO (1FP87)                         | 780          | 627            | 1407         | 1372   |  |              | į       | •            |          |
| 2-Door Coupe (LHO & MB1)               | (1720)       | (1383)         | (3103)       | (3026)   | 3500   |              |         |              |          |
| (1FP67)                                | 864          | 652            | 1516         | 1481   | 1  |              |         |              |          |
| 2-Door Convertible (LO3 & M39)         | (1905)       | (1438)         | (3343)       | (3266)   | 3750   |              |         |              |          |
| CAMARO Z28 (1FP87)                     | 859          | 647            | 1506         | 1471   |  |              |         |              |          |
| 2-Door Coupe (LB9 & M39)               | (1893)       | (1426)         | (3319)       | (3242)   | 3750   | [ [          |         |              |          |
| (1FP67)                                | 880          | (1426)<br>664  | 1544         | 1509   | 3730   | <del> </del> |         |              |          |
| 2-Door Convertible (LB9 & M39)         | (1939)       | (1463)         | (3400)       | (3323)   | 3750   |              |         |              |          |
| (22.2                                  | 1000/        | (1.15)         | (5.50)       | (0000)   | ·  |              |         |              |          |
|  | 1            |                |              |  |  |              |         |              |          |
|  |              |                |              |  |  |              |         |              |          |
|  |              |                | <u> </u>     |  |  |              |         |              |          |
|  | -            |                |              |  |  |              |         | <del> </del> |          |
| <u> </u>                               |              | -              | <u> </u>     |  |  |              |         | -            |          |
| <del> </del>                           | <b></b>      |                | ļ <u>.</u>   | ļ  |  |              |         | ļ            | <b> </b> |
|  |              |                |              |  |  |              |         |              |          |
|  |              |                |              |  |  |              |         |              |          |
|  |              |                |              |  |  |              |         |              |          |
|  |              |                |              |  |  |              |         |              |          |
| ······································ |              |                |              |  |  |              |         |              |          |
|  |              |                |              |  |  | -            |         | <u> </u>     |          |
|  | -            | <del> </del> _ | <del> </del> | <del>                                     </del> | †  |              |         | <del> </del> |          |
|  |              |                |              | <del> </del>                                     |  |              |         |              |          |
|  | <del> </del> | -              | <u> </u>     | 1  | <del>                                     </del> |              |         |              |          |
|  | <u> </u>     | 1              |              |  | <u> </u>   | <u> </u>     | l       | <u></u>      | <u> </u> |

Reference – SAE J1100 Motor vehicle dimensions, curb weight definition.
 ETWC – Equivalent Test Weight Class – basis for U.S. Environmental Protection Agency emission certifications.
 Refer to ETWC code legend below for test weight class.

ETWC LEGEND

| A |   | 1000 |   |   | 2000 | Ω | _ | 3000 | 4000 | ~  |   | 4000  |
|---|---|------|---|---|------|---|---|------|------|----|---|-------|
|   |   | 1125 |   |   | 2125 |   |   |      | 4250 | Ż  |   | 4250  |
| Ċ | • | 1250 |   |   | 2250 | ŝ | • | 3250 | 4500 | ÄA |   | 4500  |
|   |   | 1375 | L | = | 2375 | Ť |   | 3375 | 4750 | 88 |   | 4750  |
|   |   | 1500 | M |   | 2500 | U |   | 3500 | 5000 |    |   | \$000 |
|   |   | 1625 |   |   | 2625 |   |   | 3625 |      |    |   | \$250 |
|   |   | 1750 |   |   | 2750 | W | • | 3750 | 5500 |    |   | 5500  |
| н |   | 1875 | P |   | 2875 | x |   | 3875 | 5750 | FF | = | 5750  |

| Shipping Mass (weight) = Curt | Weight Less: |      |  |
|-------------------------------|--------------|------|--|
| 35 (77)                       |              | <br> |  |
|                               |              |      |  |
|                               |              |      |  |

| Vehicle Line | CAMA | RO     |       |            |      |  |
|--------------|------|--------|-------|------------|------|--|
| Model Year   | 1991 | Issued | 12-89 | Revised(*) | 4-90 |  |

|                |  | Ор       | tional E     | quipmer | nt Differential Mass (weight)*        |
|----------------|--|----------|--------------|---------|---------------------------------------|
|                | <u> </u>   | <u> </u> | MASS, kg. (1 | b.)     |                                       |
| Code           | Equipment  | Front    | Rear         | Total   | Remarks<br>Restrictions, Requirements |
| AC3            | Power Seat, 6-Way  | 1.6      | 2.0          | 3.6     |                                       |
|                | (Driver's Side Only)   | (3.5)    | (4.4)        | (7.9)   |                                       |
| -              |  |          |              |         |                                       |
| AM9            | Split Back, Fold Down Rear Seat  | 4        | -1.2         | -1.6    |                                       |
|                | The second secon | (-0.9)   | (-2.6)       | (-3.5)  |                                       |
| AU3            | Power Door Locks -   | .0       | 1.0          | 1.8     | · · · · · · · · · · · · · · · · · · · |
|                | Electric   | (1.8)    | (2.2)        | (4.0)   |                                       |
|                | gara a re  | (1.0)    | (2.2)        | (,      |                                       |
| A31            | Power Windows -  | 1.2      | 1.0          | 2.2     |                                       |
| <del>_</del>   | Electric   | (2.6)    | (2.2)        | (4.8)   |                                       |
| T              | <u> </u>   |          |              |         |                                       |
| A90            | Lock Release -   | .2       | 4            | .6      |                                       |
|                | Liftback Electric  | (0.4)    | (0.9)        | (1.3)   | Not Available Convertible             |
| B34            | Mats, Front Floor -  | .8       | .4           | 1.2     |                                       |
|                | Color-Keyed Carpet   | (1.8)    | (0.9)        | (2.6)   | <u></u>                               |
|                |  |          |              |         |                                       |
| <b>B</b> 35    | Mats, Rear Floor -   | .4       | .4           | .8      |                                       |
| · <del>-</del> | Color-Keyed Carpet   | (0.9)    | (0.9)        | (1.8)   |                                       |
| B48            | Deluxe Luggage   | 0        | .4           | .4      |                                       |
| -              | Compartment Trim   | (0)      | (.9)         | (.9)    | ]                                     |
|                |  |          |              |         |                                       |
| B84            | Moldings - Body Side   | .2       | .4           | .6      |                                       |
|                |  | (0.4)    | (0.9)        | (1.3)   |                                       |
| CC1            | Roof - Removable Hatch Panels -  | 5.8      | 9.6          | 15.4    | Includes Storage Bag And              |
|                | Glass  | (12.8)   | (21.2)       | (34.0)  | Attaching Hardware                    |
|                |  |          |              | 1       |                                       |
| CD4            | Windshield Washer And Wiper  | 2        | 0            | 2       |                                       |
|                | (Pulse System)   | (0.4)    | (0)          | (0.4)   | Optional                              |
| C49            | Defogger - Rear Window   | 0        | .4           | .4      |                                       |
|                | (Electric)   | (0)      | (0.9)        | (0.9)   | 1                                     |

<sup>\*</sup>Also see Engine - General Section for dressed engine mass (weight).

| Vehicle Line | CAM  | ARO    |       |            |      |  |
|--------------|------|--------|-------|------------|------|--|
| Model Year   | 1991 | Issued | 12-89 | Revised(*) | 4-90 |  |

|      |  | Op     | Optional Equipment Differential Mass (weight)* |        |                                       |  |  |  |
|------|--|--------|--|--------|---------------------------------------|--|--|--|
|      |  |        | MASS, kg. (I                                   | b.)    | Remarks                               |  |  |  |
| Code | Equipment                                | Front  | Rear   | Total  | Remarks<br>Restrictions, Requirements |  |  |  |
| C60  | Air Conditoning                          | 16.8   | 2.2  | 19.0   | With RPO LH0 Engine                   |  |  |  |
|      | (Manual Control)                         | (36.9) | (4.8)  | (41.7) | Sport Coupe                           |  |  |  |
|      |  | 16.0   | 1,4  | 19.4   | MAN DOO LOO SALO                      |  |  |  |
|      |  | (39.6) | (3.0)  | (42.6) | With RPO LB9 & MD8                    |  |  |  |
|      |  | 19.4   | 1.6  | 21.0   | MON DECLOS ANDS                       |  |  |  |
|      |  | (42.8) | <b>(</b> 3.5)                                  | (46.3) | With RPO LO3 & MD8                    |  |  |  |
|      |  | 18.0   | 1.4  | 19.4   |                                       |  |  |  |
| _    |  | (39.7) | (3.0)  | (42.7) |                                       |  |  |  |
|      |  | 19.4   | 1.6  | 21.0   |                                       |  |  |  |
|      |  | (42.8) | (3.6)  | (46.3) |                                       |  |  |  |
| DE1  | Sunshade - Back Window                   | 6      | 9.0  | 8.4    |                                       |  |  |  |
|      |  | (-1.3) | (19.6)   | (18.5) |                                       |  |  |  |
| D34  | Visor Vanity Mirror -                    | .2     | 0  | .2     |                                       |  |  |  |
|      | Passenger Side                           | (0.4)  | (0)  | (0.4)  |                                       |  |  |  |
| DG7  | Sport Mirrors - Electric. Remote Control | .4     | .2   | .6     |                                       |  |  |  |
|      | R.H. & L.H. Controls On L.H. Door Panel  | (0.9)  | (0.4)  | (1.3)  |                                       |  |  |  |
| D42  | Rear Compartment                         | 4      | 2.4  | 2.0    |                                       |  |  |  |
|      | Cargo Area Cover                         | (-0.9) | (5.3)  | (4.4)  | Not Available Convertible             |  |  |  |
| F41  | Ride And Handling Suspension System      | .4     | .4   | .8     |                                       |  |  |  |
|      | <u> </u>                                 | (0.9)  | (0.9)  | (1.8)  |                                       |  |  |  |
| G80  | Limited Slip Rear Axle                   | 0      | 2.0  | 2.0    |                                       |  |  |  |
|      |  | (0)    | (4.4)  | (4.4)  |                                       |  |  |  |
| J65  | Power 4-Wheel Disc Brakes                | 0      | 14.0   | 14.0   |                                       |  |  |  |
|      | <u> </u>                                 | (0)    | (30.8)   | (30.8) | IROC-Z With L98 Only                  |  |  |  |

<sup>\*</sup>Also see Engine - General Section for dressed engine mass (weight).

| Vehicle Line | CAN  | IARO   |       |            |      |  |
|--------------|------|--------|-------|------------|------|--|
| Model Year   | 1991 | Issued | 12-89 | Revised(*) | 4-90 |  |

|             |                                       | Or              | Optional Equipment Differential Mass (weight)* |                 |                             |  |  |
|-------------|---------------------------------------|-----------------|--|-----------------|-----------------------------|--|--|
|             |                                       | MASS, kg. (lb.) |  |                 | Remarks                     |  |  |
| Code        | Equipment Series Oil Cooles           | Front           | Rear   | Total           | Restrictions, Requirements  |  |  |
| KC4         | Engine Oil Cooler                     | 3.2             | 4<br>(-0.9)                                    | 2.8             |                             |  |  |
|             |                                       | (7.0)           | (=0.9)   | (8.1)           |                             |  |  |
| K34         | Cruise Control - Three Mode With      | 2.4             | 0  | 2.4             |                             |  |  |
|             | Resume Feature                        | (5.3)           | (0)  | (5.3)           | All Models Except LHO       |  |  |
|             | (Available On Manual Or Automatic     | 2.0             | 0  | 2.0             |                             |  |  |
|             | Transmissions)                        | (4.4)           | (0)  | (4.4)           | With LHO                    |  |  |
| LB9         | 5.0 Liter V8                          | 68.4            | 7.8  | 76.2            |                             |  |  |
|             | (305 CID)                             | (150.5)         | (17.2)   | (167.7)         | Z28 With M39/MK6            |  |  |
| <del></del> |                                       | 63.8            | 6.4  | 70.2            |                             |  |  |
|             |                                       | (140.4)         | (14.1)   | (154.5)         | Z28 With MD8                |  |  |
| LO3         | 5.0 Liter V8                          | 70.2            | 2.2  | 72.4            |                             |  |  |
|             | (305 CID)                             | (154.8)         | (4.9)  | (159.7)         | RS With M39                 |  |  |
|             |                                       |                 |  |                 |                             |  |  |
|             |                                       | 53.4<br>(117.7) | 1.8<br>(4.0)                                   | 55.2<br>(121.7) | RS With MDB                 |  |  |
|             |                                       |                 |  |                 |                             |  |  |
| L98         | 5.7 Liter V8                          | 68.0            | 6.8  | 74.8            |                             |  |  |
| *           | (350 CID)                             | (149.6)         | (15.0)   | (164.6)         | Z28 With MD8                |  |  |
| M39         | 5-Speed Manual Transmission           | 4               | 0  | 4               |                             |  |  |
|             |                                       | (-0.9)          | (0)  | (-0.9)          | :                           |  |  |
| MD8         | Automatic Transmission                | 12.8            | 4.4  | 17.2            |                             |  |  |
|             | Overdrive                             | (28.2)          | (9.7)  | (37.9)          | With LHO-V6 Engine, With RS |  |  |
| <u>-</u>    | · · · · · · · · · · · · · · · · · · · | 31.8            | 10.0   | 41.8            |                             |  |  |
|             |                                       | (70.0)          | (22.0)   | (92.0)          | With Convertible            |  |  |
|             | ·                                     | 31.4            | 10.0   | 41.4            |                             |  |  |
|             |                                       | (69.2)          |  | 1 ''''          | I                           |  |  |

<sup>\*</sup>Also see Engine - General Section for dressed engine mass (weight).

Vehicle Line \_

CAMARO

Model Year 1991 Issued

12-89 Revised(\*) 4-90

|             |  | Optional Equipment Differential Mass (weight)* |              |        |  |  |
|-------------|--|--|--------------|--------|--|--|
| <del></del> | · · · · · · · · · · · · · · · · · · ·      |  | MASS, kg. (I | b.)    | Remarks                                      |  |
| Code        | Equipment                                  | Front  | Rear         | Total  | Restrictions, Requirements                   |  |
| MD8         | Automatic Transmission                     | 31.4   | 10.0         | 41.4   | With LB9 & L98 V8                            |  |
| <del></del> | Overdrive                                  | (69.2)   | (22.0)       | (91.2) | Engines, Z28 Only                            |  |
| N10         | Dual Exhaust                               | -2   | 2.0          | 1.8    | <u>.                                    </u> |  |
|             |  | (-0.4)   | (4.4)        | (4.0)  |  |  |
| N33         | Steering Column ~ Tilt                     | .8   | .2           | 1.0    |  |  |
|             |  | (1.8)  | (0.4)        | (2.2)  |  |  |
| TR9         | Lamp Group                                 | .2   | 0            | .2     |  |  |
|             |  | (0.4)  | (0)          | (0.4)  |  |  |
| T96         | Fog Lamps (W/Z04)                          | 1.6  | 2            | 1.4    |  |  |
| <u></u>     | ·  | (3.5)  | (-0.4)       | (3.1)  |  |  |
| UA1         | Battery - Heavy Duty                       | 0.2  | 0            | 0.2    |  |  |
| <u> </u>    |  | (0.4)  | (0)          | (0.4)  | LH0/L03                                      |  |
|             |  | 2.2  | -0.4         | 1.8    |  |  |
|             |  | (4.9)  | (-0.9)       | (4.0)  | LB9  |  |
| UL5         | Radio - Delete                             | -2.0   | 6            | -2.6   |  |  |
|             |  | (-4.4)   | (-1.3)       | (-5.7) |  |  |
| UN6         | Extended Range Sound System AM/FM Stereo   | 0  | 0            | 0      |  |  |
|             | Radio, Clock, Cassette, ETR                | (0)  | (0)          | (0)    | Optional                                     |  |
| UQ4         | Audio System - BOSE Speakers               | 2.0  | 4.0          | 6.0    |  |  |
|             |  | (4.4)  | (8.8)        | (13.2) |  |  |
| UUB         | Extended Range Sound System AM/FM Stereo   | 0.6  | 0.2          | 0.8    |  |  |
|             | Cass.Tape, Do!by Sound, Digital Clock, ETR | (1.3)  | (0.4)        | (1.7)  | Optional Except Convertible                  |  |
| U1C         | Extended Range Sound System AM/FM Stereo   | .8   |              | 1.2    |  |  |
|             | Radio, Compact Disc, Clock, ETR            | (1.8)  | (0.9)        | (2.7)  |  |  |
|             |  | <u></u>  |              |        |  |  |

<sup>\*</sup> Also see Engine - General Section for dressed engine mass (weight).

| Vehicle Line | CAN  | IARO   |       |            |      |  |
|--------------|------|--------|-------|------------|------|--|
| Model Year   | 1991 | issued | 12-89 | Revised(*) | 4-90 |  |

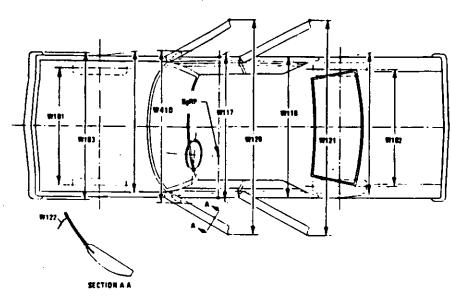
|             |  | O     | Optional Equipment Differential Mass (weight)* |       |                                       |  |  |
|-------------|--|-------|--|-------|---------------------------------------|--|--|
|             |  |       | MASS, kg. (                                    | lb.)  |                                       |  |  |
| Code        | Equipment  | Front | Rear   | Total | Remarks Restrictions, Requirements    |  |  |
| U25         | Rear Compartment Light   | 0     | 2  | .2    | ·                                     |  |  |
|             |  | (0)   | (0.4)  | (0.4) |                                       |  |  |
| 1100        | No de la constanta de la const |       |  | ļ     | · · · · · · · · · · · · · · · · · · · |  |  |
| U26         | Underhood Light  | 0     | 0  | 0     |                                       |  |  |
|             |  | (O)   | (0)  | (0)   |                                       |  |  |
| U29         | Lamp Group - Audiliary   | 0     | 0  | 0     |                                       |  |  |
| 020         | Includes: Courtesy, Interior, I/P  | (0)   | (0)  | (0)   |                                       |  |  |
|             | manusca. Seatteey, manus, or   |       | 1.02   | (0)   |                                       |  |  |
| U75         | Antenna - Power (Consists of UN9 Radio   | 1.0   | .2   | 1.2   |                                       |  |  |
|             | Suppression Equipment Requires Radio)  | (2.2) | (0.4)  | (2.6) |                                       |  |  |
|             |  |       |  |       |                                       |  |  |
|             | <u> </u>   |       |  |       |                                       |  |  |
| <del></del> |  |       | ļ  |       |                                       |  |  |
|             |  |       |  |       |                                       |  |  |
|             |  |       |  |       |                                       |  |  |
|             |  |       |  |       |                                       |  |  |
| *****       |  |       |  |       |                                       |  |  |
|             |  |       |  |       |                                       |  |  |
| ····        |  |       | <u> </u>                                       |       |                                       |  |  |
|             |  |       | ļ  |       |                                       |  |  |
|             |  |       |  |       |                                       |  |  |
|             |  |       |  |       |                                       |  |  |
|             |  |       | <u> </u>                                       |       |                                       |  |  |
|             |  |       | <u></u>  |       |                                       |  |  |
|             |  |       | <u> </u>                                       |       |                                       |  |  |
|             |  |       |  |       |                                       |  |  |
| _           |  |       |  |       |                                       |  |  |
|             |  |       |  |       |                                       |  |  |
|             |  |       |  |       |                                       |  |  |
|             |  |       |  |       |                                       |  |  |
|             | ·  |       | . ,  |       |                                       |  |  |

<sup>\*</sup>Also see Engine - General Section for dressed engine mass (weight).

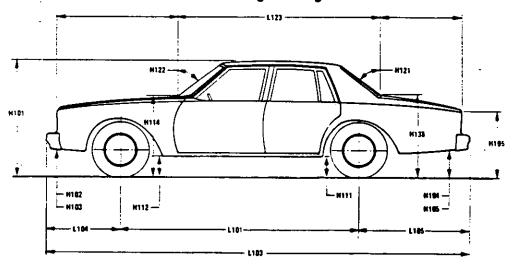
METRIC (U.S. Customary)

## Exterior Vehicle And Body Dimensions - Key Sheet

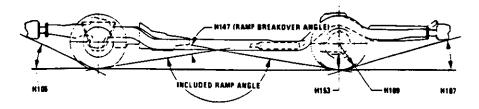
### **Exterior Width**



### Exterior Length & Height



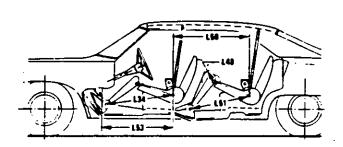
## **Exterior Ground Clearance**

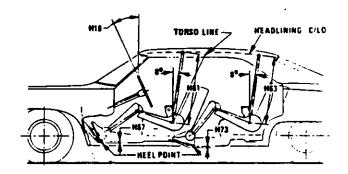


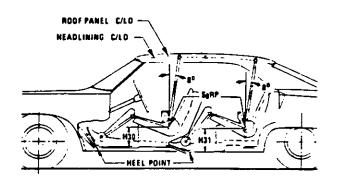
# **MVMA Specifications Form**

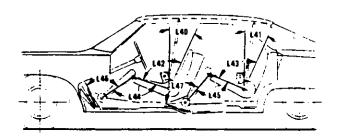
**METRIC (U.S. Customary)** 

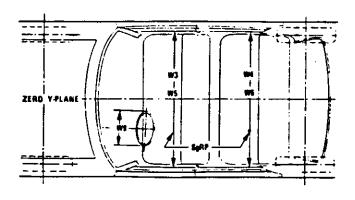
Interior Vehicle And Body Dimensions - Key Sheet

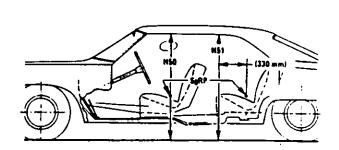










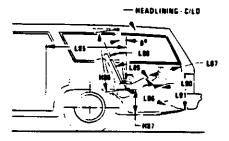


# **MVMA Specifications Form**

**METRIC (U.S. Customary)** 

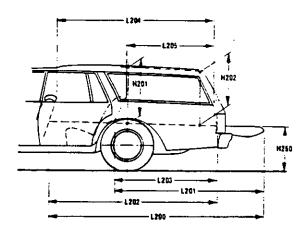
## Interior Vehicle And Body Dimensions - Key Sheet

**Third Seat** 

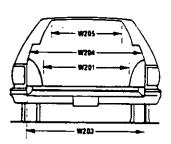


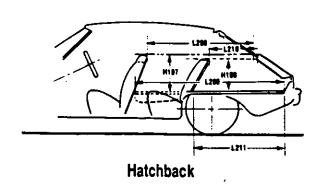
Cargo Space





Station Wagon





**METRIC (U.S. Customary)** 

### Exterior Vehicle And Body Dimensions - Key Sheet **Dimensions Definitions**

### Seating Reference Point

SEATING REFERENCE POINT means the manufacturer's

design reference point which —

(a) Establishes the rearmost normal design driving or riding position of each designated seating position in a vehicle: (b) Has coordinates established relative to the design vehicle structure:

(c) Simulates the position of the pivot center of the human

(d) Is the reference point employed to position the two dimensional templates described in SAE Recommended Practice J826, "Devices for Use in Defining and Measuring Vehicle Seating Accommodations,".

#### Width Dimensions

W101 TREAD-FRONT. The dimension measured between the

tire centerlines at the ground.

TREAD - REAR. The dimension measured between the tire centerlines at the ground. In case of dual wheels, the dimension will be measured to the centerline of tire and wheel assemblies.

W103 VEHICLE WIDTH. The maximum dimension measured between the widest point on the vehicle, excluding exterior mirrors, flexible mud flaps, marker lamps, but including bumpers, moldings, sheet metal protrusions or dual wheels. if standard equipment.

BODY WIDTH AT SgRP-FRONT The dimension measured laterally between the widest points on the body at the SgRP-front, excluding door handles, applied moldings, or

VEHICLE WIDTH - FRONT DOORS OPEN. The dimension measured between the widest point on the front doors in

maximum hold-open position.

VEHICLE WIDTH-REAR DOORS OPEN. The dimension W121 measured between the widest point on the rear doors in maximum hold-open position. For vehicles with a rear door on only one side, this dimension is to the zero "Y" plane. TUMBLE - HOME. STRAIGHT SIDE GLASS. The angle

W122 measured from a vertical to the outside surface of the front door glass at the SgRP "X" plane. CURVED SIDE GLASS. The angle measured from a vertical to a chord extending from the upper DLO to the lower DLO at the outside surface of the front door glass at the front

SgRP "X" plane.
OUTSIDE MIRROR WIDTH: The dimension between the W410 widest point on the outside mirrors. The standard right and left mirror adjusted for normal driving will be shown unless otherwise noted. When only one outside mirror is standard,

the dimension will be to the zero "Y" plane.

### Length Dimensions

WHEELBASE (WB). The dimension measured longitudinally between front and rear wheel centerlines. In case of dual rear axles, the dimension shall be to the midpoint of the centerlines of the rear wheels.

L103 VEHICLE LENGTH. The maximum dimension measured longitudinally between the foremost point and the rearmost point on the vehicle, including bumper, bumper guards, tow hooks and/or rub strips, if standard equipment.

OVERHAND - FRONT. The dimension measured longitudi-L104 nally from the centerline of the front wheels to the foremost point on the vehicle including bumper, bumper guards, tow

hooks and/or rub strips, if standard equipment. OVERHANG - REAR. The dimension measured longitudi-L105 nally from the centerline of the rear wheels; or in the case of dual rear axles, the dimension shall be the midpoint of the centerlines of the rear wheels, to the rearmost point on the vehicle including rear bumpers, bumper guards, tow hooks and rub strips, if standard equipment.

L123 UPPER STRUCTURE LENGTH. The dimension measured longitudinally from the cowl point to the deck point.

REAR WHEEL CENTERLINE "X" COORDINATE or in the L127 case of dual rear axles, the coordinate shall be the midpoint of the distance between the rear axle centerlines.

#### **Height Dimensions**

VEHICLE HEIGHT. The dimension measured vertically from

the highest point on the vehicle body to ground.

ROCKER PANEL - REAR TO GROUND. The dimension measured vertically from the bottom of the rocker or side quarter panel at the front of the rear wheel opening. excluding flanges, to ground.

ROCKER PANEL - FRONT TO GROUND. The dimension

H112 measured vertically from the foremost point on the bottom

H114

of the rocker panels, excluding flanges, to ground.

COWL POINT TO GROUND. Measured at zero "Y" plane.

BACKLIGHT SLOPE ANGLE. The angle between the vertical reference line and the surface of backlight at vehicle zero "Y" plane. For curve backlight, the angle is to chord of backlight arc from lower DLO to upper DLO. WINDSHIELD SLOPE ANGLE. The angle between the

H122 vertical reference line and a chord of the windshield arc running from the lower DLO to the upper DLO at the vehicle zero "Y" plane. In the case of wrap over glass, the angle to be measured will be formed by a chord 457 mm (18.0 in.) long drawn from the lower DLO to the intersecting point on the windshield.

DECK POINT TO GROUND. Measured at zero "Y" plane. H138

STATIC LOAD-TIRE RADIUS-REAR. Specified by the H109 manufacturer in accordance with composite TIRE SECTION STANDARD.

### **Ground Clearance Dimensions**

FRONT BUMPER TO GROUND. The minimum dimension measured vertically from the lowest point on the front bumper to ground, including bumper guards, if standard equipment.

FRONT BUMPER TO GROUND-CURB MASS (WT.). H103

Measured in the same manner as H102

REAR BUMPER TO GROUND. The minimum dimension measured vertically from the lowest point on the rear bumper to ground, including bumper guards, if standard equipment.

REAR BUMPER TO GROUND-CURB MASS (WT.). H105

Measured in the same manner as H104.

H106 ANGLE OF APPROACH. The angle measured between a line tangent to the front tire static loaded radius arc and the initial point of structural interference forward of the front tire to ground. The limiting structural component shall be designated.

ANGLE OF DEPARTURE. The angle measured between a H107 line tangent to the rear tire static loaded radius arc and the initial point structural interference rearward of the rear tire

to ground. The limiting component shall be designated. RAMP BREAKOVER ANGLE. The angle measured be-H147 tween two lines tangent to the front and rear tire static loaded radius and intersecting at a point on the underside of the vehicle which defines the largest ramp over which the vehicle can roll.

REAR AXLE DIFFERENTIAL TO GROUND. The minimum H153 dimension measured from the rear axle differential to

ground.
MINIMUM RUNNING GROUND CLEARANCE. The mini-H156 mum dimension measured from the sprung vehicle to ground. Specify location.

METRIC (U.S. Customary)

### Interior Vehicle And Body Dimensions - Key Sheet **Dimensions Definitions**

### Glass Areas

S1 Windshield area.

**S2** Side windows area. Includes the front door, rear door, vents, and rear quarter windows on both sides of the vehicle.

Backlight areas.

Total area. Total of all areas (S1 + S2 + S3).

### Fiducial Mark Dimensions

#### Fiducial Mark - Number 1

"X" coordinate

W21 "Y" coordinate.

"Z" coordinate. H81

Height "Z" coordinate to ground at curb weight. Height "Z" coordinate to ground. H161

H163 Fiducial Mark - Number 2

L55 "X" coordinate.

W22

"Y" coordinate.
"Z" coordinate. W82

H162 Height "Z" coordinate to ground at curb weight.

H164 Height "Z" coordinate to ground.

### Front Compartment Dimensions

- ACCELERATOR HEEL POINT TO STEERING WHEEL L11 CENTER. The dimension measured horizontally from the AHP to the intersection of the steering column centerline and a plane tangent to the upper surface of the steering wheel rim.
- DESIGN H-POINT FRONT TRAVEL. The dimension meas-**L17** ured horizontally between the design H-point-front in the foremost and rearmost seat track positions. (See SAE
- L23 NORMAL DRIVING AND RIDING SEAT TRACK TRAVEL. The dimension measured horizontally between a point on the design H-point travel line from the SgRP to the displaced point on the design H-point travel line with the seat moved to the foremost seat position, but not to include seat track travel used for purposes other than normal driving and riding

L31

- positions. (See SAE J1100).
  SgRP FRONT. "X" COORDINATED.
  MAXIMUM EFFECTIVE LEG ROOM ACCELERATOR. The dimension measured along a line from the ankle pivot center to the SgRP – front plus 254 mm (10.0 in.) measured with right foot on the undepressed accelerator pedal. For vehicles with SgRP to heel (H30) greater than 18 in., the accelerator pedal may be depressed as specified by the manufacturer. If the accelerator is depressed, the manufacturer shall place foot flat on pedal and note the depression of the pedal.
- L-40 BACK ANGLE-FRONT. The angle measured between a vertical line through the SgRP-front and the torso line. If the seatback is adjustable, use the normal driving and riding position specified by the manufacturer.

  HIP ANGLE - FRONT. The angle measured between torso

L-42 line and thigh centerline.

KNEE ANGLE-FRONT. The angle measured between L44 thigh centerline and lower leg centerline measured on the

right leg.
FOOT ANGLE - FRONT. The angle measured between the L46 lower leg centerline and a line tangent to the ball and heel of the bare foot fiesh line measured on the right leg. Ref **SAE J826** 

SgRP-FRONT TO HEEL. The dimension measured horizontally from the SgRP-front to the accelerator heel L53 point.

W3 SHOULDER ROOM-FRONT. The minimum dimension measured laterally between the trimmed surfaces on the "X" plane through the SgRP-front at height between the belt line and 254 mm (10.0 in.) above the SgRP-front, excluding the door assist strap and attaching parts.

- HIP ROOM-FRONT. The minimum dimension measured W5 laterally between the trimmed surfaces on the "X" plane through the SgRP-front within 25 mm (1.0 in.) below and 76 mm (3.0 in.) above the SgRP – front and 76 mm (3.0 in.) fore and aft of the SgRP – front.
- STEERING WHEEL MAXIMUM OUTSIDE DIAMETER. **W9** Define if other than round.
- ACCELERATOR HEEL POINT TO THE STEERING WHEEL H7 CENTER. The dimension measured vertically from the AHP-front to the intersection of the steering column centerline to a plane tangent to the upper surface of the steering wheel rim.
- STEERING WHEEL ANGLE. The angle measured from a H18
- vertical to the surface plane of the steering wheel.

  SgRP-FRONT TO HEEL. The dimension measured vertically from the SgRP front to the accelerator heel point.

  UPPER BODY OPENING TO GROUND FRONT. The H30
- H50 dimension measured vertically from the trimmed body opening to the ground on the SgRP-front "X" plane.
- H61 EFFECTIVE HEAD ROOM - FRONT. The dimension meas-
- ured along a line 8 deg. rear of vertical from the SgRP front to the headlining plus 102 mm (4.0in.).
  FLOOR COVERING THICKNESS UNDEPRESSED FRONT. The dimension measured vertically from the **H67** surface of the undepressed floor covering to the underbody sheet metal at the accelerator heel point.

### **Rear Compartment Dimensions**

- BACK ANGLE-SECOND. The angle measured between L-41
- a vertical line through the SgRP second and the torso line. HIP ANGLE SECOND. The angle measured between L43
- torso line and thigh centerline.

  KNEE ANGLE SECOND. The angle measured between L45 thigh centerline and lower leg centerline.
- 147 FOOT ANGLE-SECOND. The angle measured between the lower leg centerline and a line tangent to the ball and heel of the three-dimensional devices bare foot flesh line (Reference J826).
- KNEE CLEARANCE SECOND. The minimum dimension L48 measured from the knee pivot center to the back of the front seatback minus 51 mm (2.0 in.)
- L50 SgRP COUPLE DISTANCE - SECOND. The dimension measured horizontally from the driver SgRP-front to the SgRP - second.
- MINIMUM EFFECTIVE LEG ROOM-SECOND. The di-L51 mension measured along a line from the ankle pivot center
- to the SgRP second plus 254 mm (10.0 in.).
  SHOULDER ROOM SECOND. The minimum dimension W4 measured laterally between door or quarter trimmed surfaces on the "X" plane through the SgRP-second at height between 254-406 mm (10.0-16.0 in.) above the SgRP-second, excluding the door assist straps and attaching parts
- W6 HIP ROOM - SECOND. Measured in the same manner as W5.
- SgRP-SECOND TO HEEL. The dimension measured H31 vertically from the SgRP-second to the two dimensional
- device heel point on the depressed floor covering.

  UPPER BODY OPENING TO GROUND SECOND. The H51 dimension measured vertically from the trimmed body opening to the ground on the "X" plane 330 mm (13.0 in.)
- forward of the SgRP-second.

  EFFECTIVE HEAD ROOM-SECOND. The dimension **H63** measured along a line 8 deg. rear of vertical from the SgRP
- to the headlining, plus 102 mm (4.0 in.).
  FLOOR COVERING DEPRESSED SECOND. The di-H73 mension measured vertically from the heel point to the underbody sheet metal.

**METRIC (U.S. Customary)** 

# Interior Vehicle And Body Dimensions — Key Sheet Dimensions Definitions

### **Luggage Compartment Dimensions**

V1 USABLE LUGGAGE CAPACITY - Total of volumes of individual pieces of standard luggage set plus H-boxes stowed in the luggage compartment in accordance with the procedure described in paragraph 8.2 of SAE-J1100a.

### Interior Volumes (EPA Classification)

The Interior Volume Index is listed for each body style except two seaters. The Interior Volume Index estiamtes the space in a car. It is based on four measurements — head room, shoulder room, hip room, and leg room — for the front and rear seats, plus trunk capacity. The Interior Volume Index is an estimate of the size of the passenger compartment.

The Trunk/Cargo Index is an estimate of the size of the trunk/cargo space. In station wagons and hatchbacks it is an estimate of the space behind the second seat.

### Station Wagon - Third Seat Dimensions

- L85 SgRP COUPLE DISTANCE THIRD. The dimension measured horizontally from the SgRP second to the SgRP third.
- L86 EFFECTIVE LEG ROOM THIRD. The dimension measured along a line from the ankle pivot center to the SgRP third plus 254 mm (10.0 in.).
- LB7 KNEE CLEARANCE-THIRD. The minimum dimension from the knee pivot center to the back of second seatback minus a constant of 51 mm (2.0 in.). With rear-facing third seat, dimension is measured to closure.
- L88 BACK ANGLE THIRD. Measured in the same manner as L41.
- LB9 HIP ANGLE-THIRD. Measured in the same manner as L43.
- L90 KNEE ANGLE THIRD. Measured in the same manner as L45
- L91 FOOT ANGLE THIRD. Measured in the same manner as 1.47
- W85 SHOULDER ROOM-THIRD. Measured in the same manner as W4.
- W86 HIP ROOM THIRD. Measured in the same manner as W5.
- H86 EFFECTIVE HEAD ROOM THIRD. The dimension, measured along a line 8 deg. from the SgRP third to the headlining rear of vertical plus a constant of 102 mm (4.0 in.).
- H87 SgRP THIRD TO HEEL POINT.
- SD1 SEAT FACING DIRECTION THIRD.

### Station Wagon - Cargo Space Dimensions

- L200 CARGO LENGTH OPEN FRONT. The minimum dimension measured longitudinally from the back of the front seatback at the height of the undepressed floor covering to the rearmost point on the undepressed floor covering on the open tailgate or cargo surface if the rear closure is a conventional door type tailgate at the zero "Y" plane.
- L201 CARGO LENGTH OPEN SECOND. The dimension measured longitudinally from the back of the second seatback at the height of the undepressed floor covering to the rearmost point on the undepressed floor covering on the open tailgate or cargo floor surface if the rear closure is a conventional door type tailgate, at the zero "Y" plane.

- L202 CARGO LENGTH-CLOSED-FRONT. The minimum dimension measured horizontally from the back of the front seat at the height of the undepressed floor covering to the rearmost point on the undepressed floor covering on the closed tailgate or taildoor for station wagons, trucks and mpv's at the zero "Y" plane.
- L203 CARGO LENGTH-CLOSED-SECOND. The dimension measured horizontally from the back of the second seat at the height of the undepressed floor covering to the rearmost point on the undepressed floor covering on the closed tailgate or taildoor for station wagons, trucks and mpv's at the zero "Y" plane.
- L204 CARGO LENGTH AT BELT-FRONT. The minimum dimension measured horizontally from the back of the front seatback at the seatback top to the foremost normal surface of the closed tailgate or inside surface of the cab backpanel at the height of the belt, on the zero "Y" plane.
- L205 CARGO LENGTH AT BELT SECOND. The minimum dimension measured horizontally from the back of the second seatback at the seatback top to the foremost normal surface of the closed tailgate at the height of the belt, on the zero "Y" plane.
- W201 CARGO WIDTH WHEELHOUSE. The minimum dimension measured laterally between the trimmed wheelhousings at floor level. For any vehicle not trimmed, measure to the sheet metal.
- W203 REAR OPENING WIDTH AT FLOOR. The minimum dimension measured laterally between the limiting interferences of the rear opening at floor level.
- W204 REAR OPENING WIDTH AT BELT. The minimum dimension measured laterally between the limiting interferences of the rear opening at belt height or top of pick up box.
- W205 REAR OPENING WIDTH ABOVE BELT. The minimum dimension measured laterally between the limiting interferences of the rear opening above the belt height.
- H197 FRONT SEATBACK TO LOAD FLOOR HEIGHT. The dimension measured vertically from the horizontal tangent to the top of the seatback to the undepressed floor covering.
- H201 CARGO HEIGHT. The dimension measured vertically from the top of the undepressed floor covering to the headlining at the rear wheel "X" coordinate on the zero "Y" plane.
- H202 REAR OPENING HEIGHT. The dimension measured vertically from the top of the undepressed floor covering to the upper trimmed opening on the zero "Y" plane with rear door fully open.
- H250 TAILGATE TO GROUND CURB MASS (WT.). The dimension measured vertically from the top of the undepressed floor covering on the lowered tailgate to ground on the zero "Y" plane.
- V2 STATION WAGON

Measured in inches:

W4 x H201 x L204 1728 = ft

Measured in mm;

 $\frac{\text{W4 x H201 x L204}}{10^9} = \text{m}^3 \text{ (cubic meter)}$ 

**METRIC (U.S. Customary)** 

### Interior Vehicle And Body Dimensions - Key Sheet **Dimensions Definitions**

V4 HIDDEN LUGGAGE CAPACITY - REAR OF FRONT SEAT. The total volumes of individual pieces of one set of standard luggage stowed in any hidden cargo area below the load floor rear of the front seat.

TRUCKS AND MPV'S WITH OPEN AREA. V5

Measured in inches:

Measured in mm:

$$\frac{1506 \times W500 \times H503}{10^6} = m^3$$
 (cubic meter)

**V6** TRUCKS AND MPV'S WITH CLOSED AREA.

Measured in inches:

Measured in mm:

$$\frac{L204 \times W500 \times H505}{10^{9}} = m^{3} \text{ (cubic meter)}$$

**V8** HIDDEN LUGGAGE CAPACITY-REAR OF SECOND SEAT. The total volume of individual pieces of one set of standard luggage stowed in any hidden cargo area below the load floor rear of the second seat.

V10 STATION WAGON CARGO VOLUME INDEX.

Measured in inches:

Measured in mm:

Hatchback - Cargo Space Dimensions

All hatchback cargo dimensions are to be taken with the front seat in full down and rear position, and the rear seat folded down. The hatchback door is in the closed position. (For electronically adjusted seats, see the manufacturer's specifications for Design "H" Point).

L208 CARGO LENGTH AT FRONT SEATBACK HEIGHT. The minimum horizontal dimension from the "X" plane tangent to the rearmost surface of the driver's seatback to the inside limiting interference of the hatchback door on the vehicle zero "Y" plane.

CARGO LENGTH AT FLOOR-FRONT-HATCHBACK.

L209 The minimum horizontal dimension measured at floor level from the rear of the front seatback to the normal limiting interference of the hatchback door on the vehicle zero "Y plane.

CARGO LENGTH AT SECOND SEATBACK HEIGHT-HATCHBACK. The minimum dimension measured from the "X" plane tangent to the rearmost surface of second seatback or the load floor which is stowed at least one half of the H198 dimension height above the rear load floor, to the rearmost inside limiting interference on the zero "X" plane.

CARGO LENGTH AT FLOOR-SECOND HATCHBACK. The minimum horizontal dimension measured at floor level from the rear of the second seatback or load floor panel to the normal limiting interference of the hatchback door on the vehicle zero "Y" plane.

FRONT SEATBACK TO LOAD HEIGHT. The dimension H197 measured vertically from the horizontal tangent to the top of the seatback to the undepressed floor covering.

SECOND SEATBACK TO LOAD FLOOR HEIGHT: The dimension measured vertically from the second seatback to the undepressed floor covering.

**V3** HATCHBACK.

Measured in inches:

$$\frac{L208 + L209}{2} \times W4 \times H197$$

$$= 1728$$

Measured in mm:

$$\frac{L208 + L209 \times W4 \times H197}{2} = m^3 \text{ (cubic meter)}$$

HIDDENLUGGAGE CAPACITY - REAR OF FRONT SEAT. V4 The total volumes of individual pieces of one set of standard luggage stowed in any hidden cargo area below the load floor rear of the front seat.

HATCHBACK CARGO VOLUME INDEX. Usable luggage V11 (one (1) stand and luggage set)-below floor:

Measured in inches:

Measured in mm:

$$\frac{L210 - L211}{2} \times W4 \times H198$$
= m<sup>3</sup> (cubic meter)

## METRIC (U.S. Customary)

## $\varnothing$ Index

| Subject                                       | Page No.                       | Subject                              | Page No.   |
|---|--------------------------------|--------------------------------------|------------|
| Alternator                                    |                                | Passenger Capacity                   | 1          |
| Axle Drive, Front, Rear, All Four             | 2, 9, 10                       | Passenger Mass Distribution          |            |
| Axie Shafts                                   | 10                             | Pistons                              |            |
| Battery                                       | 16                             | Power Brakes                         |            |
| Body and Miscellaneous Information            |                                | Power, Engine                        | 2          |
| Brakes - Parking Service                      |                                | Power Steering                       | 14         |
| Camber  |                                | Power Teams                          |            |
| Comshaft                                      |                                | Propeller Shaft                      | 10         |
| Capacities                                    |                                | Pumps - Fuel                         |            |
| Cooling System                                | <i>.</i> . , <i>.</i> 5        | Water                                |            |
| · Fuel Tank                                   | 6                              | Radiator - Cap, Hoses, Core          | <i></i>    |
| · Lubricants                                  | _                              | Ratios - Axle, Transaxle             | 2, 9, 10   |
| Engine Crankcase                              |                                | Compression                          |            |
| Transmission / Transaxle                      |                                | Steering                             |            |
| Rear Axie                                     |                                | Rear Axie                            |            |
| Caster  |                                | Regulator - Alternator               |            |
| Clutch - Pedal Operated                       |                                | Restraint System                     | <i></i> 18 |
| Coil, Ignition                                |                                | Rims                                 | 13         |
| Connecting Rods                               | . <i>.</i> . <i>.</i> <b>.</b> | Rods - Connecting                    | 4          |
| Convenience Equipment                         | 19-20                          | Scrub Radius                         | 14         |
| Cooling System                                |                                | Seats                                |            |
| Crankshaft                                    | <b>.</b>                       | Shock Absorbers, Front & Rear        |            |
| Cylinders and Cylinder Head                   |                                | Spark Plugs                          |            |
| Diesel Information                            | 4                              | Speedometer                          |            |
| Dimension Definitions                         |                                | Springs - Front & Rear Suspension    |            |
| Key Sheet - Exterior                          |                                | Stabilizer (Sway Bar) - Front & Rear |            |
| Key Sheet - Interior                          |                                | Steering                             | 14         |
| Electrical System                             |                                | Suppression - Ignition, Radio        |            |
| Emission Controls                             | 7                              | Suspension - Front & Rear            |            |
| Engine - General                              | •                              | Tail Pipe                            |            |
| Bore, Stroke, Type                            |                                | Theft Protection                     | 20         |
| Compression Ratio                             |                                | Thermostat, Cooling                  |            |
| Firing Order, Cylinder Numbering              |                                | Tires                                |            |
| General Information, Power & Torque           |                                | Toe-in                               |            |
| Intake System                                 | 4                              | Torque Converter                     | <i></i> 9  |
| Power Teams                                   |                                | Torque - Engine                      |            |
| Exhaust System                                | 7                              | Trailer Towing                       |            |
| Equipment Availability, Convenience           | 19                             | Transaxie                            |            |
| Fan, Cooling                                  | 5                              | Transmission - Types                 |            |
| Filters - Engine Oil, Fuel System             |                                | Transmission - Manual                |            |
| Four Wheel Drive                              |                                | Transmission - Ratios                |            |
| Frame   |                                | Tread                                |            |
| Front Suspension                              |                                | Trunk Cargo Load                     | 1          |
| Front Wheel Drive Unit                        |                                | Trunk Luggage Capacity               |            |
| Fuel Injection                                |                                | Turning Diameter                     | 14         |
| Fuel System                                   |                                | Unitized Construction                | 18         |
| Fuel Tank                                     |                                | Universal Joints, Propeller Shaft    |            |
| Glass   |                                | Valve System                         |            |
|   |                                | Vehicle Dimensions                   |            |
| Headlamps                                     | 18                             | Width                                | 21         |
| Headroom - Body                               |                                | Langth                               |            |
| Horns   |                                | Height                               |            |
| Horsepower - Brake                            |                                | Ground Clearance                     |            |
|   |                                | Front Compartment                    |            |
| Ignition System                               | 13                             | Rear Compartment                     |            |
| Interior Volumes                              |                                | Station Wagon - Third Seat           |            |
| Instruments                                   |                                | Station Wagon - Cargo Space          |            |
| Legroom                                       |                                | Hatchback - Cargo Space              |            |
| Lengths                                       | 21                             | Fiducial Marks                       |            |
| Leveling, Suspension                          |                                | Voltage Regulator                    |            |
| Lifters, Valve                                |                                | Water Pump                           |            |
| Linings - Clutch, Brake                       |                                | Weights                              | 2E 2f      |
| Lubrication - Engine Transmission / Transaxle | <i></i> 4, 8, 9                | Wheel Alignment                      |            |
| Luggage Compartment                           |                                | Wheelbase                            | 23         |
| Models  |                                | Wheels & Tires                       |            |
| Motor Starting                                |                                | Wheel Spindle                        |            |
| Mutter  |                                | Widths                               |            |
| Origin  |                                | Windshield                           |            |
| <del>Страт</del>                              |                                | Windshield Wiper and Washer          |            |